



BPM and bunch feedback systems

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for SuperKEKB Beam Instrumentation Group

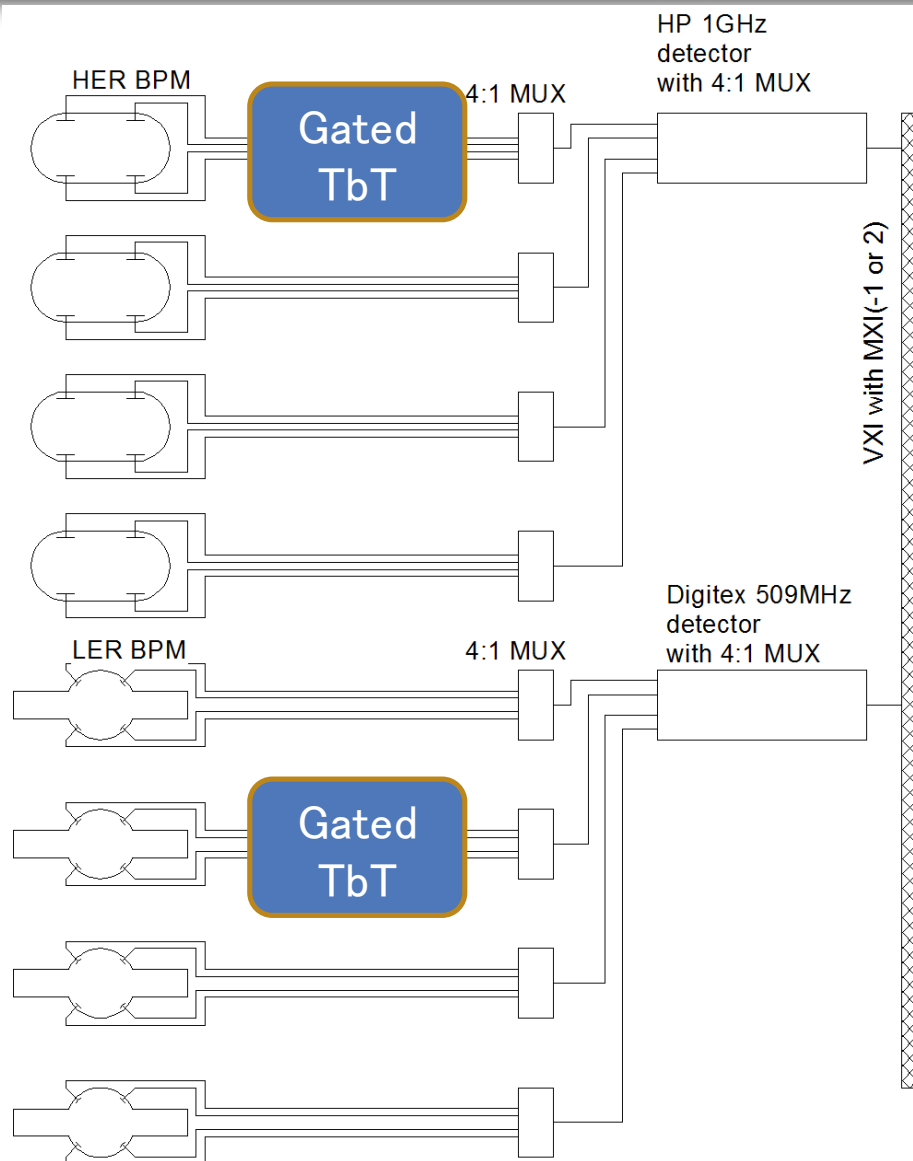
Contents

- **Beam position monitors**
 - Narrowband detector
 - Gated turn-by-turn monitor
 - IR position feedback
 - Damping ring
- **Bunch feedback systems**
 - Transverse bunch feedback
 - Longitudinal bunch feedback

Introduction

System	Quantity		
	HER	LER	DR
Beam position monitor (BPM)	466	444	83
Displacement sensor	110	108	0
Transverse bunch feedback system	2	2	1
Longitudinal bunch feedback system	0(1)	1	0
Visible SR size monitor	1	1	1
X-ray size monitor	1	1	0
Beamstrahlung monitor	1	1	0
Betatron tune monitor	2	2	1
Beam loss monitor	200		34
DCCT	1	1	1
CT	1	1	0
Bunch current monitor	1	1	1

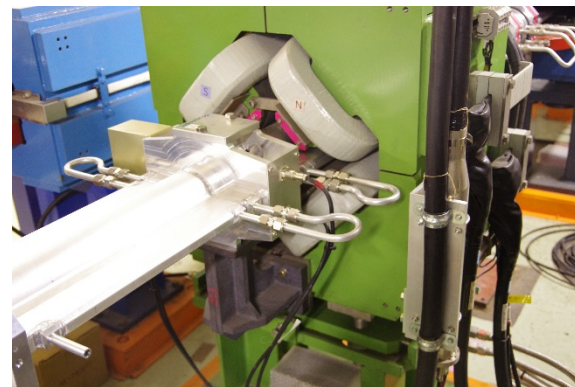
Configuration of main BPM system



- **Separate HER and LER BPM systems.**
 - Cutoff freq. of LER chamber lower than 1GHz (989MHz).
- **Continue to use VXI system with MXI (1/2) connection.**
- **Selected 270 BPMs have gated turn-by-turn monitoring function.**
 - By Phase 1 : A total of ~110 G-TBT will be installed.

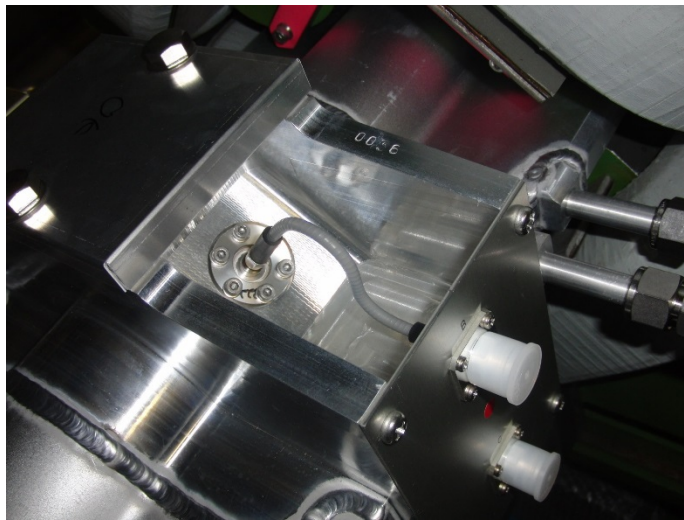
Beam position monitors

- All button electrodes have been fabricated, and most of them (except several special sections) have been installed in the tunnel.
- Cabling work and re-installation of the BPM cables are in progress and are expected to be finished by Sep/2014.
- All VXI main frames have been renewed and re-installed.

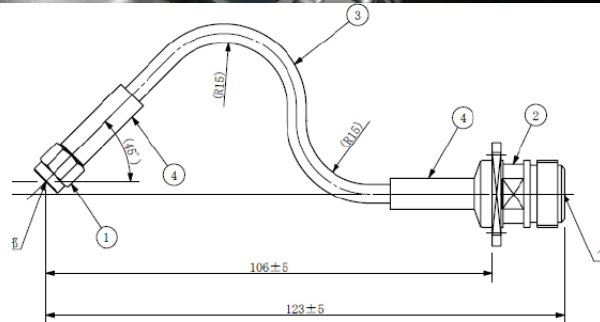
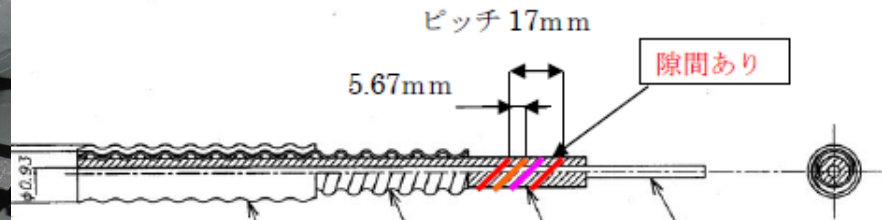


Pigtail cable difficulties

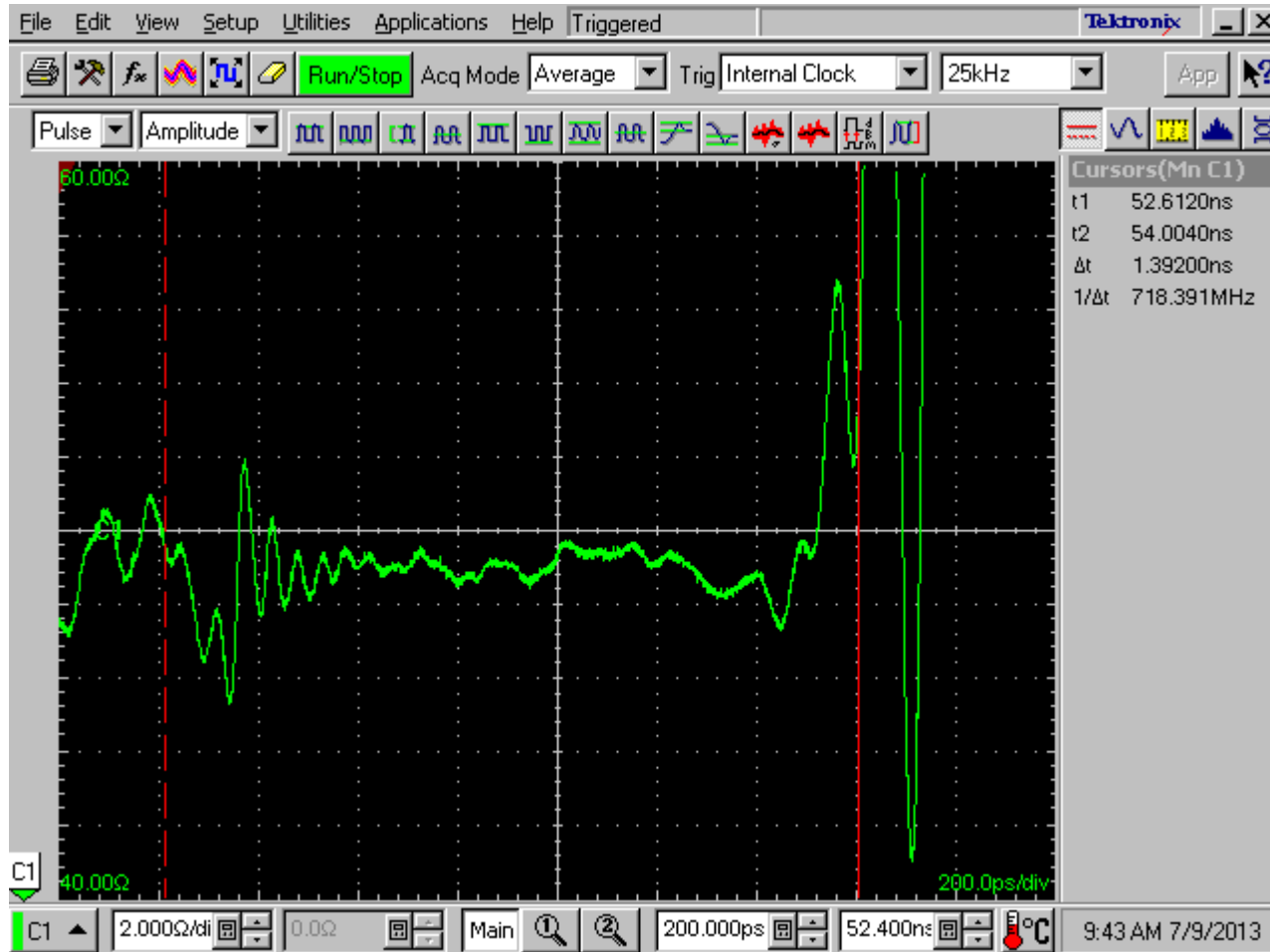
- Many cables had failed on the insulation resistance check, one had shown short-circuit.
 - Checked all the BPMs using TDR.



PKFLEX同軸ケーブル(3D)(形名:3D-PKFLEX)



Good (acceptable) TDR



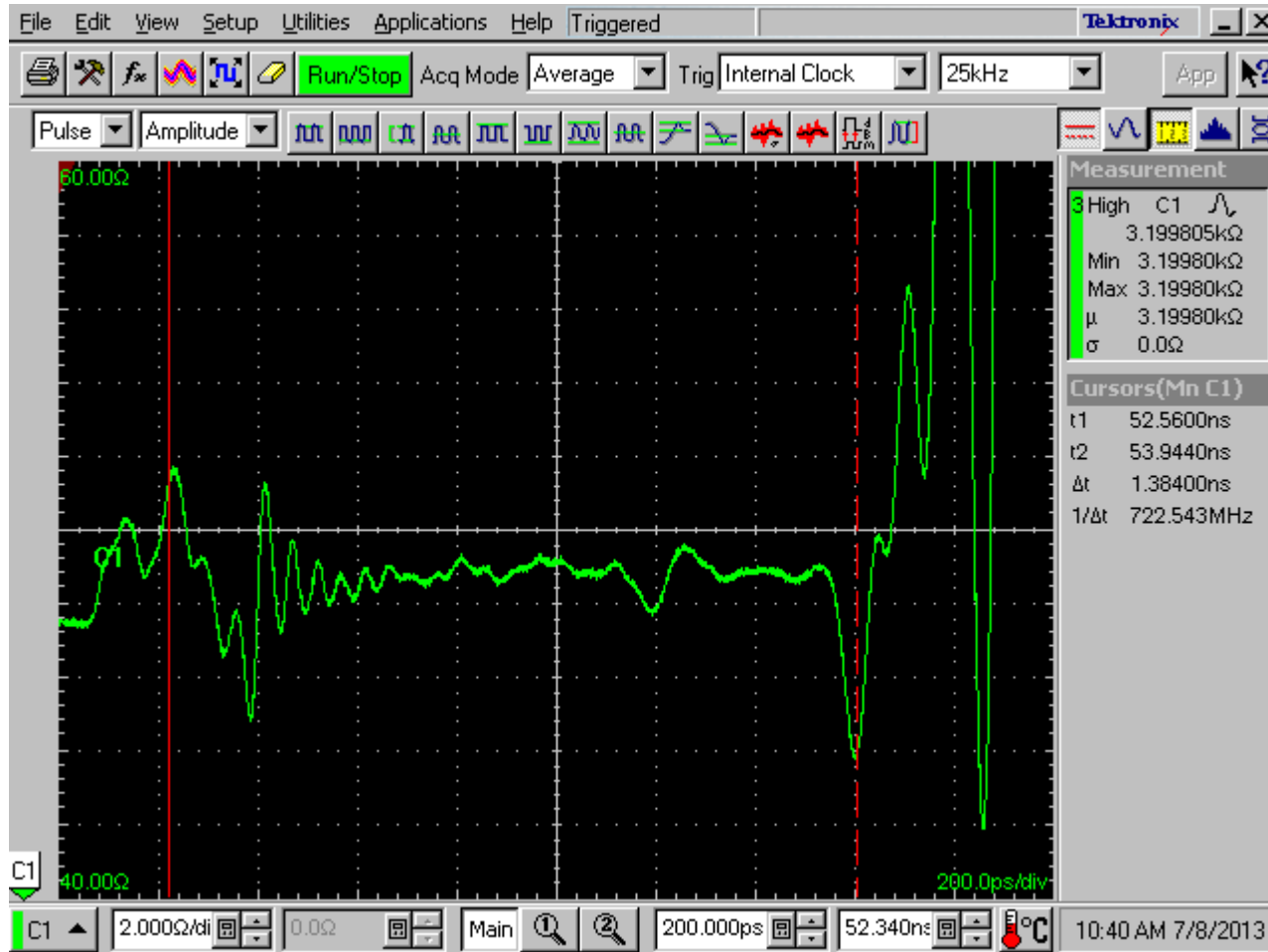
SMA connector not in good contact



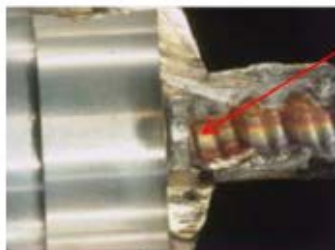
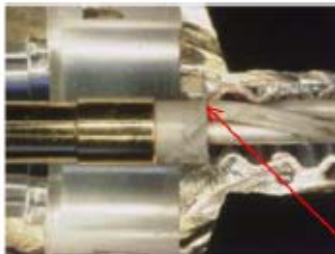
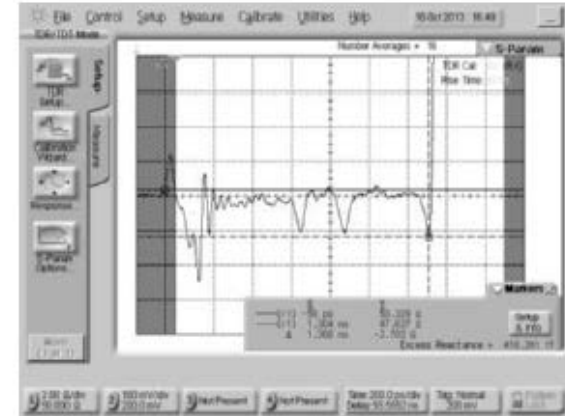
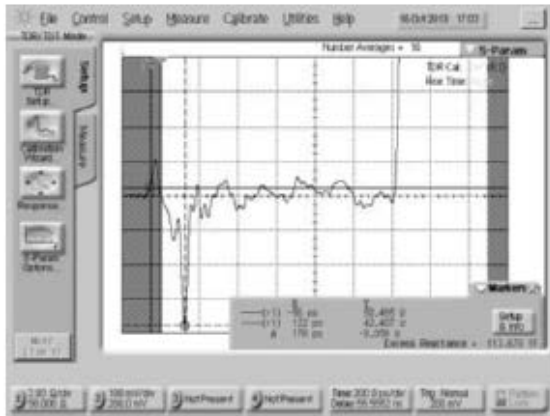
Damaged cable



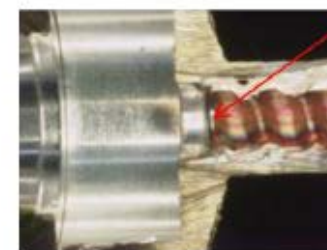
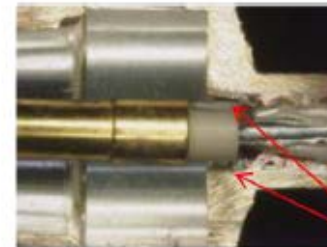
Near SMA connector (or FT?)



