
**=== Injector Upgrade ===
for Fast Beam-Mode Switch**

**M. Satoh (Linac Control G.)
for the Injector Upgrade (IUC) WG members**

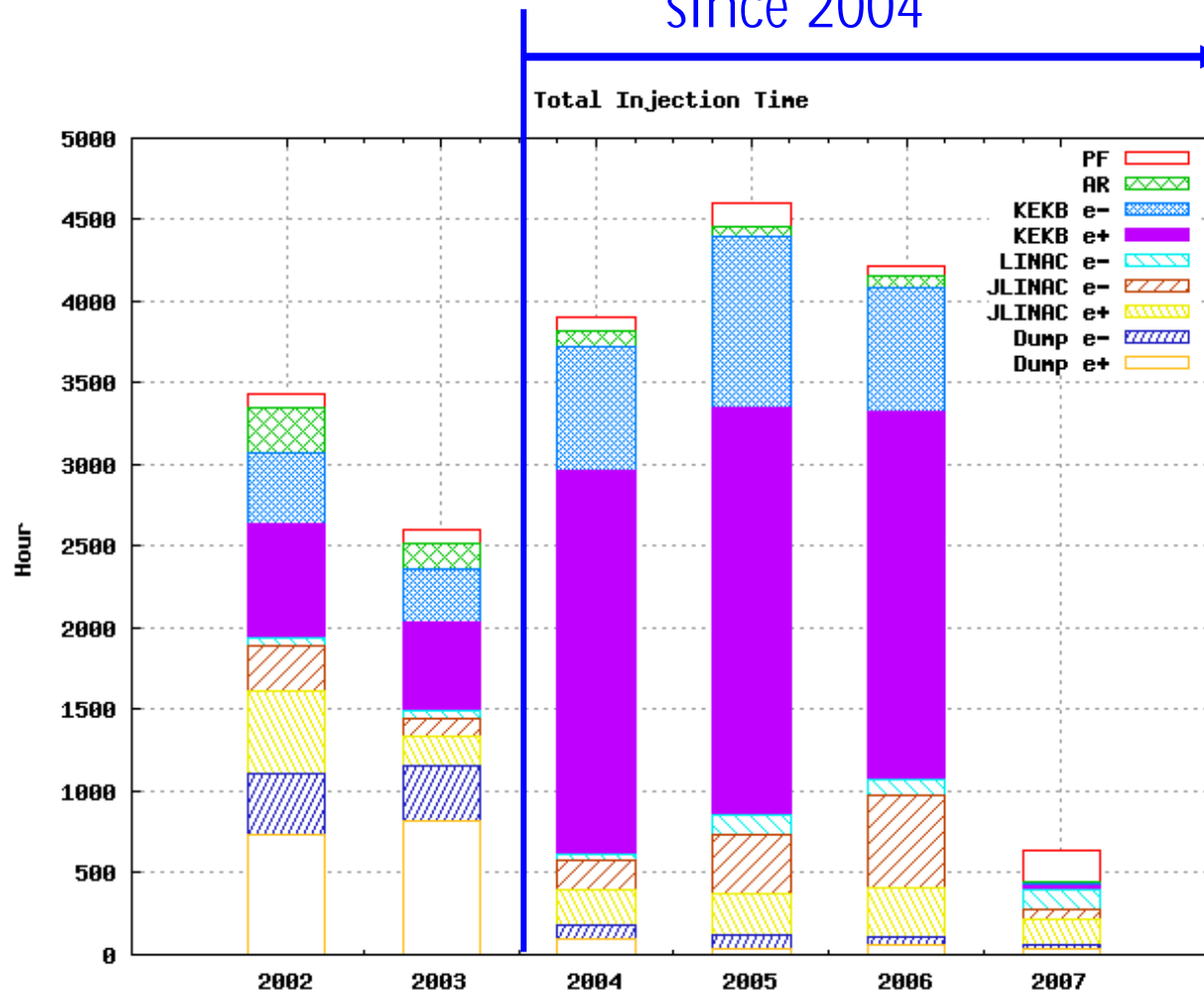
KEK Injector Linac:

- J-like shaped Linac (600-m-long)
- Injector for 4-rings:
 - PF (2.5-GeV e⁻/ 0.1-nC) Once/ day
 - PF-AR (3-GeV e⁻/ 0.1-nC) Twice/ day
 - **KEKB HER (8-GeV e⁻/ 1-nC) CIM**
 - **KEKB LER (3.5-GeV e⁺/ 1-nC) CIM**



