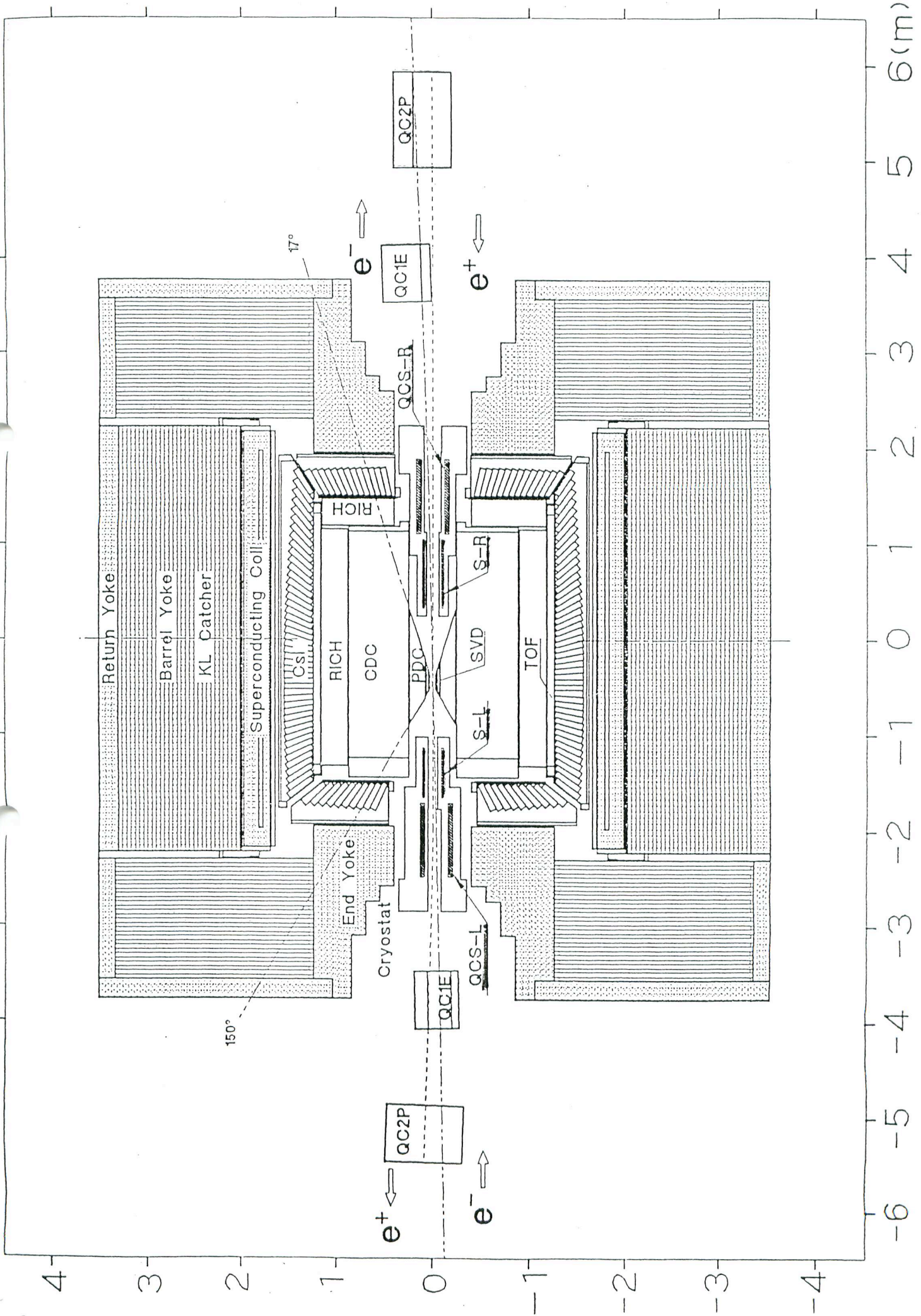


# Superconducting Magnet System for IR

T. Ogitsu, N. Ohuchi, T. Kobayashi, and K. Tsuchiya

- 1) Compensation solenoids
- 2) Quadrupole magnets
- 3) Cooling system
- 4) Excitation system



## Compensation solenoids ( S-R and S-L )

Design requirements and constraints:

$$1) \quad B_z \cdot L \approx \int_{IP}^{END} B_z \cdot dl \quad \text{of detector solenoid}$$

2) The aperture of the magnet should be larger than 130 mm for S-R.  
100 mm for S-L.

