

# Timing System

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# Injection Control

Main Trigger Station performs injection control with following three key items.

## Large Area Control:

- control whole hardware along 600m beamline
- farthest is injection point of Main Ring ~ 1000m

## Timing Synchronization:

- all functions must be synchronized with each other
- also with timing of injection RF-bucket

## Pulse-to-Pulse Modulation:

- more than 150 of LINAC parameters must be changed
- for “simultaneous” top-up filling into more than one ring.

All of them are realized with **Event Timing System**.

# Pulse-to-Pulse Modulation

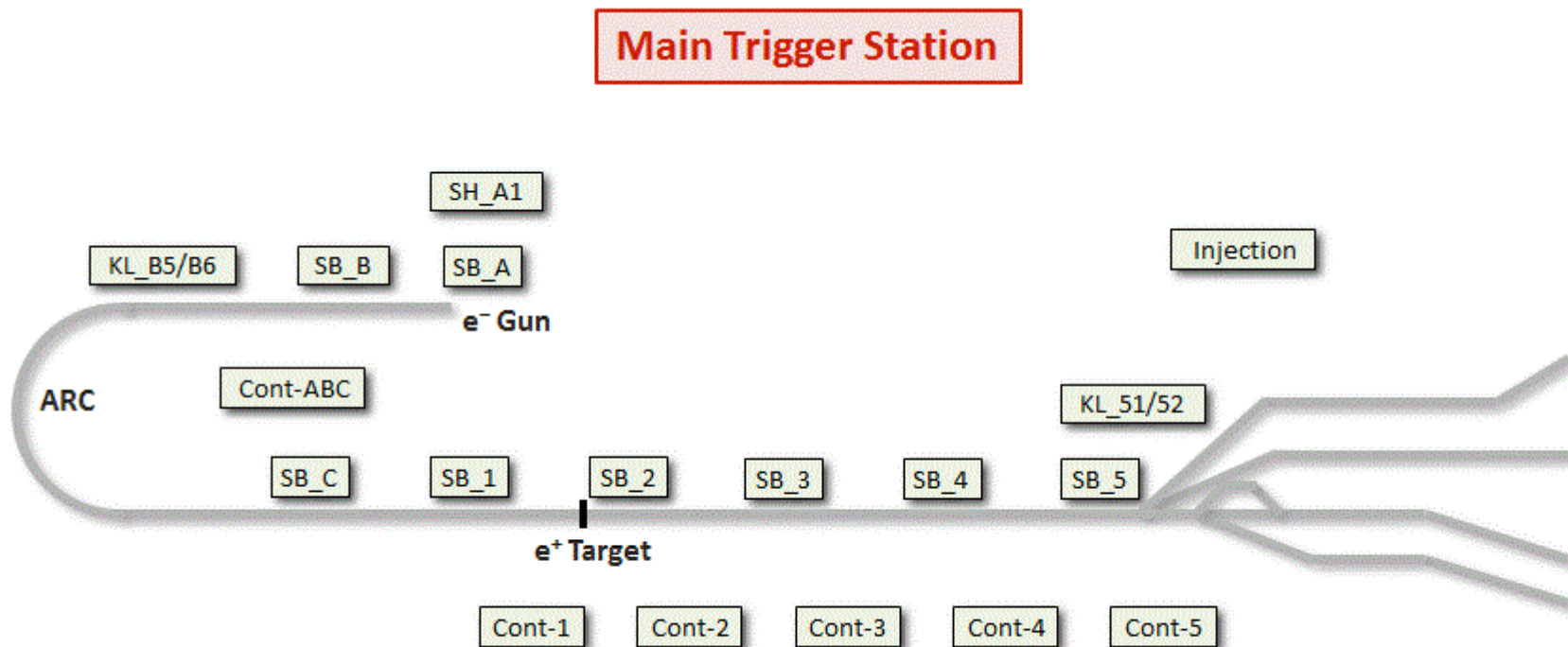
Top-up operation for 4 rings “simultaneously” with only one Linac

Switch beam types and directions in 50Hz

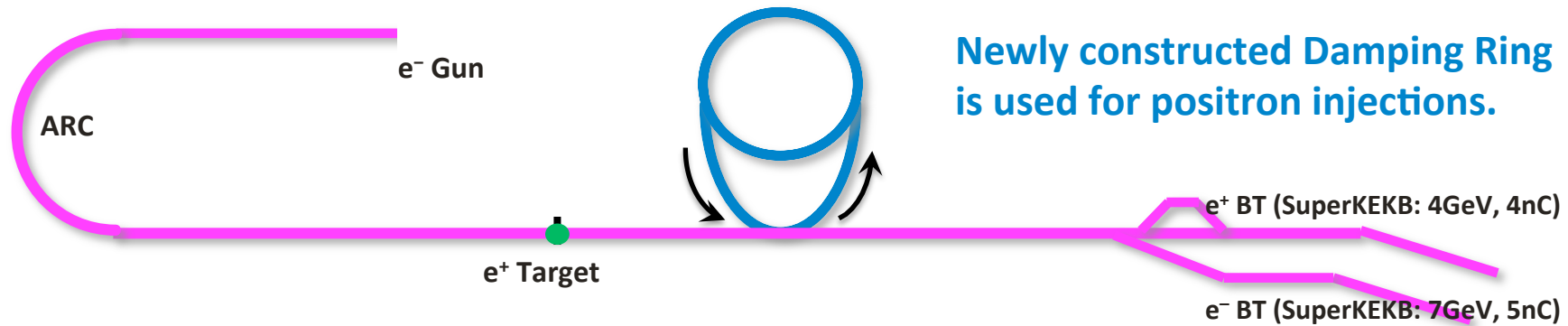


Change >150 of Linac parameters in 50Hz

Direction	Particle	Energy	Charge
KEKB HER	$e^-$	7.0 GeV	5.0 nC
KEKB LER	$e^+$	4.0 GeV	4.0 nC
PF	$e^-$	2.5 GeV	0.2 nC
PF-AR	$e^-$	6.5 GeV	5.0 nC



# New requirements for SuperKEKB



## Followings are needed for positron injection

### Longer than 40ms control

- Positron damping is implemented at least 40ms.
- Entire process takes more than one injection period.

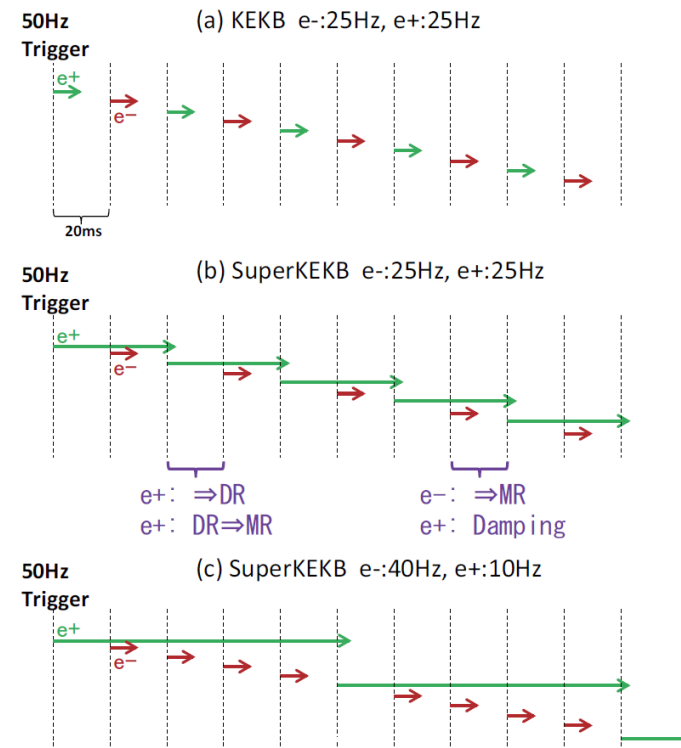
### Electron injection during positron damping

### Control 1<sup>st</sup> and 2<sup>nd</sup> halves of Linac separately

$e^- \text{ Gun} \Rightarrow \text{DR}$  (1<sup>st</sup> half)  
 $\text{DR} \Rightarrow \text{MR}$  (2<sup>nd</sup> half)

## Bucket Selection by the Event Timing System

- Delay time for timing adjustment to select RF-bucket.
- (Note, it is produced by the dedicated modules at KEKB.)



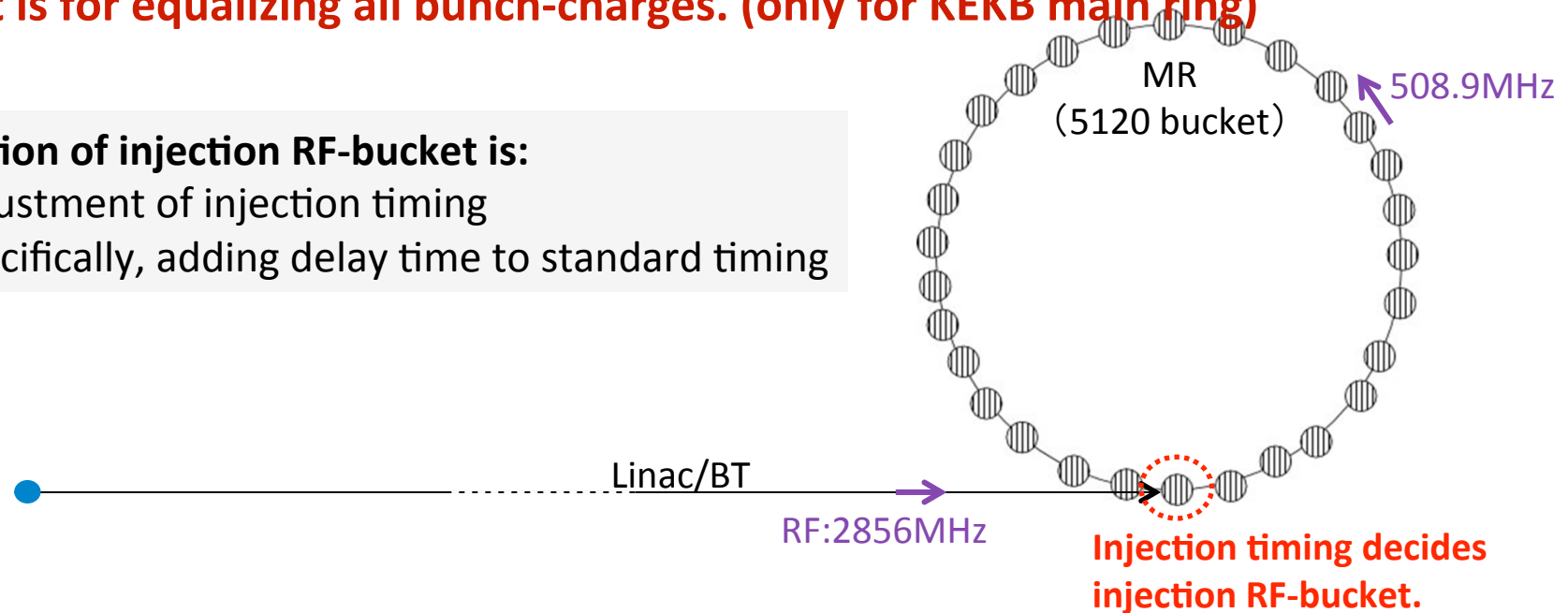
# Timing adjustment for Bucket Selection

Injection RF-bucket is selected “on the careful consideration” in each pulse.