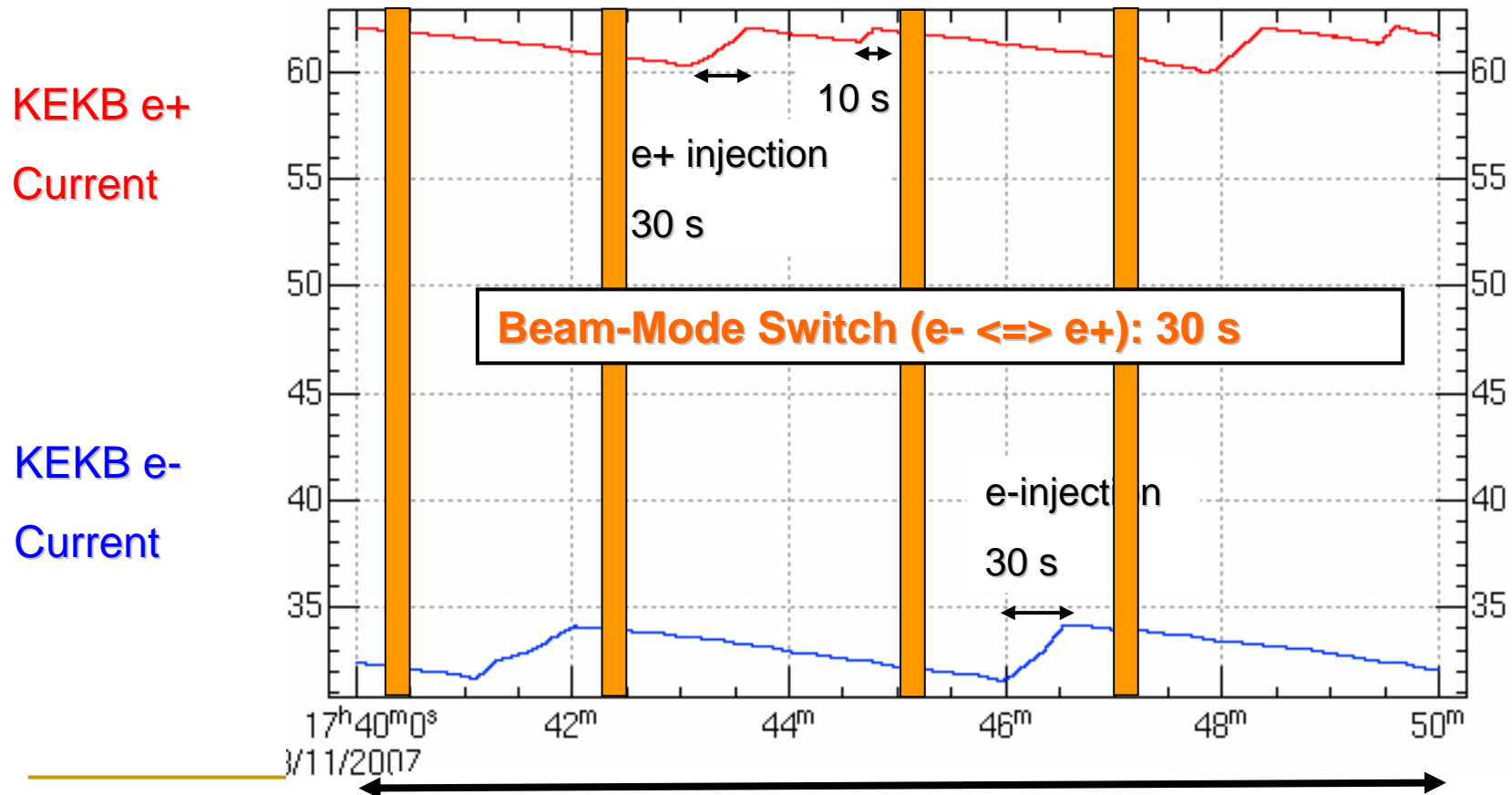
Beam Operation Statistics of Linac

Continuous Injection Mode (CIM)
since 2004



KEKB Injection (CIM)

- Frequent Switch of Linac Beam-Mode:

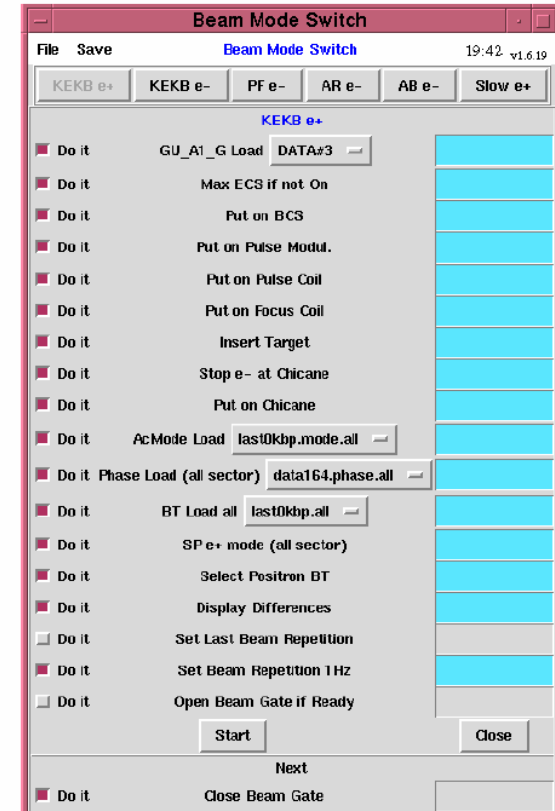


= Beam-Mode Switch =

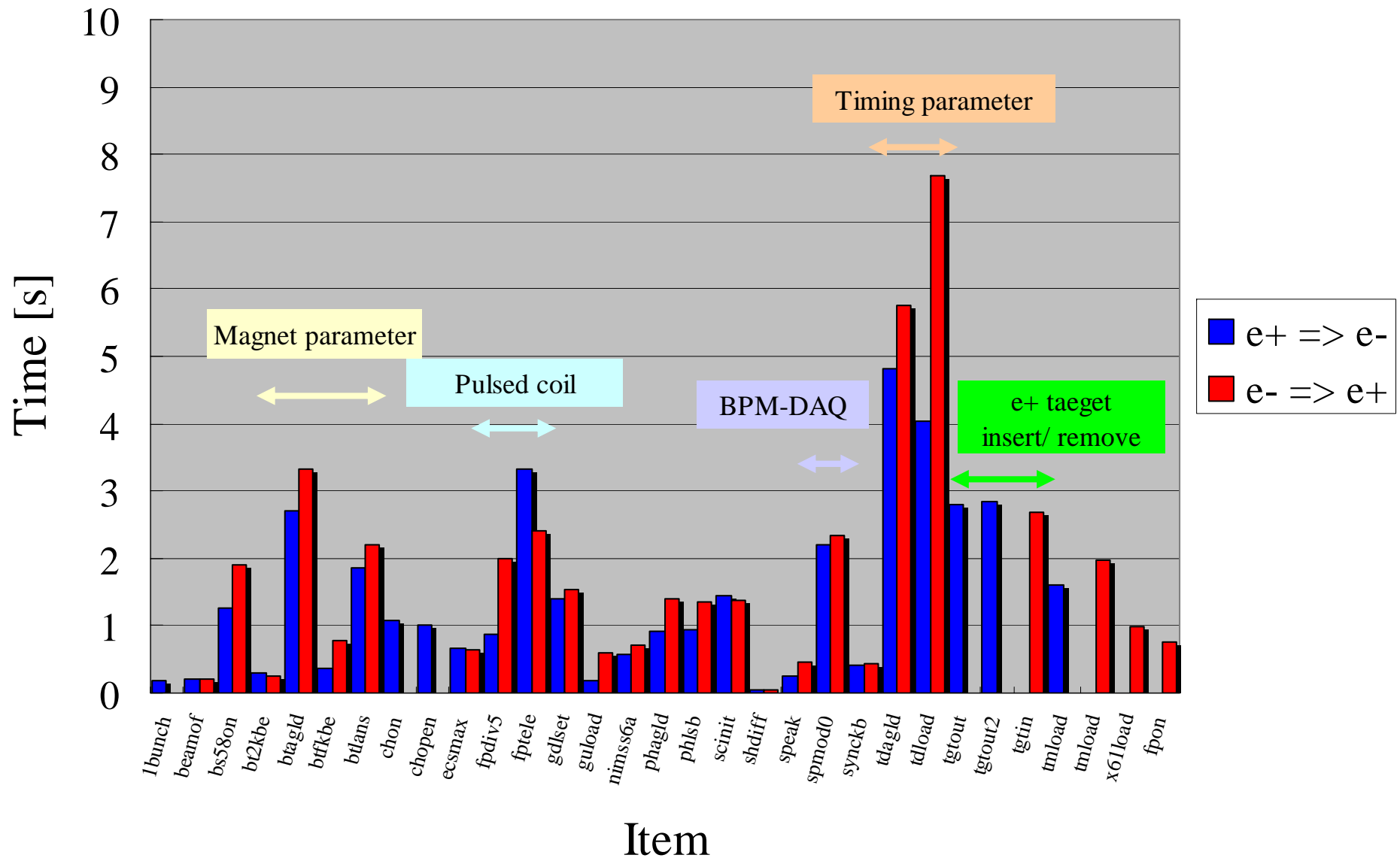
- Change magnetic field
- Change timing
- Insert/ Remove e+ target (e-/ e+)
- Klystron mode (Acceleration/ Standby mode)
- Klystron (Sub-Booster Klystron) phase
- Etc.