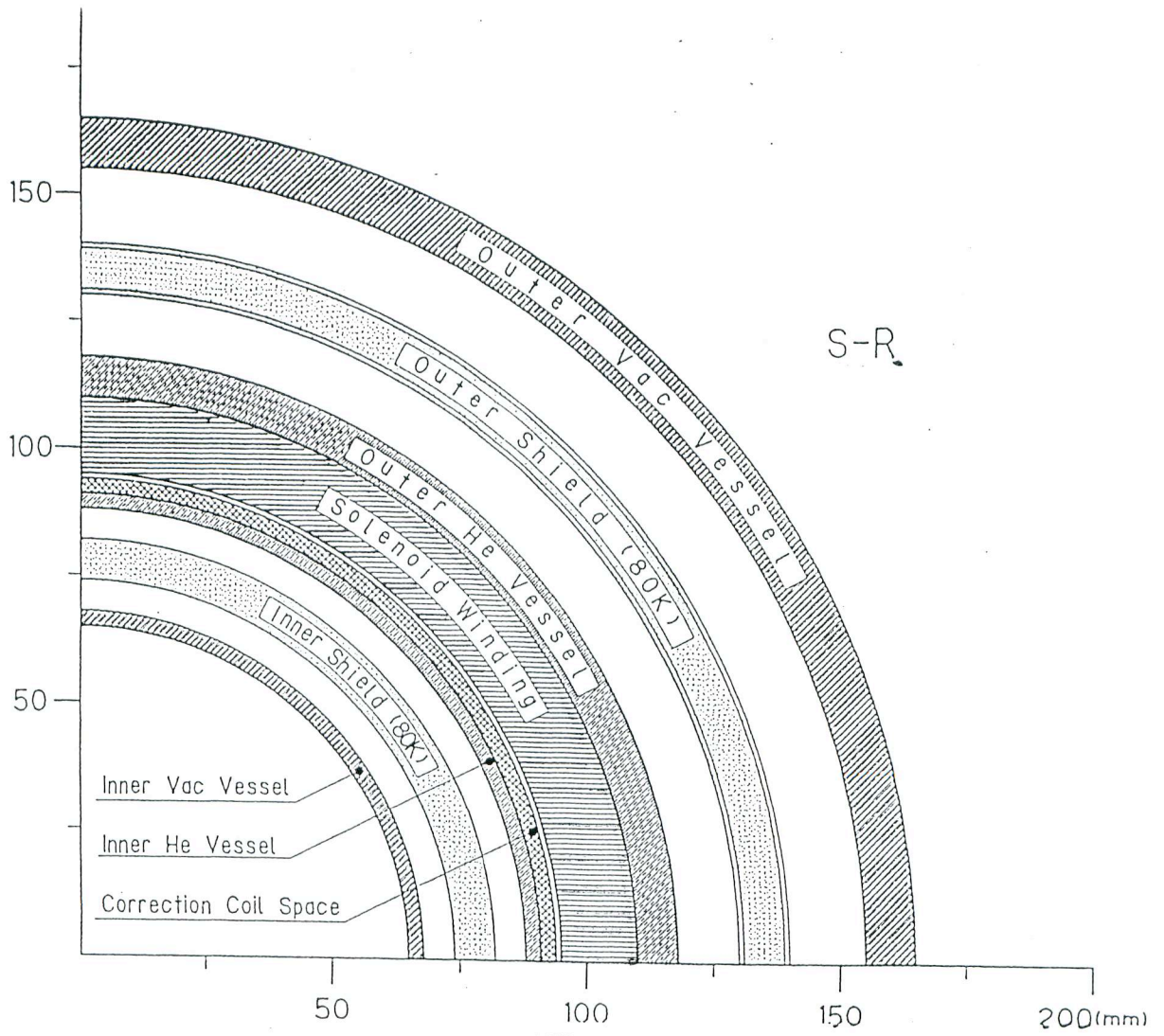
3) The central field of the solenoid < 5.5 Tesla.

4) The current density in the coil < 300 A/mm<sup>2</sup>.