It is for equalizing all bunch-charges. (only for KEKB main ring)

## Selection of injection RF-bucket is:

- adjustment of injection timing
- specifically, adding delay time to standard timing



## Injection timing:

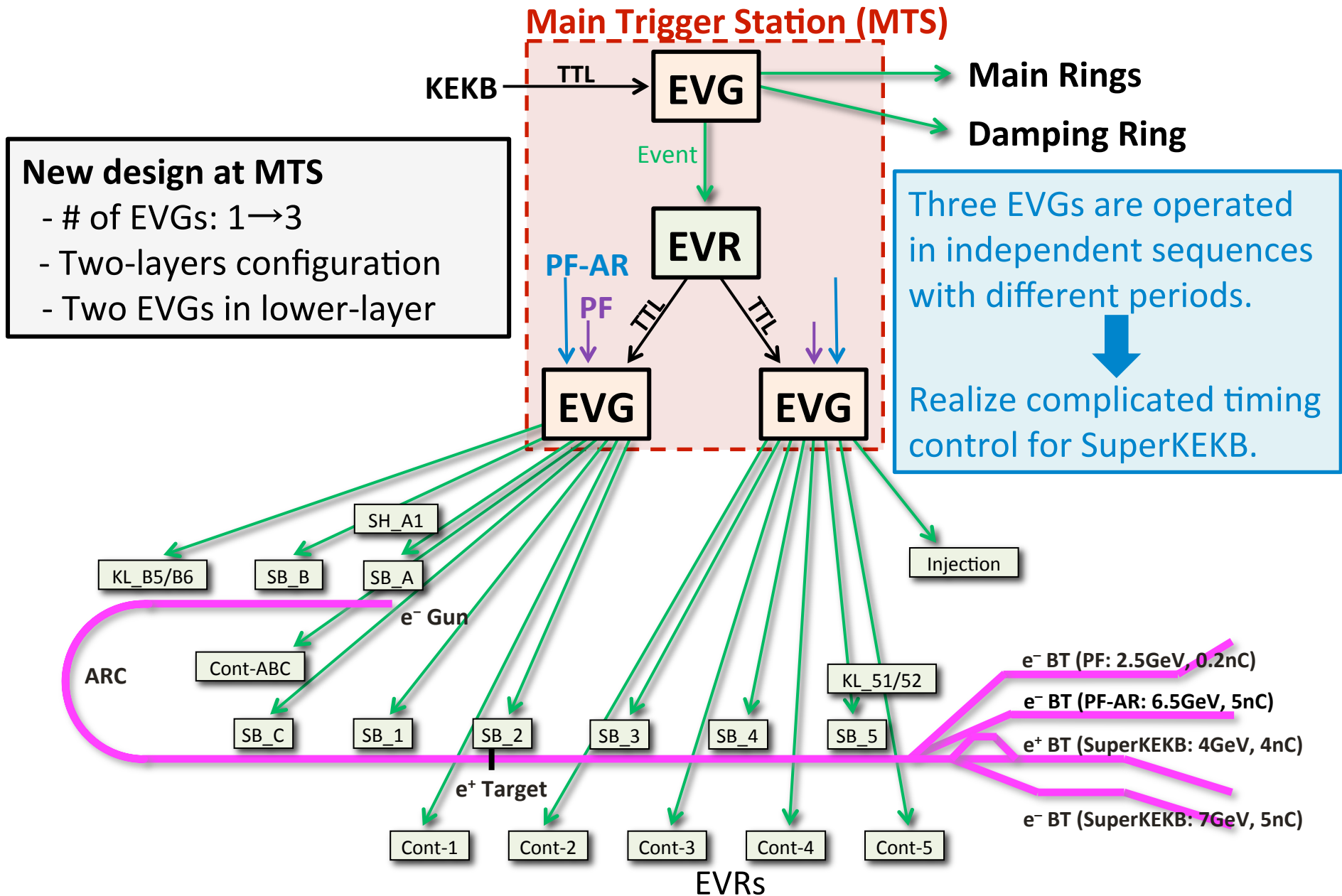
KEKB revolution/49/23 (standard timing) + **delay**

## Delay:

- varying within **0-493 $\mu$ s** for KEKB and SuperKEKB HER **in unit of 96.3ns**,
- and within **0-11.34ms** for SuperKEKB LER.

⇒ RF-bucket for both damping and main rings are controlled.

# New configuration of Event Timing System

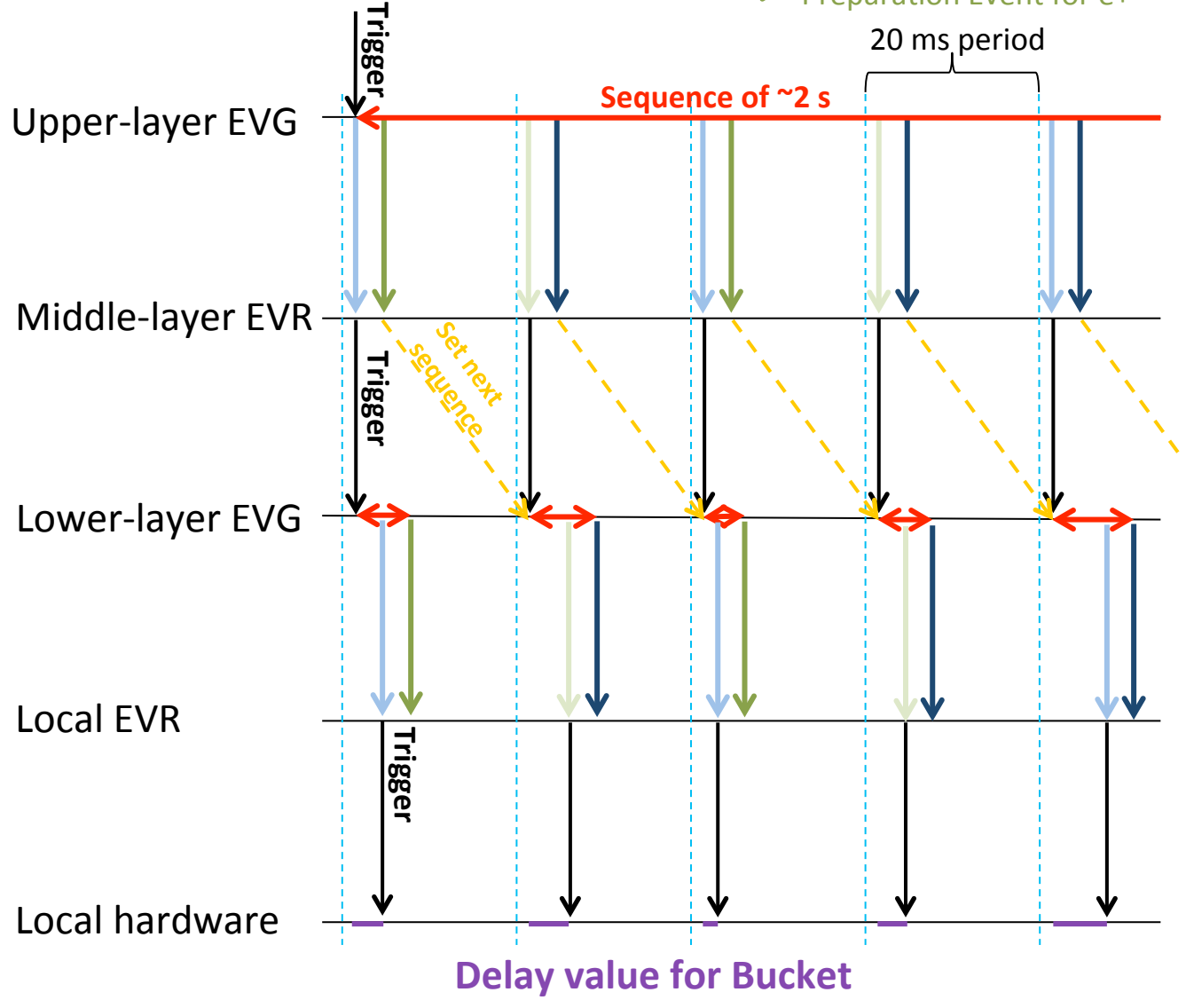
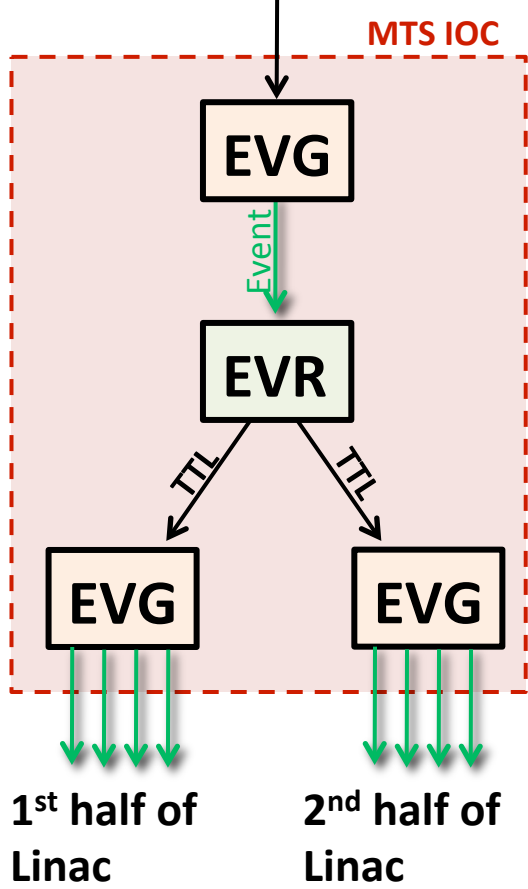


# EVG sequence and schedule for Event delivering

Coincidence of AC 50Hz and KEKB revolution/49/23

## Time Chart of Event Timing System Operation

-  Timing Event for e-
-  Preparation Event for e-
-  Timing Event for e+
-  Preparation Event for e+