Table 1: Devices at the KEK linac

Device	total number	Front-end
beam-position monitor (BPM)	89	19 x VME
klystron	69	69 x PLC
magnet power-supply	499	45 x PLC
vacuum (ion pump)	284	17 x PLC
trigger-delay (timing signal)	141	5 x VME 11 x CAMAC

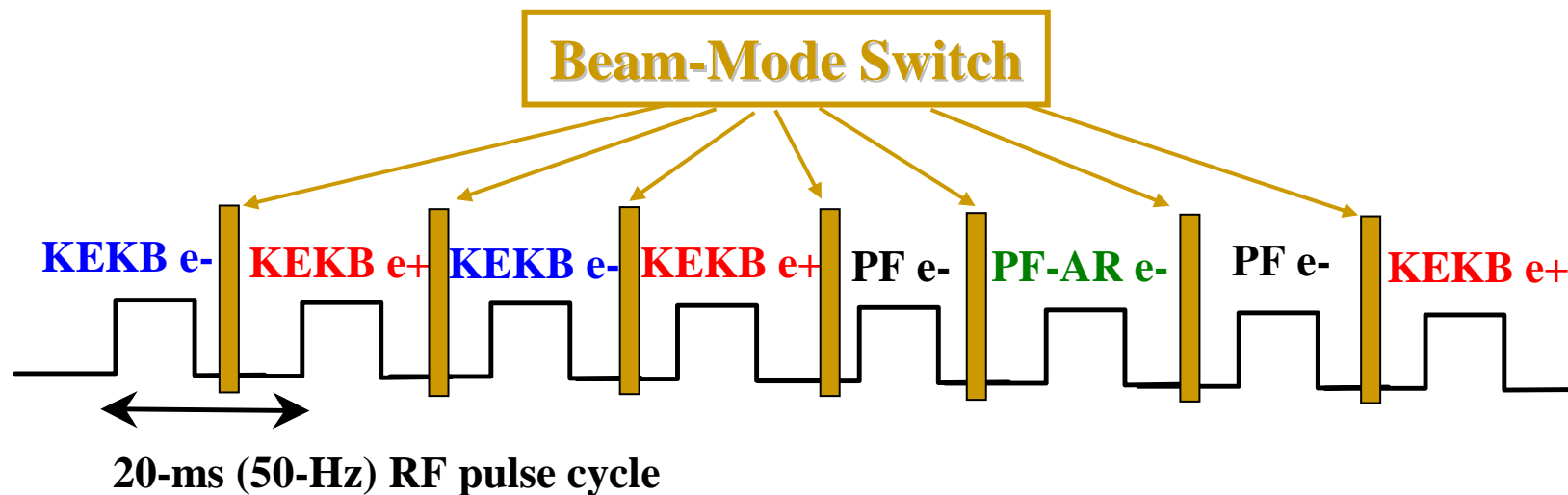


Consumed Time for Parameter Switch



= Why need to Upgrade Injector Linac? =

- PF ring needs Top-up Injection under KEKB CIM.
- PF-AR ring needs CIM for Machine Study.
- **Fast Beam-Mode Switch scheme is strongly required. (Simultaneous Injection)**



= Injector Upgrade Plan =

- Phase I, II, III

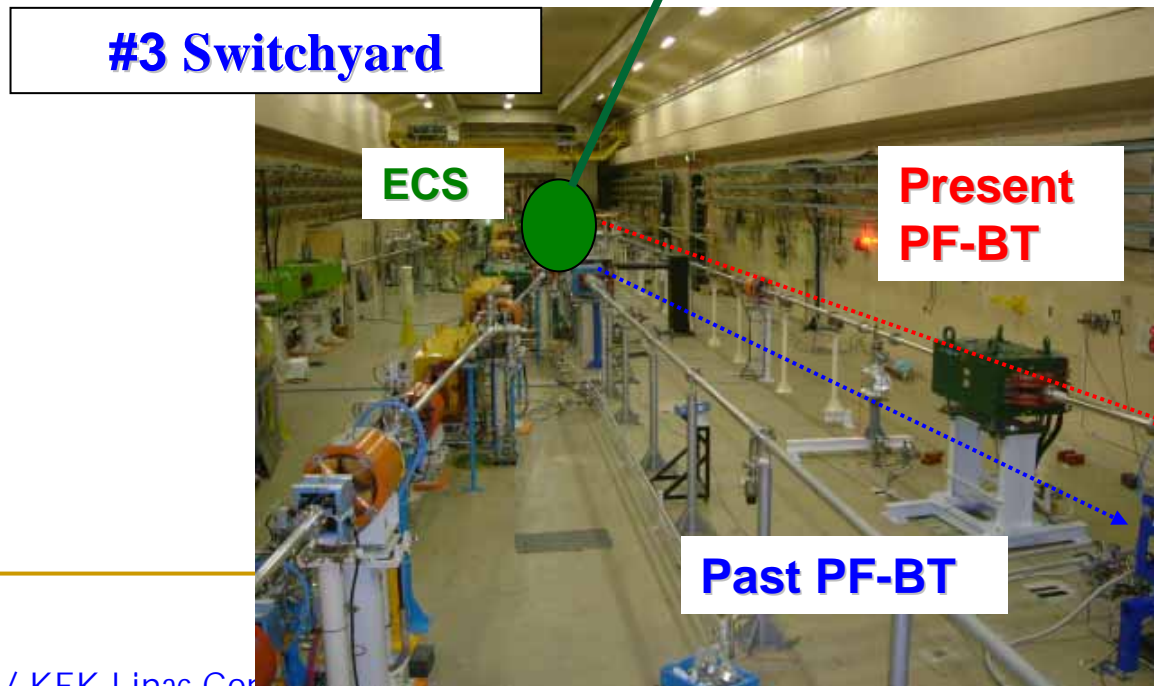
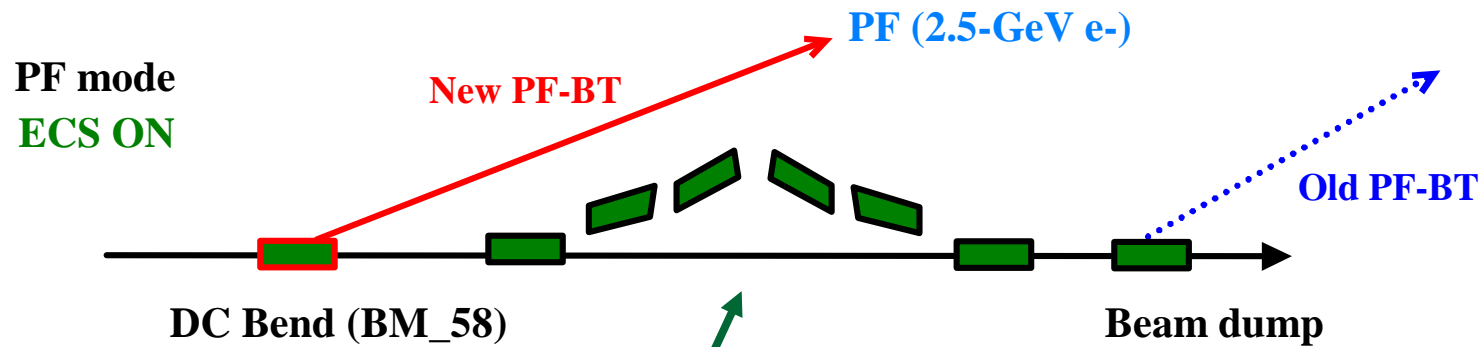
- Phase-I (completed): Construction of New PF-BT line (bypass ECS)
- Save time for switching beam mode between KEKB and PF
5 min. 30 s => 2 min. 30 s
(KEKB mode => PF mode => PF injection => KEKB mode)

