

# Installation and Alignment of Main Ring Magnets

March 6, 1998

R. Sugahara

## Installation and Alignment

March 6, 1998

### **1. Survey of the beam level**

Oct.-Nov. 1995 Beam level markers were installed referring to the level of TRISTAN Q-magnets.  
Jan.-May 1996 First survey of level markers  
July 1996 Second survey of level markers  
Sep. 1997 Third survey of level markers  
Feb. 1998 Forth survey of level markers

### **2. Survey of monuments**

\* Monuments are the center of TRISTAN Q-magnets.  
Apr.-Jul. 1996 Survey of monuments by the laser tracker:  
 $N \rightarrow N \rightarrow W \rightarrow E \rightarrow S \rightarrow N \rightarrow 4$  IR's

### **3. Installation of magnets**

Aug. - Nov. 1996 The magnet position was marked by the laser tracker: position for both ends of B-magnets in the arc section, and that for all magnets in the straight section.  
Nov. 1996 Marking the base plate position was started.  
Dec. 1996 Installation of base plates was started.  
Jan. 16, 1996 A set of magnet carrier was delivered.  
Feb. 1997 Installation of magnets for the outer ring in the west and the south arc was started.

### **4. Alignment of magnets**

Oct. 1998 First alignment for LER in the north arc.  
Nov. 1998 First alignment for LER in the west arc.  
Jan. 26-Feb. 18, '98 Circumference was measured by the mekometer.  
Feb. 1998 Circumference and the coordinate for monuments were examined.  
Feb. 27, 1998 **The Laser Tracker got in trouble !** We are struggling to get another Laser Tracker.  
Mar. 1998 The second alignment for LER and the first alignment for HER in the west arc will be started. Also the alignment for Fuji straight section will be started using a stretched wire technique.

STAT] [S for Magnet Installation : == | FB == 98 2 19

Beam pipe is installed, and first alignment is done.

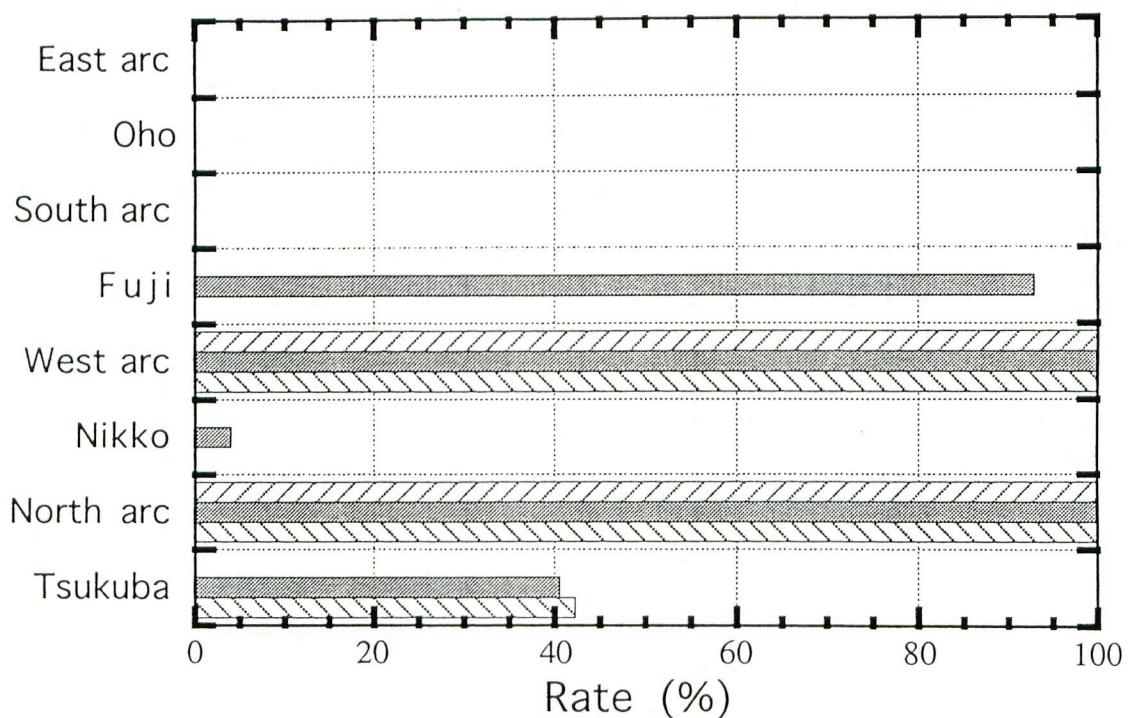
STATIS for Macroeconometrics

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### Magnet Installation for LER