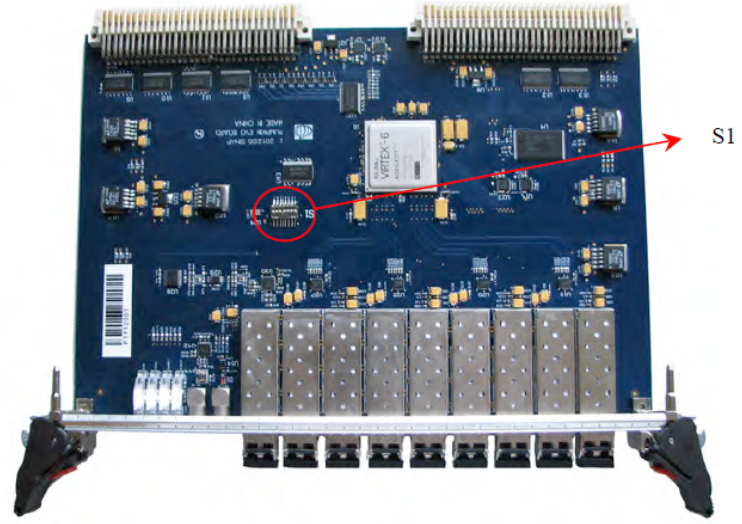
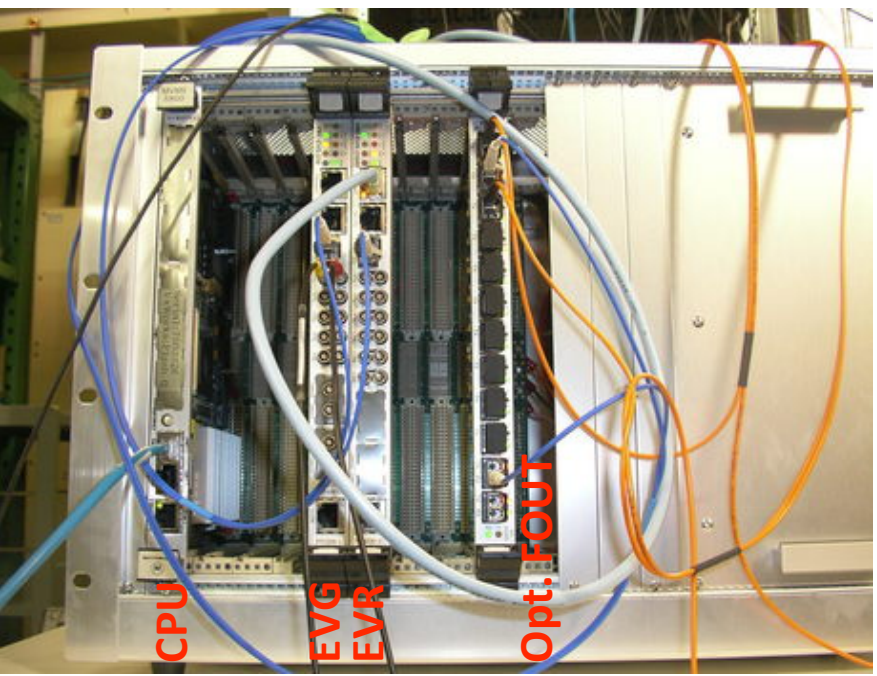


# Modules



- Main module:** MRF's VME-type modules
- VME-EVG-230 and VME-EVR-230
  - Knowledge and experiences in the KEKB project
  - Already installed at the Linac beamline

- Partially:** Plan to use SINAP module at Damping Ring
- EVO can work as both EVG and EVR
  - Equivalent performance in terms of timing precision



The front panel of VME-EVO is shown in Figure 2-1.

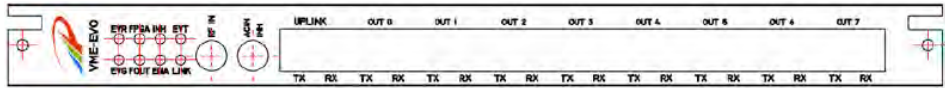
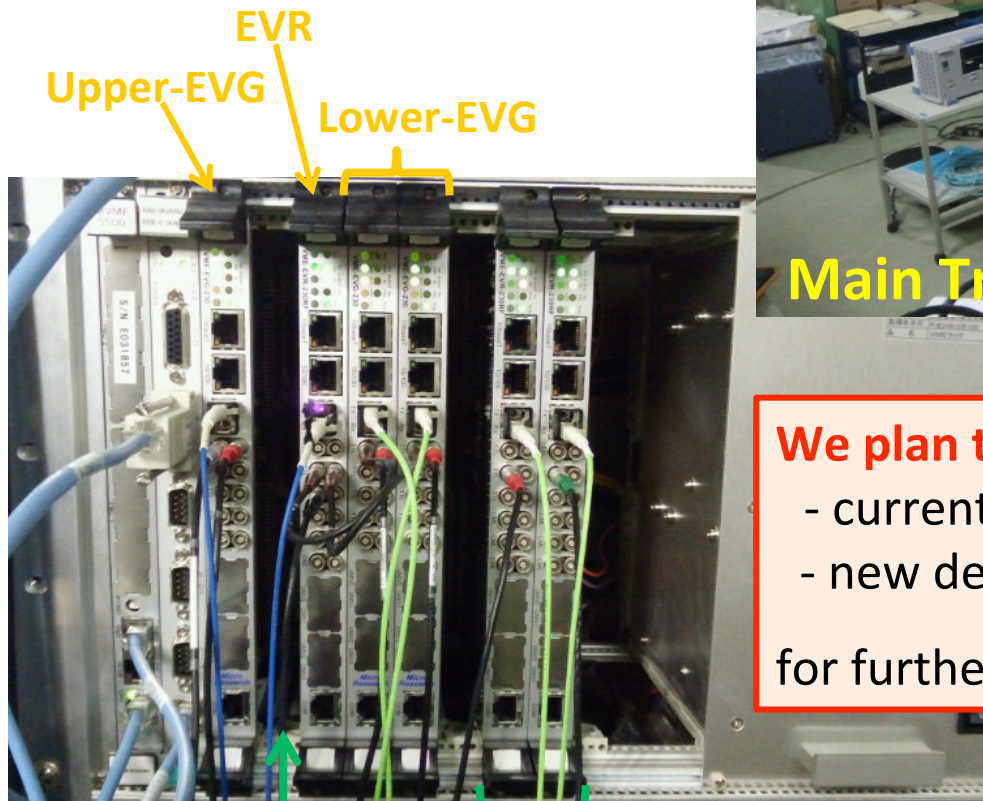


Figure 2-1. The front panel of VME-EVO



# Current Status

New system is installed at Main Trigger Station.



**We plan to be redundant Event Timing System**

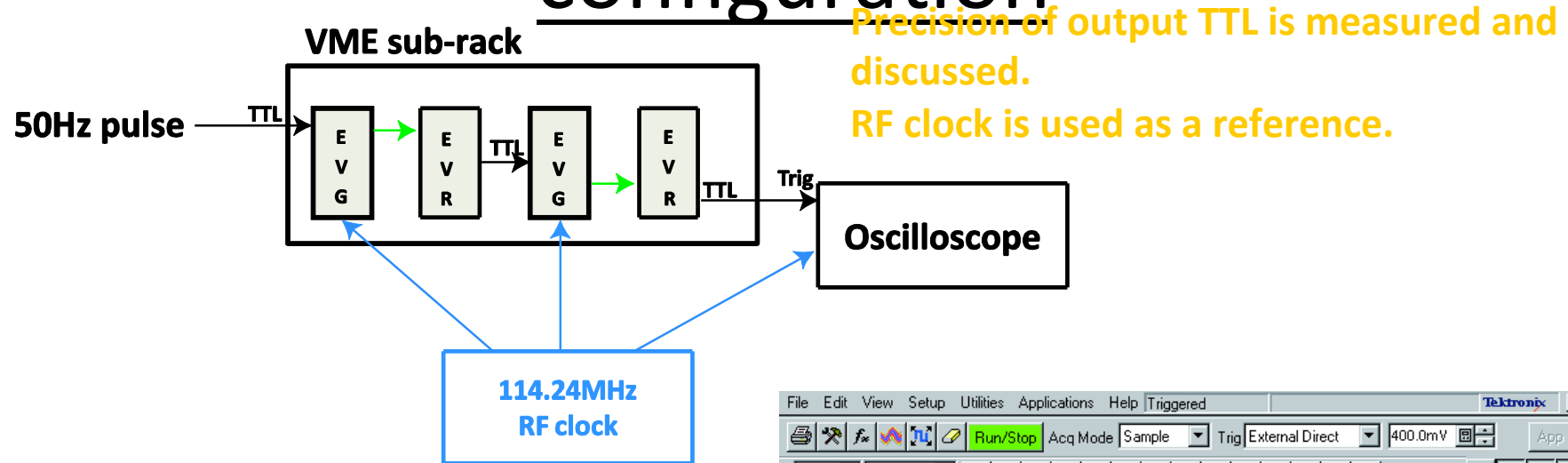
- current working system
- new developed system

for further studies and smooth taking over

Event FOUT will be placed.

Modules for tests (will be removed)

# Feasibility study for new configuration

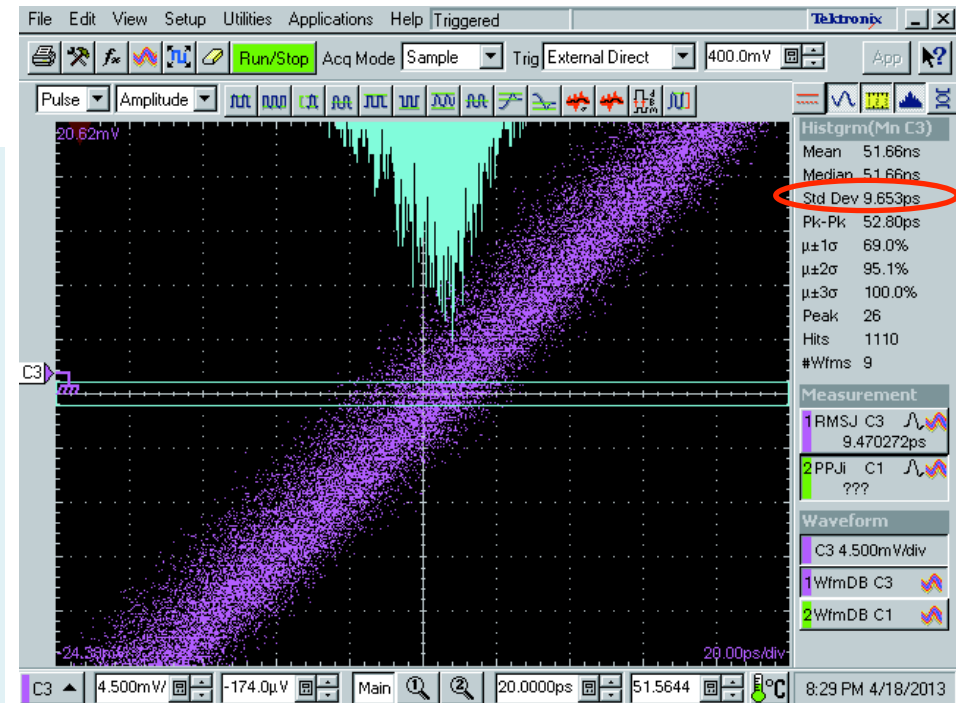


The new functions for new Event Timing System are studied:

- Two-layers of EVGs configuration
- Long period of sequence: ~2 seconds
- Switch input channels in every 20ms

Precision of output TTL timing is compared with the SuperKEKB requirement,  $O(100)$ ps.

Long term stability is also studied.



Resultant jitter of 10-15 ps is satisfied the SuperKEKB requirement.