Soldering fault in connector



過剰なハンダの
流れ込みを確認



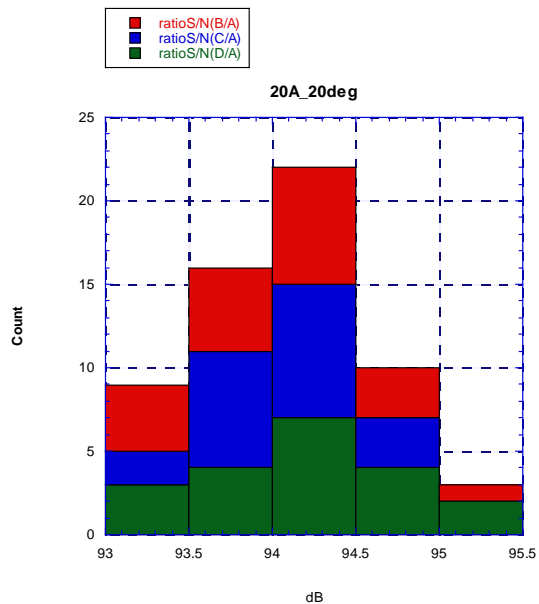
ハンダ状態良好

Measure

- **Take great care of handing the cable!**
- **Check all the new pigtail cables using TDR when arrived KEK.**
 - Still 6 out of 600 cables had failed recently, though.
- **Improvement of soldering control for the connectors.**
 - New insulators to protect invading the unnecessary solder to the connector.

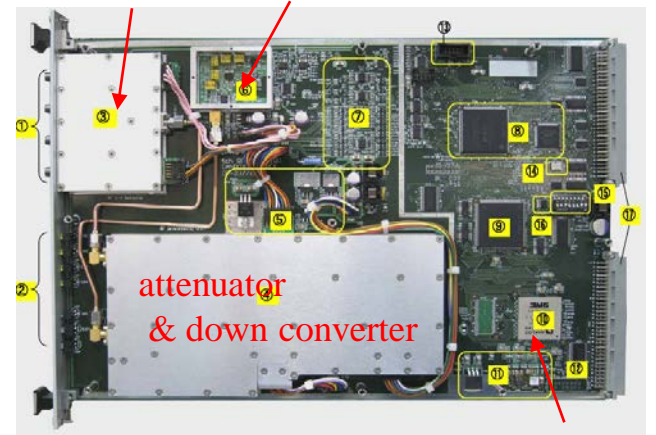
509MHz narrowband detector

- 120 Narrowband(509 MHz) detectors have been arrived.
- Ratio S/N' s have been confirmed to be better than 90dB.



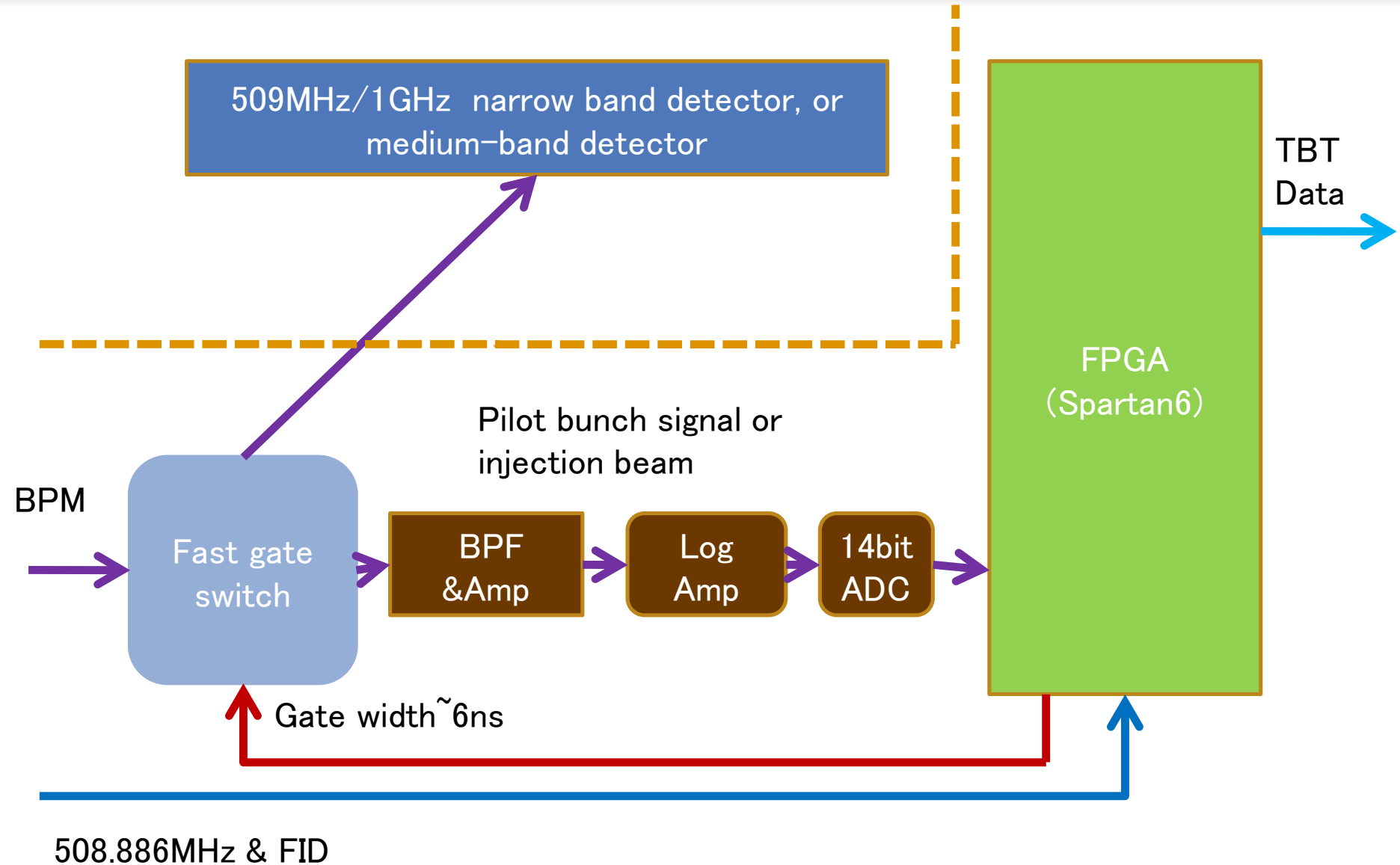
Ratio S/N of first 20 modules

signal selector A/D converter

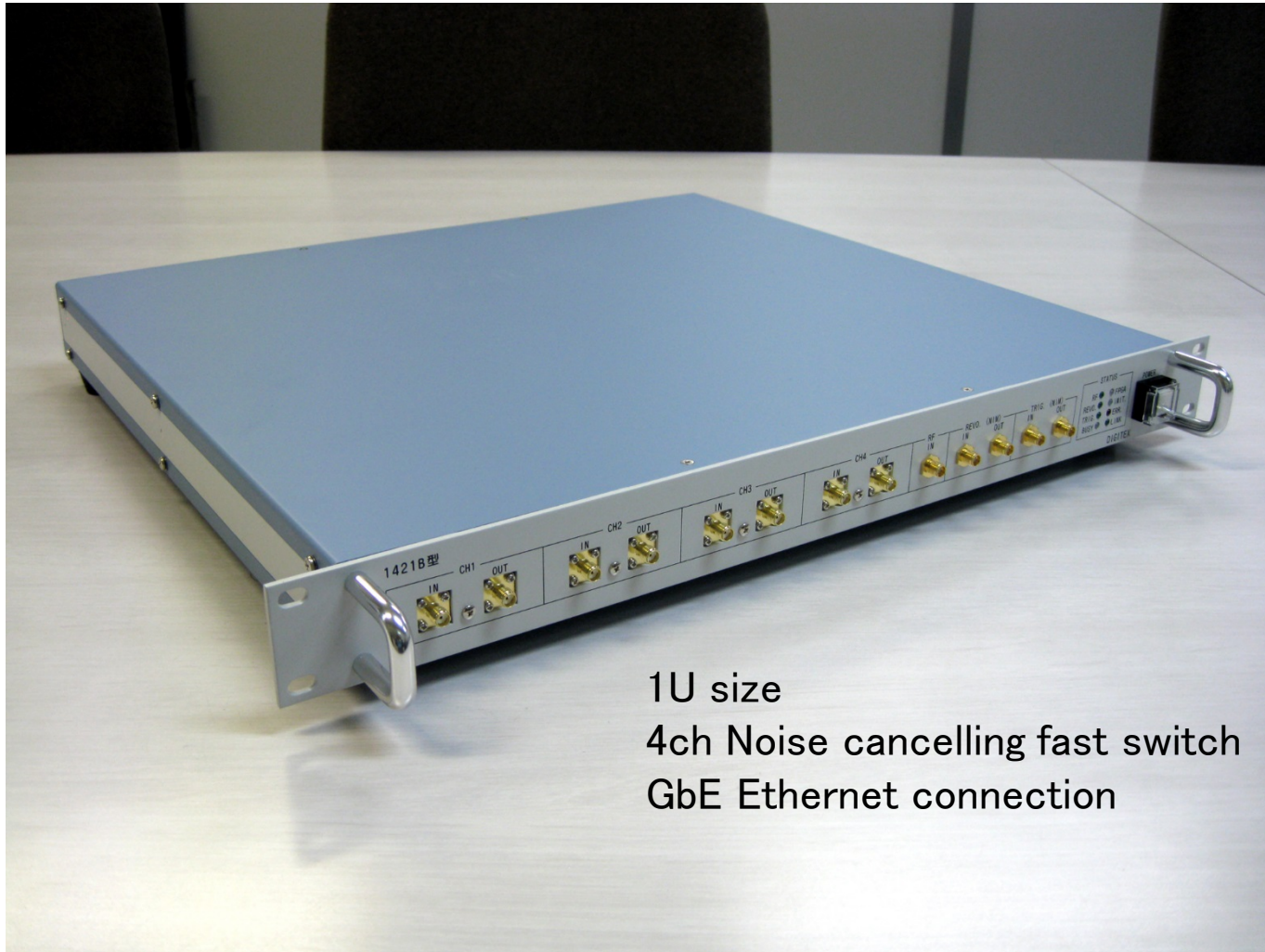


A 509 MHz narrowband detector

Gated turn-by-turn monitor



117 units will be ready

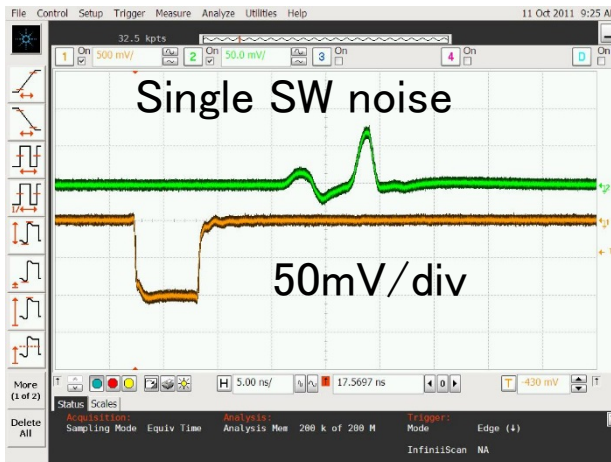
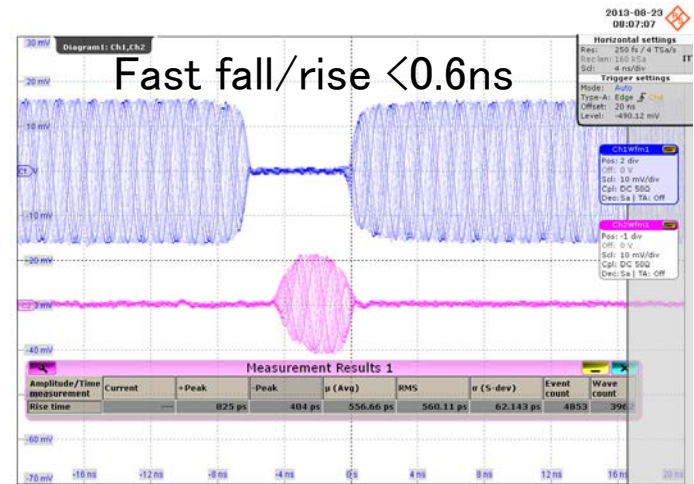
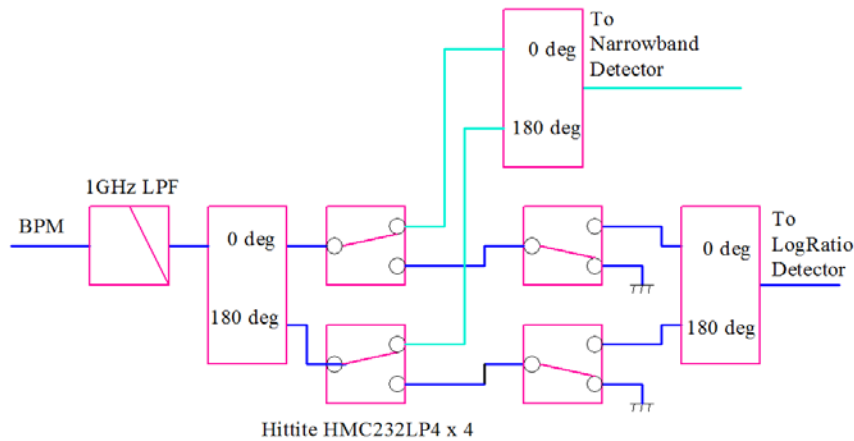