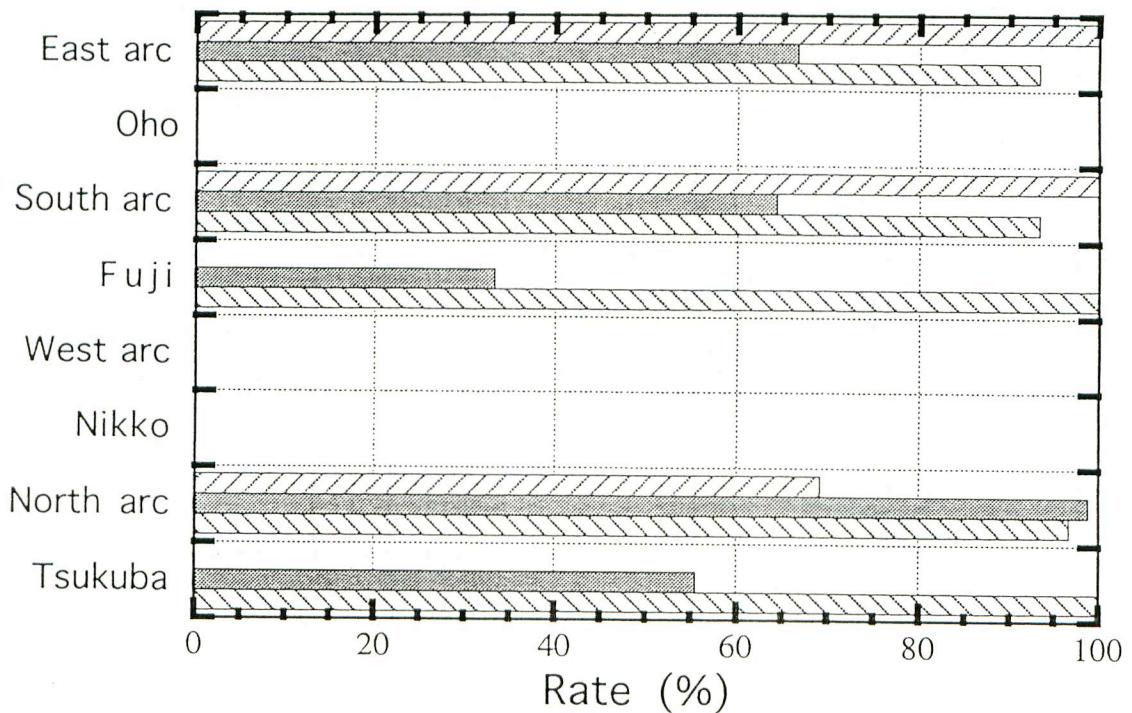
  
 B rate  
 Q rate  
 Sx rate

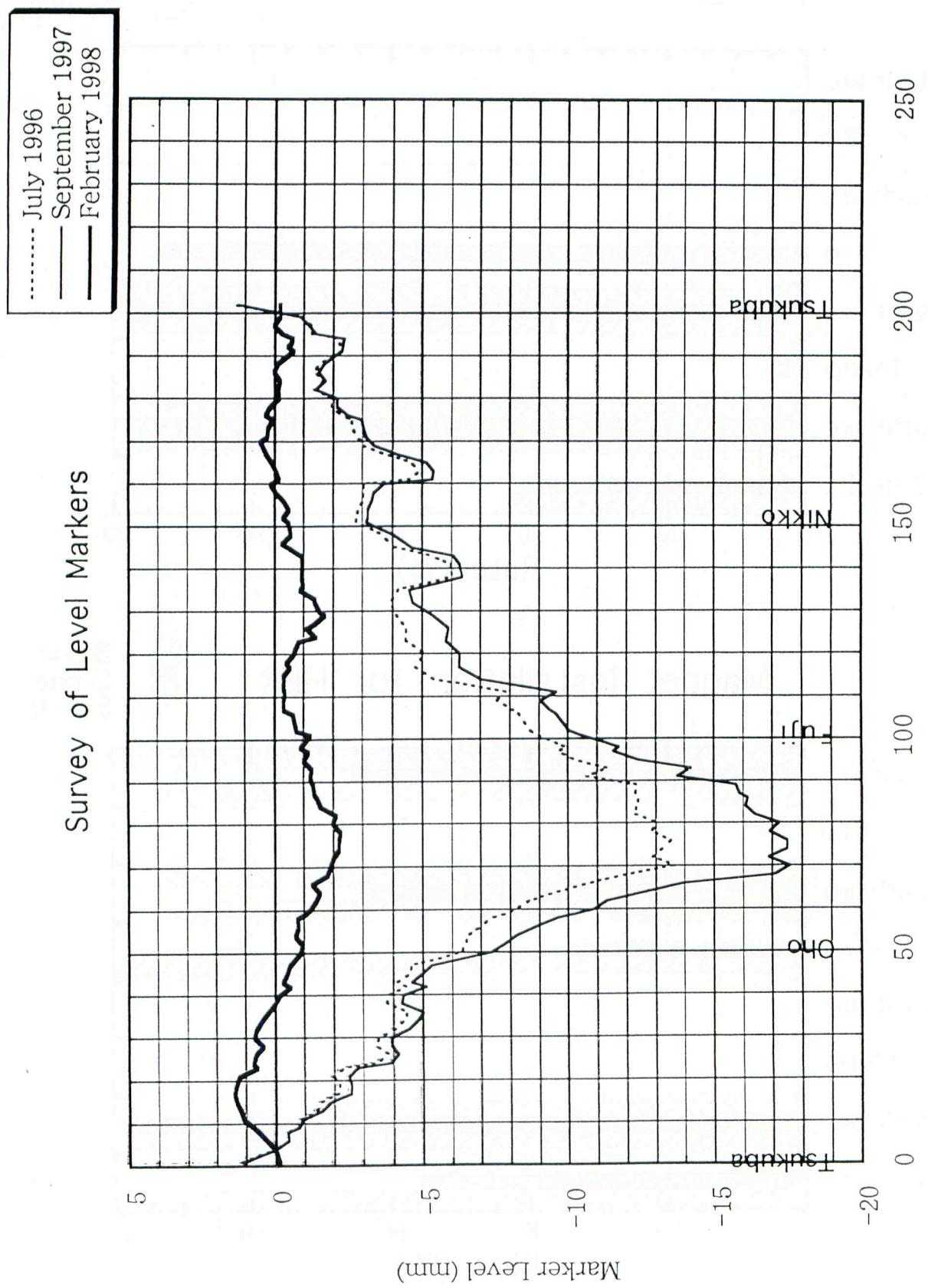


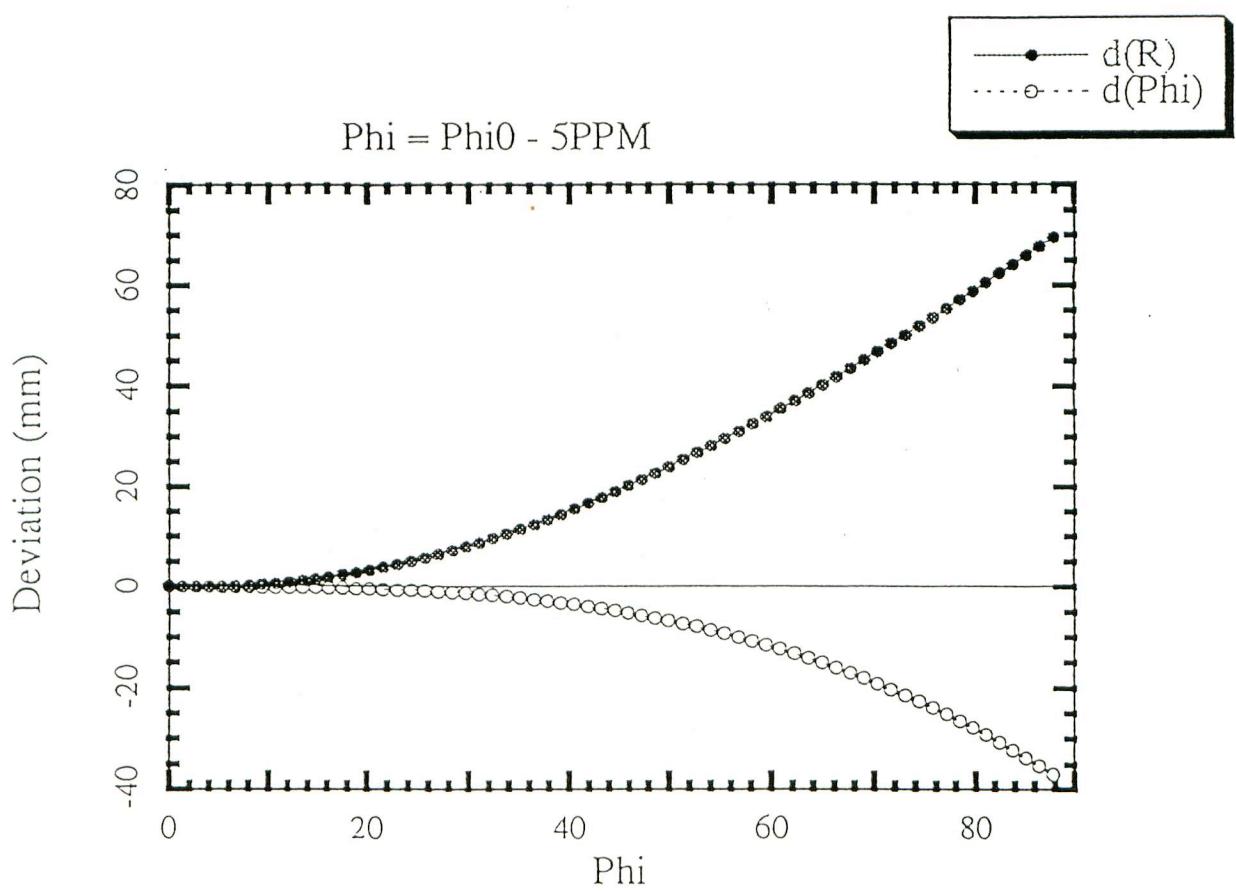
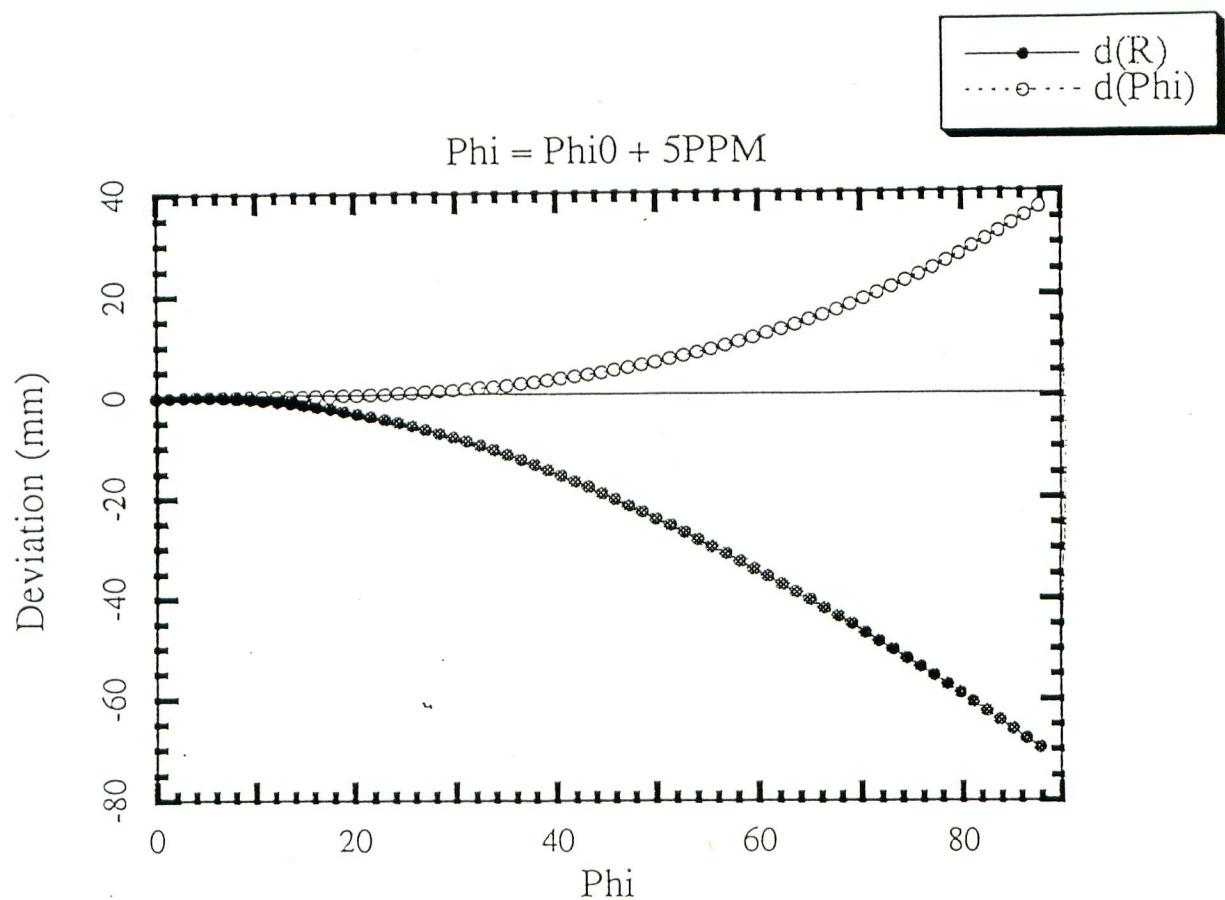
### Magnet Installation for HER