# AC 50Hz monitoring

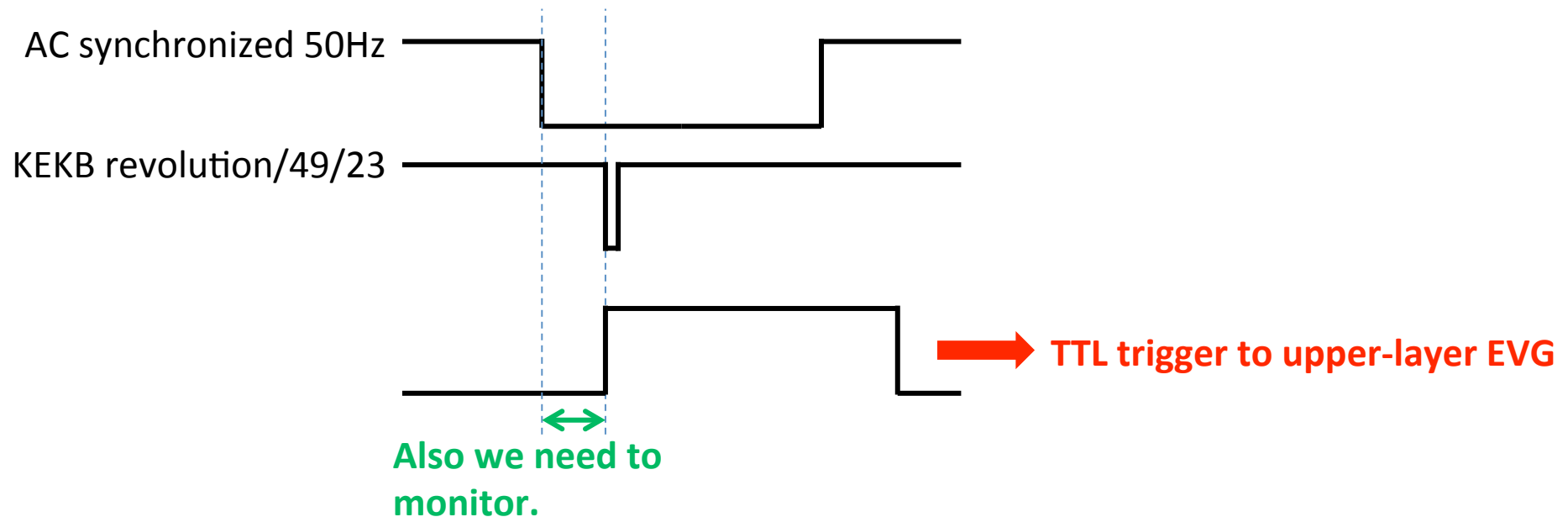
Concrete design will be decided soon.

Injection timing must be synchronized with the revolution of injection ring.

- KEKB revolution/49/23 is used for SuperKEKB.
- Coincidence of 50Hz and above revolution is used for EVG trigger.

AC synchronized 50 Hz is used for coincidence.

- since Linac operates on the same phase of TEPCO's commercial frequency.
- It is fluctuated,  $50.0 \pm 0.2$  Hz.  $\Rightarrow$  Need monitoring and timing tuning.

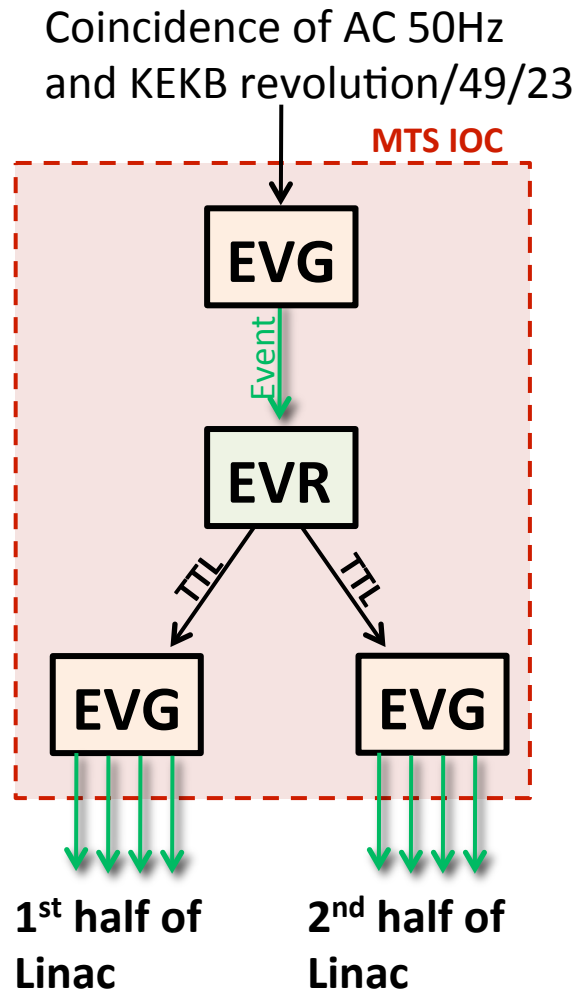


We prepare two sets of AC 50Hz and KEKB revolution.

- one for "coincidence  $\Rightarrow$  trigger of EVG"
- the other for "monitoring by TDC"  $\Rightarrow$  **new TDC development, ongoing**

# Timing adjustment by lower-layer EVG

(Note it was implemented with dedicated delay modules, TD4V, at KEKB.)



Timing adjustment is implemented with lower-layer EVG.  
**Sequence of lower-layer EVG must be updated in 50 Hz.**

Timing adjustment should be implemented on EPICS.

Note, we use MRFIOC2 developed by BNL/LANL.  
<http://epics.sourceforge.net/mrfioc2/>

- However standard “waveform” record is used to manage Event# to be delivered and its delay.
- It doesn’t accept input from “ao”, “longout”, and so on.

**We need to develop special device support.**

# Reflective memory for Bucket Selection

Bucket Selection System configures

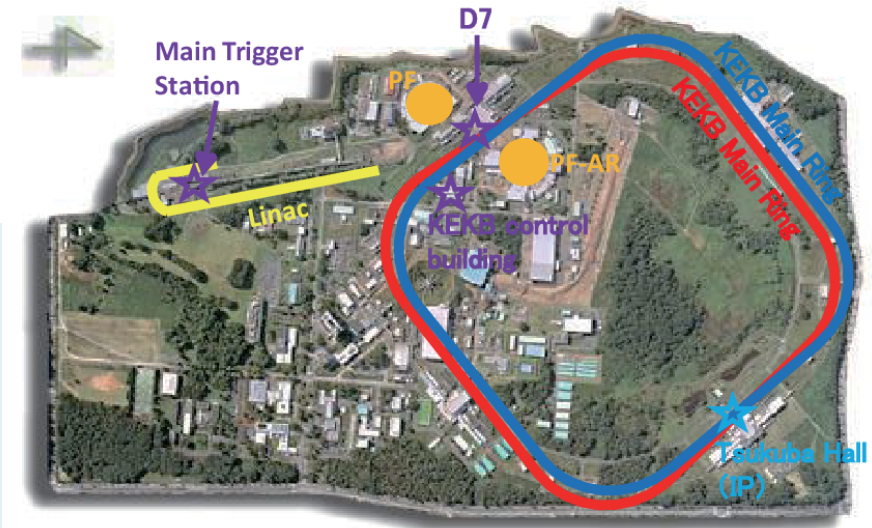
- another optical network
- data transferring with **reflective memories**.

## Hardware

- VMEVMI-5565 is selected.
- Data transfer test (MTS-KEKB nodes): 45.5MB/s.

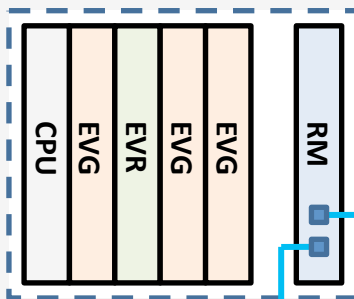
## Software

- **Need device/driver supports for FPICS.**



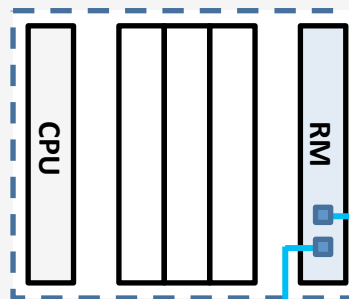
### IOC Main Trigger Station

Adjust injection timing for selecting RF-bucket.



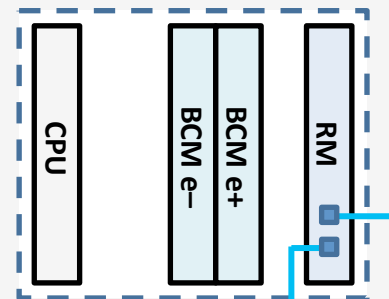
### IOC KEKB control

Indicate injection RF-bucket



### IOC D7

Measure charge of individual bunches



Optical Cable



# Summary of upgrade works

Items	Status
Operation with new version of firmware and device driver	<b>Done</b>
Tow-layers of configuration with different periods of sequence	<b>Done</b>
Operation with long period of sequence, ~2s (for upper-layer EVG)	<b>Done</b>
Switch input channels for trigger in every 20ms (for lower-layer EVG)	<b>Done</b>
Timing adjustment in every 20ms for Bucket Selection (for lower-layer EVG)	<b>Need software development</b>
Communication with reflective memory for Bucket Selection	<b>Need software development</b>
AC 50Hz monitoring	<b>Hardware development ongoing</b>

Feasibility studies are performed with test setup.

# Constraints for Bucket Selection at LER

There are a few constraints for Bucket Selection at LER.

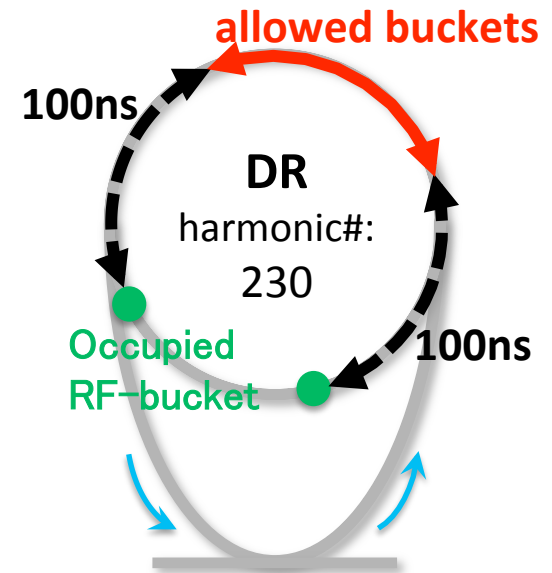
In the case “positron injection in  $>25\text{Hz}$ ”,

**a half of LER RF-buckets cannot be selected for next injection pulse.**

Only 31 buckets can be used if DR-buckets have already occupied with the positrons for one pulse before.

- Note, this condition is for two pulse injection.

**Only 13.5% (=31bucket/230bucket) of injection patterns can be used for the next injection.**



RF-buckets already occupied and their  $\pm 100\text{ns}$  region cannot be used for the next pulse.