1U size

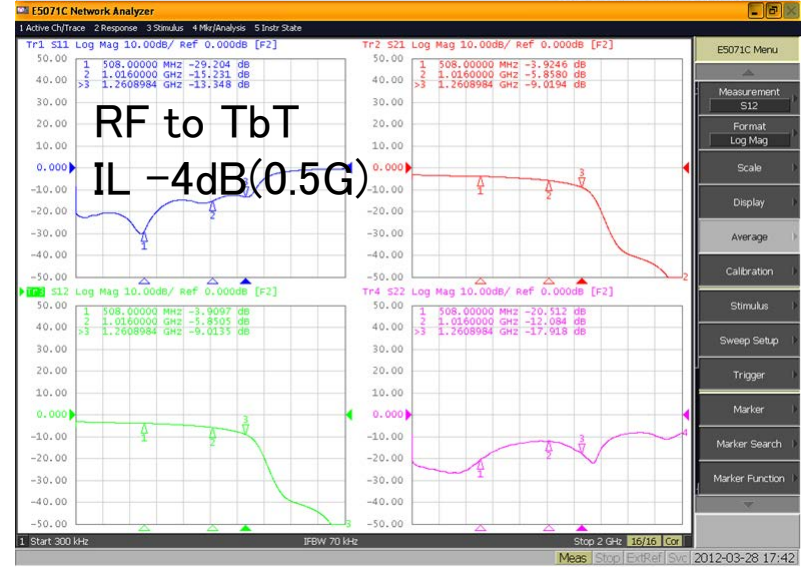
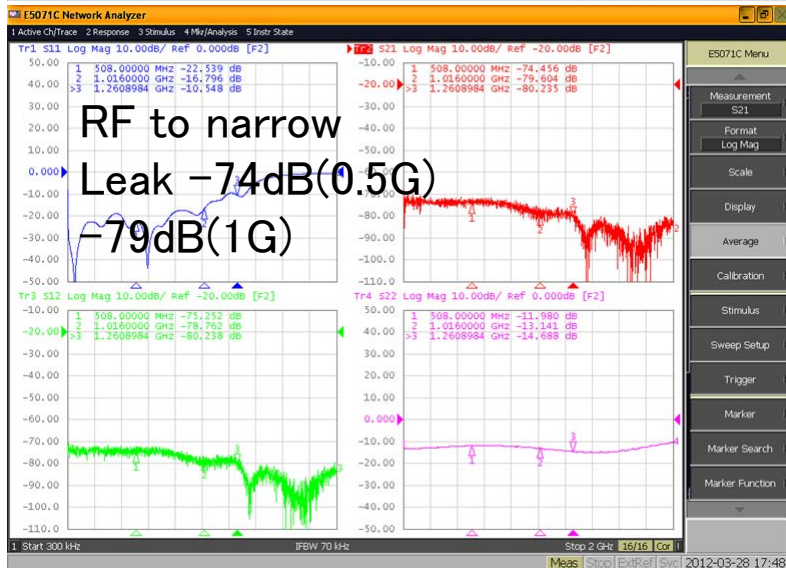
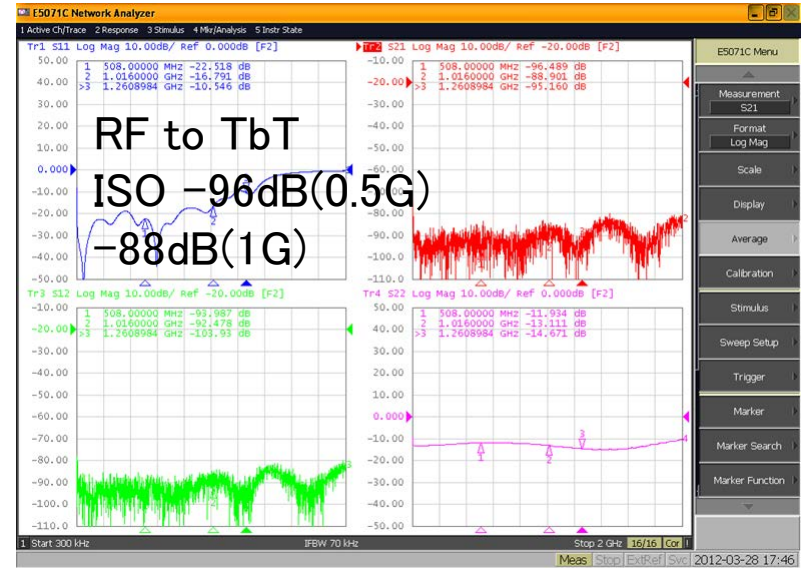
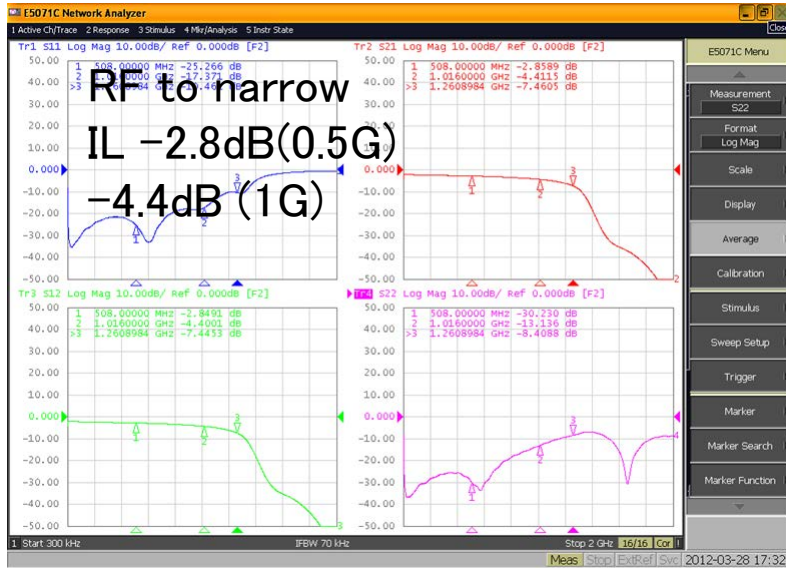
4ch Noise cancelling fast switch

GbE Ethernet connection

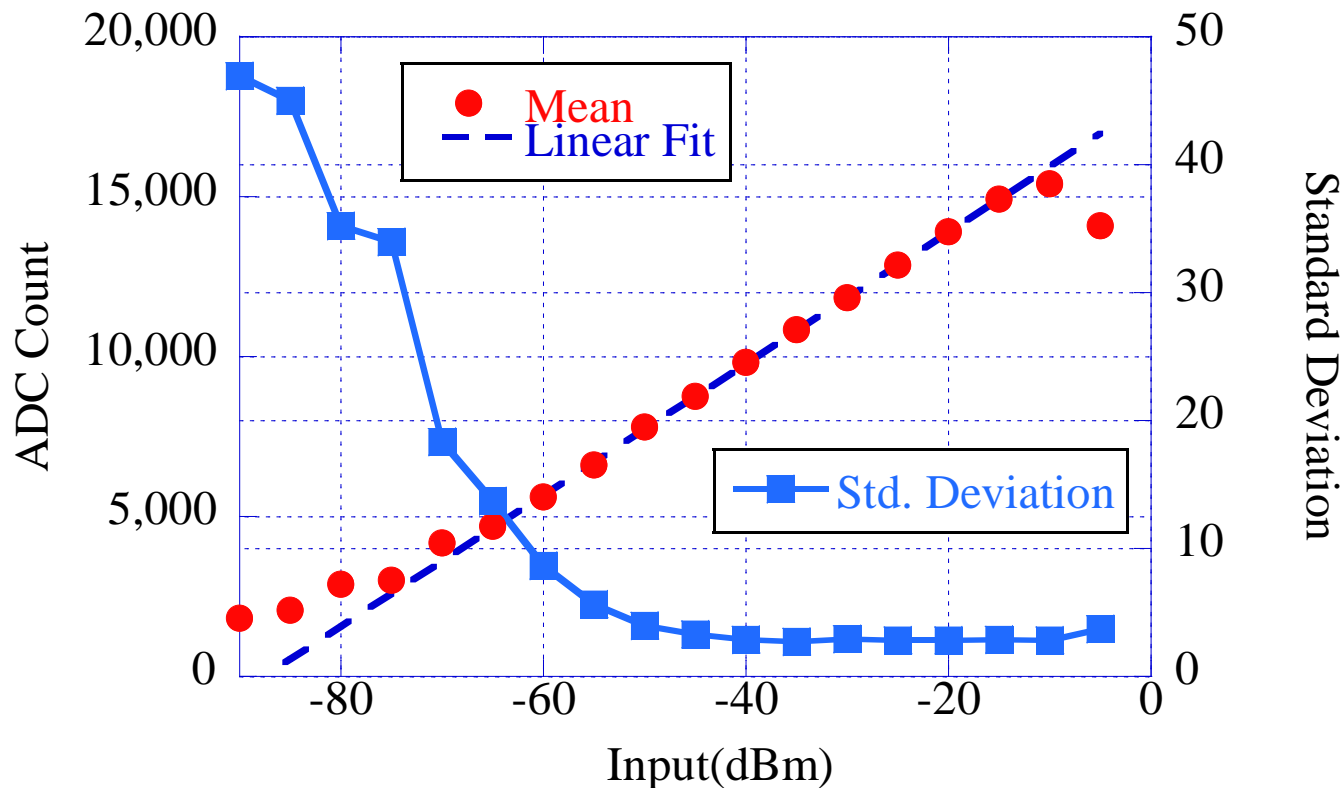
Noise cancelling fast gate



Good isolation(>80dB)



Position error



Standard deviation of ADC from -50dBm to -10dBm corresponds roughly $30\mu\text{m}$ of position jitter.

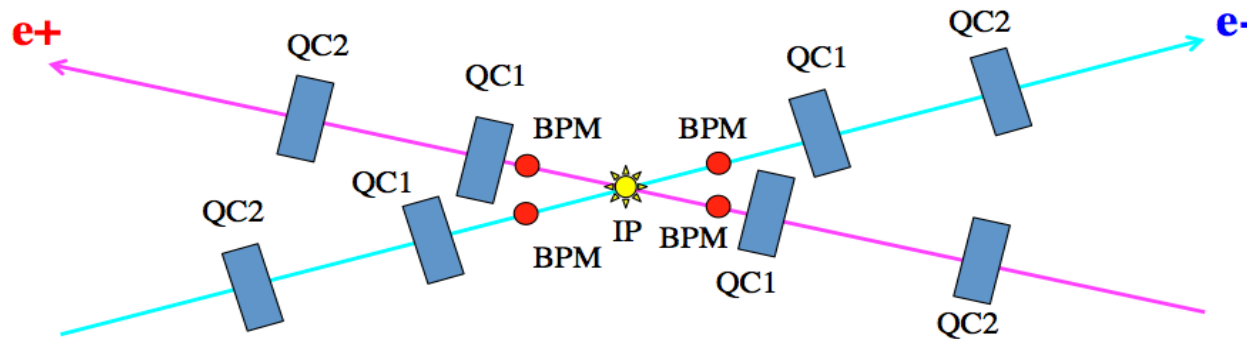
FPGA FW and EPICS device support

- **FPGA(Spartan6 XC6LX100T-3FGG484)**
 - Gate timing : 508MHz counter delay+width(with ext. D-FF re-sync) x 4ch. Position within ± 6 ps, Jitter < 3.3 ps in sigma.
 - Data acquisition for 14bit ADC(4ch) (+ADC timing)
 - External DDR3 memory for longer data storage.
 - Simple position calculation.
 - Housekeeping measurements (temperatures, voltages, etc.)
 - Ethernet control
 - SiTCP for ultra-fast data transfer (400MB/s).
 - UART connection for debug use.
 - Online firmware update function without JTAG connection.
- **Direct TCP/IP (and UDP) connection.**
 - Semi long-term (accelerated) load test.
 - Fixed several bugs in both FPGA firmware and device support.

Fabrication

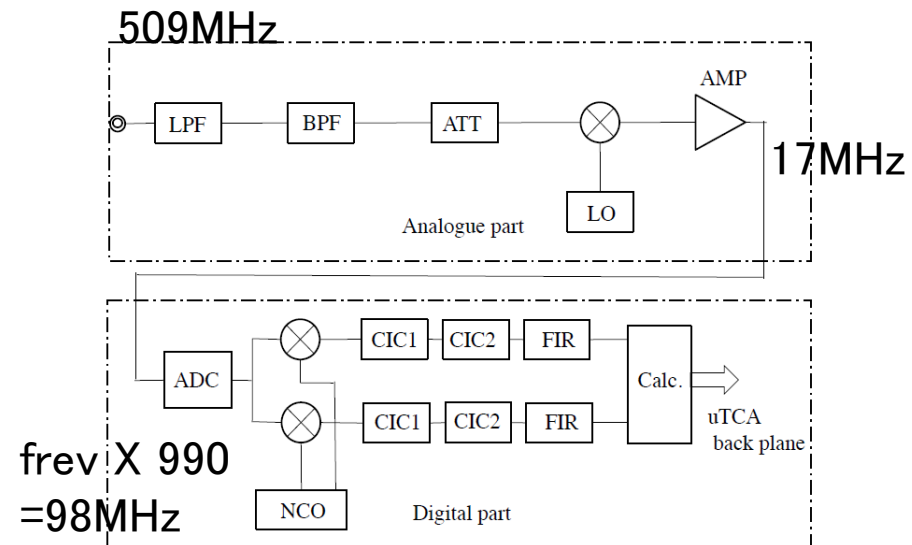
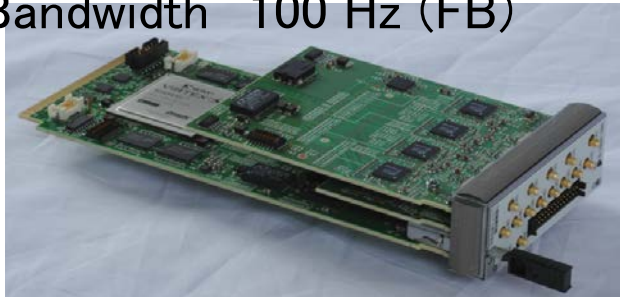
- A total of 117 units will be ready by the start of Phase 1 operation.
- Fulfillment of other ~150 units depends on the budget.

IP orbit feedback detector

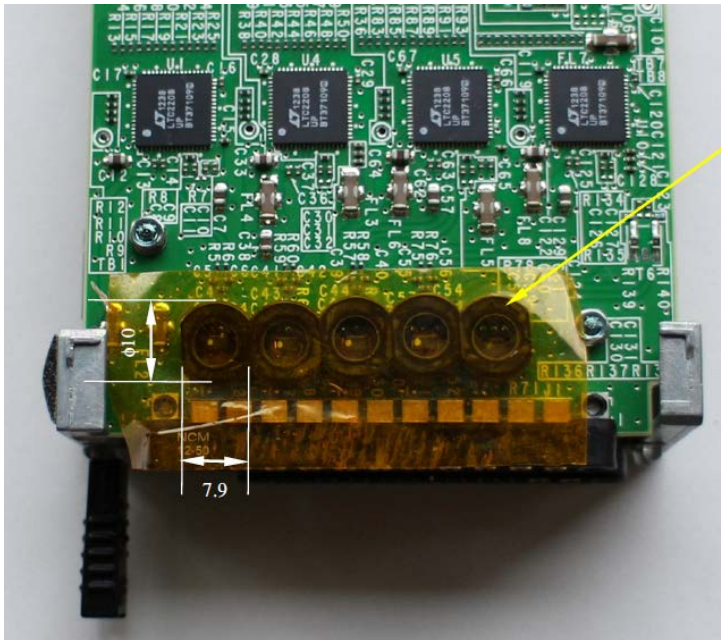


■ Tentative specification

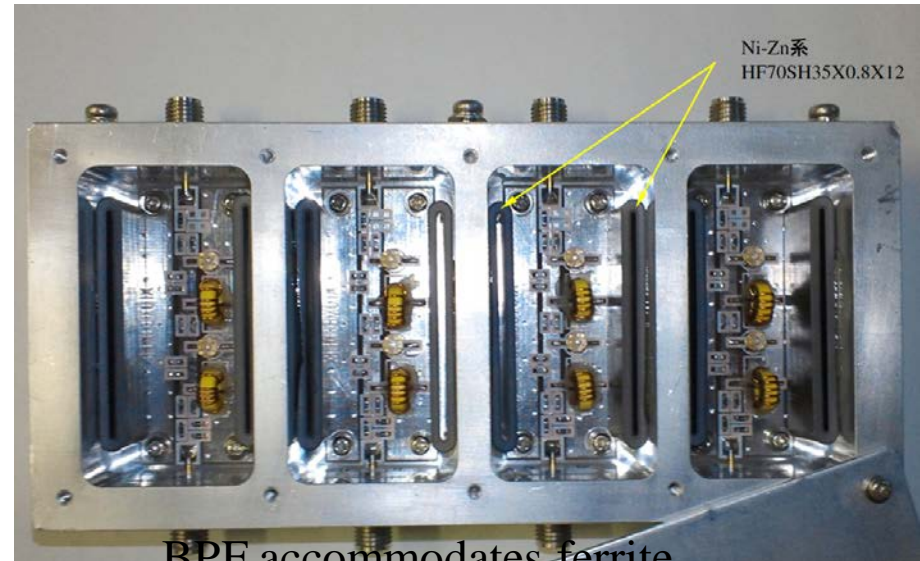
- Resolution $< 1\mu\text{m}$
- Repetition 5 kHz
- Bandwidth $\sim 100\text{ Hz}$ (FB)



Suppression of crosstalk



Transformers and a balun at input ports are covered by ferrite cores.