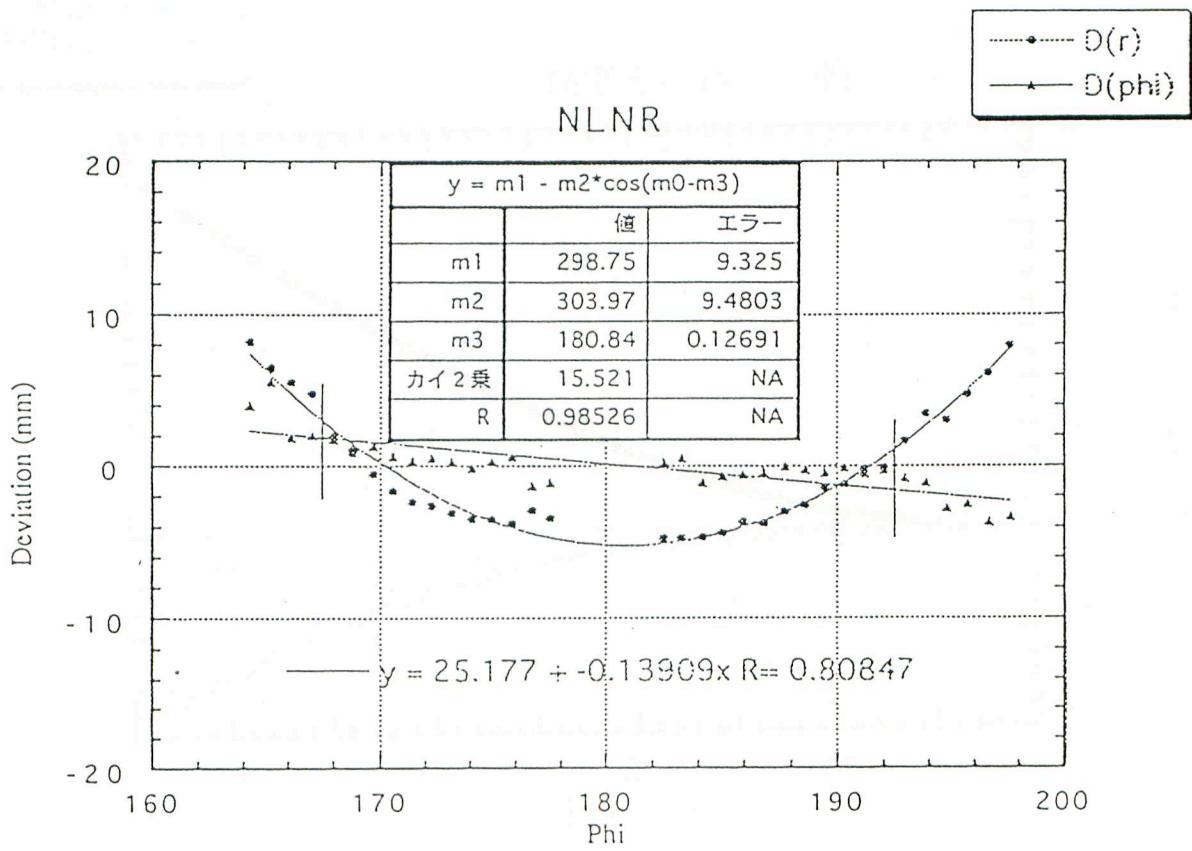
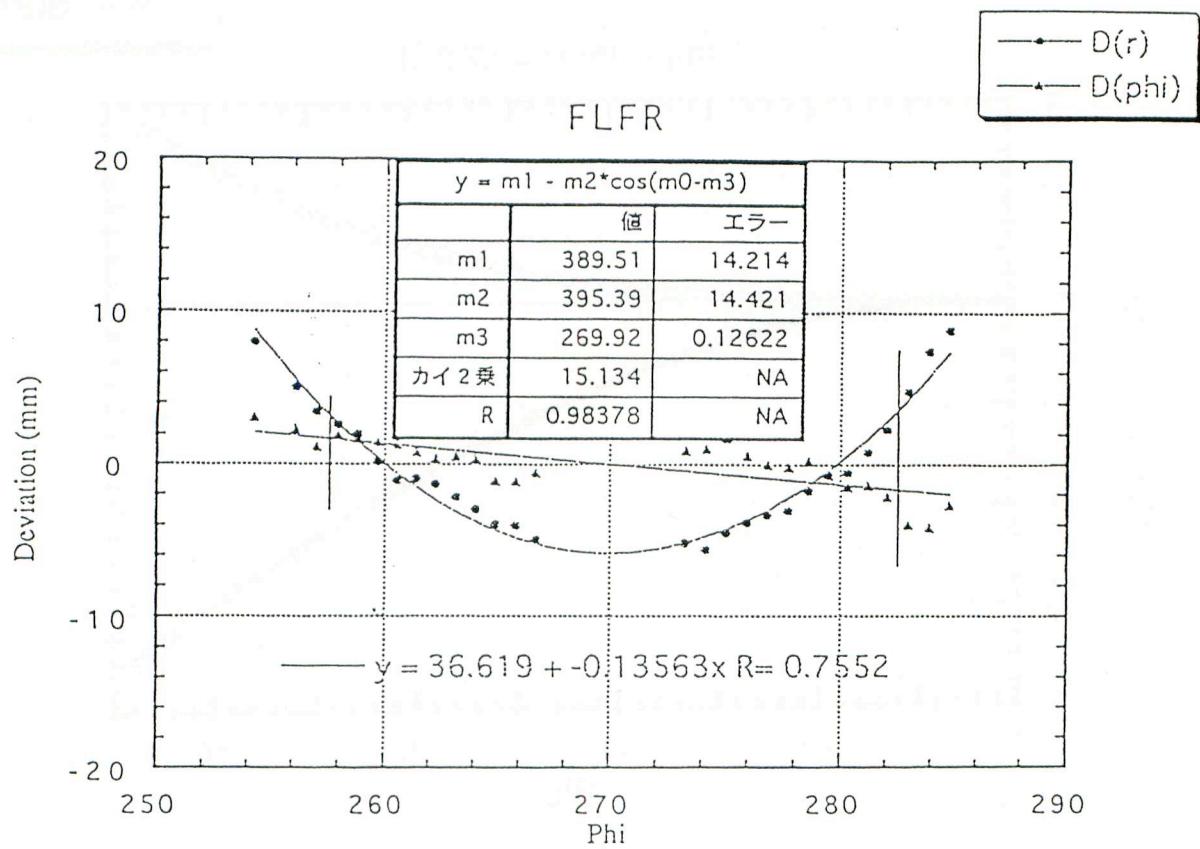
  