=== Multi-Energy Linac Scheme ===

- Phase-II: Fast Beam-Mode Switch (KEKB e-, PF)
- Phase-III: Fast Beam-Mode Switch (KEKB e-/ e+, PF)
- (?): Fast Beam-Mode Switch (KEKB e-/ e+, PF. PF-AR)

Phase-I [Completed, Summer 2005]

- ECS is always ON. (KEKB e-/ e+ and PF modes)
- It shortens time for beam mode change. (KEKB \leftrightarrow PF)



= Injector Upgrade Plan =

- Phase I, II, III
 - Phase-I (completed): Construction of New PF-BT line (bypass ECS)
 - Save time for switching beam mode between KEKB and PF
5 min. 30 s => 2 min. 30 s
(KEKB mode => PF mode => PF injection => KEKB mode)

=== Multi-Energy Linac Scheme ===

- **Phase-II**: Fast Beam-Mode Switch (KEKB e-, PF)
- **Phase-III**: **Fast Beam-Mode Switch** (KEKB e-/ e+, PF)
- **(?)**: **Fast Beam-Mode Switch** (KEKB e-/ e+, PF, **PF-AR**)

= Fast Beam Mode Switch =

- Fast change of the magnetic field is difficult by using current system.

= Multi-Energy Linac Scheme =

- Magnetic Field :*

→ •Common Parameter (Quadrupole and Steering magnets)

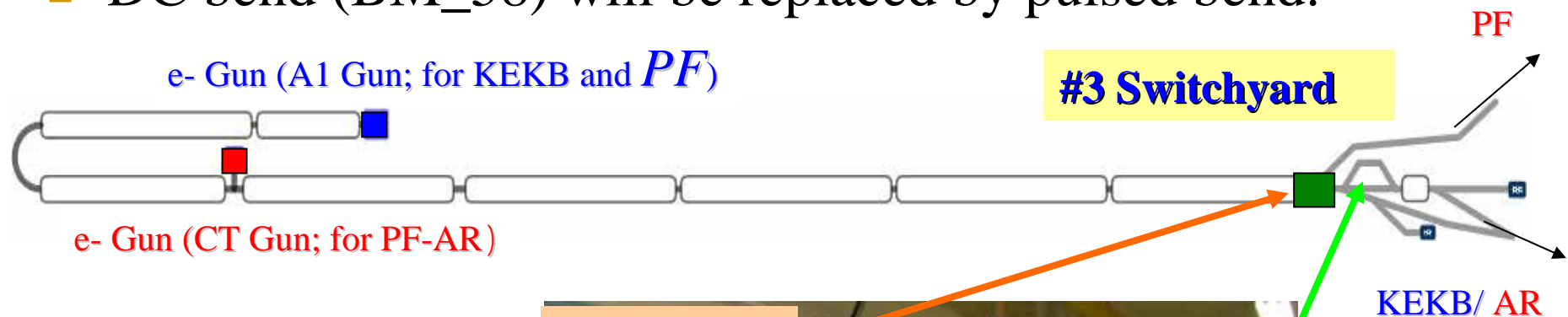
- Energy Adjustment :*

→ •Change Sub-Booster Klystron Phase quickly.
(Low-Level RF Phase)

Phase-II

= Fast Beam-Mode Switch (PF and KEKB e-) =

- Multi-Energy Linac Scheme
- PF injection will be performed by A1-Gun.
- DC bend (BM_58) will be replaced by pulsed bend.



= Pulsed Bend and Power Supply (Summer 2007) =

•Bend

- Bending Angle: 7-deg. (3-GeV)
- Max. Field: 1.2217-T
- Gap: 157 x 30 mm
- Ceramic chamber
- Ti coating (1- μ m)

•PS

- Max. Current:
 - 32-kA (12.5-Hz),
 - 27-kA (25-Hz)
- Pulse Width: 200-us
- Stability: < 0.1%

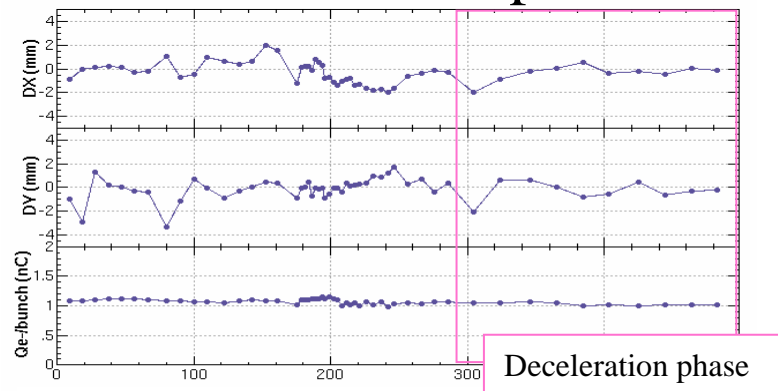


M. Tawada, T. Mimashi, M. Kikuchi, et al.

Phase-II = Multi-Energy Linac Study =

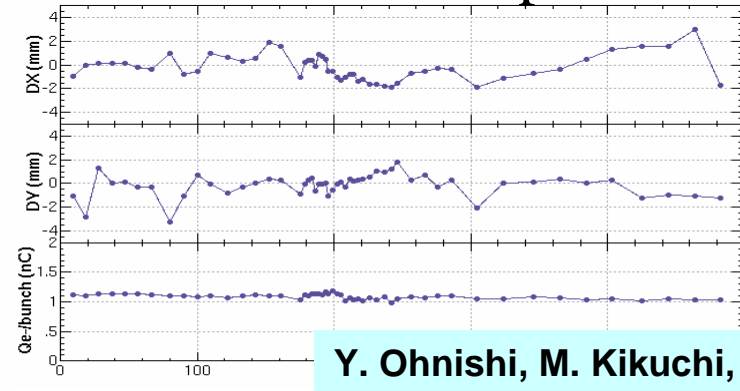
- “2.5-GeV” · “8-GeV” e- beam: accelerated by common magnet parameter

2.5-GeV e⁻ optics (for PF)