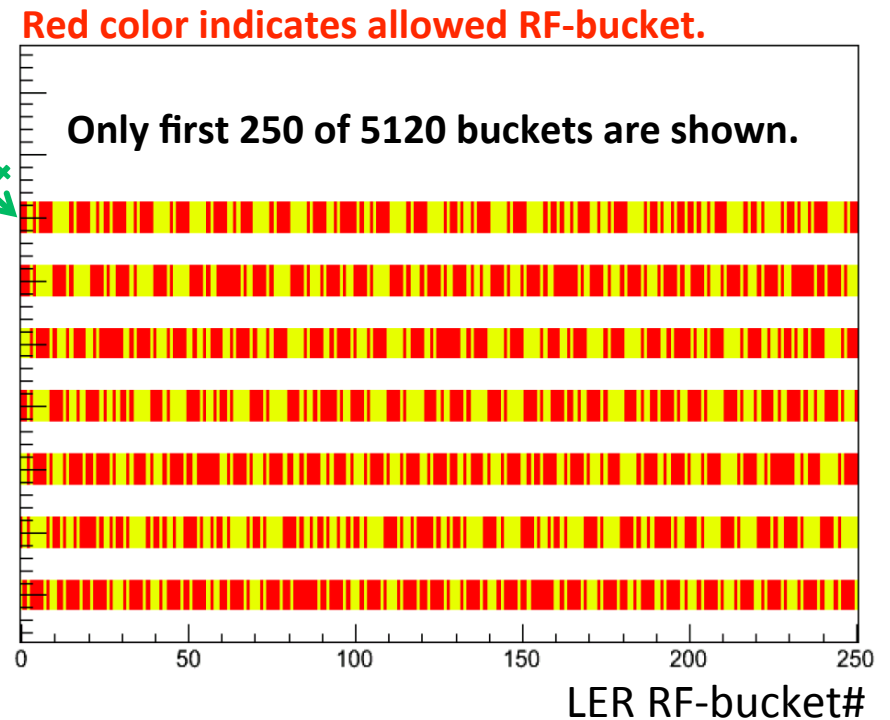
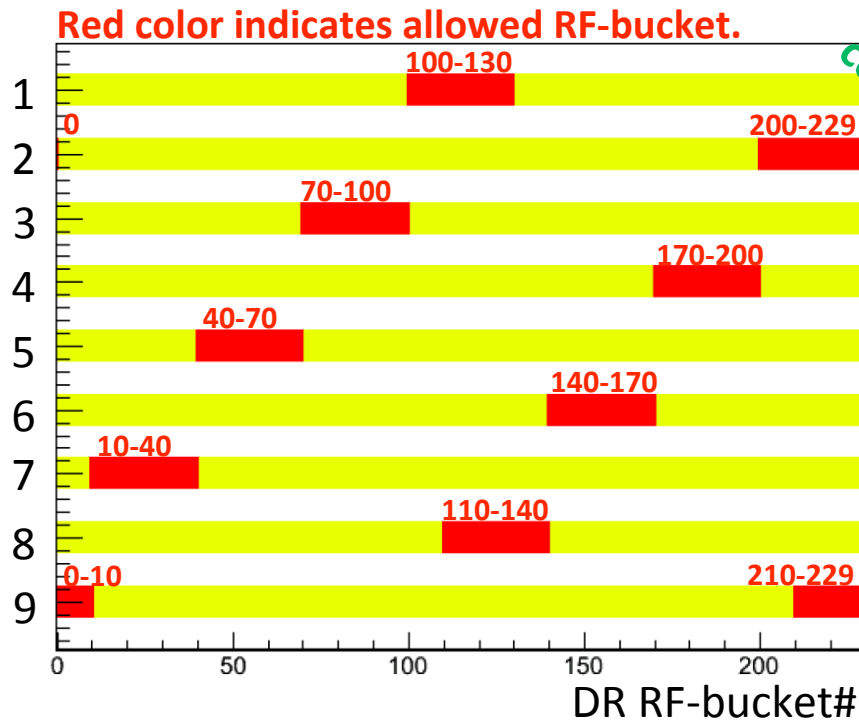


# Example of allowed RF-buckets

If #0 and #49 of DR RF-bucket have already occupied, only #100-#130 are allowed for the next pulse.



It makes the constraint for LER RF-bucket. Half of LER RF-bucket cannot be injected.



Allowed RF-buckets change every time and they can be controlled by Event Timing System.

**We can inject into the aiming RF-bucket within a few pulse.**

**New Bucket Selection has capability for equalizing charges for individual bunches.**

# Future upgrade for Bucket Selection

One of difficulties for Bucket Selection is different RF frequency:

- Linac: 2856 MHz (10.385MHz × 275)
- MR, DR: 508.9 MHz (10.385MHz × 49)

⇒ RF phase shift is planned for “very near” future upgrade.

Phase shift at 2<sup>nd</sup> half of Linac and DR are considered.

- Both are commented in the KEKB review 2012.
- We discussed merits/costs/man-powers/time.

⇒ We decide the Linac as the first priority and DR as the back-up.

	2 <sup>nd</sup> half of Linac	DR
Range of timing adjustment (from 0-11.34ms)	0-231μs	0-493μs
Number of shift types	49 types including original	230 types including original
When?	just before injection pulse	during damping
How?	just switch phase	change phase gradually <b>Note, large phase shift is difficult within 20ms.</b>

**Upgrades in both Event Timing System and LLRF are needed.**

**We plan to use data buffer transferring on the Event Timing System network.**

- indicate RF phase for next injection from Event Timing System
- feasibility tests are ongoing.

# Summary

## **Upgrade of Event Timing System is ongoing for SuperKEKB.**

- Positron injection needs special cares because of DR.
- Two-layers of EVG configuration is employed.
- Some developments for software and hardware are remained, however I think, they are not hard tasks.

## **Bucket Selection System is integrated into the new Event Timing System.**

- Delay is added on the lower-layer EVGs.
- Complicated timing management for positrons can be realized.

## **Bucket Selection for SuperKEKB is discussed.**

- Bucket Selection has capability to equalize charges of individual bunches even though there are constraints because of DR.
- After finishing the first configuration and starting commissioning of SuperKEKB, the upgrade is planned.

# Software

	<b>KEKB</b>	<b>SuperKEKB</b>
EVG firmware	E403	0005
EVR firmware	D507	0005
EPICS device driver	mrfioc <sup>†</sup>	mrfioc2 <sup>‡</sup>
EPICS version	R3.14.9	R.3.14.12.1

<sup>†</sup> developed by SLS/SLAC/LANL

<http://epics.svn.sourceforge.net/viewvc/epics/applications/trunk/mrfEventSystem/>

<sup>‡</sup> developed by BNL/LANL

<http://epics.sourceforge.net/mrfioc2/>

# Constraints for Bucket Selection at LER

There are a few constraints for Bucket Selection at LER.

In the case “positron injection with  $>25\text{Hz}$ ”,

a half of LER RF-buckets cannot be selected for next injection pulse.

Injection timing should be adjusted in range of 0-11.34ms. However only 2ms width are allowed in terms of hardware.

- Note, injection must be carried out within 2ms timing window which comes every 20ms.

**Only 17.6% ( $=2\text{ms}/11.34\text{ms}$ ) of injection patterns can be used for every injection.**

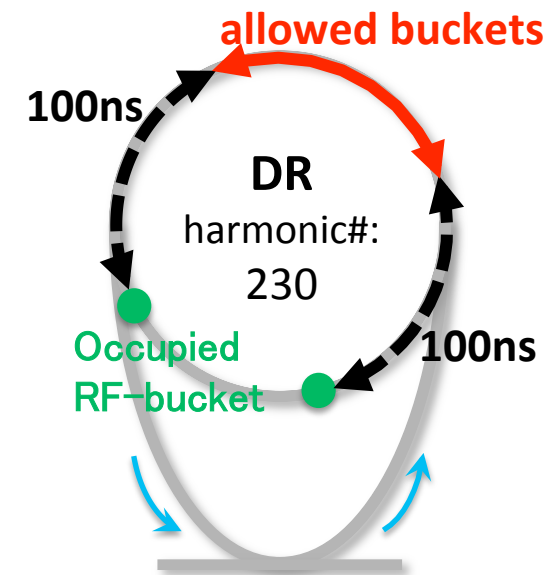
Positrons are injected from 230 of DR-buckets.

However only 31 buckets can be used if DR-buckets have already occupied with the positrons for one pulse before.

- Note, this condition is for two pulse injection.

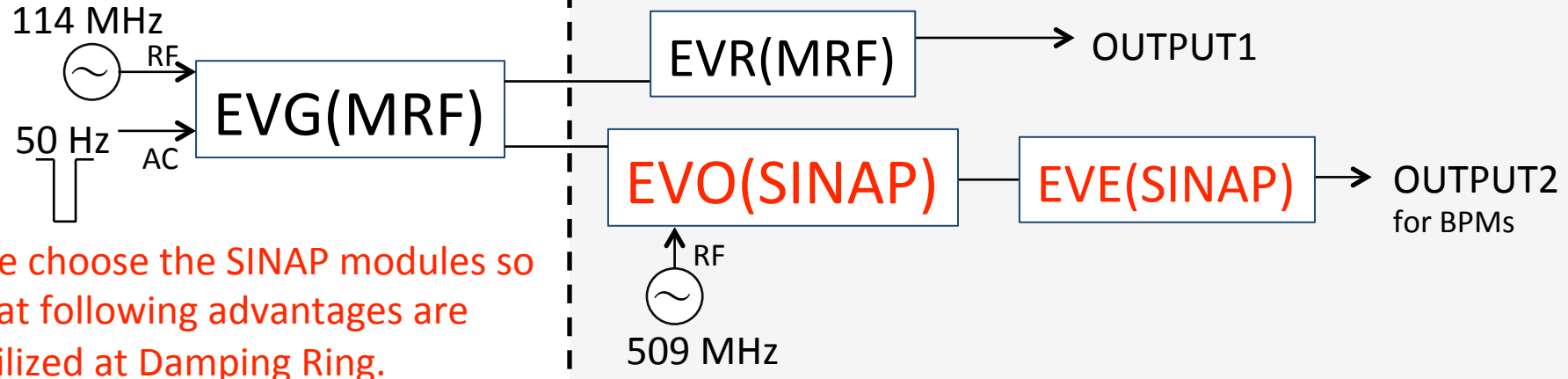
- This happens when we inject positrons in  $>25\text{Hz}$ .

**Only 13.5% ( $=31\text{bucket}/230\text{bucket}$ ) of injection patterns can be used for the next injection.**



RF-buckets already occupied and their  $\pm 100\text{ns}$  region cannot be used for the next pulse.

# Configuration at Damping Ring

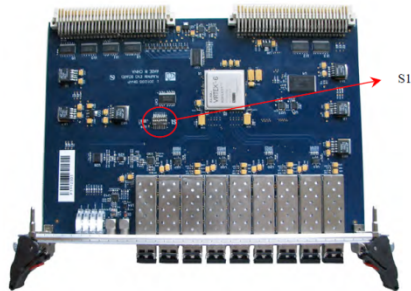


We choose the SINAP modules so that following advantages are utilized at Damping Ring.

### EVO works as EVG (or EVR).

- Sequence RAM can be triggered by the upstream Event. ⇒ **simplify the Event System configuration**
- can be operated with different frequency from that of upstream-EVG. ⇒ **can be synchronized with RF clock of DR**

### EVE works as EVR.



The front panel of VME-EVO is shown in Figure 2-1.

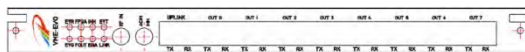
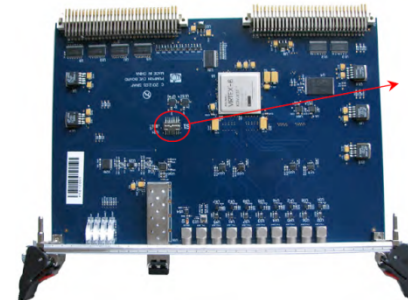


Figure 2-1. The front panel of VME-EVO



The front panel of VME-EVE is shown in Figure 2-2.