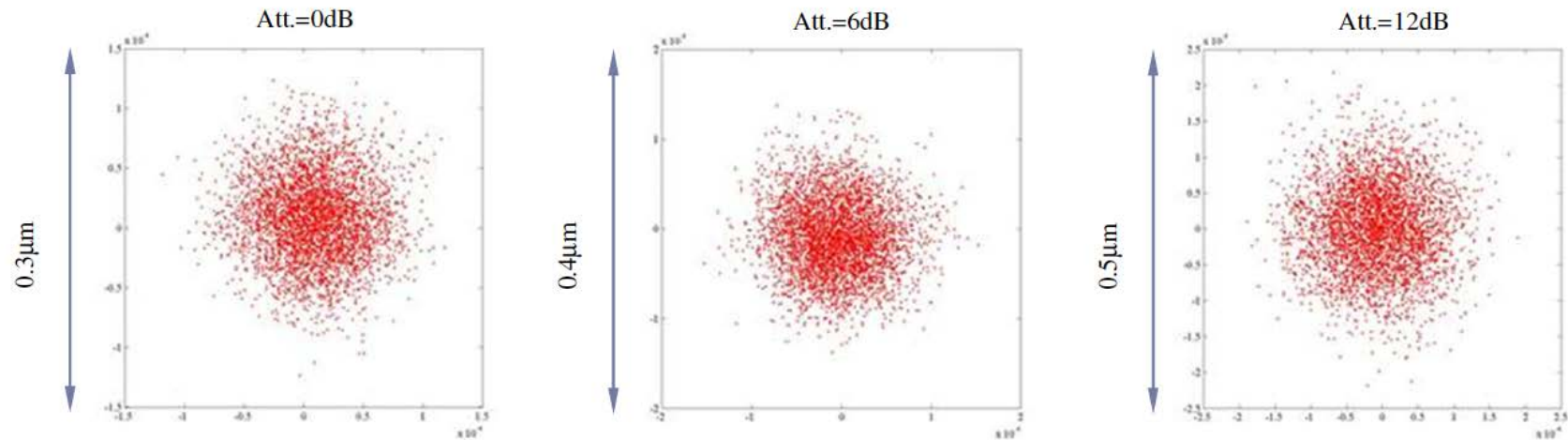


BPF accommodates ferrite.



Isolators are shielded by copper sheets.

Position resolution



- R&D of a down-converter has completed. Ready to fabricate (scheduled on FY2015).
- Power supply controller (PS I/F) is in design stage and a prototype will be made in FY2014.

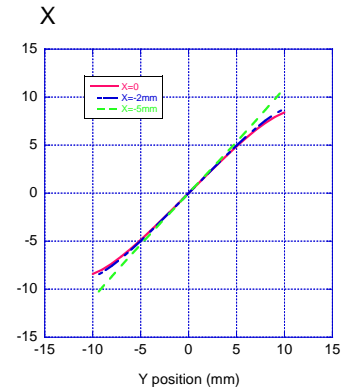
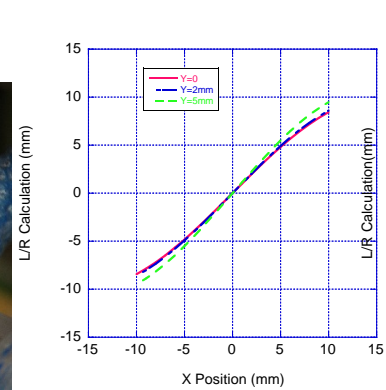
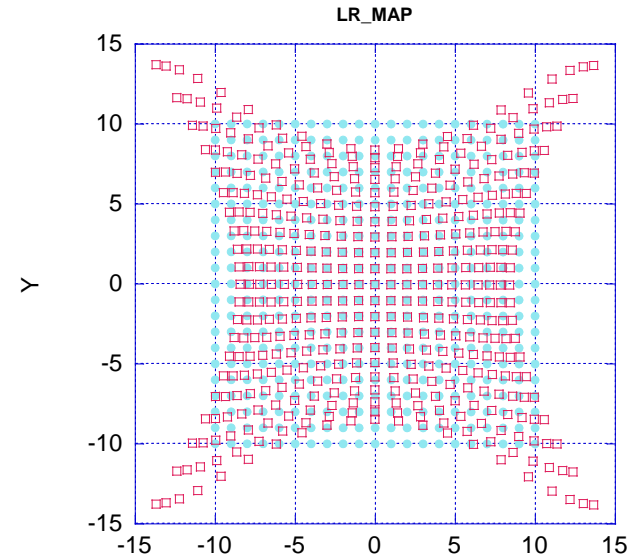
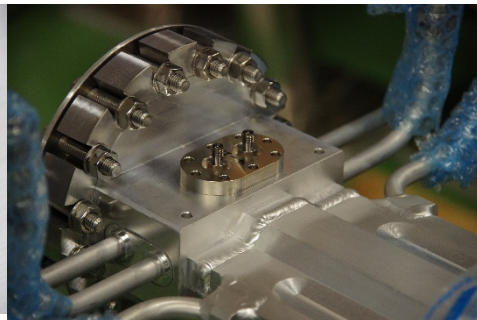
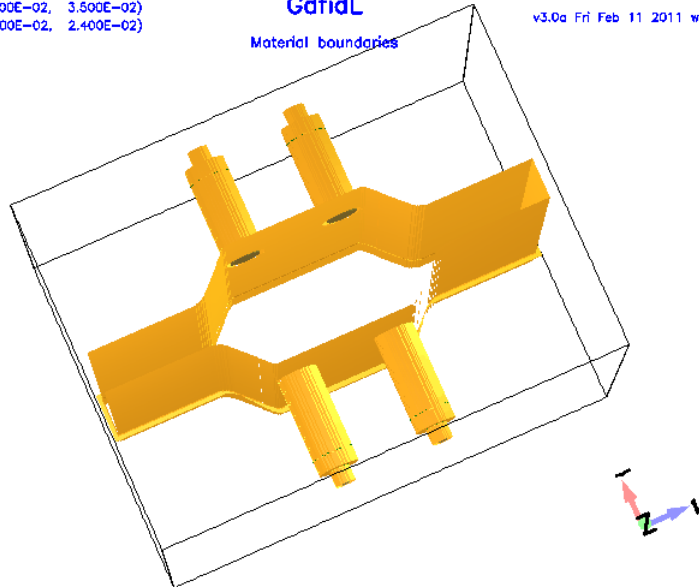
Damping ring BPM

Quit	Up	Zoom in	Colour PS	Grey PS	Show Lines	Clean	
Center	Down	Zoom out	Left	Right	Rotate	Hide Text	Prev View

xext: (-4.700E-02, 4.700E-02)
 yext: (-3.500E-02, 3.500E-02)
 zext: (-4.900E-02, 2.400E-02)

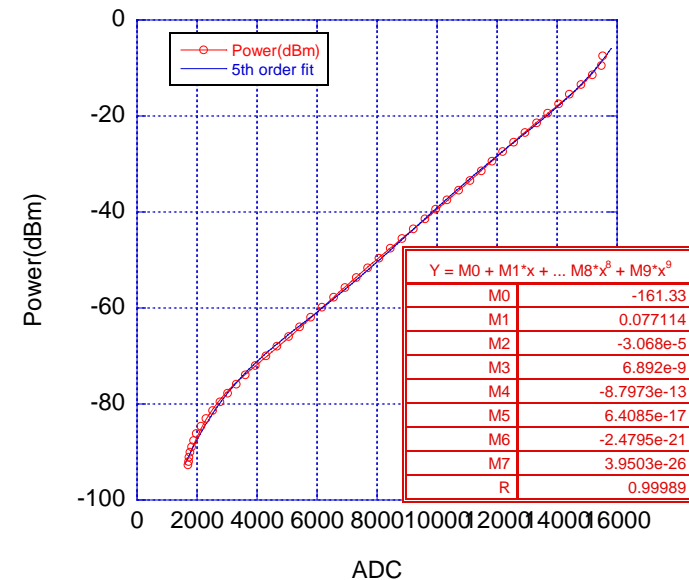
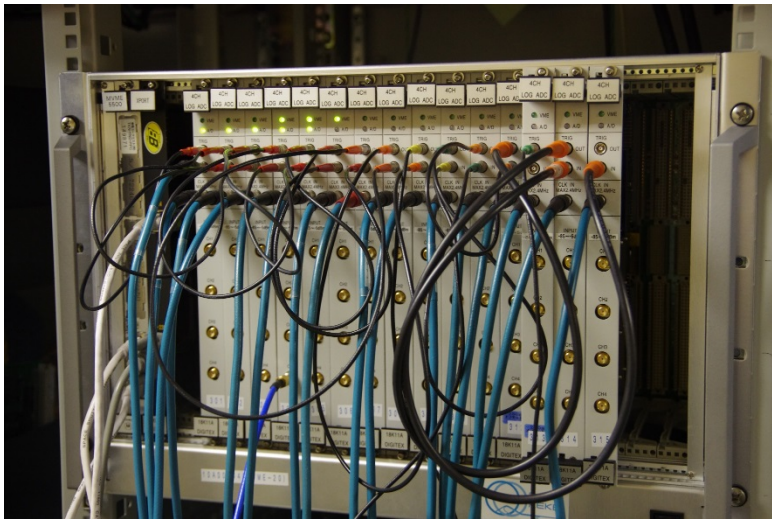
GdfidL
 Material boundaries

09/08/2011, 18:58:31
 v3.0a Fri Feb 11 2011 wb024



Damping Ring BPM

- VME-based L/R detectors have been fabricated and calibrated.



- Need bunch timing (ADC timing) through Event system.
 - 1 (or 2) Hz data acquisition.

Special monitors

■ Orbit interlock

- Libera Brilliance+
 - turn-by-turn mode, latency < 10 turns
 - Evaluation in progress: Latency < 4 turns

■ Medium-band detector

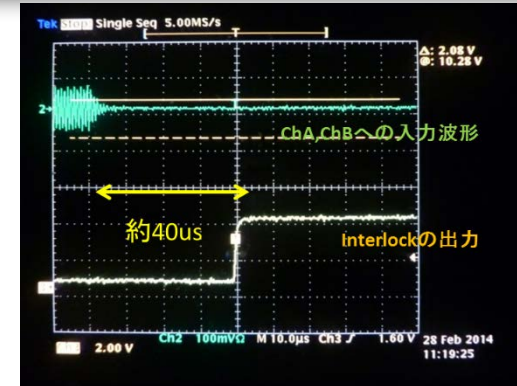
- Libera Brilliance+, FA mode (10kHz)
- Tsukuba local chromaticity correction area

■ Synchrotron oscillation monitor

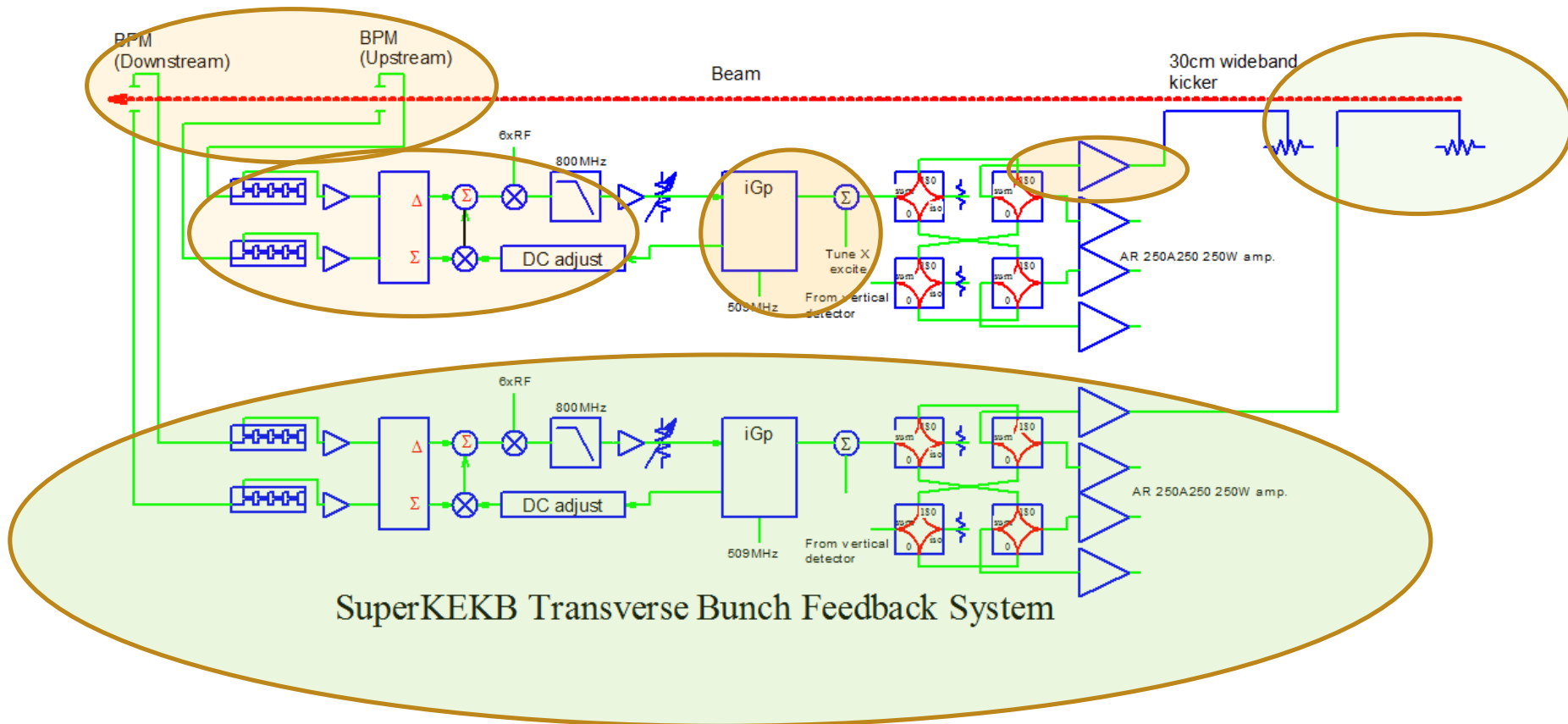
- Re-use 508MHz I/Q detectors.
- Use VME-based ADC, timing.

■ DCCT

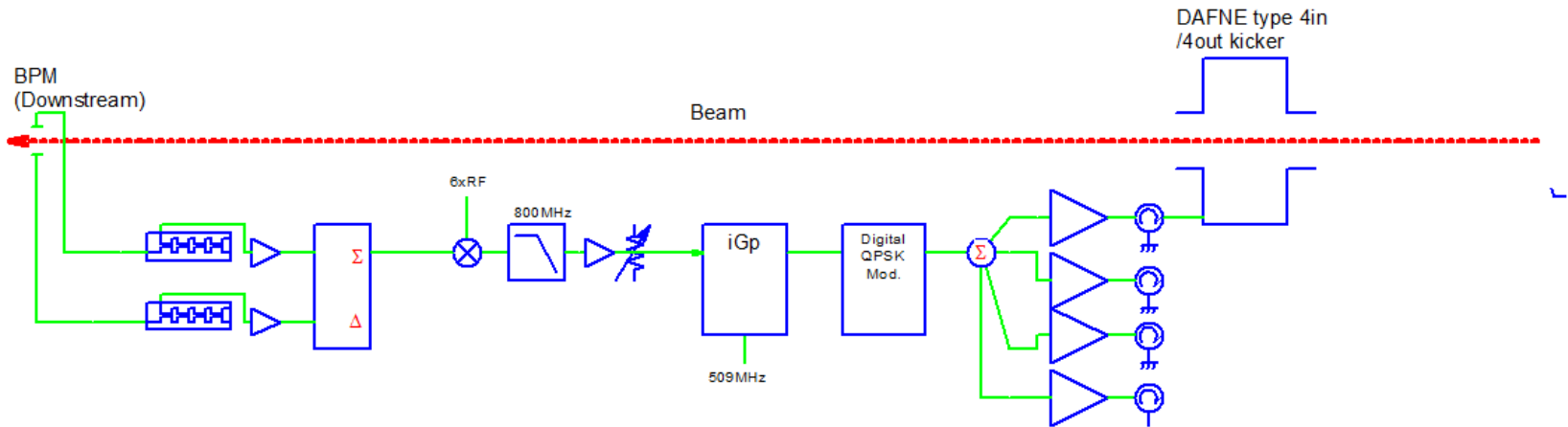
- Modified to cope with the increased beam current (LER).
- Faster data acquisition using fast digitizer (SL1000 or Agilent 34410A)



SuperKEKB Transverse FB plan



SuperKEKB Longitudinal FB plan



SuperKEKB Longitudinal Bunch Feedback System

Install LFB in LER only. HER is optional.