• $\gamma\epsilon_x = 3.6 \times 10^{-4}$ m, $\gamma\epsilon_y = 6 \times 10^{-5}$ m

8-GeV e⁻ optics (for KEKB e-)



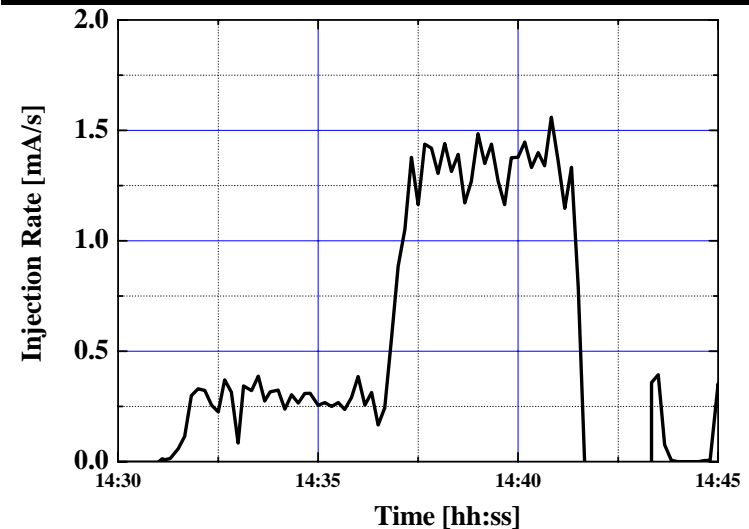
• $\gamma\epsilon_x = 2.5 \times 10^{-4}$ m, $\gamma\epsilon_y = 4 \times 10^{-5}$ m

Y. Ohnishi, M. Kikuchi, N. Iida, et al.

= PF / KEKB e- Injection Rate =

- PF: 1.5 mA/s (25 Hz)
- KEKB e- : 4 mA/s (1-bunch/ 50 Hz)
- Noiselevel for Belle detector: No problem

PF Injection Study using Multi-Energy Linac Scheme

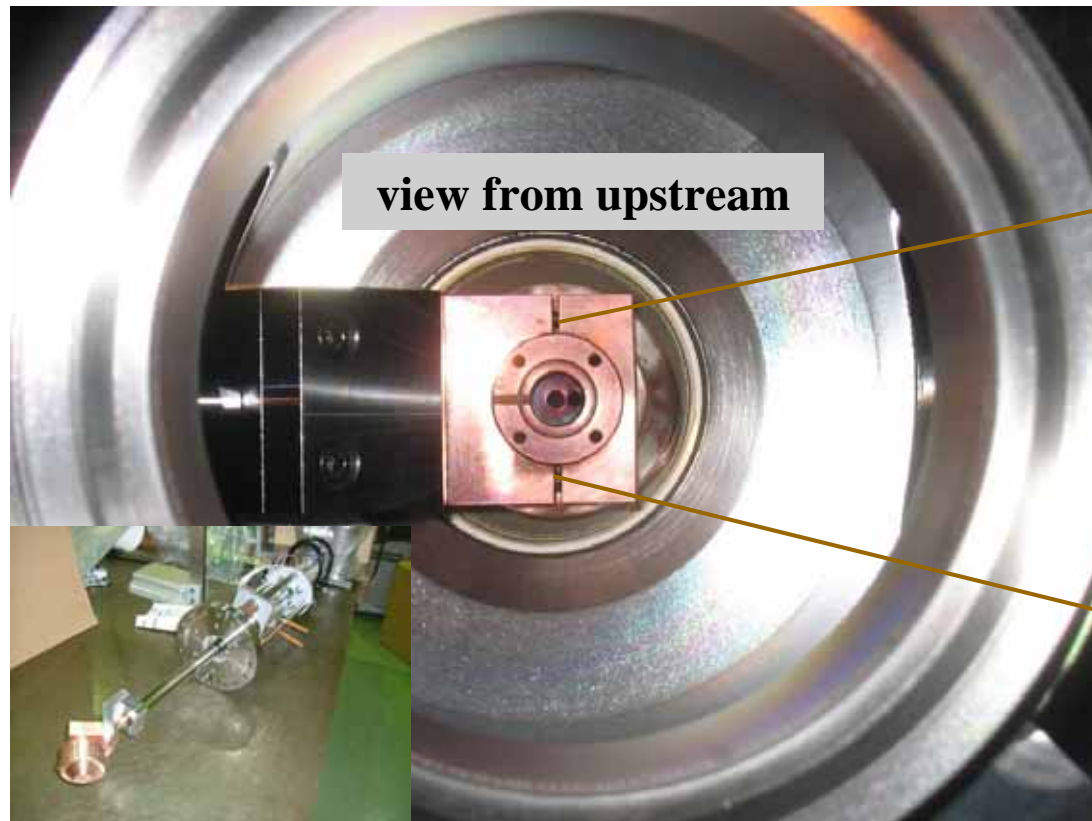
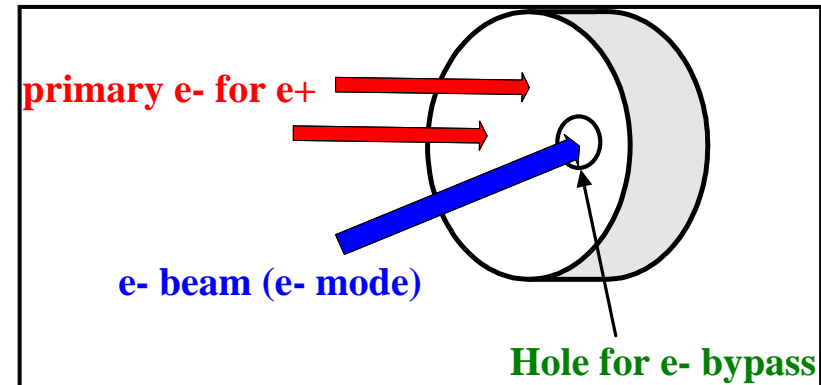


Phase-III

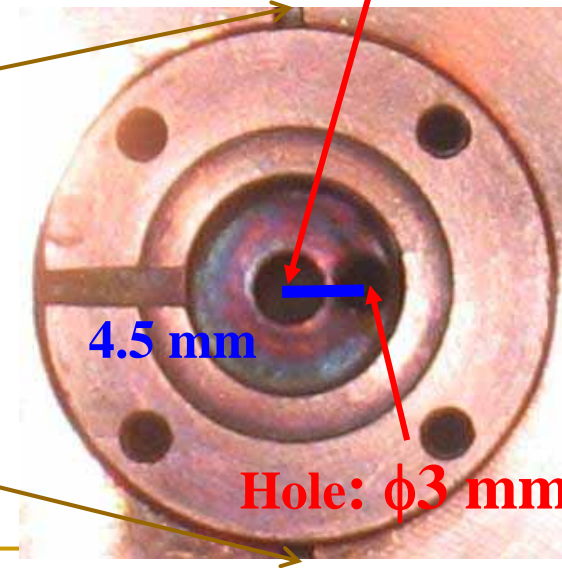
= Fast Beam-Mode Switch (PF, KEKB e-/ e+) =

For fast switch (e-/ e+ mode) :

- e+ target with a hole.
- Fast control of e- beam orbit by pulsed steering magnet.