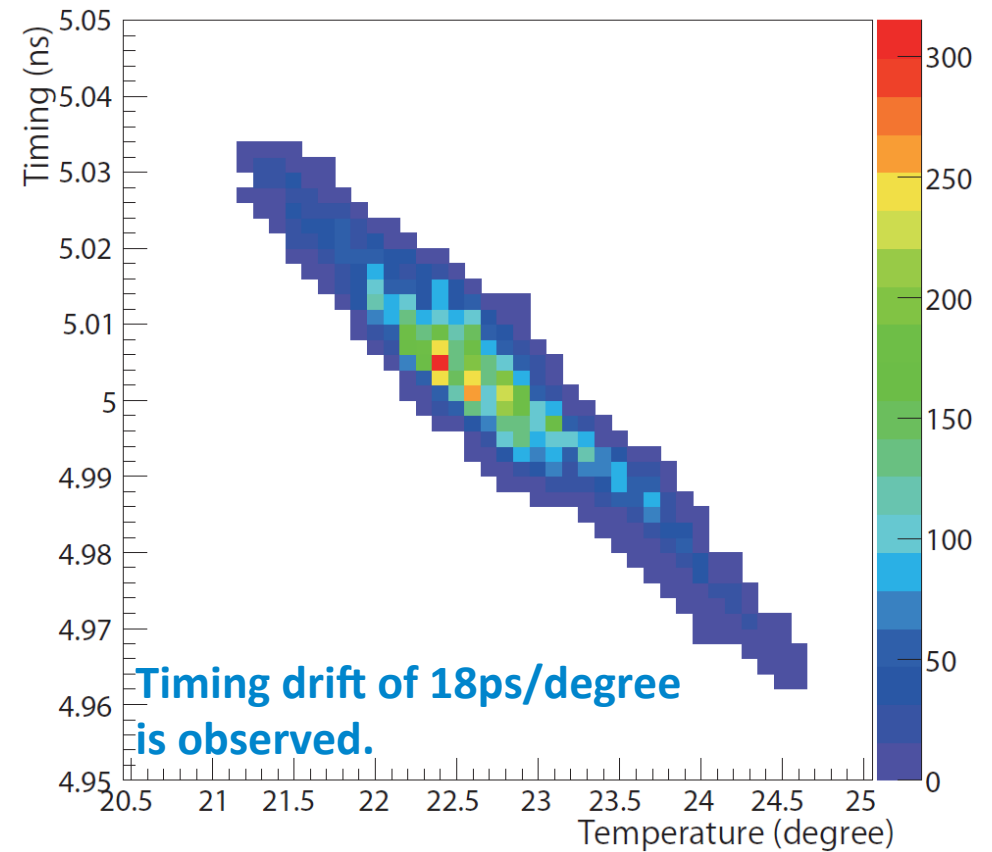
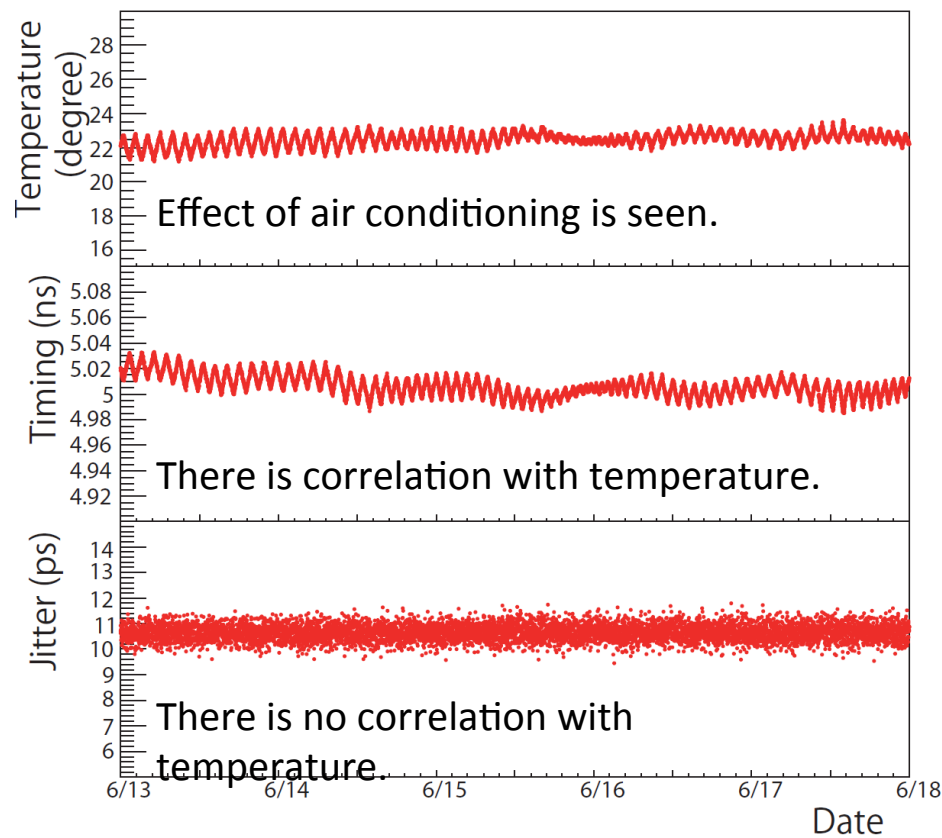


Figure 2-2. The front panel of VME-EVE

# Long term stability

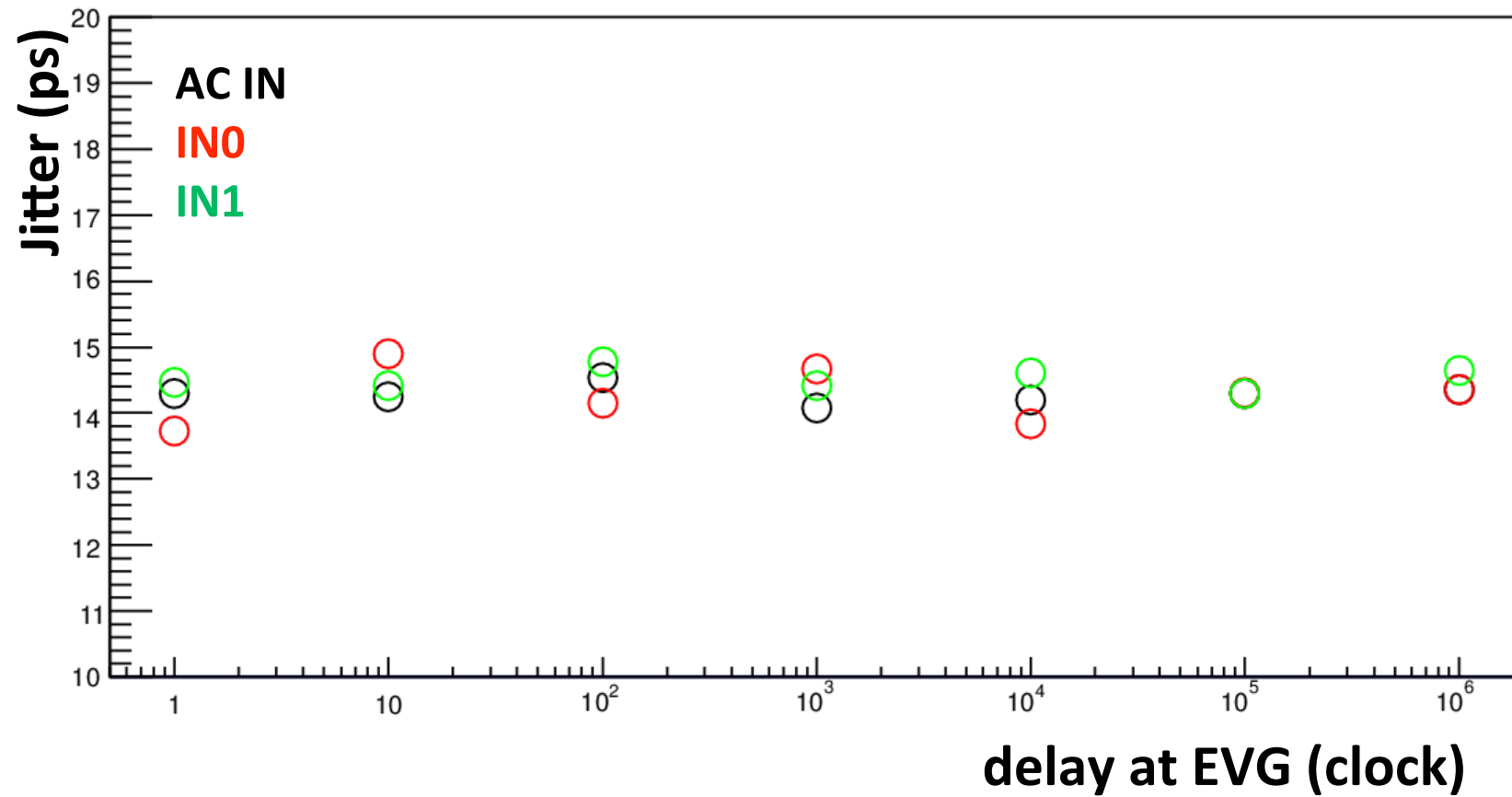
Five days of continuous operation from Jun13 to Jun18 in 2013.

- Mean and jitter of timing is measured in every one minute.
- Room temperature is monitored at the same time.

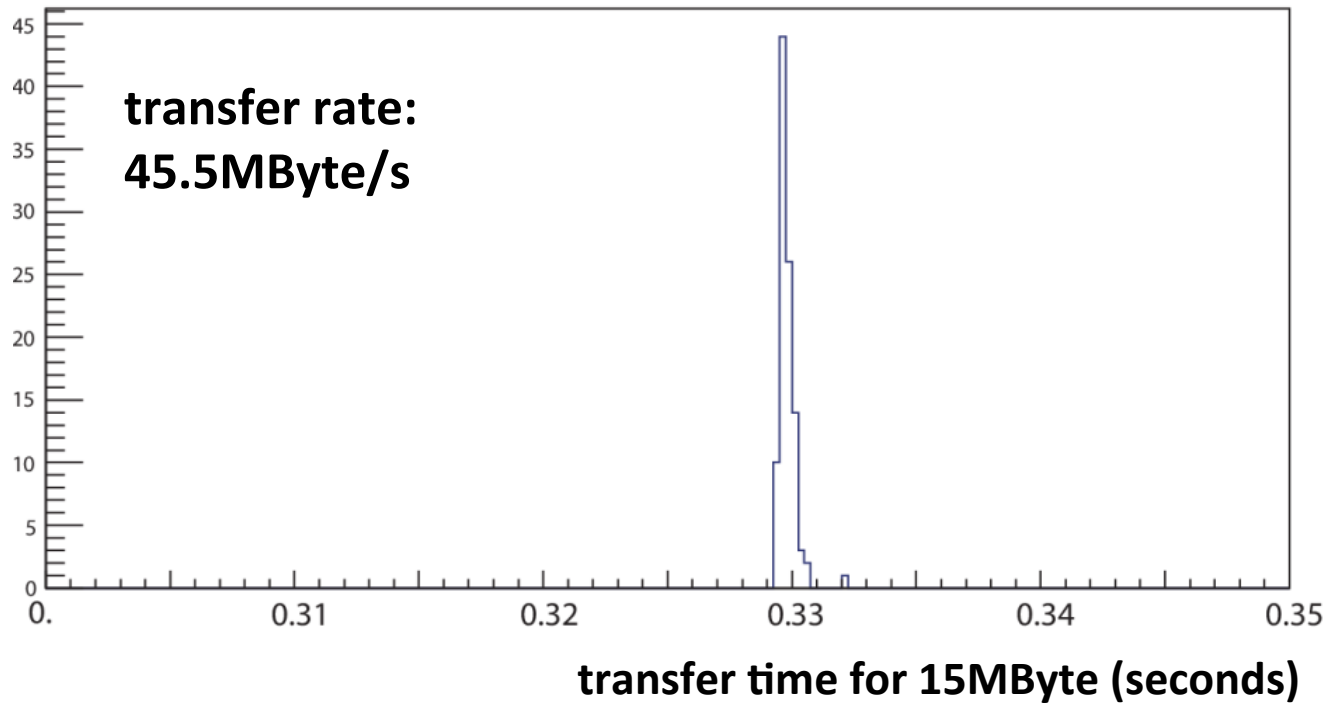




# Test of three inputs



# Performance Test of Reflective Memory



# Injection timing

Injection timing must be synchronized with the RF-bucket of ring to be filled, otherwise a beam cannot be injected into the ring.