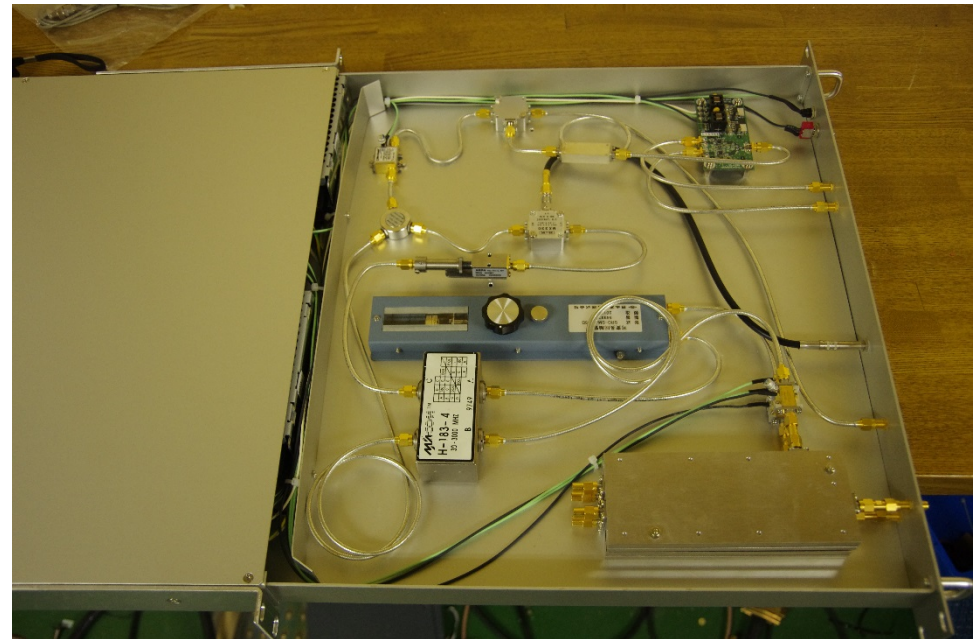
Considering to use 4 DAFNE type kickers, with 2-input, 2-output ports for larger capture range.

New bunch detection electronics



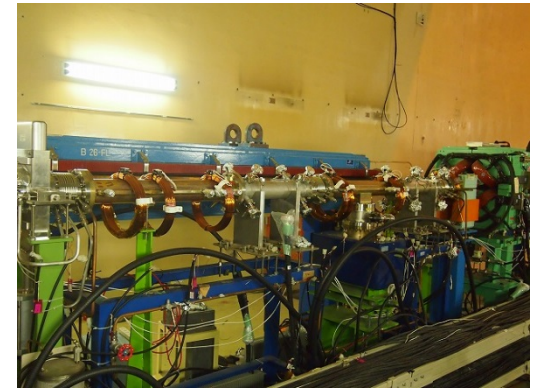
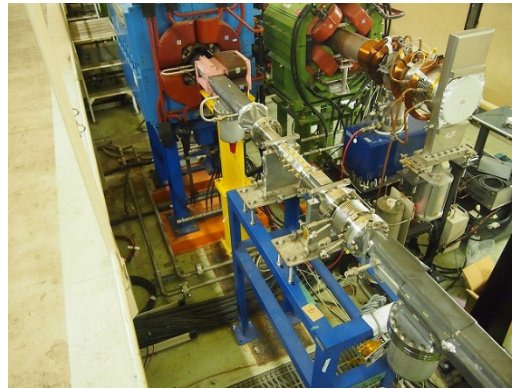
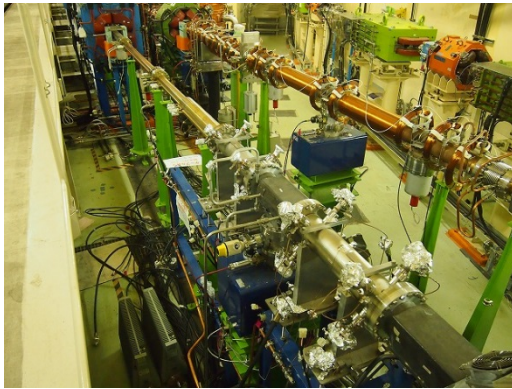
1U size detection circuit / plane
(2xH/2xV for transverse, 1 for longitudinal)

Inside of the transverse
detection circuit.-->
Internal timing has already been
adjusted using a SRD pulsar.
Timing difference between two
inputs will be adjusted using a
trombone delay inside.



Bunch feedback systems

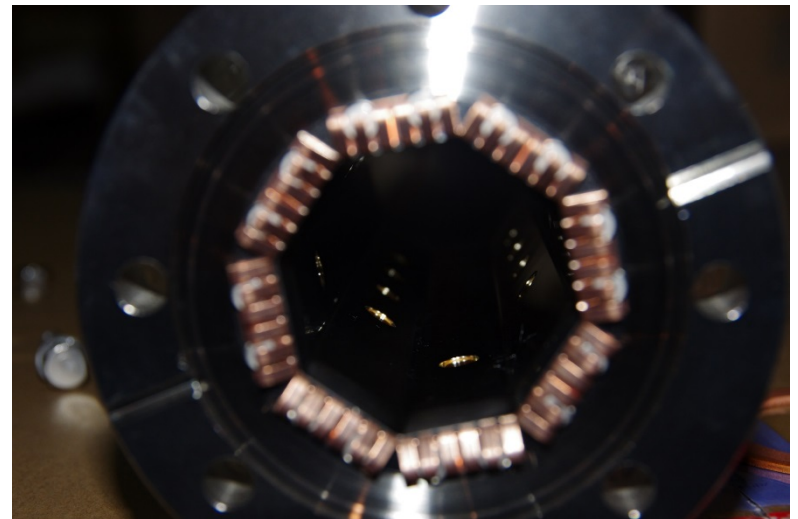
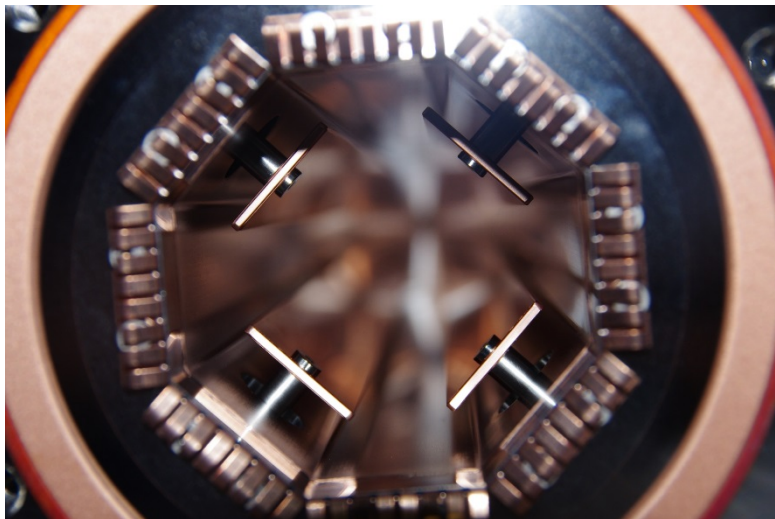
- Most of the FB-related vacuum components have been installed.



- Remains:
 - LER-LKicker(Aug/2014)

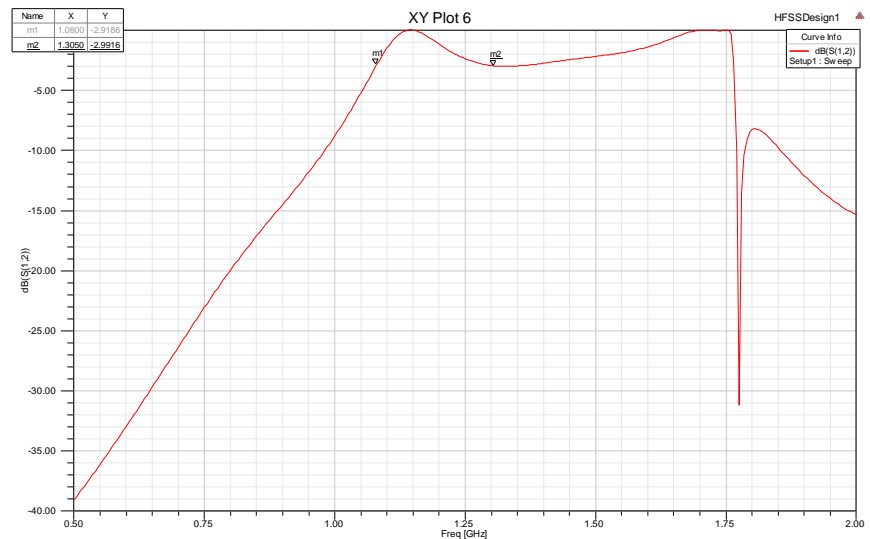
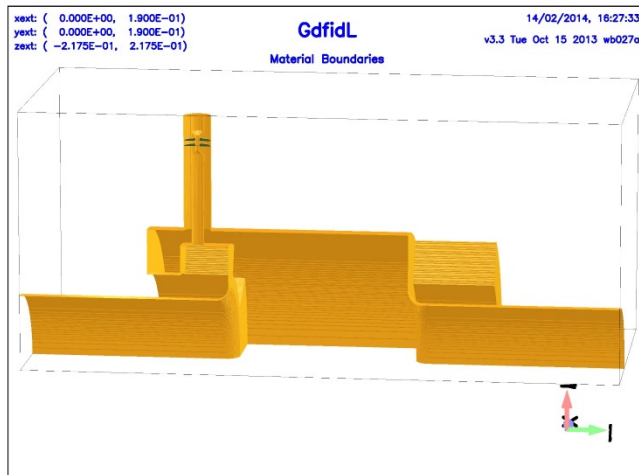
DR transverse bunch feedback

- Mainly to suppress the bunch oscillation due to injection/extraction kickers.
- Position detectors are the same as SuperKEKB.
- iGp8s and AR250A250 amplifiers will be used.



Longitudinal kicker

- 2-input, 2-output, DAFNE type kicker.
- center frequency = $2.25 \times f_{RF}$ (1150 MHz)
- Bandwidth $\sim 250\text{MHz}$
- 10 wideband UHF amplifiers (R&K and Millimega) are ready (900M–1.8GHz, $P_o=500\text{W}$).



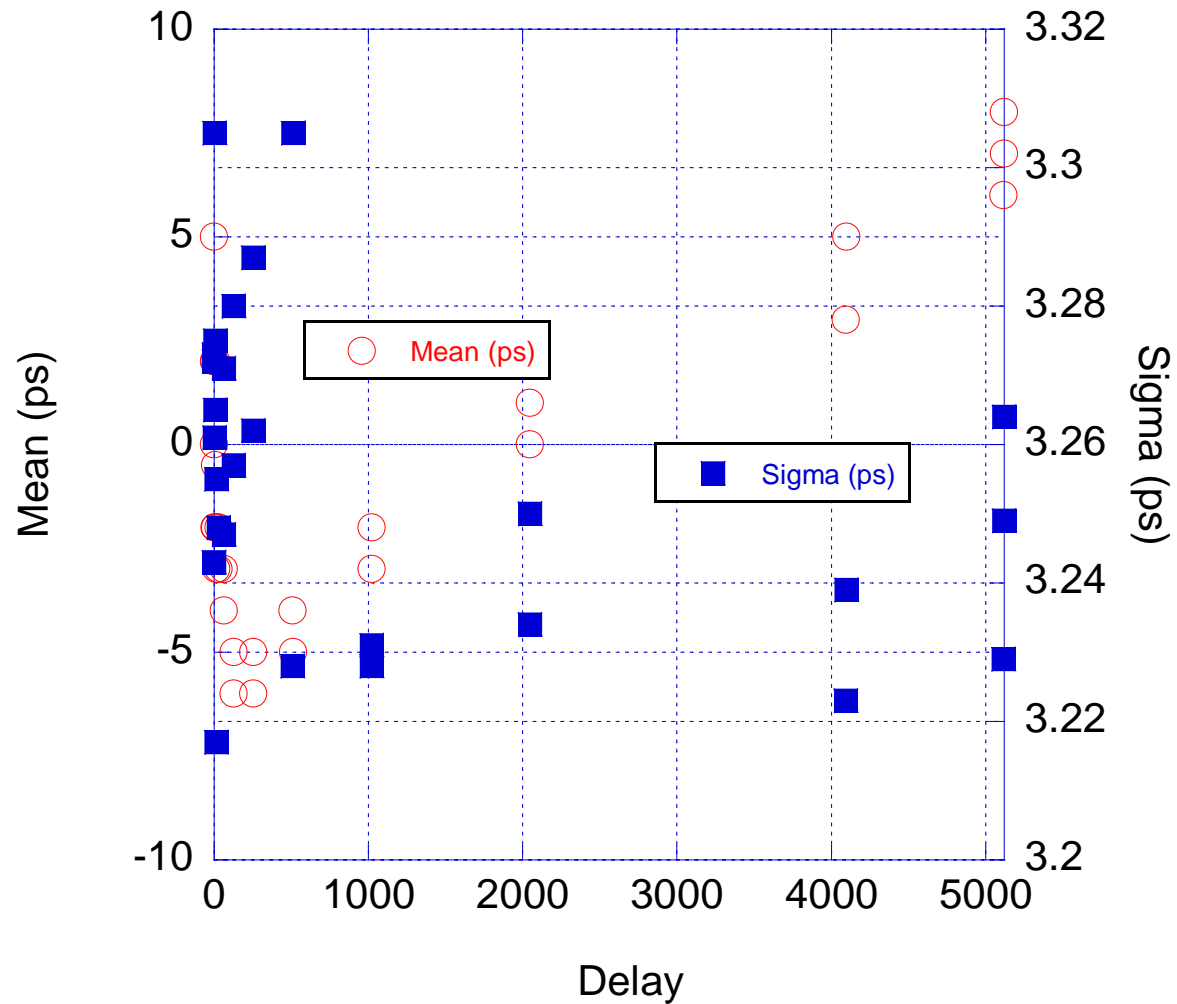
$Q \sim 5$, $R_{sh} \sim 1.6\text{k}\Omega$ by HFSS calculation

Schedule

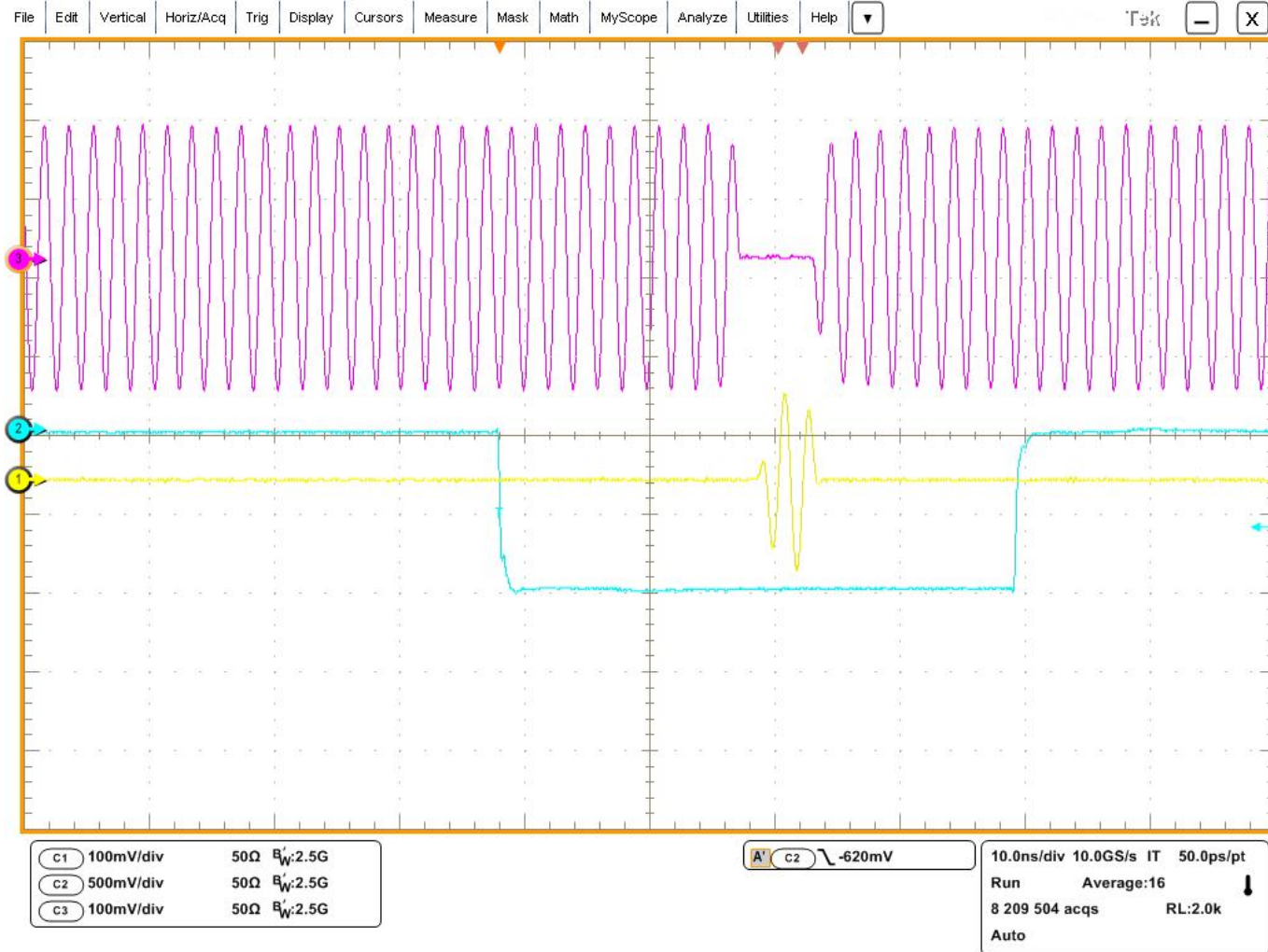
- **Cabling work**
 - Tunnel : Sep/2014
 - Control room : Jun/2014
- **Installation of G-TbT : Oct/2014**
- **Feedback systems**
 - Installation of vacuum components : Aug/2014
 - Cabling in the local control : Oct/2014
- **Software (EPICS device support and GUI etc.) work needed before commissioning.**
- **DR schedule strongly depends on the progress of other groups.**