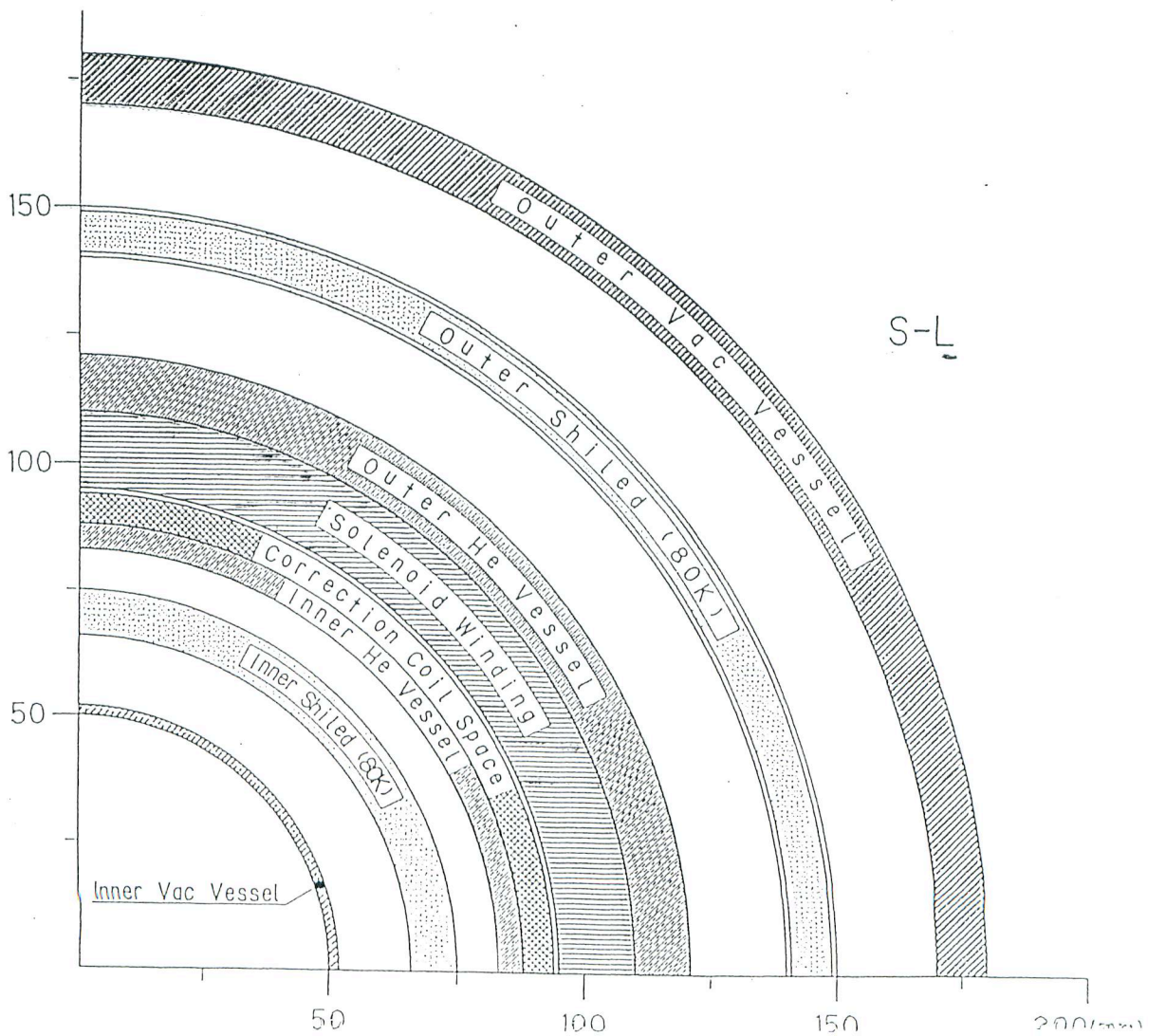
$$\Rightarrow I_{op}/I_c \lesssim 60\sim 65\%$$

5) The outer diameter of the cryostat should be as small as possible.

6) Both solenoids should have same coil ID and OD.



acc-941205-S-R



acc-941205-S-L

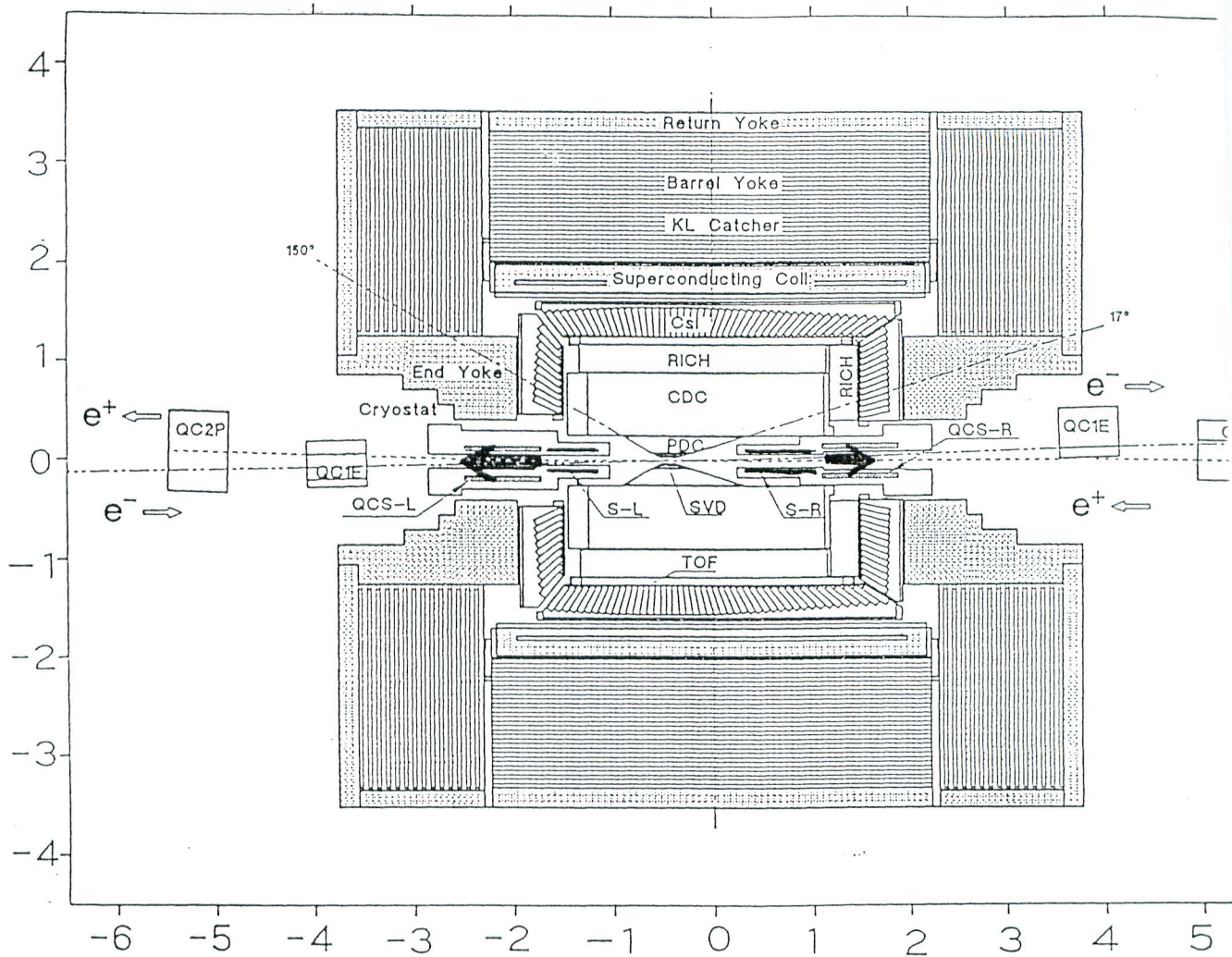
Table 6.5. Main parameters of the solenoids