KEK Linac injects  $e^+/e^-$  beams into 4 rings in 50Hz.

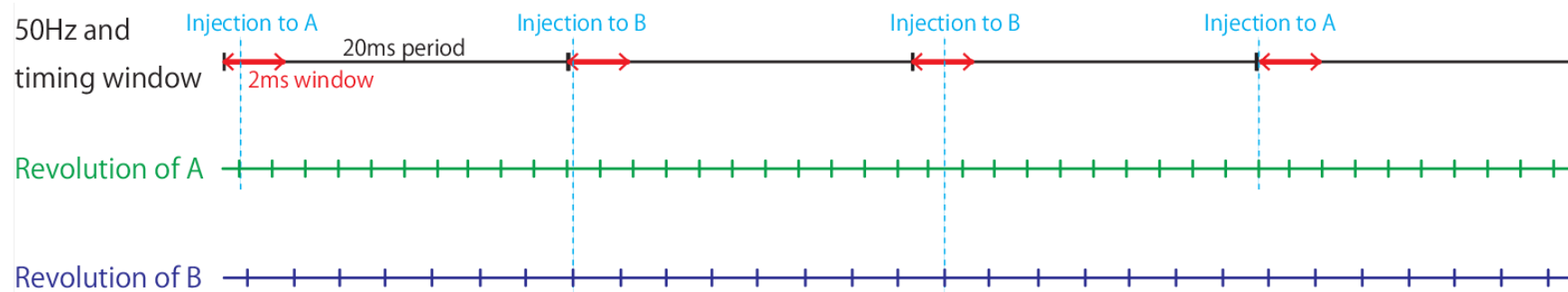
**“Injection in 50Hz” means ...**

Injection is performed within 2ms timing window ( $500\mu\text{s}@KEKB$ ) which comes every 20ms.

Practically, for this synchronization,

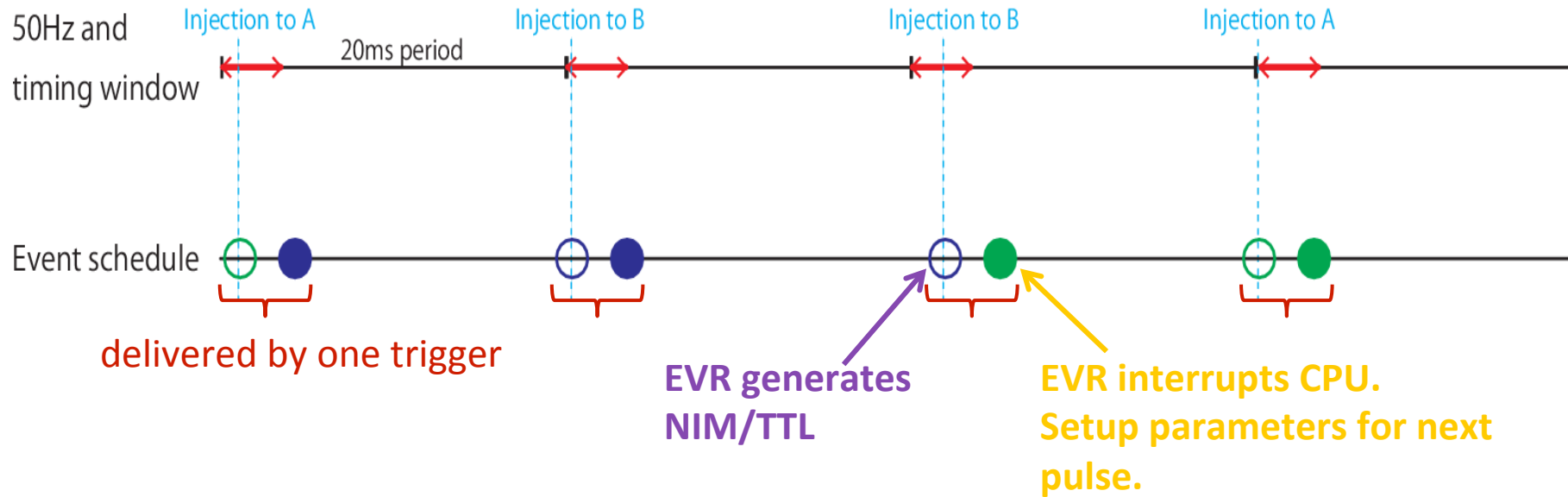
**the (frequency divided) revolution signal of injection ring is used.**

- revolution/49@KEKB
- revolution/49/23@SuperKEKB

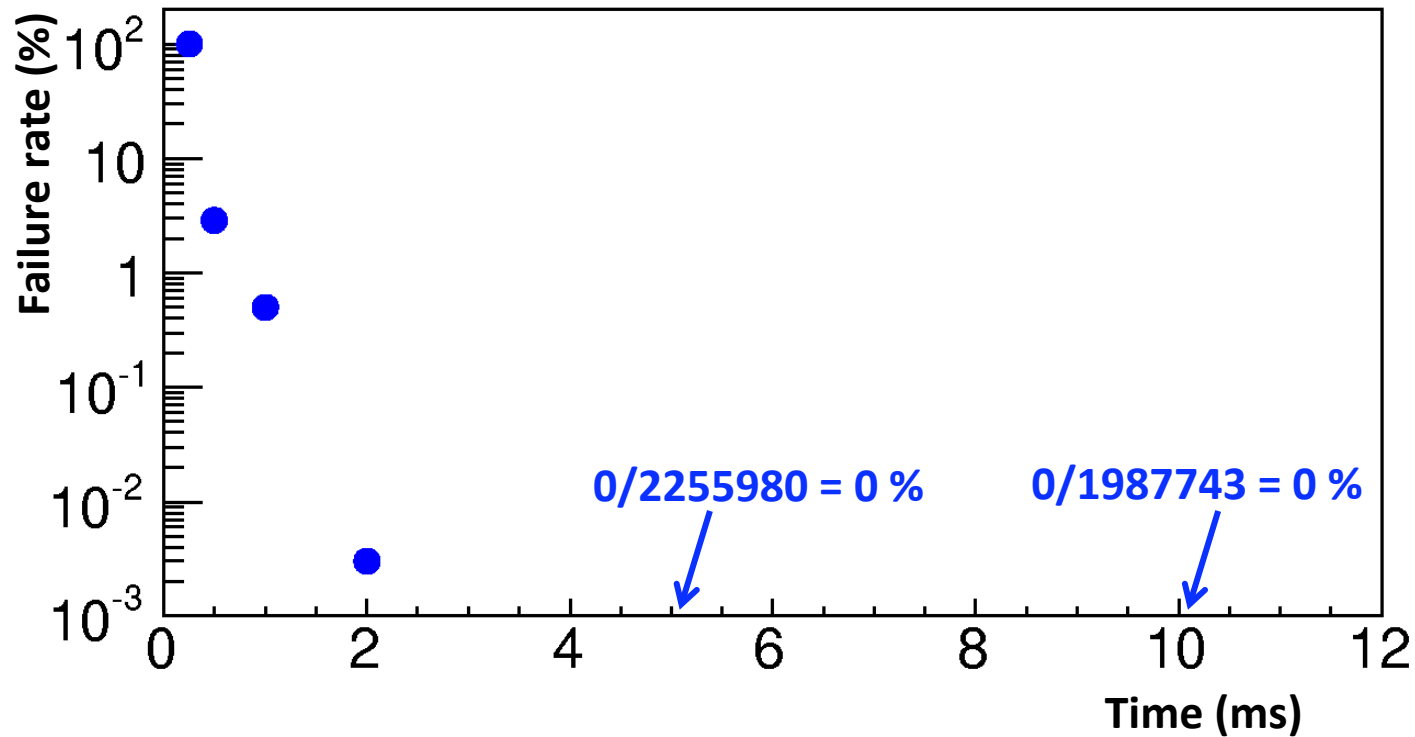
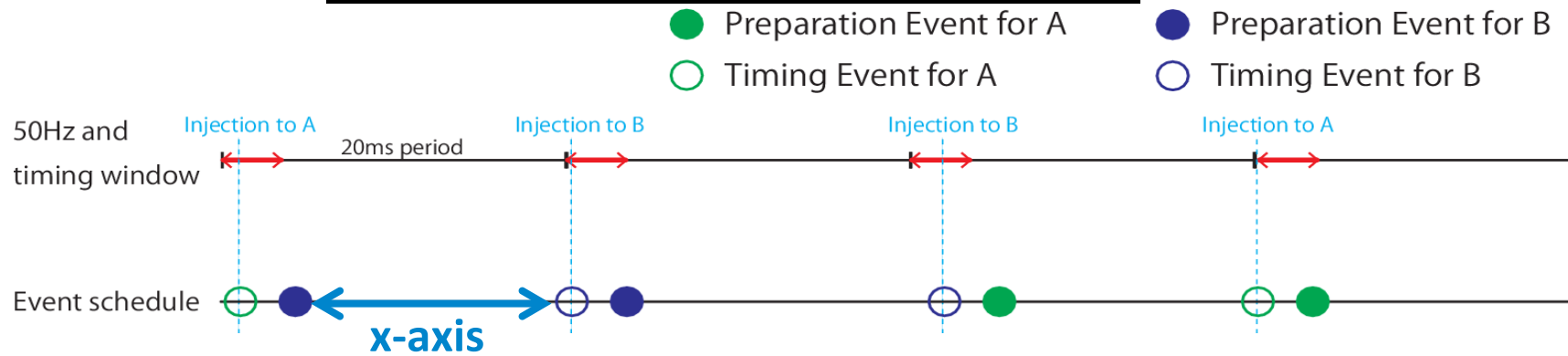