Crystal tungsten target
: $\phi 5$ mm



Twelfth KEKB Accelerator Review Committee,
Mar. 19-21, 2007

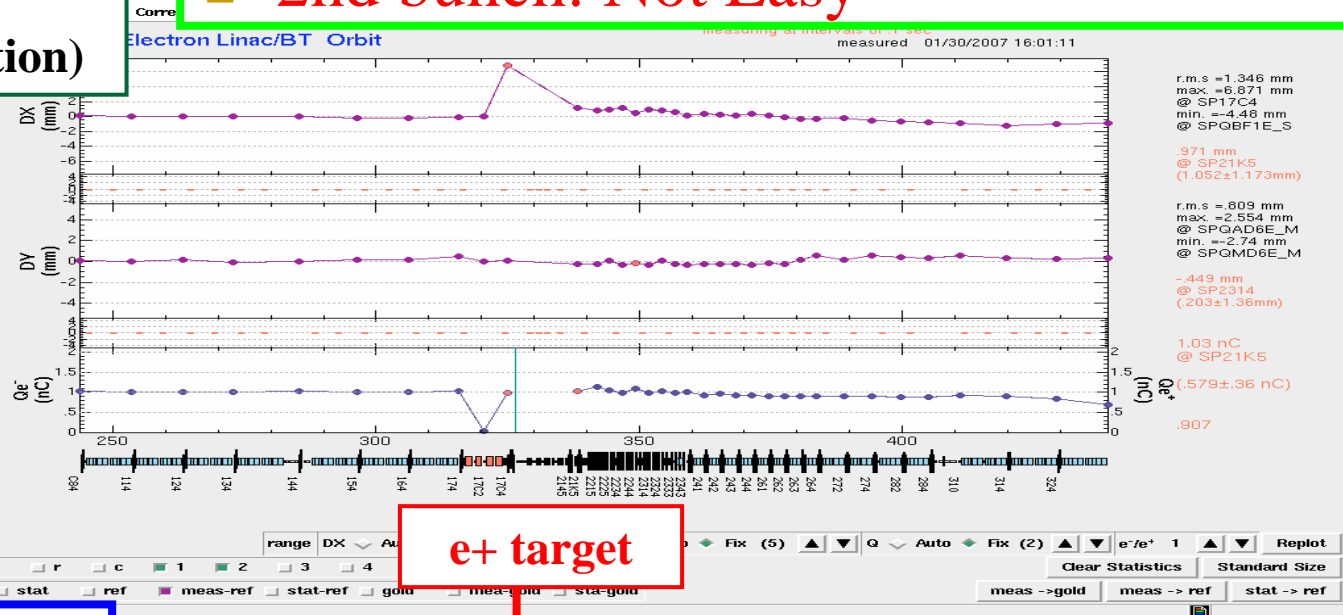
- Passage rate of e⁻ (target hole): 95%
- 2nd bunch: Not Easy

w/o e⁺ target
(normal operation)

X [mm]

Y [mm]

I [nC]

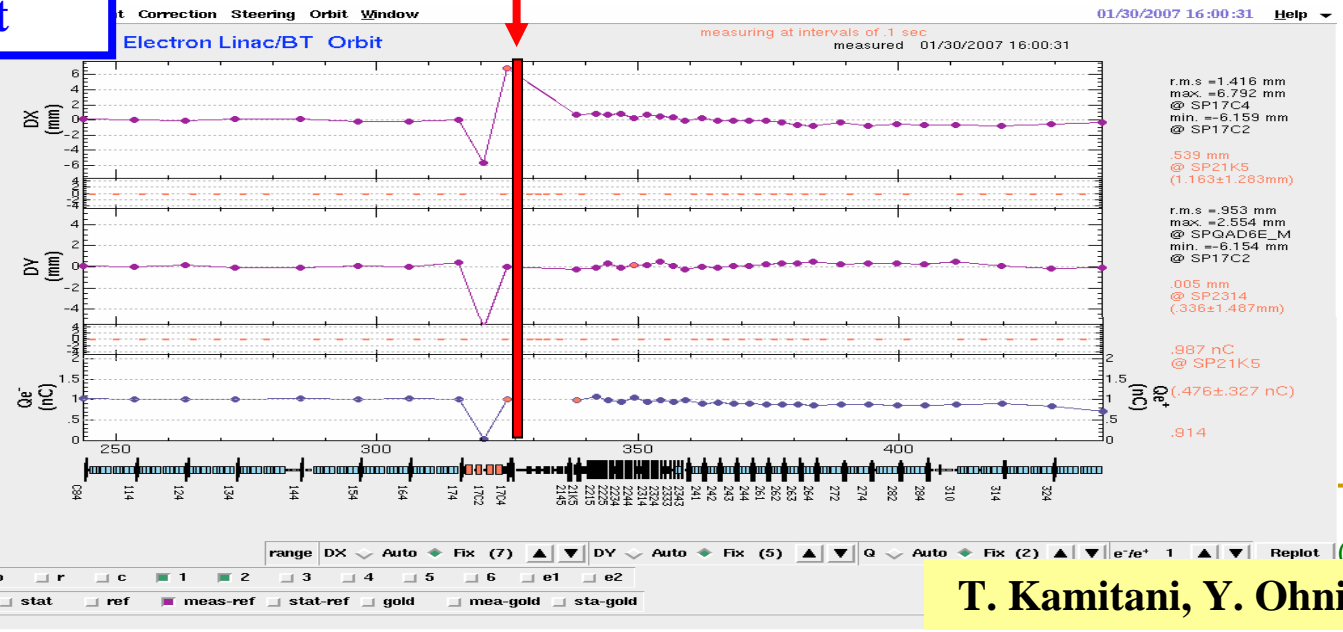


w/ e⁺ target

X [mm]

Y [mm]

I [nC]

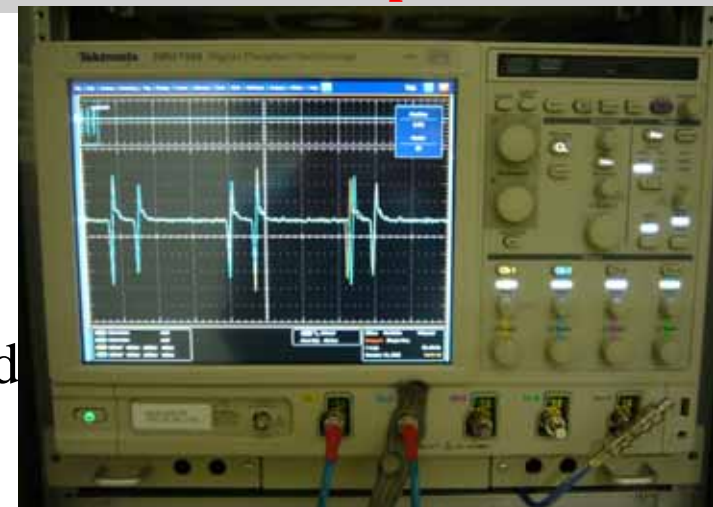


BPM-DAQ System Upgrade:

- BPM-DAQ System should be upgraded to measure beam position up to 50-Hz.
- Old System:
 - ❑ 5-GSa/s, 8-bit, 1-GHz Analogue BW
 - ❑ GPIB control
 - ❑ DAQ performance: 1-Hz
- New System:
 - ❑ 10-GSa/s, 8-bit, 1-GHz Analogue BW
 - ❑ 100-Mbps/ GbE Network
 - ❑ DAQ performance: Enough for 50-Hz
 - ❑ Thirteen systems have been installed.
 - ❑ Remaining old systems (8) will be replaced in this summer.