	S-R	S-L	
Central field	5.4	4.4	Tesla
Coil current density	300	258	A/mm <sup>2</sup>
Coil			
Inner diameter	190	190	mm
Outer diameter	220	220	mm
Length	650	470	mm
Max. field on the conductor	5.4	4.5	Tesla
Stored energy	225	115	kJ
Magnetic pressure in radial direction	9.2	6.4	MN/m <sup>2</sup>

0.94 kg/m<sup>2</sup>

Table 6.6. Pressure and force on the solenoids placed in a 1.5 Tesla detector magnet

	S-R	S-L	
Magnetic pressure in radial direction	3.1	1.4	MN/m <sup>2</sup>
Body force in axial direction	2.8	22	kN

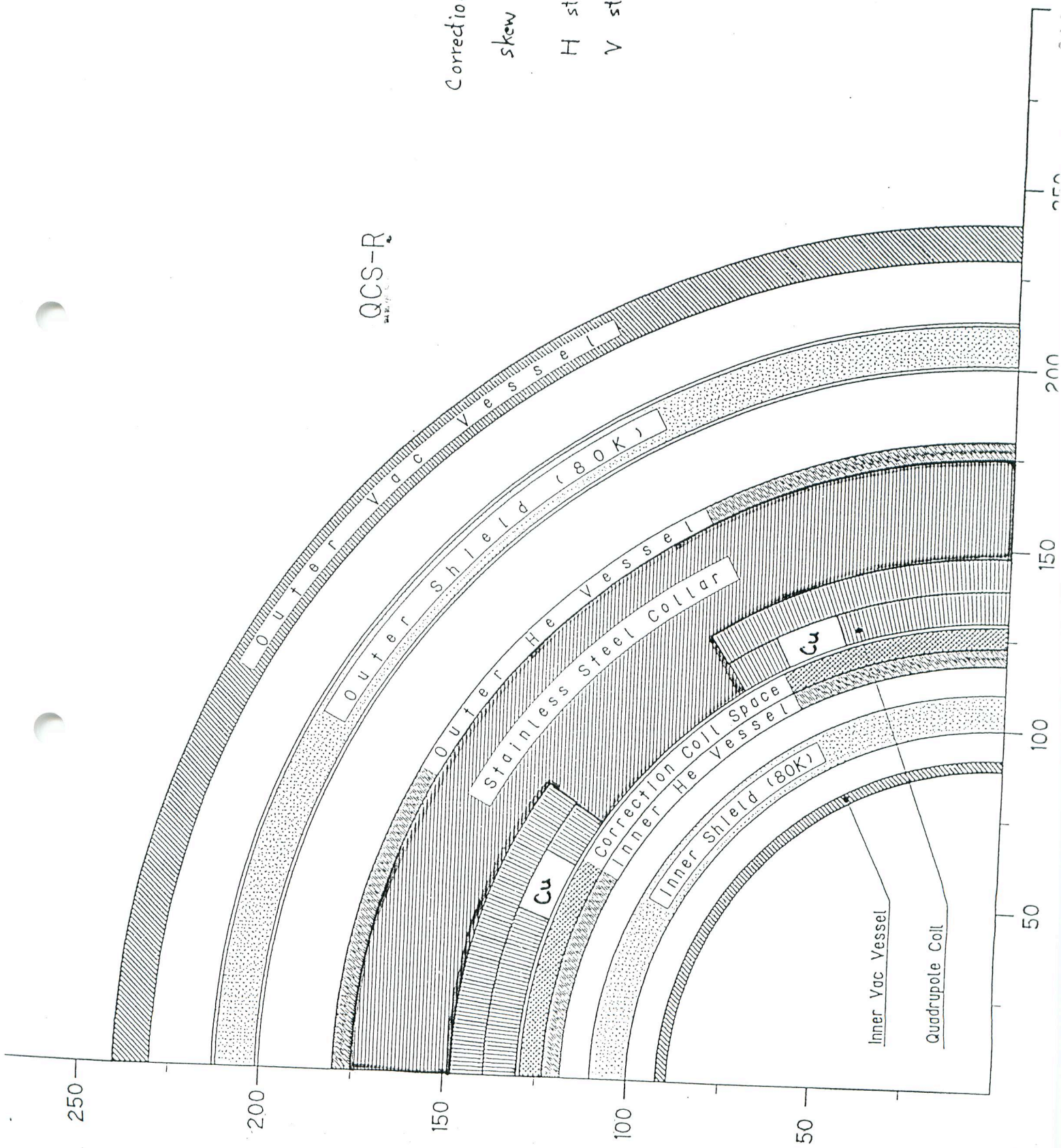


## Quadrupole magnets ( QCS-R and QCS-L)

Design requirements and constraints:

- 1) The warm bore diameter should be 178 mm ( 140 mm).
- 2) The operating field gradient is 18.8 T/m and the effective length is 420 mm (490 mm).
- 3) The operating current should be smaller than 2500 A.
- 4) The maximum allowable outer size of the magnet, including cryostat is 480 mm (580 mm).
- 5) The both magnets should have an identical coil structure.

QCS-R



Correction Coil

skew Quad

0.4T/m

H steering

0.6 kG

V steering

0.6 kG



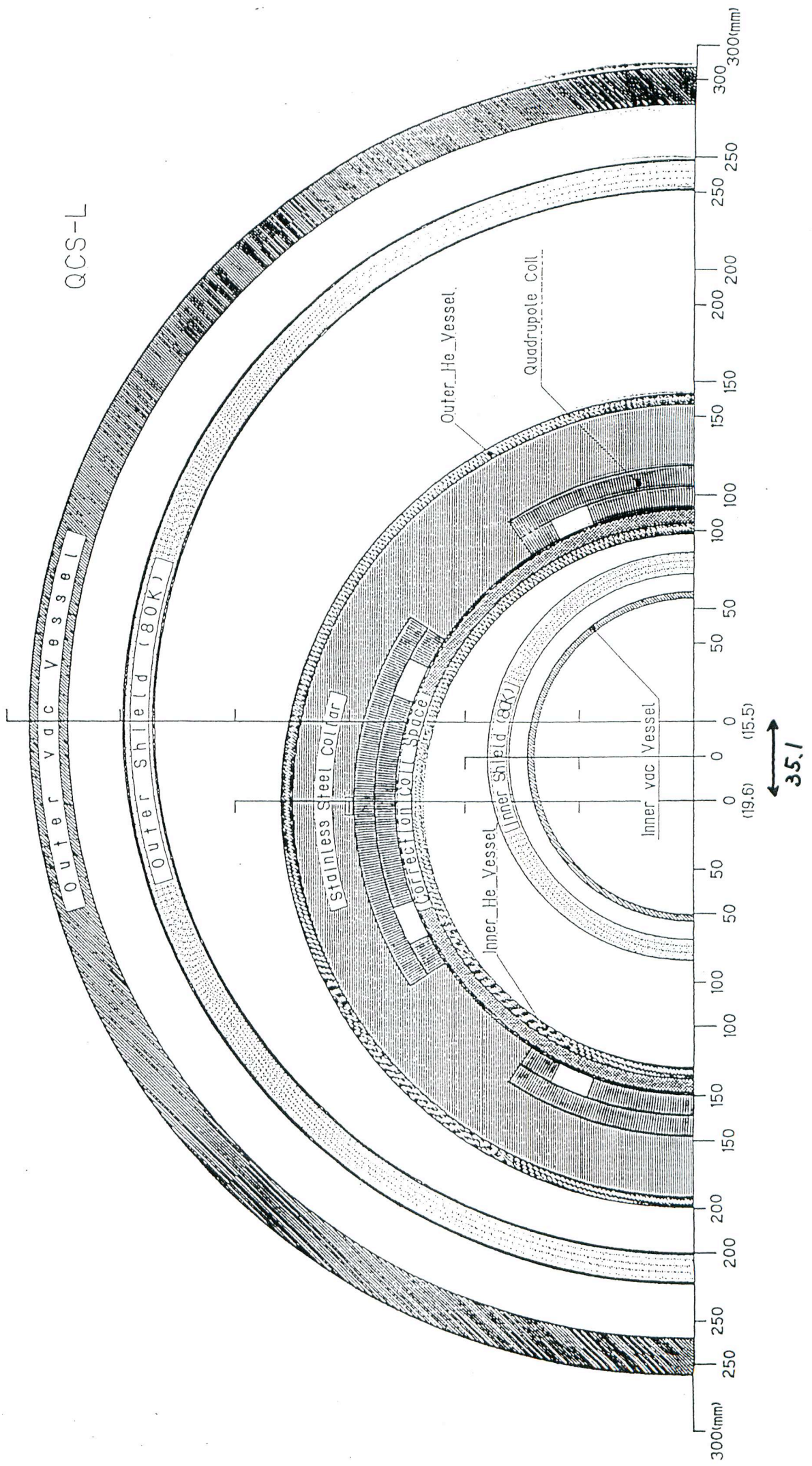
Table 6.7. Parameters of the superconducting quadrupole magnet