Backup

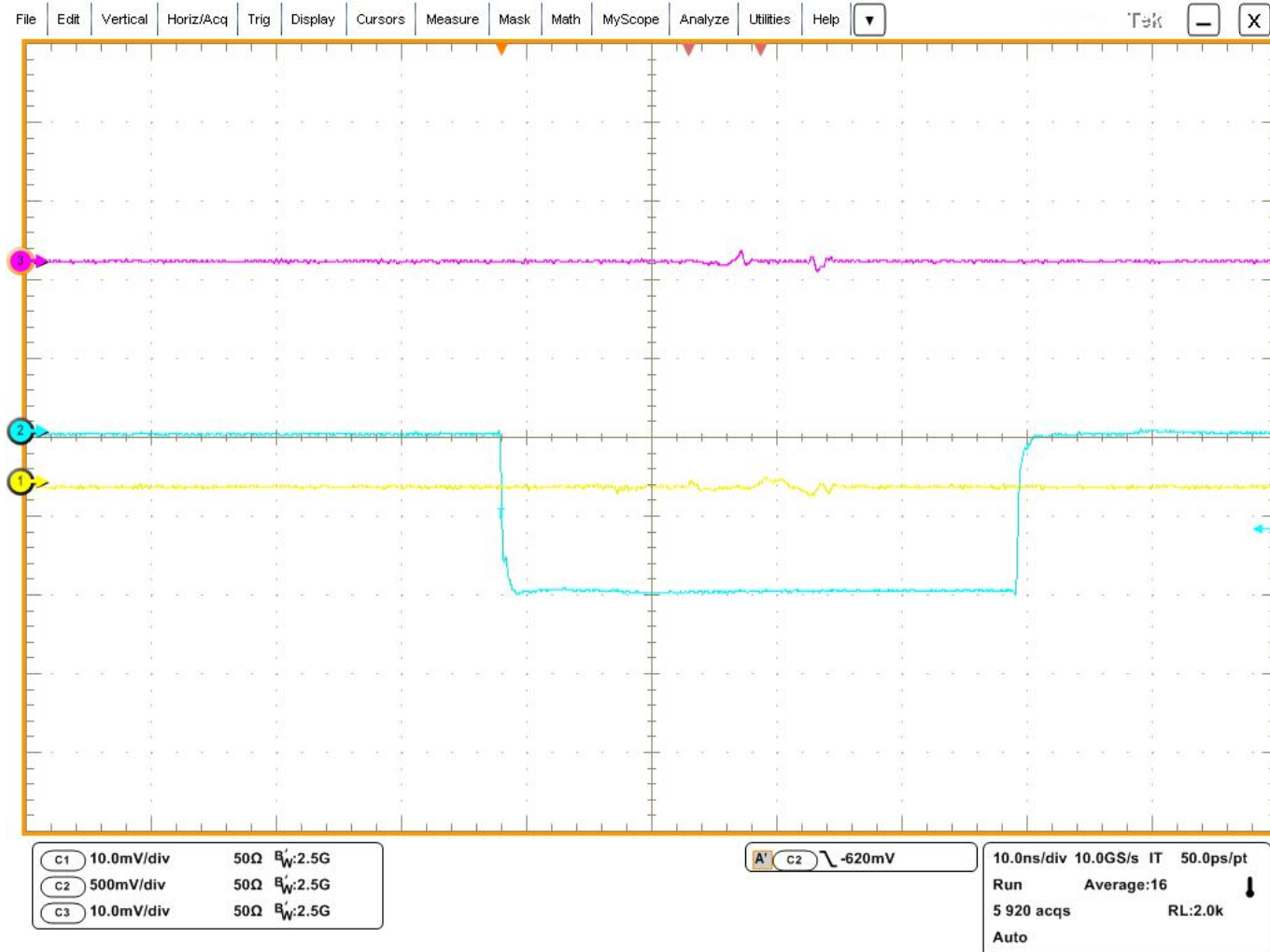
Mean / Sigma



4ns Gate

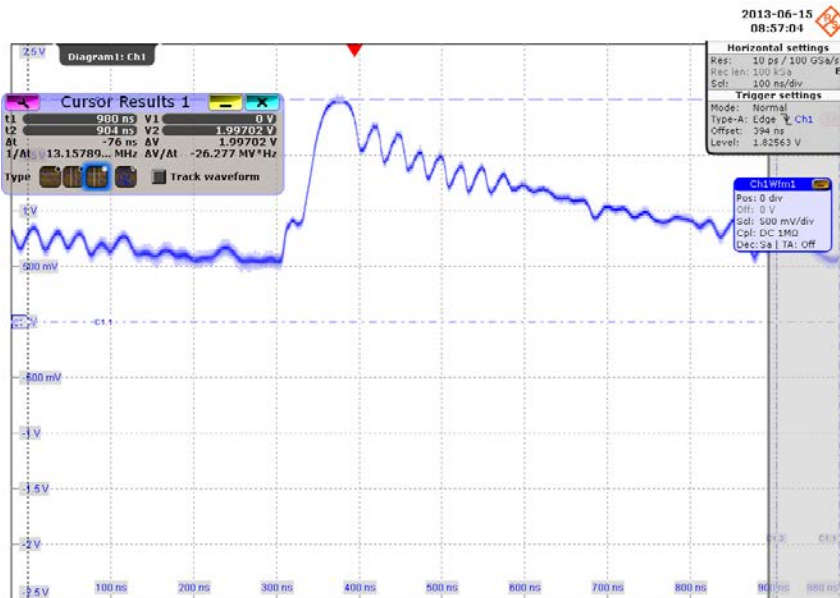


Switching noise

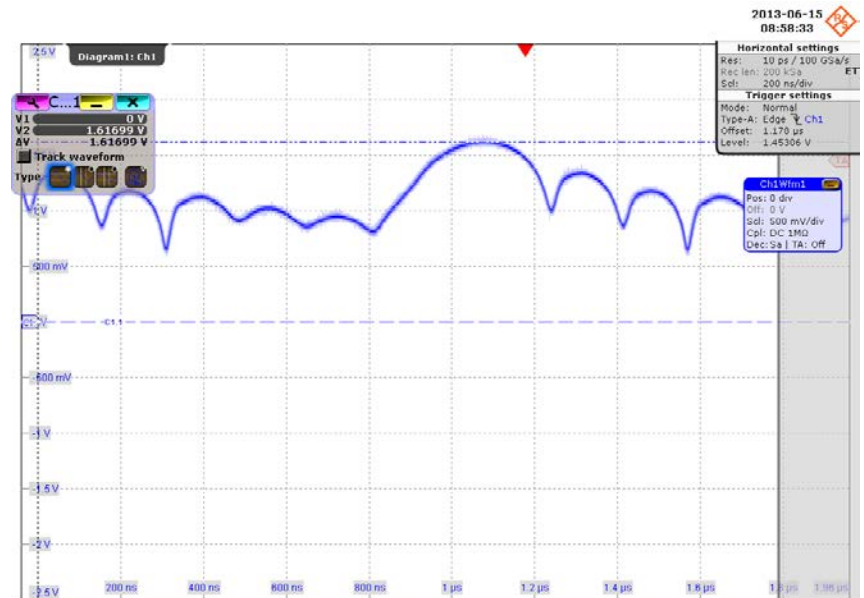


Log amplifier output (using AR beam)

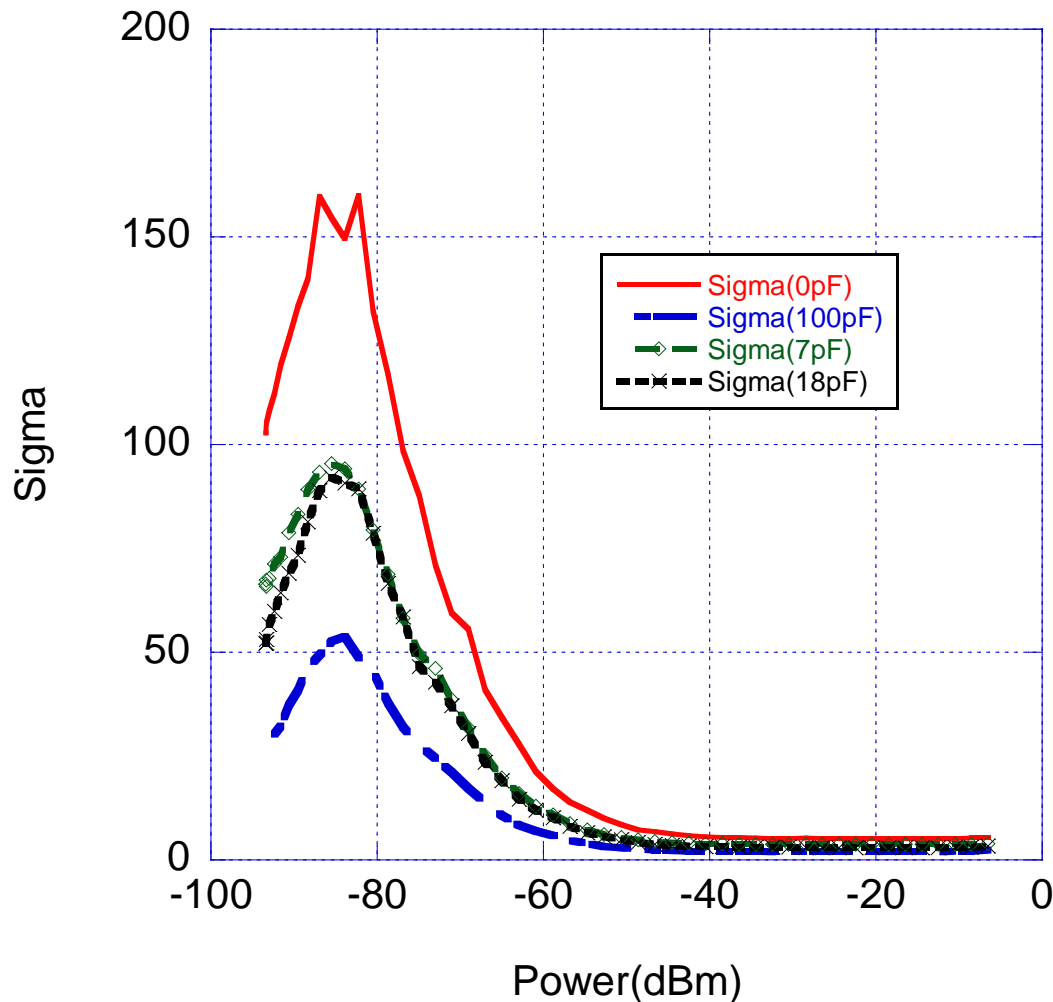
6dB wide



6dB Narrow

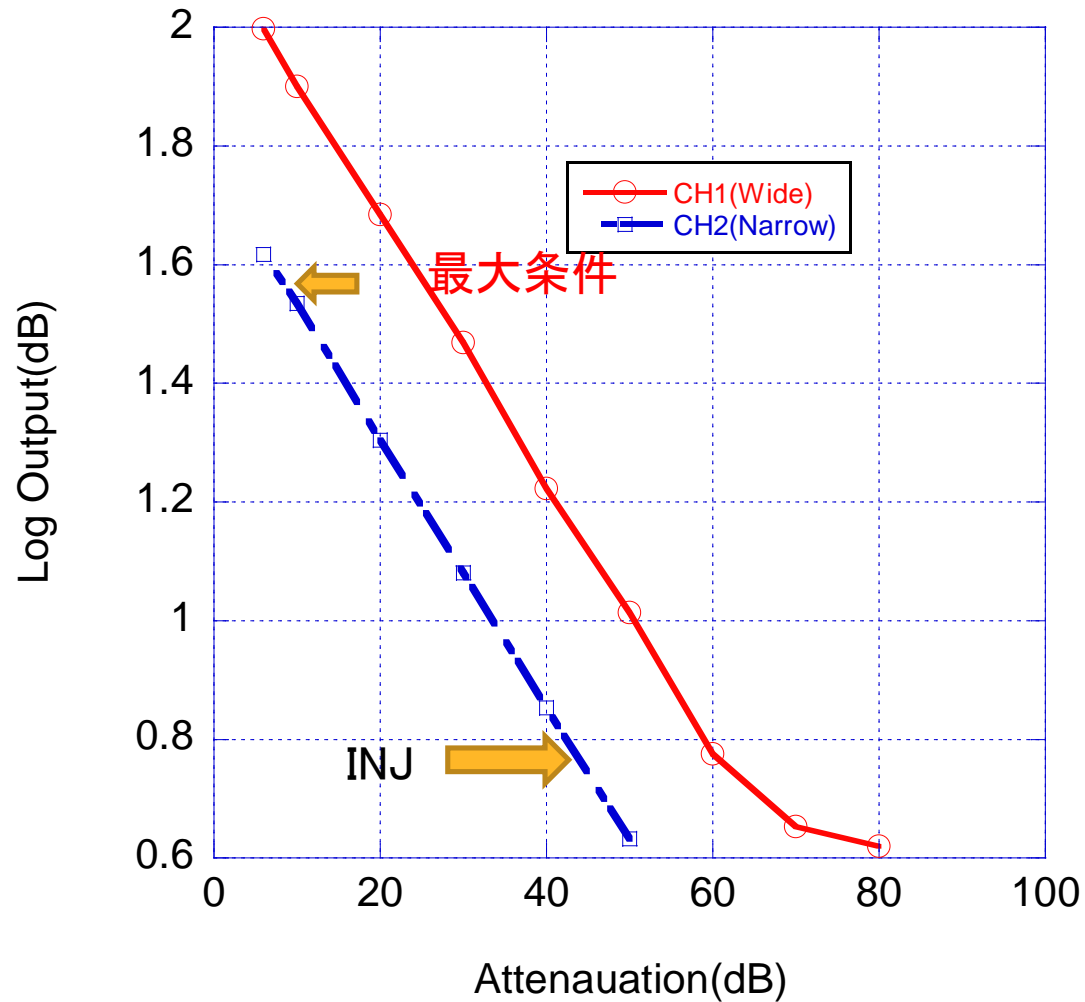


CextとSigma

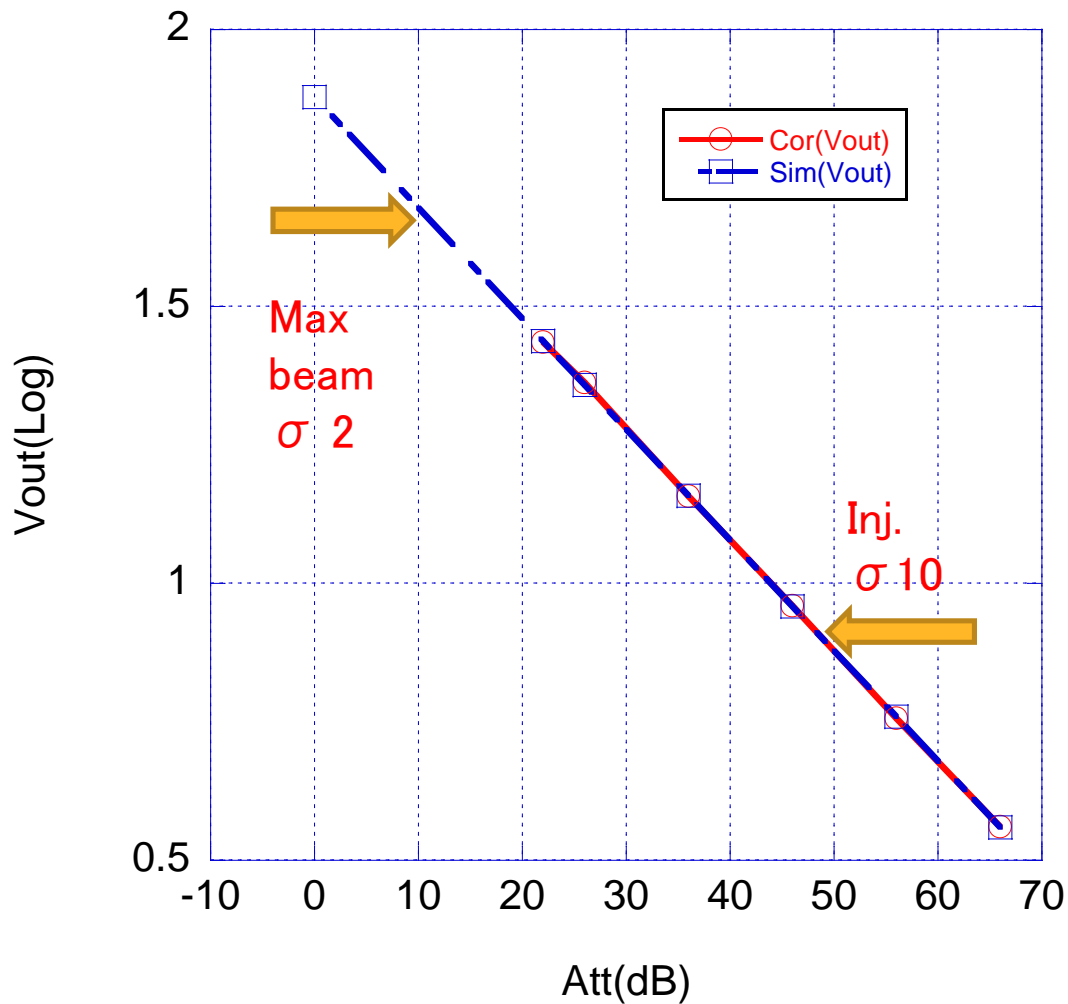


- 最低使用領域(-80dBm)では Cext(100,18,7,0)で48、89、89、150となる
- 常用域(-40dBm)では2、3.2、3.9、5.5となる
- 最大域(-15dBm)では2、3.0、3.7、5.2となる