  

  
 B rate  
 Q rate  
 Sx rate

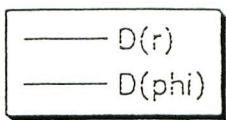




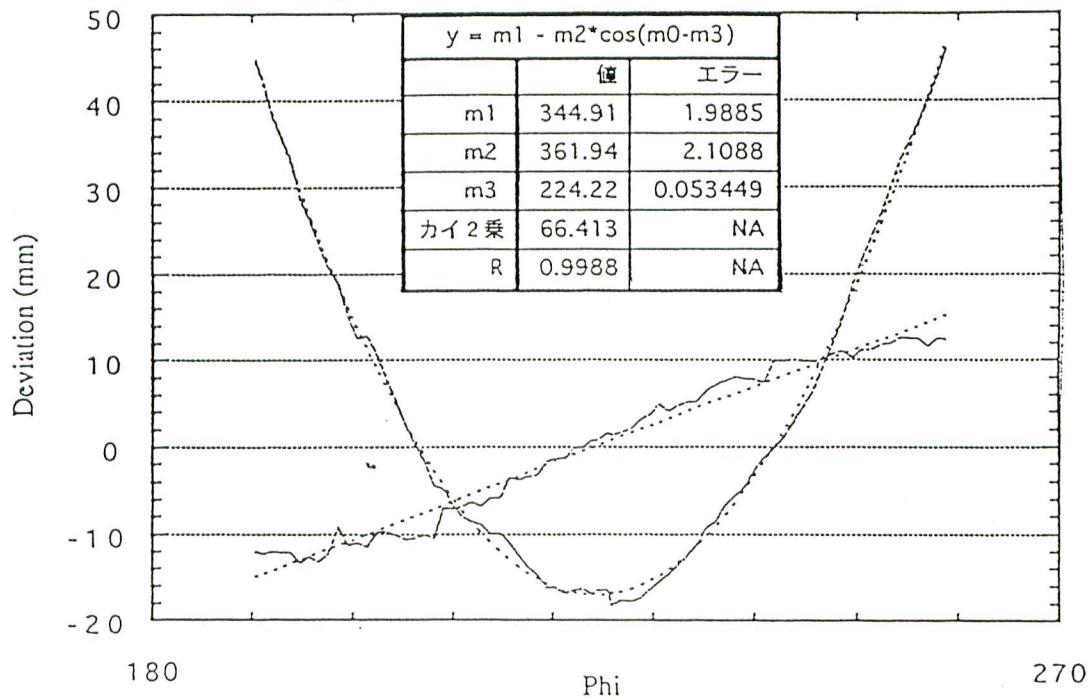




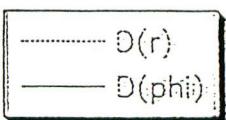
FRNL



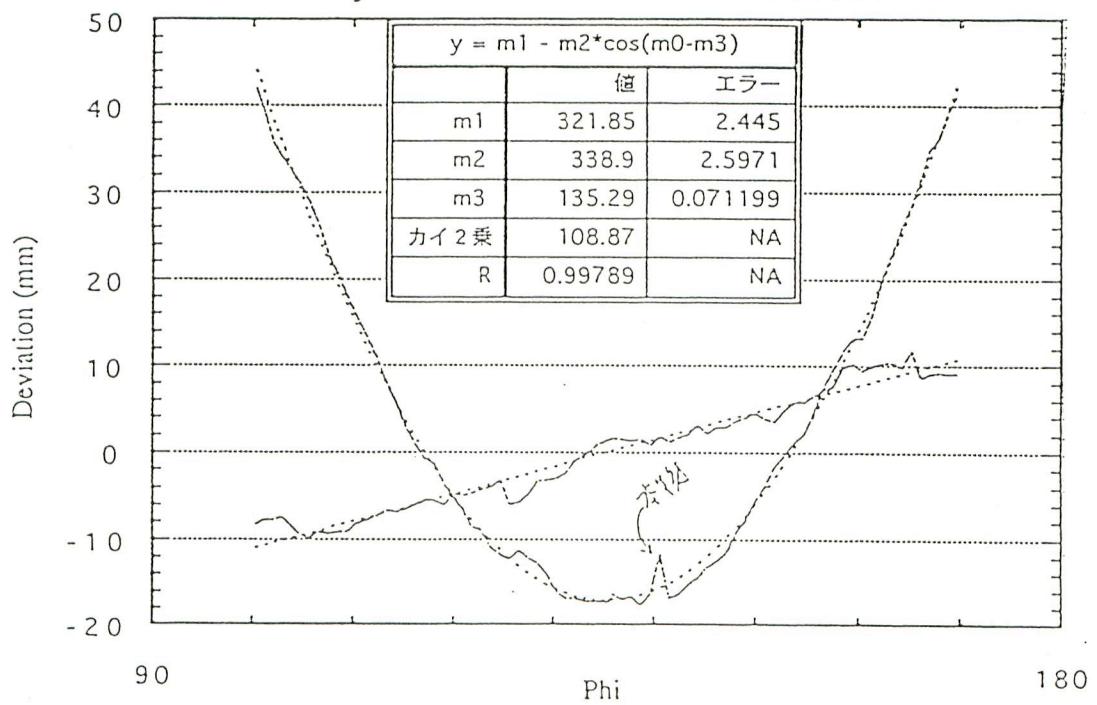
$$\cdots \cdots y = -98.524 + 0.43951x R = 0.98757$$