Field gradient	18.8 T/m
Current	2224 A
Coil	
Inner diameter	260 mm
Outer diameter	295.4 mm
Overall length of the coils	780 mm (for QCS-L)
	710 mm (for QCS-R)
Collars	
Materials	SUS316LN
Radial thickness	27 mm
Integrated field uniformity ( at r= 40 mm)	
$B_6L/B_2L$	$< 1 \times 10^{-4}$
$B_{10}L/B_2L$	$< 1 \times 10^{-4}$
Effective magnetic length	490 mm (for QCS-L)
	420 mm (for QCS-R)
Max. field on the conductor	3.1 T
Stored energy	157 kJ/m
Resultant of magnetic forces per meter length in the coil octant	
$F_x$ (horizontal)	125 kN/m
$F_y$ (vertical)	-290 kN/m

\* Overall length of the coils doesn't include coil end spacer and magnet end plates.

Table 2. Conductor parameters (Rutherford Type Cable)

Cable dimensions	
width	8.35 ±0.05 mm
thickness	0.925 ±0.02 mm
Number of SC strands	16
Number of Cu strands	16
Cu/SC ratio of SC strand	2.0
Strand diameter	0.510±0.005 mm
Filament diameter	less than 6 μm
RRR of stabilizing copper	180 ±20
Cable twist pitch	70 ± 5 mm
Critical current in cable (at 4.2K)	
	more than 2900 A at 5T
	more than 4200 A at 3T



## Cooling system

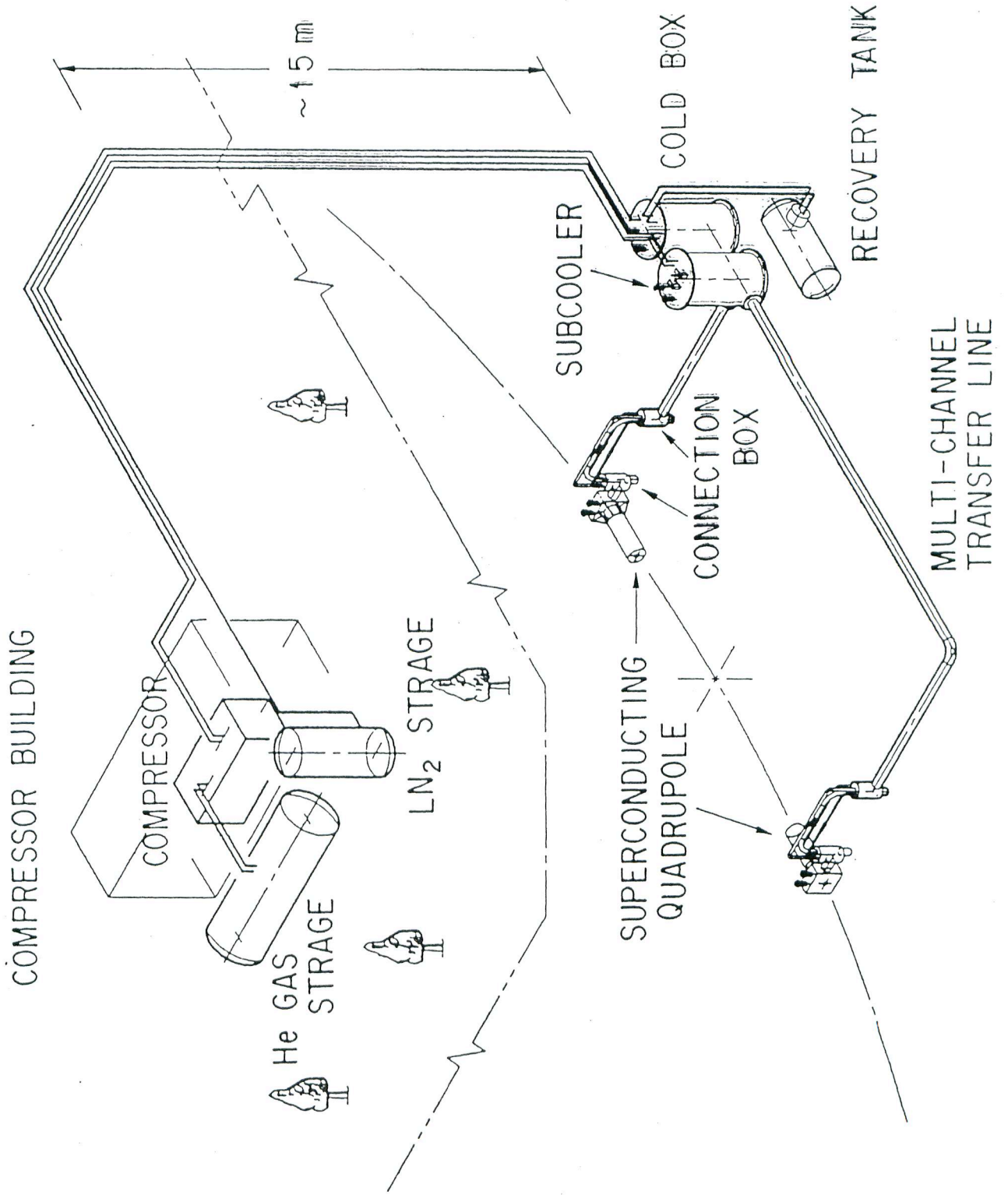
Cooling system will be the same as that of TRISTAN mini-beta quadrupole, which has been used without serious problems since 1991.