SuperKEKB



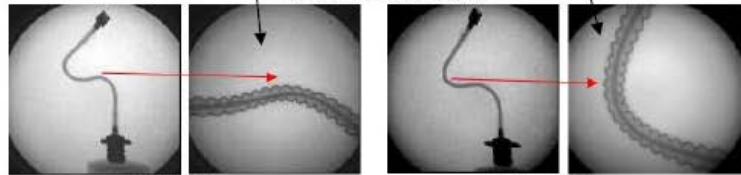
20dB Amp -4dB loss 100pF



絶縁の撚り線から中心導体
がはみ出して接触している
と考えられる

中心導体が偏芯しているよ
うに見える

写真2：X線撮影の結果



サンプル①

サンプル②

サンプル①は、内部導体と外部導体が完全に接触している箇所が確認できました。サンプル②は、接触はしていないものの内部導体と外部導体が接近している箇所が確認できました。

レントゲン検査
サンプル①、サンプル②

曲げ規定 R15 を越えた部分と、規定どおりの曲げ部分



サンプル①の曲げ加工状態



サンプル②の曲げ加工状態

TDR で確認した結果、短絡
していると推測される箇所

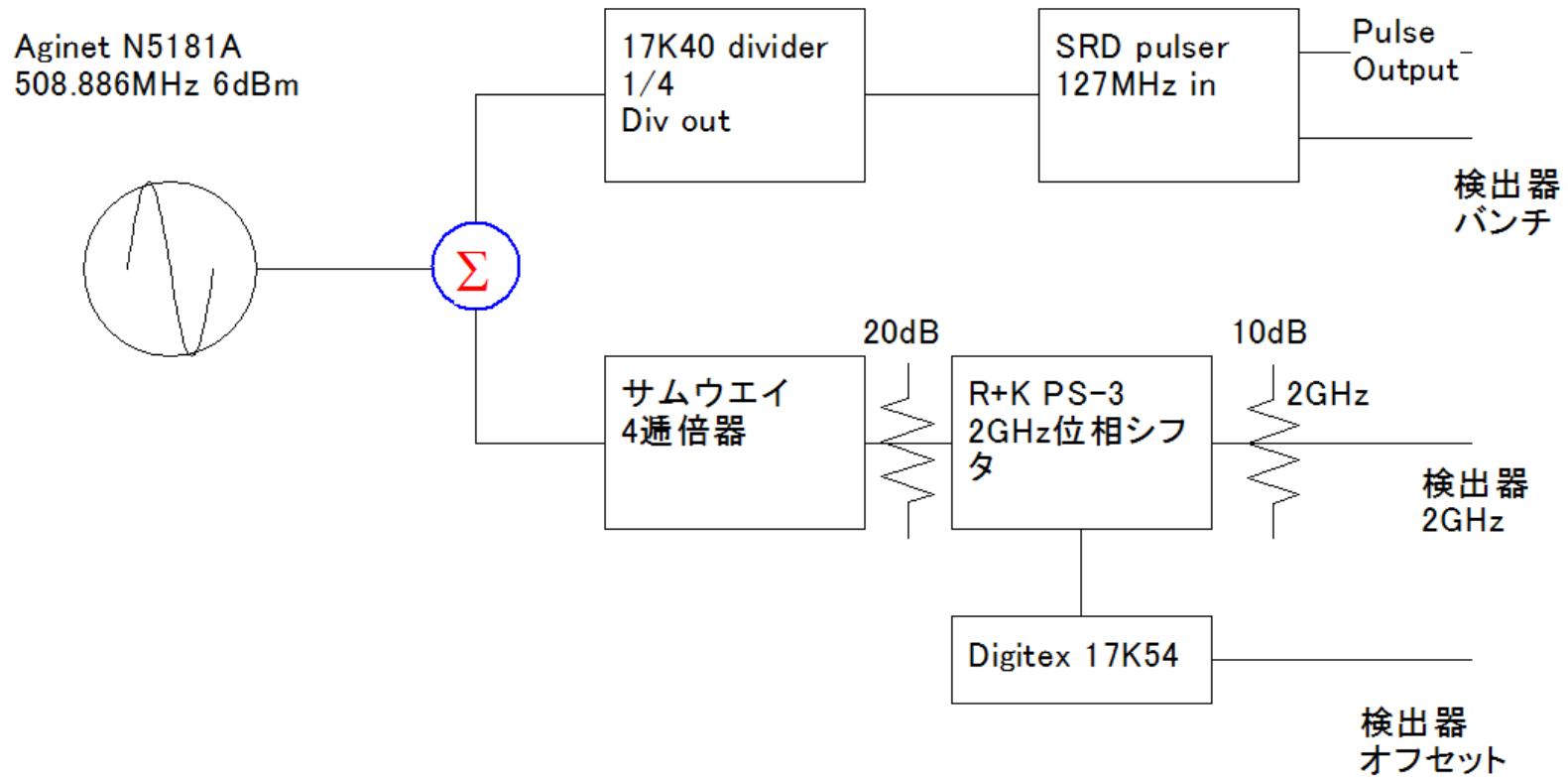
2 つの曲げ箇所では規程曲げ
半径(R15mm)以下となっ
ている。