NRTL

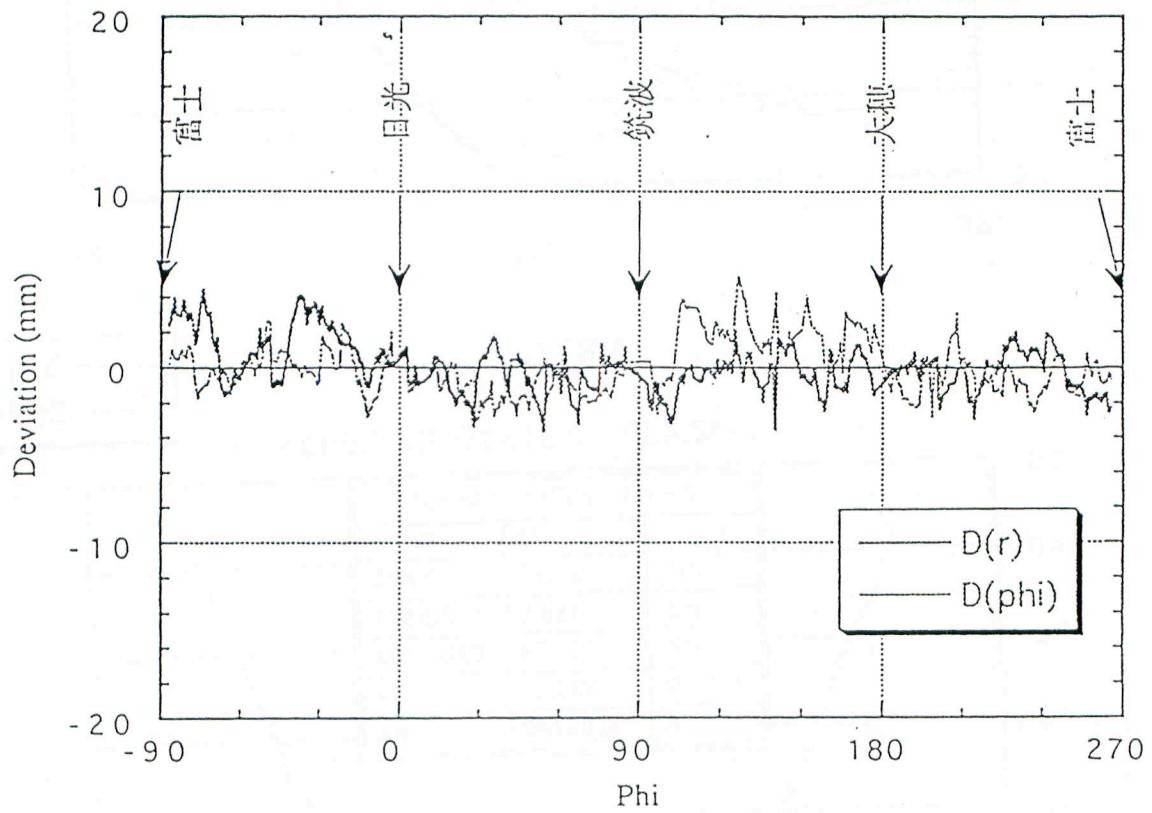


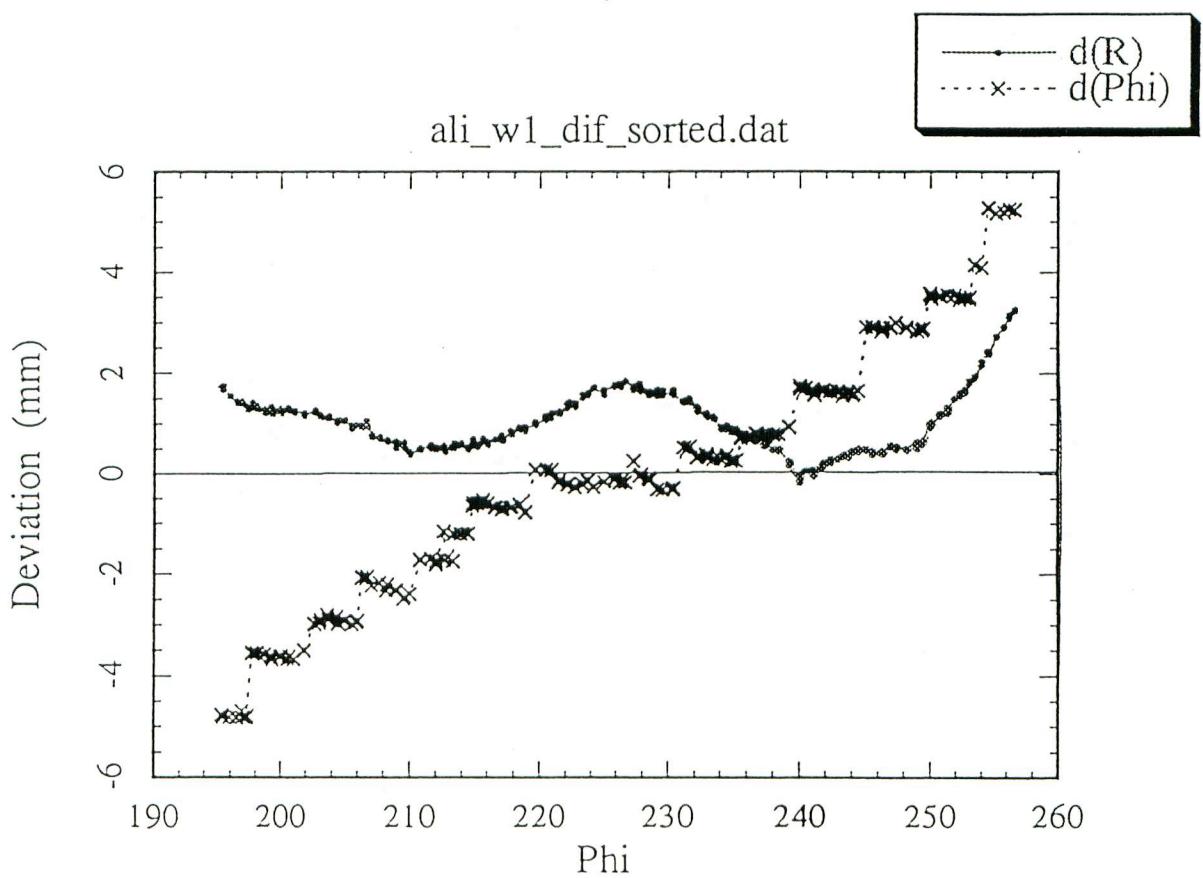
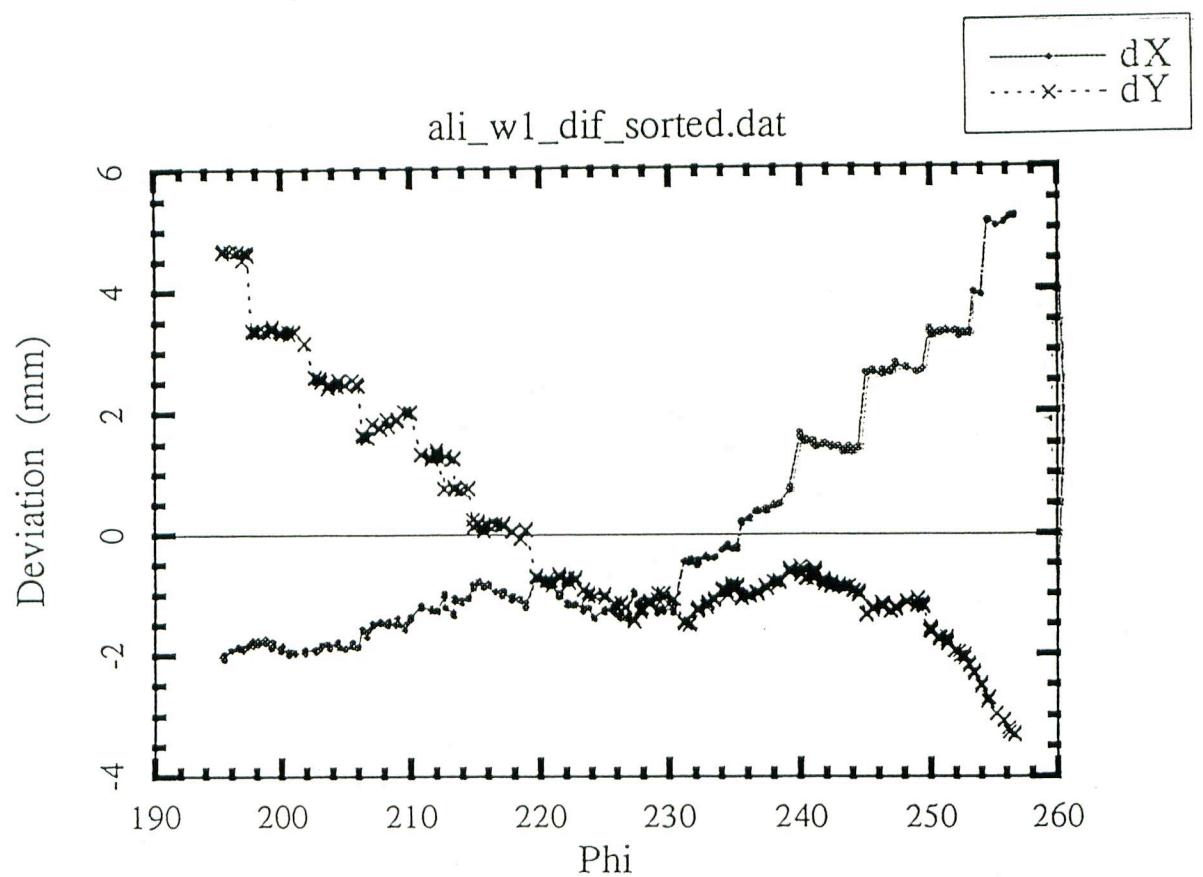
$$\cdots \cdots y = -42.432 + 0.31345x R = 0.98034$$