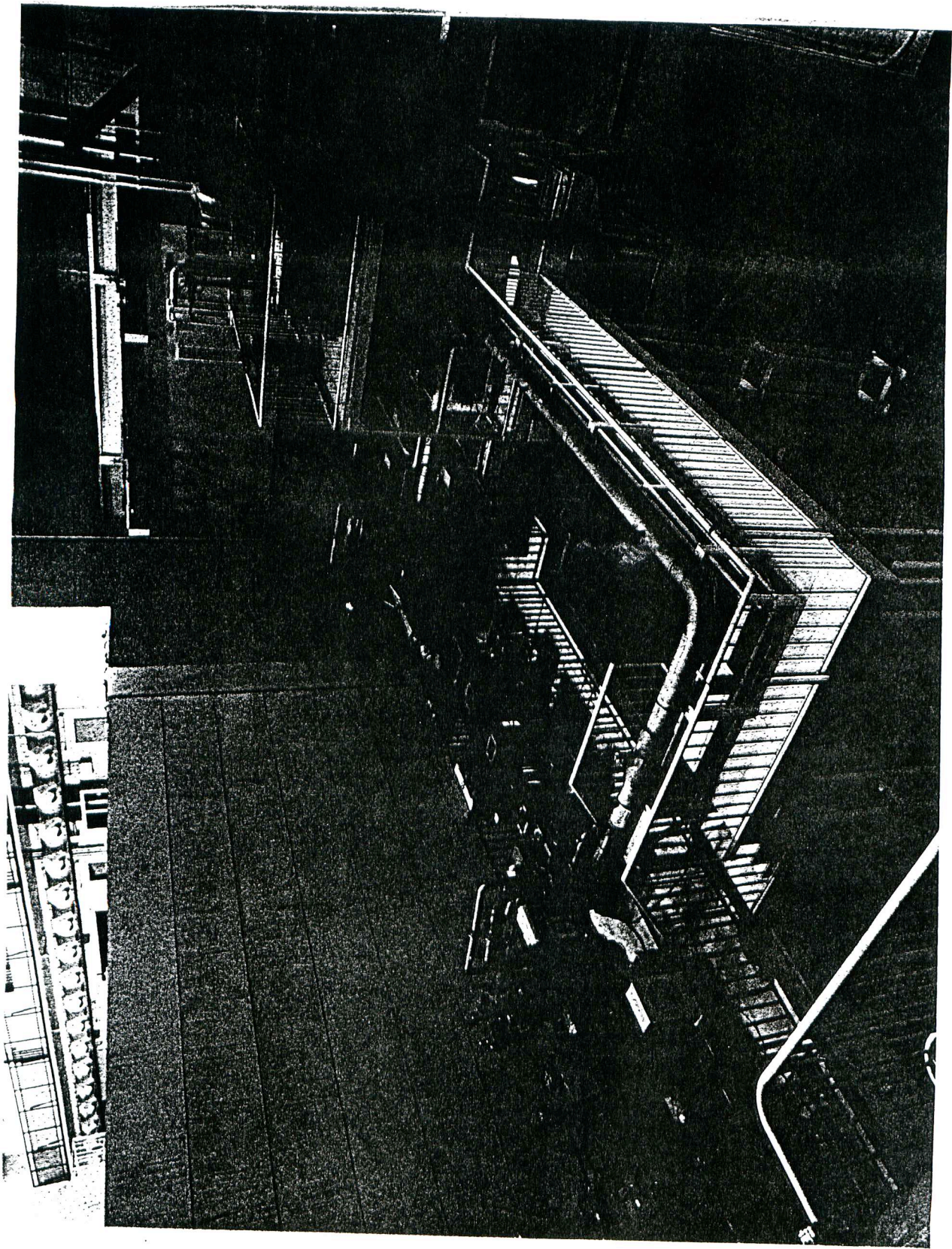
One of the cooling systems for TRISTAN mini-beta insertion quadrupole will be reused for KEKB.

The features of the system are:

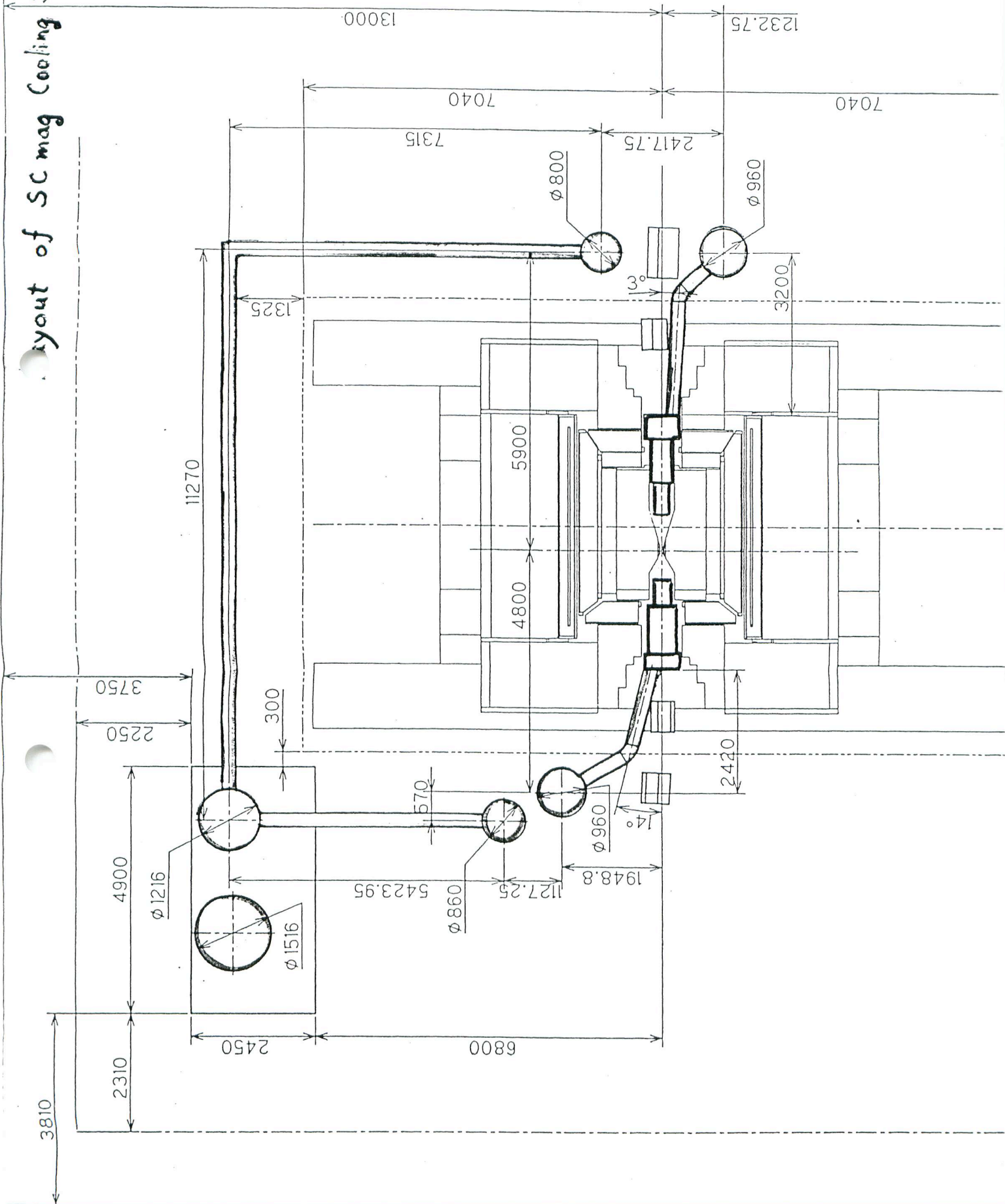
- two cryostats are cooled by single-phase LHe (  $\sim 4.4$  K and 0.162 MPa).
- multi-channel transfer lines containing SC bus for serial connection of two quadrupole.
- connection box scheme is adopted in order to make the cryostats easily detachable from the transfer lines.
- automatic operation system  
automatic cooldown, warm up, and automatic reaction to magnet quench or turbine trouble.

Schematic layout of  
TRISTAN QCS cooling system





# Layout of SC mag Cooling System



## Heat load budget for KEKB system

	KEKB	TRISTAN QCS
Cryostat (including connection box)	x 2 35 W at 4.4 K	44~21 W
Current leads for QCS-R and QCS-L	2500 A x 2 + 100 A 11 L/h	13 L/h
for S-R and S-L	1000 A x 4 7 L/h	
for six kinds of correction coils	100 A x 12 9.5 L/h	
Subcooler	6.6 W	6.6 W
Transfer line (including 2 connection boxes)	~35 m (1.6 W/m) 56 W	62~48 W (3.1~1.4 W/m)
Total	97.6 W + 27.5 L/h	106~75 W + 13L/h
Cold box capacity of QCS system (measured)	203 W + 27.5 L/h (safety margin 2.1)	230~205 W + 13 L/h (margin 3.1~2.0)



## Excitation circuit

QCS-R and QCS-L will be excited in series with one power supply.  
One of the TRISTAN QCS power supplies will be reused.

S-R, S-L and other correction coils will be excited separately.  
new power supplies        2        for S-R and S-L  
at least 6        for correction coils

### KEKB IR Superconducting Magnets Schedule

FY 1994		FY 1995			FY1996			FY1997			FY 1998			FY 1999		
10	1	4	7	10	1	4	7	10	1	4	7	10	1	4	7	
				magnets & cryostats design												
				correction coil R&D												

magnets & cryostats design

correction coil R&D

mag & cryo fabrication

vertical tests

PS improvement

cryo. installation

cooling system design

cooling system fab.

cooling system installation

sc mag system commissioning & field measurement