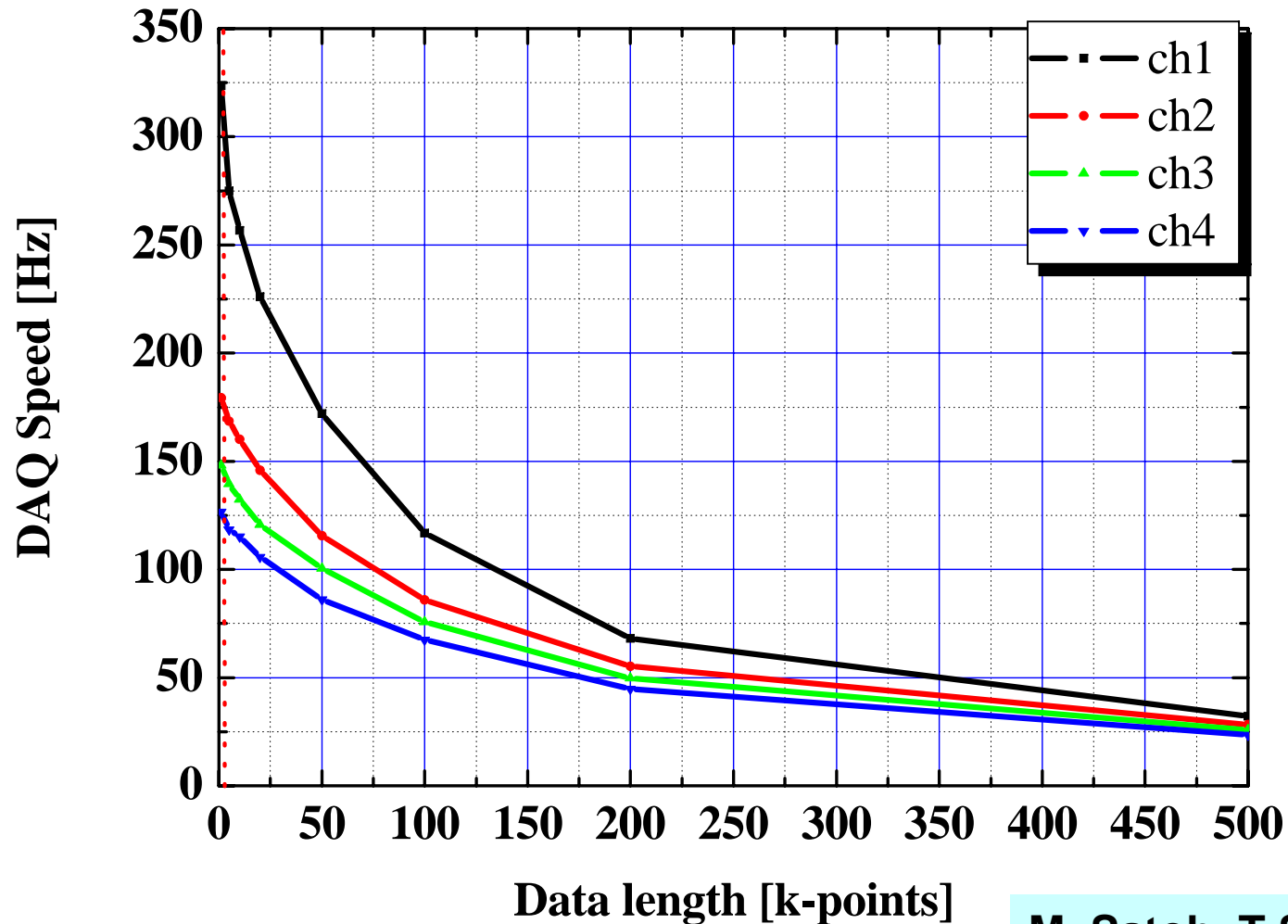
**BPM DAQ system
(VME + Oscilloscope with GPIB)**



**New system
(Fast Win. Based-Oscilloscope)**

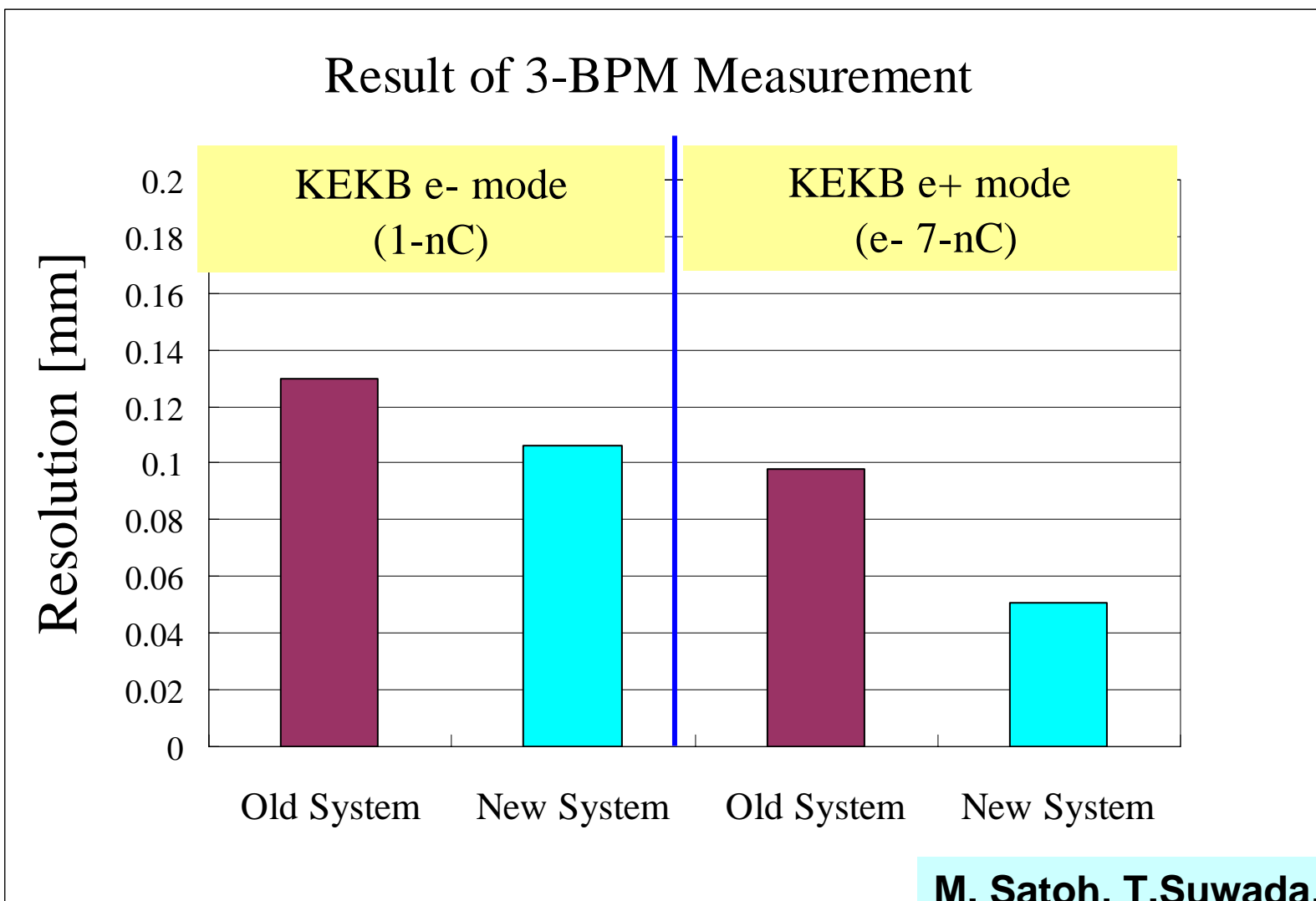
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= Repetitive DAQ Performance = (Fast Digital Oscilloscope)