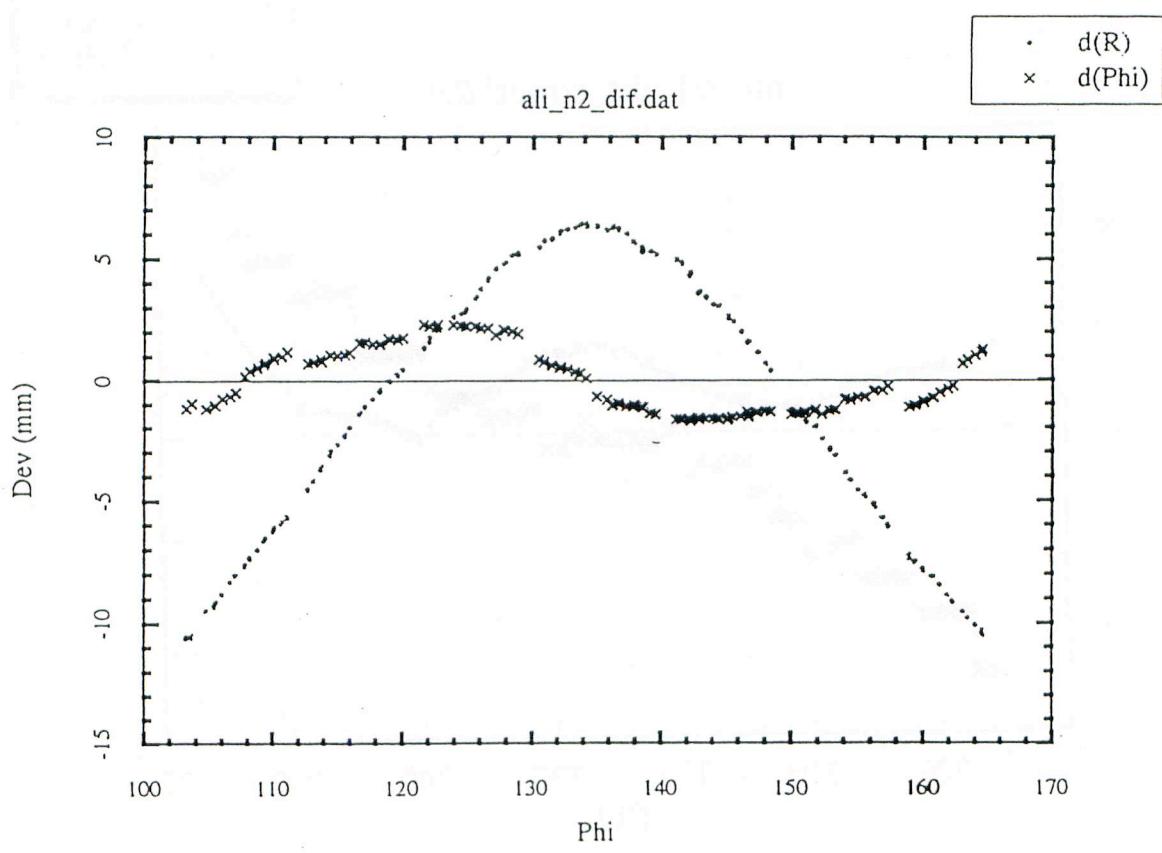
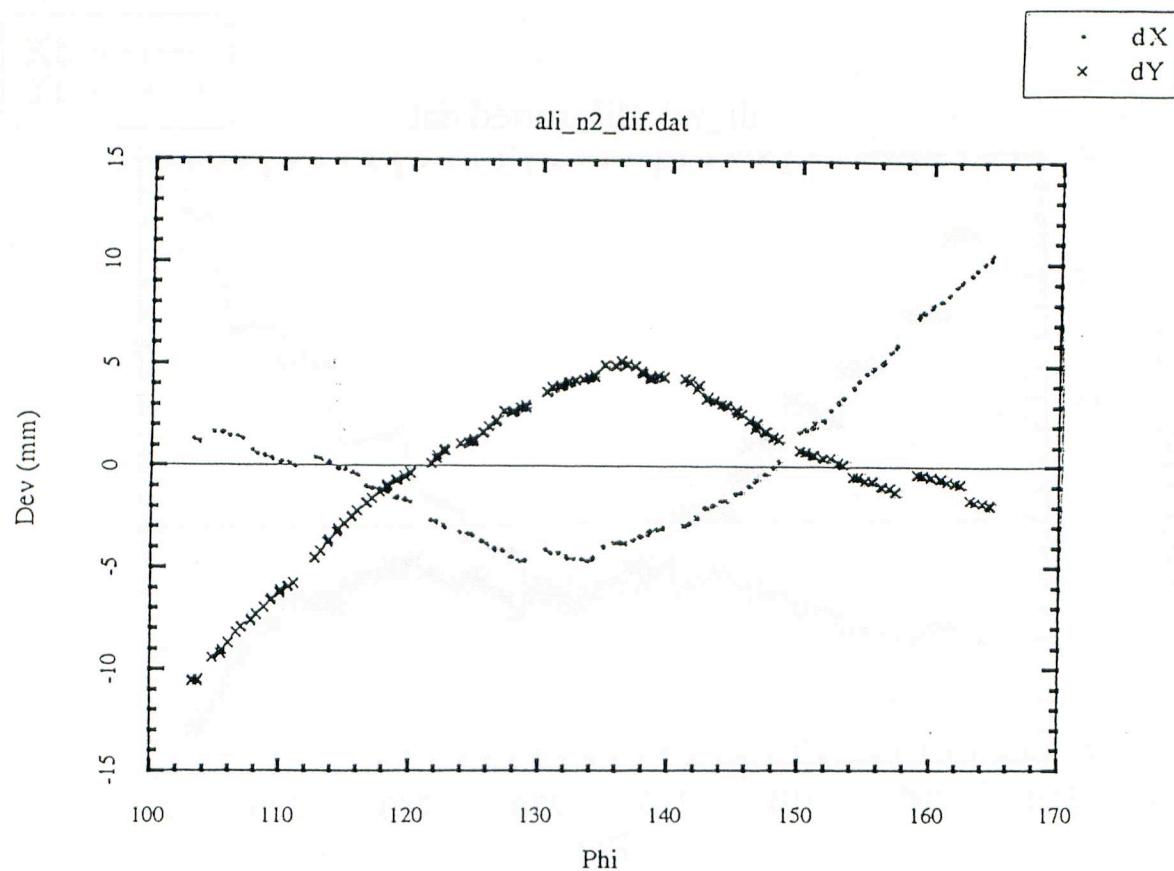