# Test for New System

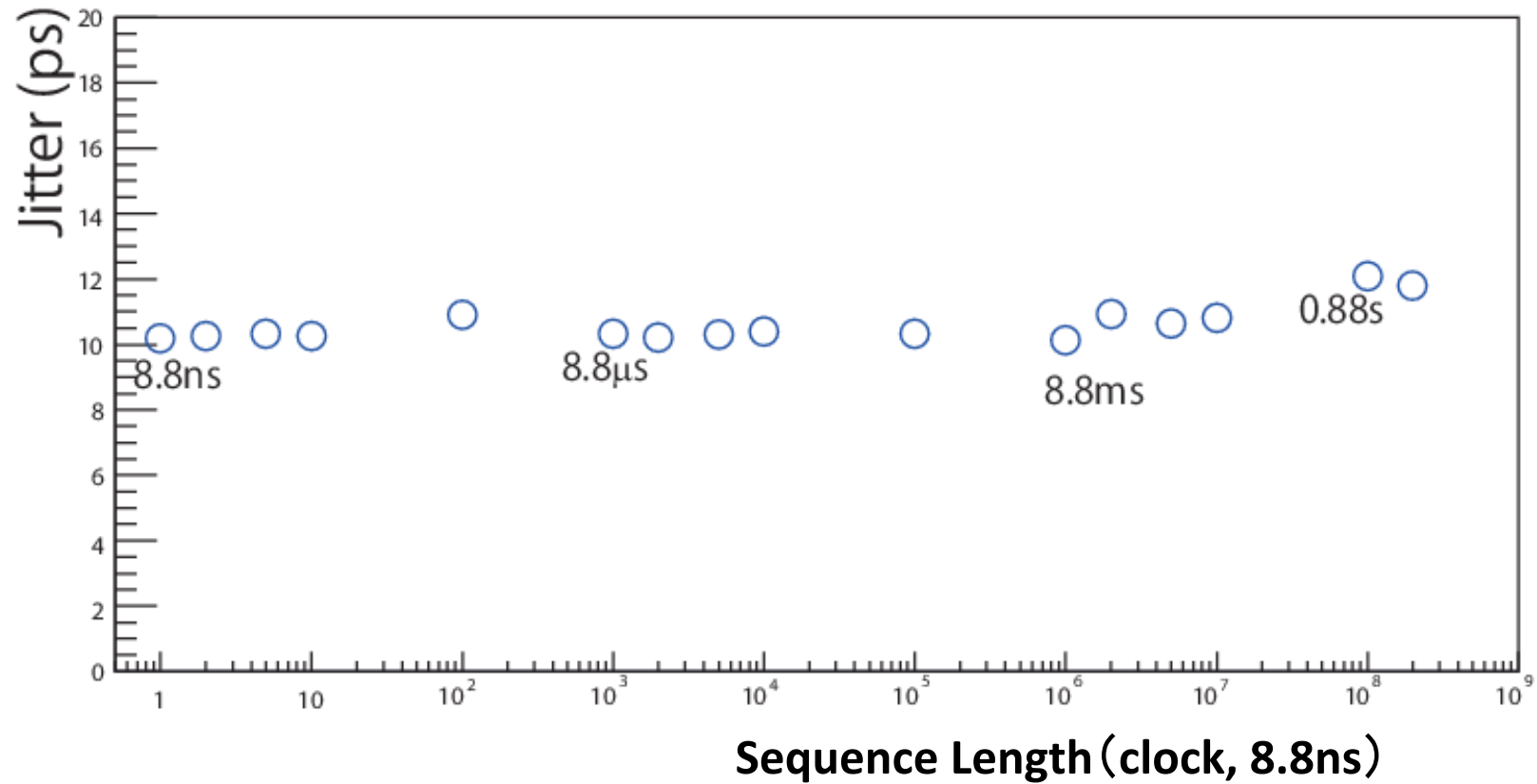
- Preparation Event for A
- Preparation Event for B
- Timing Event for A
- Timing Event for B



# Test for New System



# Precision of output TTL

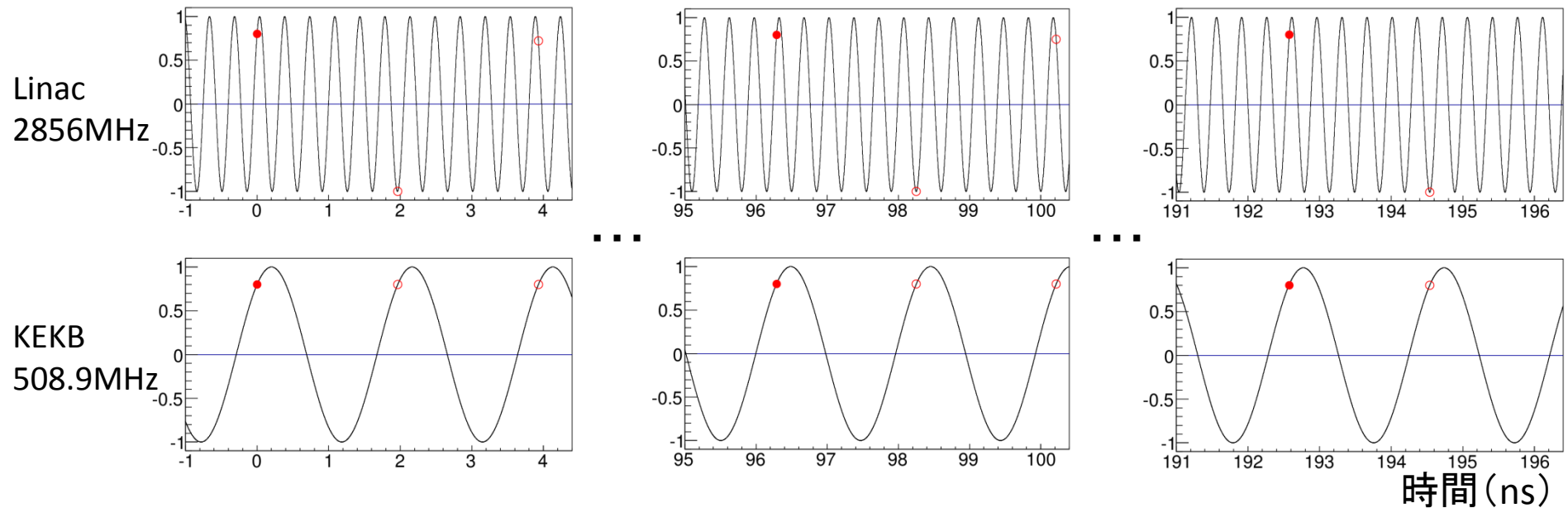


# RF周波数による制限

LinacとKEKBでは使用しているRF周波数が異なる

Linac:	2856MHz	(10.39MHz × 275)
KEKB:	508.9MHz	(10.39MHz × 49)

そして入射を実行できるのは両方が「ビームを乗せられる位相」に揃うとき



本当は1.96ns毎(508.9MHz)にバンチが入射点を通過  
 だけど入射できるのは96.3ns毎(10.39MHz, 49バンチクロッシング毎)



# RF phase shift at 2<sup>nd</sup> half of Linac

Linac後半(DR-MR間)のRF位相を  
入射MRバケットに合わせて変調する。

**Normal + 48個の変調位相を50Hzで切り替える**

例えば、DR#1からMR#1への入射を考える  
通常入射では

⇒ 'delay=3.5ms'

RF位相を2020.4度(MRで360度分)変調

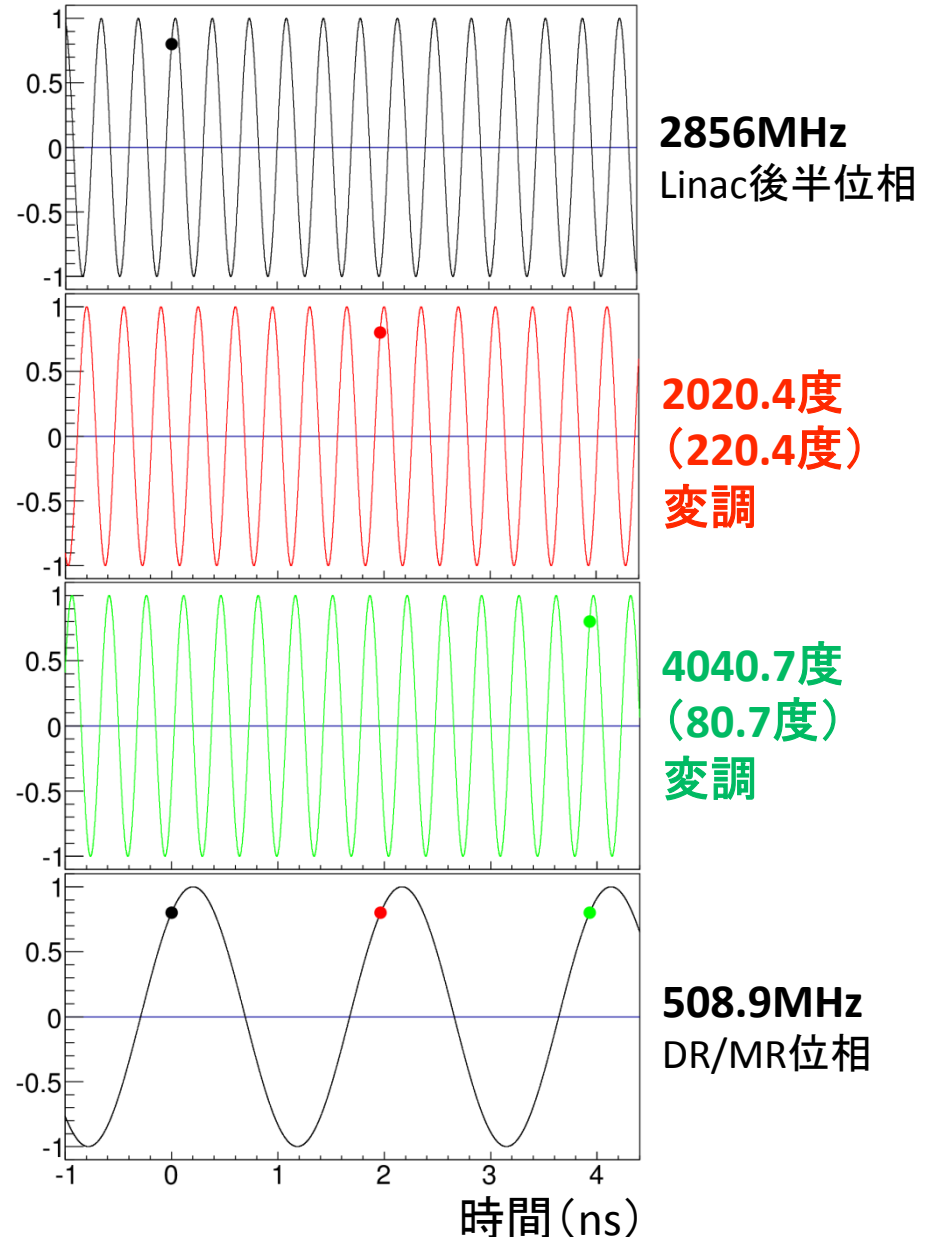
⇒ 'delay=1.96ns'

同様にDR#2からMR#2も 'delay=3.92ns'

DRバケット#0, #49が埋まっている(#100-#130使用可)  
のときMRバケット#0に入射できるのは以下の4つ

DR#	変調あり	変調なし
100	170.6 $\mu$ s	10.35ms
110	210.7 $\mu$ s	3.451ms
120	20.1 $\mu$ s	7.889ms
130	60.2 $\mu$ s	986 $\mu$ s

1.96ns毎に入射機会が得られ  
より短時間で各DRバケットに入射機会が訪れる



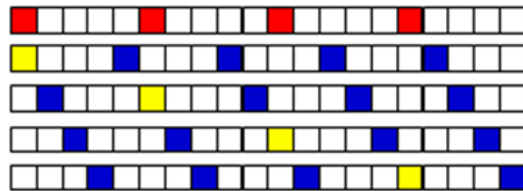
# Eventスケジュール

ビームモード	優先順位	要求ビーム	最小長さ	色	単独でのパターン
KEKB e+	1	10 Hz	5 (100ms)	■	■□□□□
KEKB e-	2	12.5 Hz	4 (80ms)	■	■□□□

1. 優先順位1の KEKB e+ により、入射パターンの最小長さが決定



2. 優先順位2の KEKB e- の希望繰り返しが入射パターンの整数倍で実現できるか、衝突は起こらないかを判断



■ 衝突箇所

長さは問題ないが衝突が発生。  
KEKB e- 12.5 Hzは**実現不可能**

3. NGのため、希望より低い繰り返しで条件を満たすものを探す



10Hzなら長さ、衝突共に問題なしのため、  
KEKB e- は 10Hz となる

4. 生成したパターンをEVGに設定する



例えばKEKBでは  
 #31: MR電子準備  
 #32: MR電子入射  
 #41: MR陽電子準備  
 #42: MR陽電子入射  
 #61:PF  
 #62:PF  
 #71:PF-AR  
 #72:PF-AR