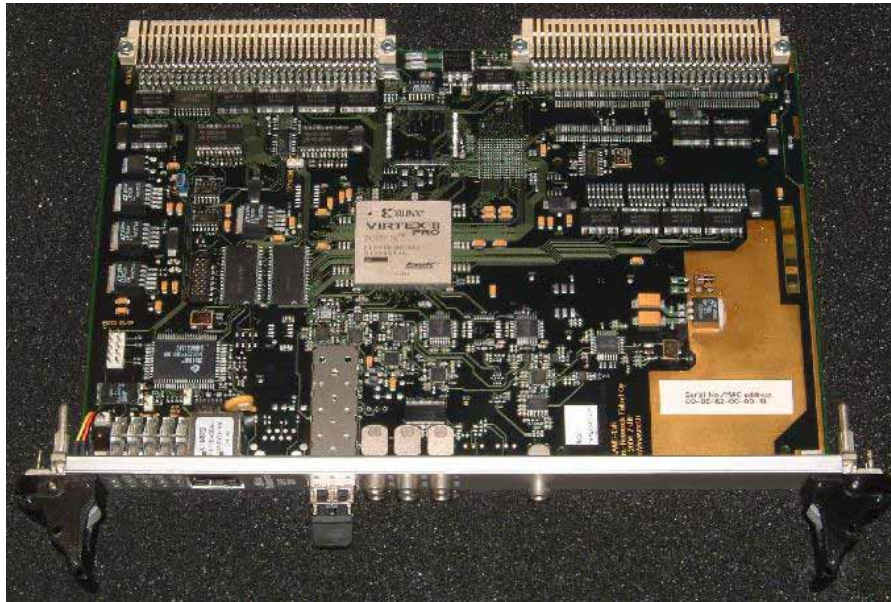
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Result of 3-BPM Measurement



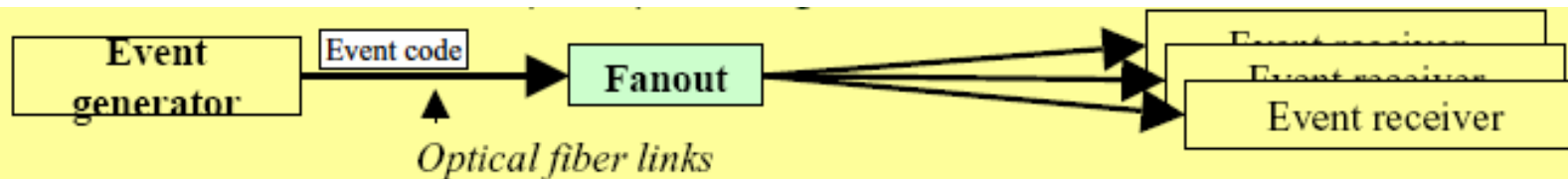
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New Timing System (under test):



A. Kazakov, K. Furukawa, et al.

- Timing system should control the complicated operation mode.
(after Phase-II/ III)
- Event generator (EG) and Receiver (ER) based on VME-64x is under test.



The stimulus to send an event can be:

- **pulse on a hardware input**
- **software event** (write to a register)
- an entry in an **event playback RAM**.

When an event code is received the receiver can:

- **output a pulse, of specified delay and width**
- **trigger a software action (process an EPICS record)**

Each event receiver can be programmed to respond in a different way to the same event code.

Scenario for PF-AR Injection:

- PF-AR Top-up (6.5-GeV) needs large budget.
 - Current PF-AR BT: 3.1-GeV max.
 - Some part of BT is common between PF-AR and KEKB e-.
- One solution: Use KEKB e+ (3.5-GeV) beam for PF-AR injection. It also needs large budget.
 - Need to replace some PS of bend (@AR-BT).
 - Need to replace Septum and Kicker PS
 - Need pulsed bend and PS
 - Cost estimation and design work will be done soon.

=== Schedule ===

FY	2005 Summer	2006 Summer	2007 Mar.	2007 Summer	2008 Summer	200X ?	
Beam operation	Phase-I			Phase-II TEST	Phase-III TEST	PF Top-Up for user experiment (Phase-II/III)	Simultaneous injection 4-rings
Hardware	New PF-BT construction	New BPM-DAQ		New BPM-DAQ			AR-BT Upgrade?
			Pulsed Bend TEST ←→	INSTALL			
			Pulsed Steering TEST (e+ target bump) ←→	INSTALL			
			Pulsed steering TEST (5-Sector) ←→	INSTALL			
			New Timing System TEST ←→	INSTALL			
Software		BPM Software for new DAQ	Software for New Timing System	TEST	←→		
			Operation Software Upgrade	TEST	←→		

=== Summary ===

- KEKB injector linac upgrade project has started in the summer 2005 toward Fast Beam-Mode Switch. (KEKB e-/ e+, PF e-, PF-AR e-).
- Phase-I completed (New PF-BT line):
 - It can shorten time for beam mode switch (KEKB \leftrightarrow PF)
- Phase-II, III
 - Use “Multi-Energy Linac scheme”:
 - Use common magnetic field and fast change of rf phase.
 - Machine study result shows feasibility.
 - Machine study is going on.
 - Need to upgrade the operation software.
- After complete upgrade, the linac beam operation will become more effective.