Coord. for TRISTAN-Q Monument

Difference : Measurement - Lattice Coord.



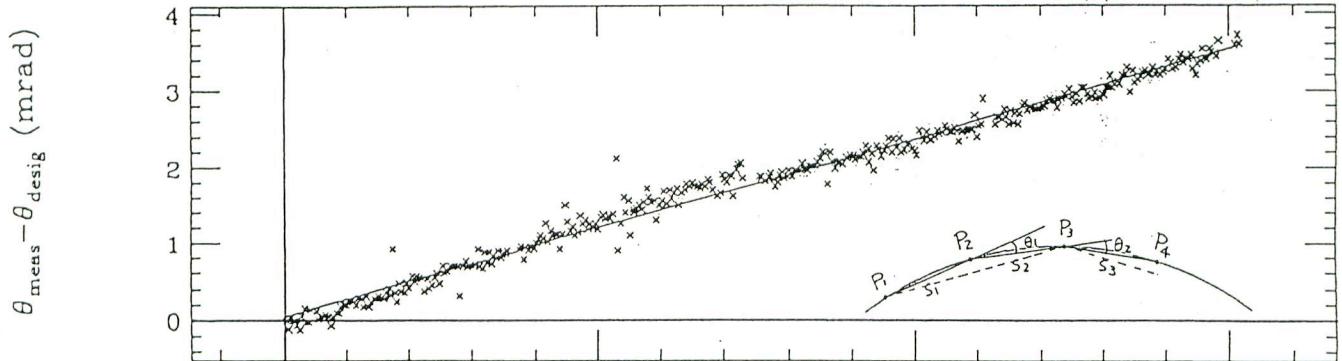




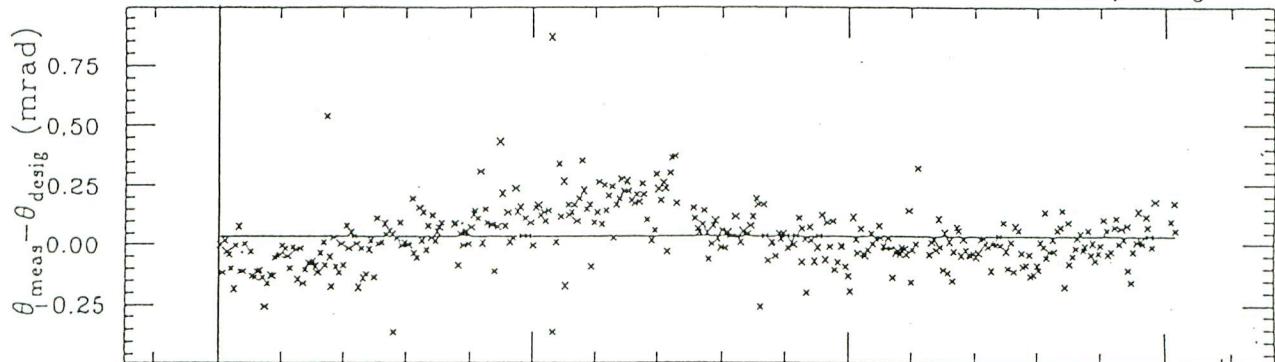
# Analysis of Measuring Results for Monuments

by K. Oide and H. Koiso

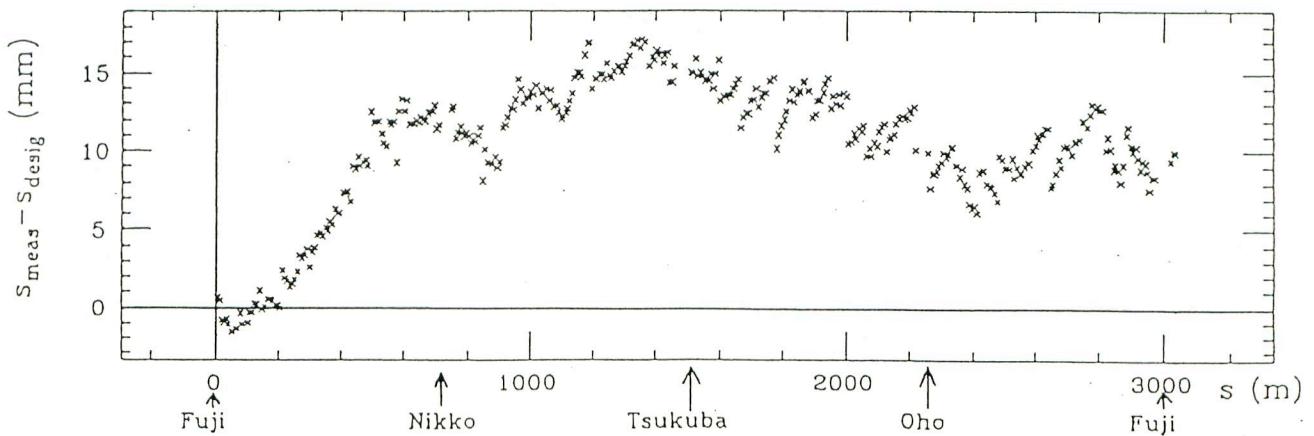
Function =  $(b + (3.3057038715957E-4 a x))$       ChiSquare = 5.79821 Goodness = .49022  
 a =  $-3.52942 \pm .02251$       b =  $.04263 \pm .01293$   
 Difference of angle by SMART2      02/16/1998 11:33:42 Oide & Koiso  
 measurement by R. Sugahara



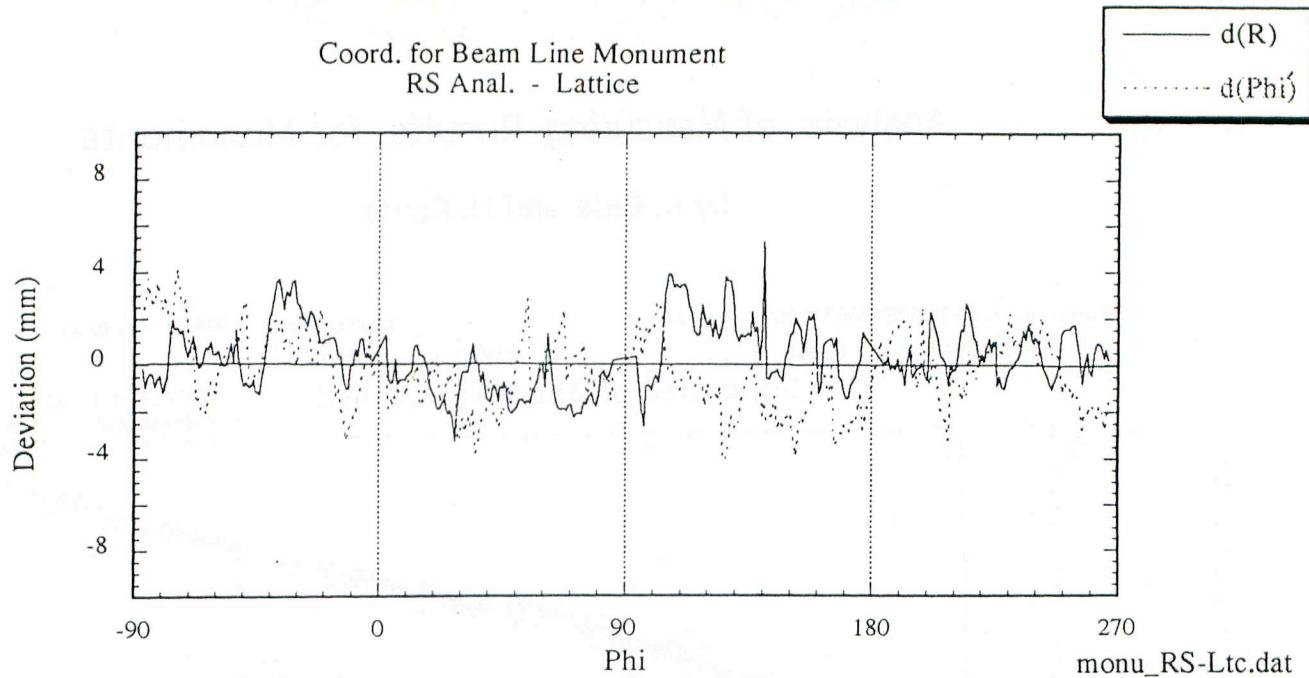
Function =  $(b + (3.3057038705794E-4 a x))$       ChiSquare = 5.84927 Goodness = .49022  
 a =  $7.14E-5 \pm .02261$       b =  $-.03314 \pm .01299$   
 Difference of angle by SMART2      02/20/1998 02:27:20 Oide & Koiso  
 measurement by R. Sugahara



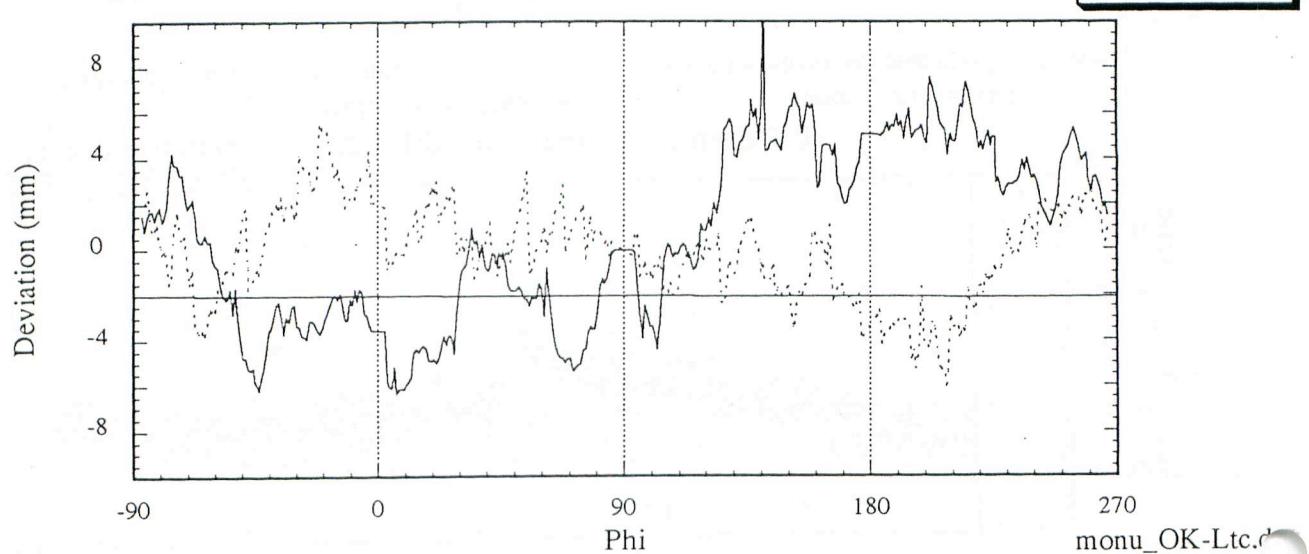
Difference of circumference by SMART2



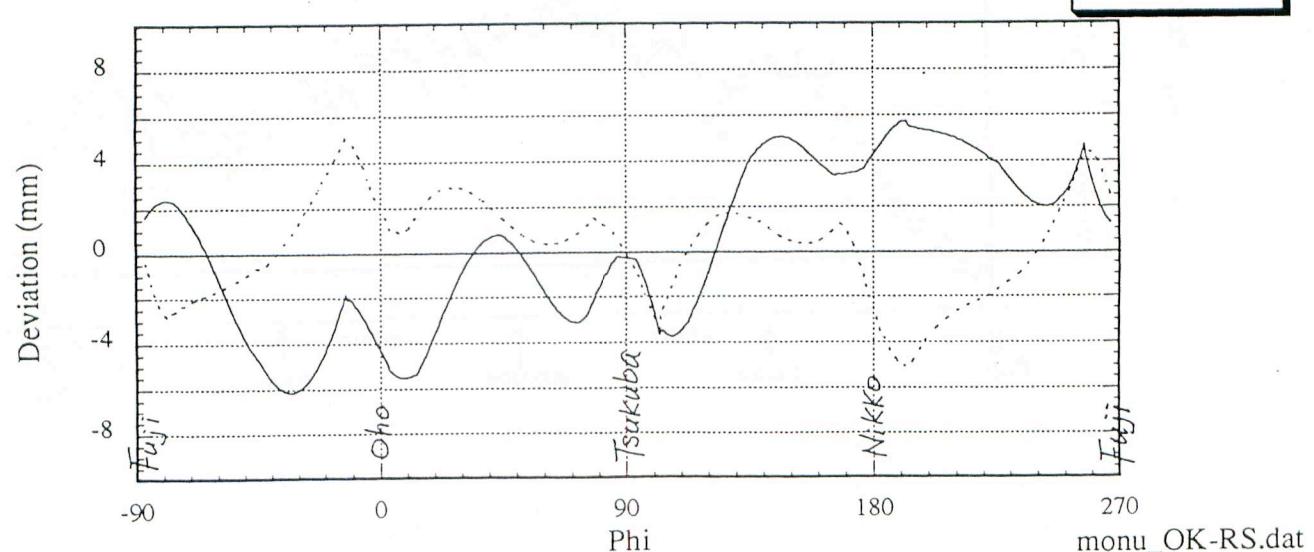
Coord. for Beam Line Monument  
RS Anal. - Lattice



Coord. for Beam Line Monument  
OK Anal. - Lattice



Coord. for Beam Line Monument  
OK Anal. - RS Anal.



■ Short Bow Meas. - SMART  
▨ Long Bow Meas. - SMART

Circumference : Meko Meter - SMART