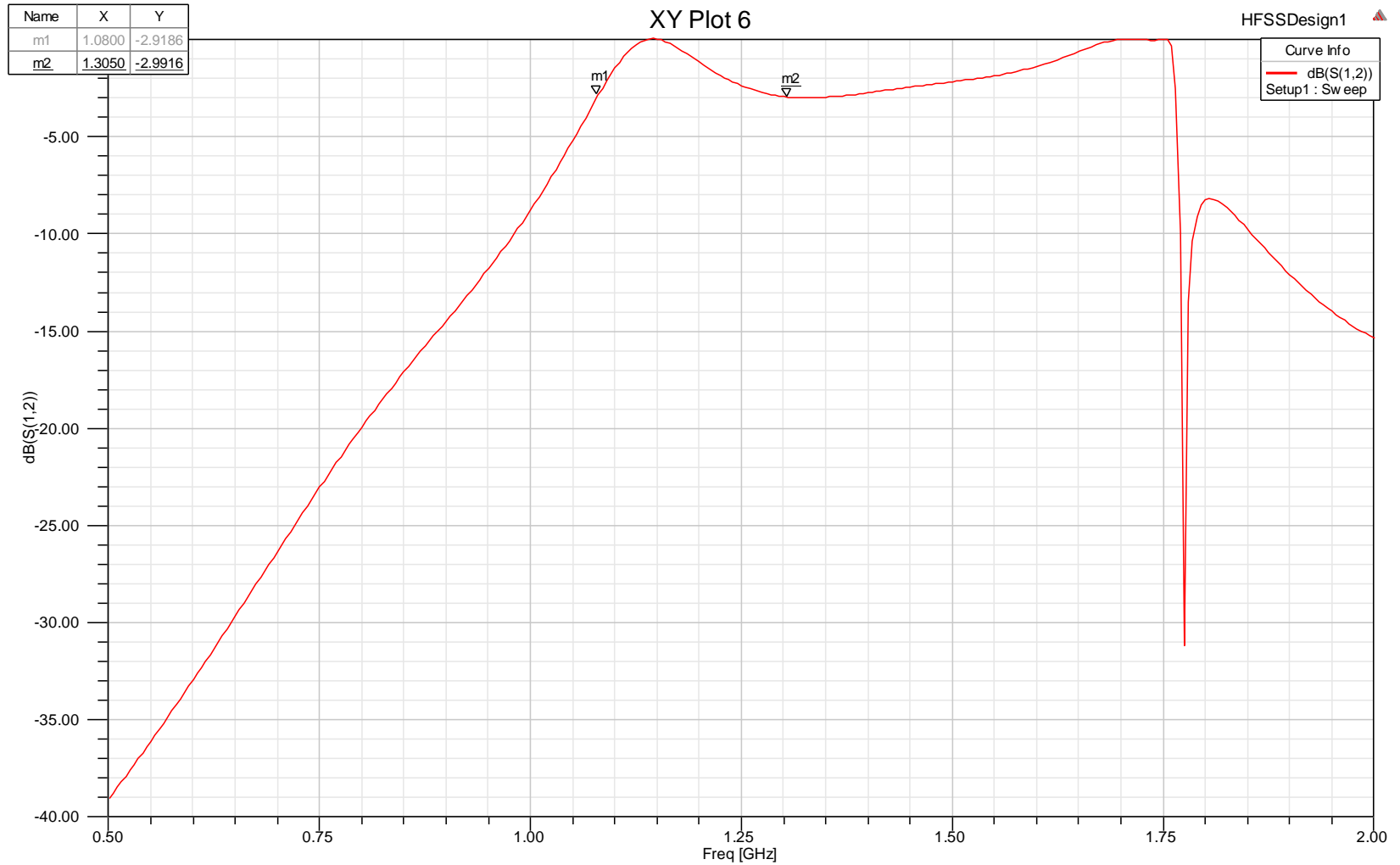
サンプル②の曲げ加工状態

SMA コネクタ側の曲げ箇所では規
程曲げ半径(R15mm)以下と
なっている。
当社で絶縁抵抗計にて確認
したところ抵抗値は500の
値を示した。

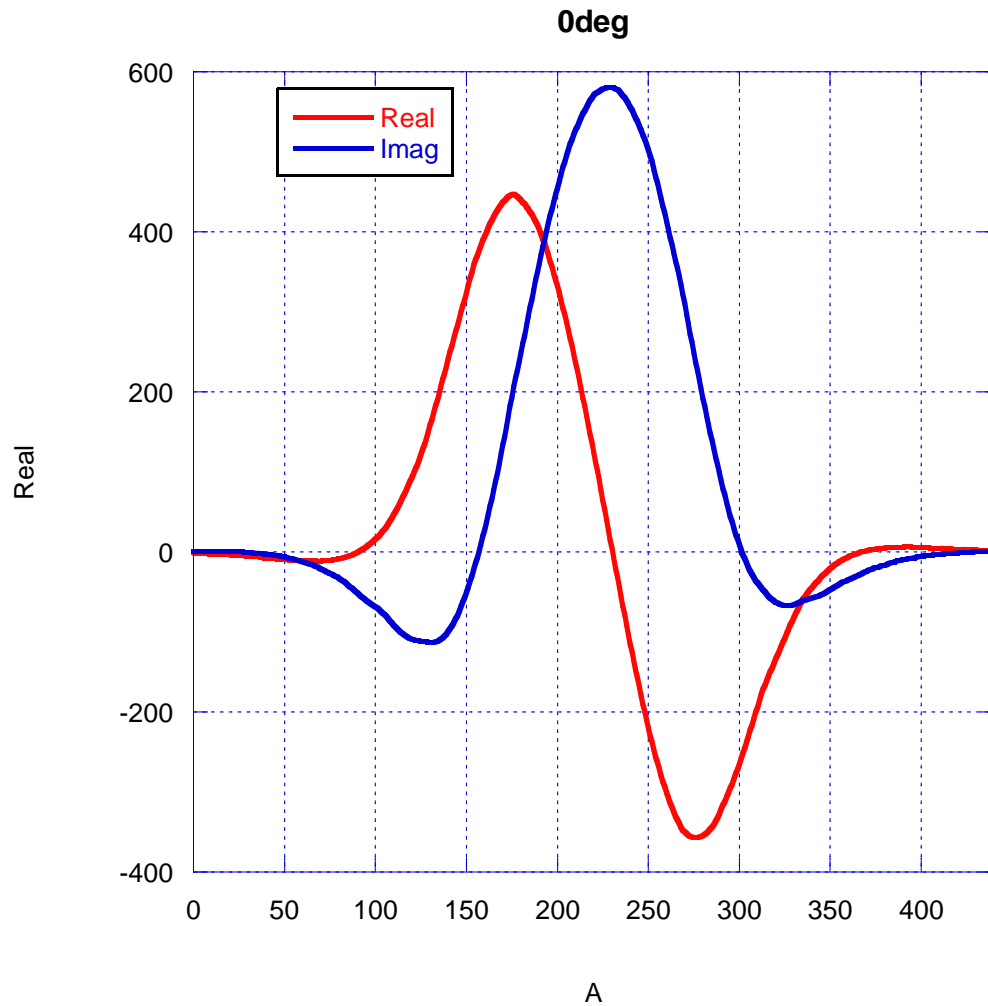
試験回路



Q=5.1



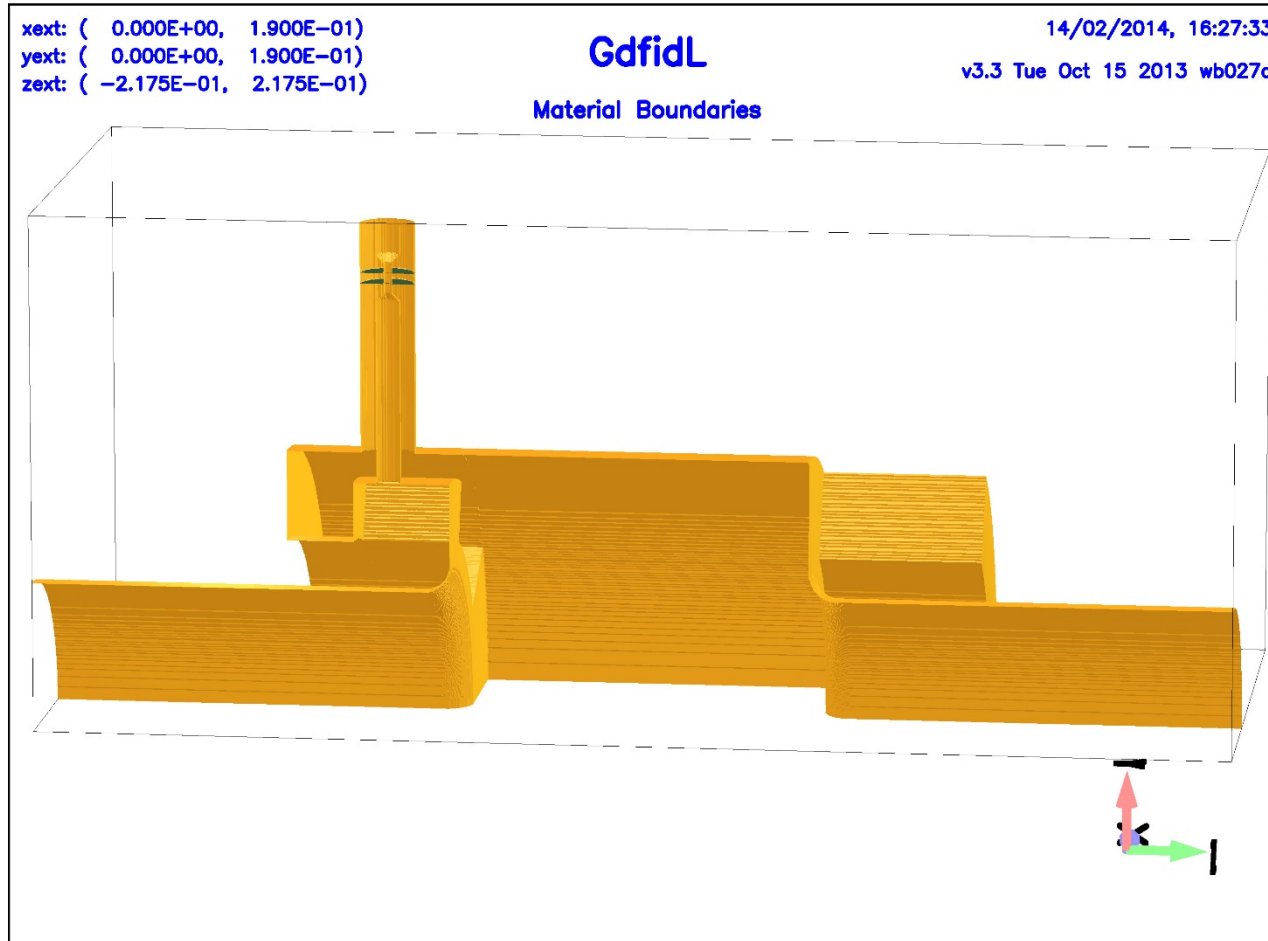
E_z計算



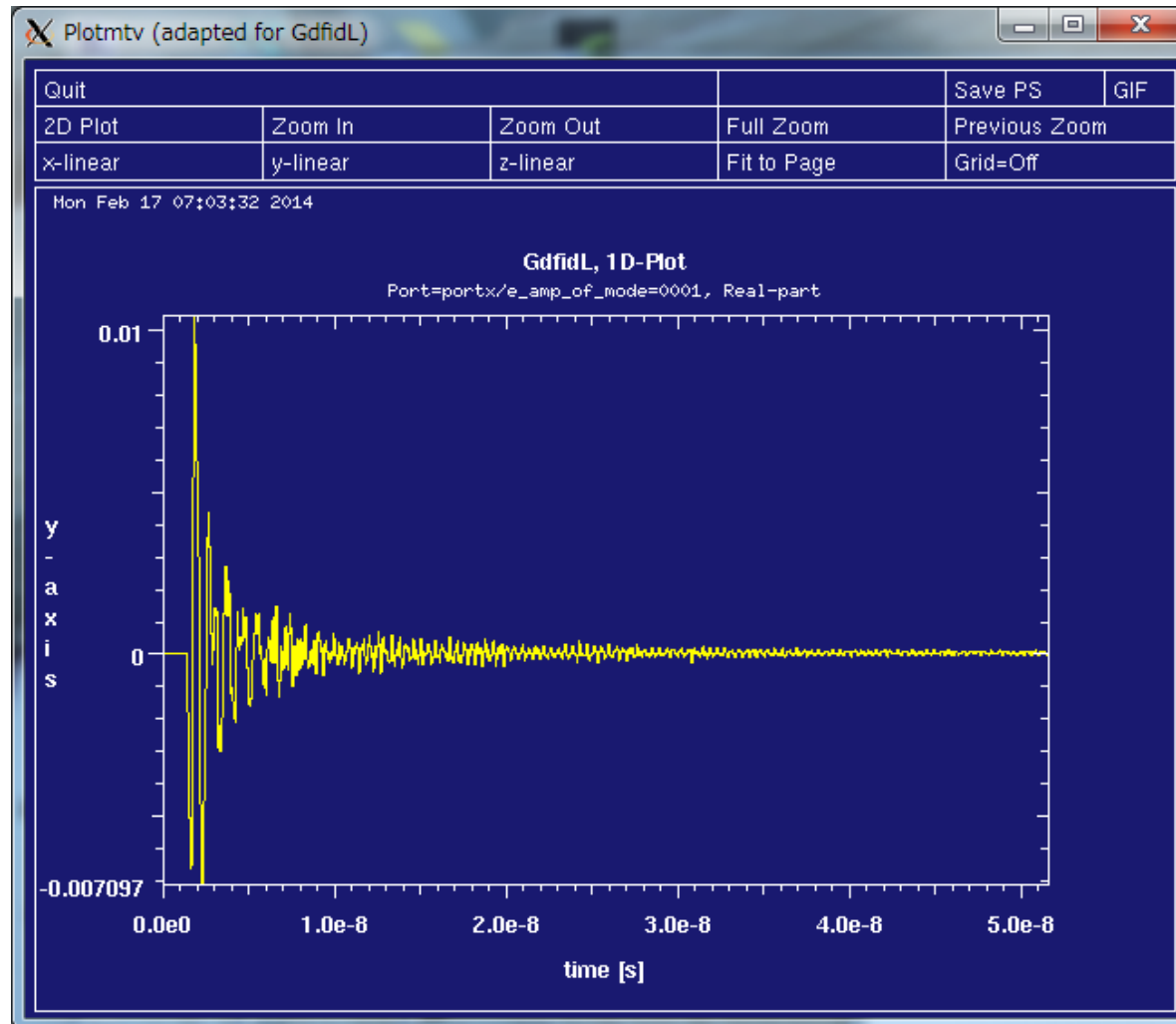
Q=5.1

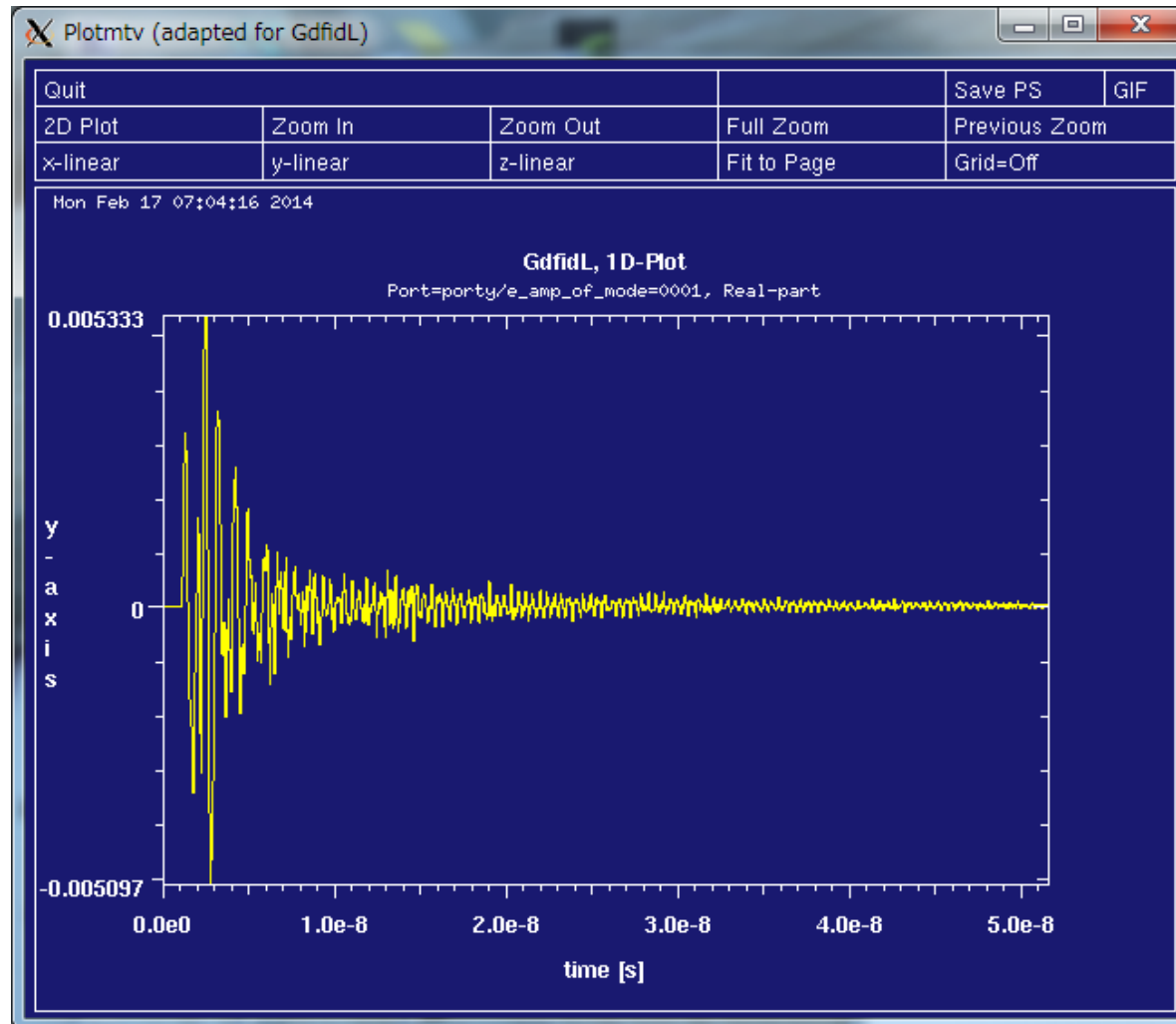
Rsh=1628ohm

GdfidLモデル

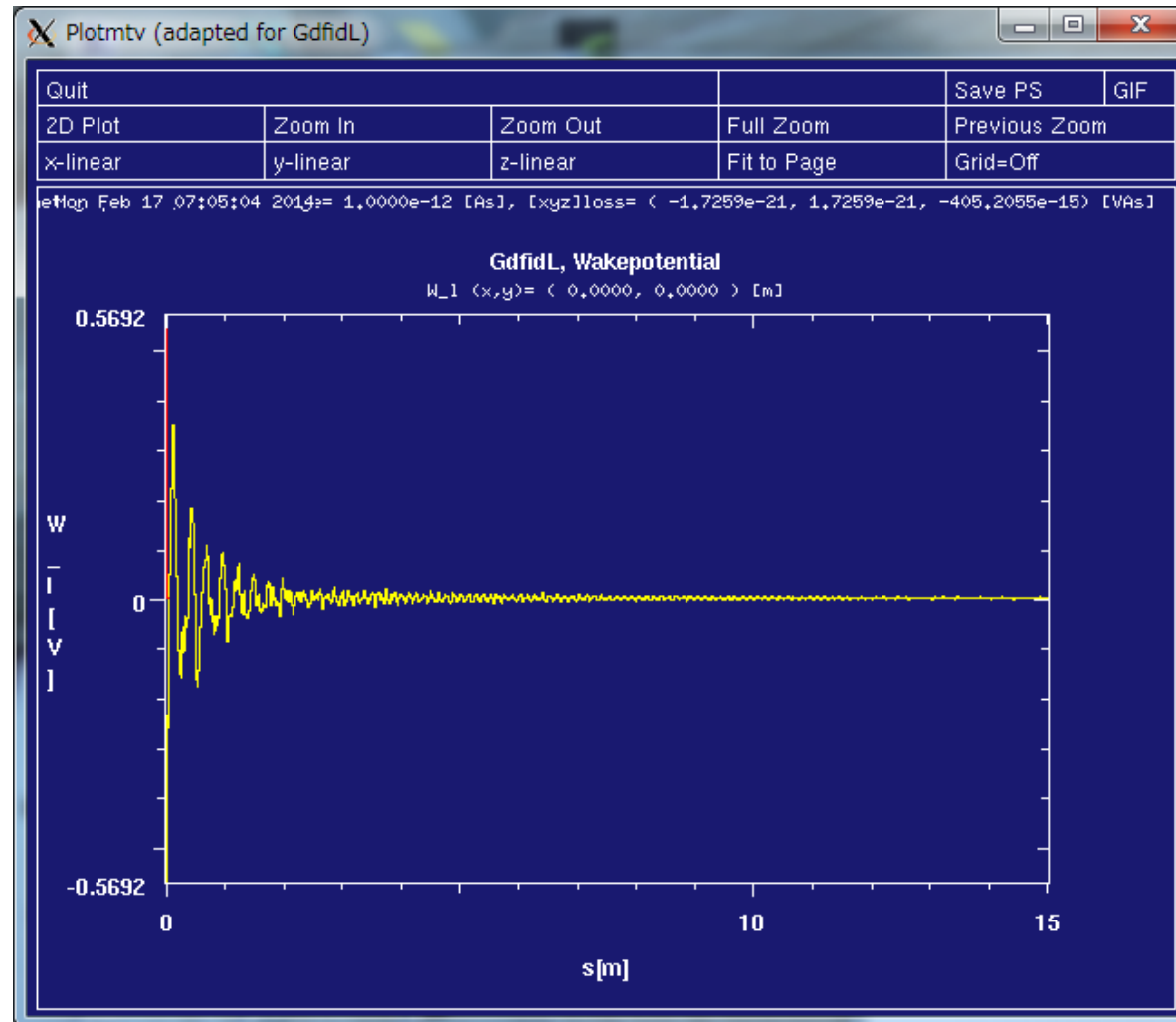


ポート出力(1pC)



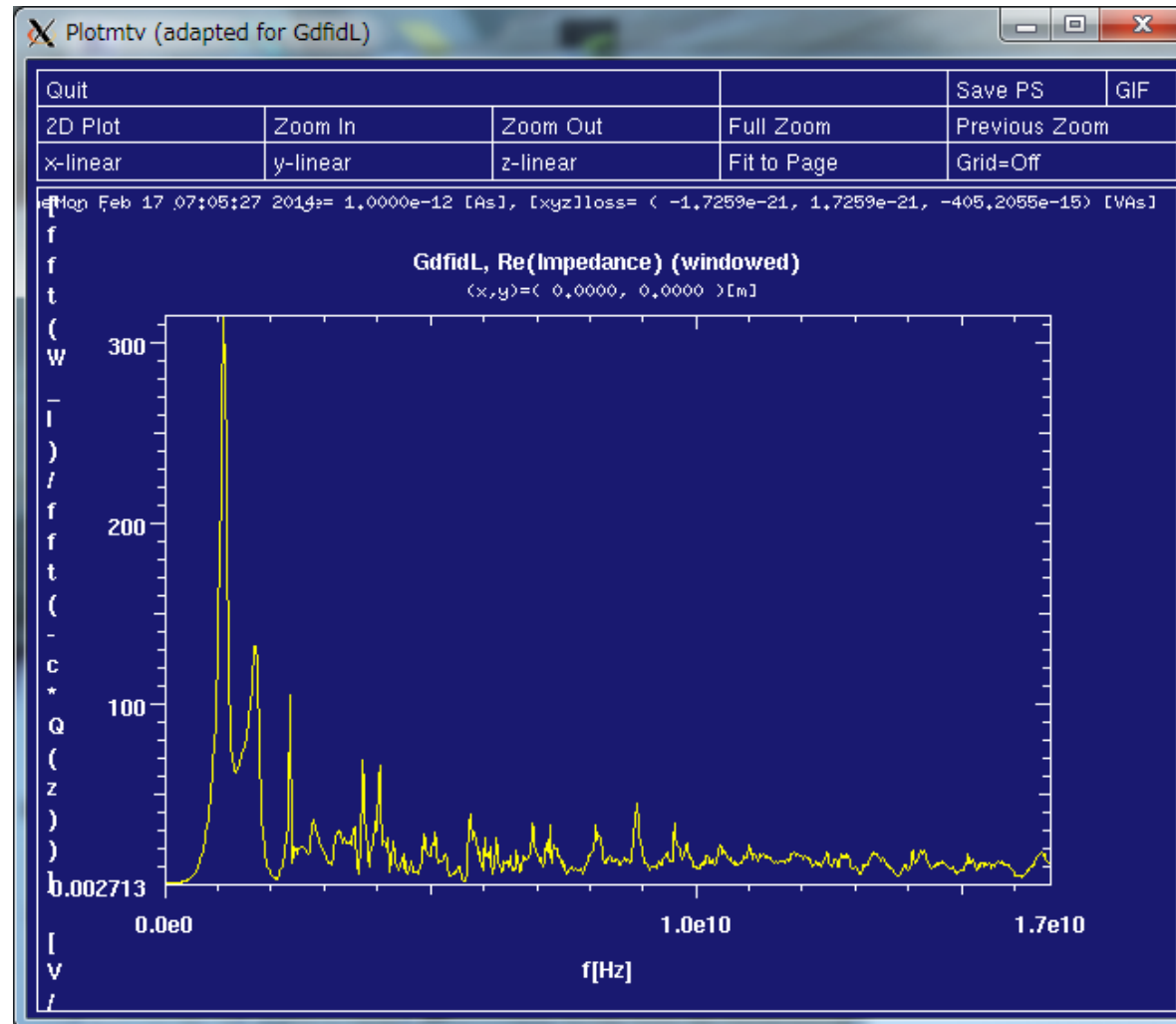


longitudinal wake

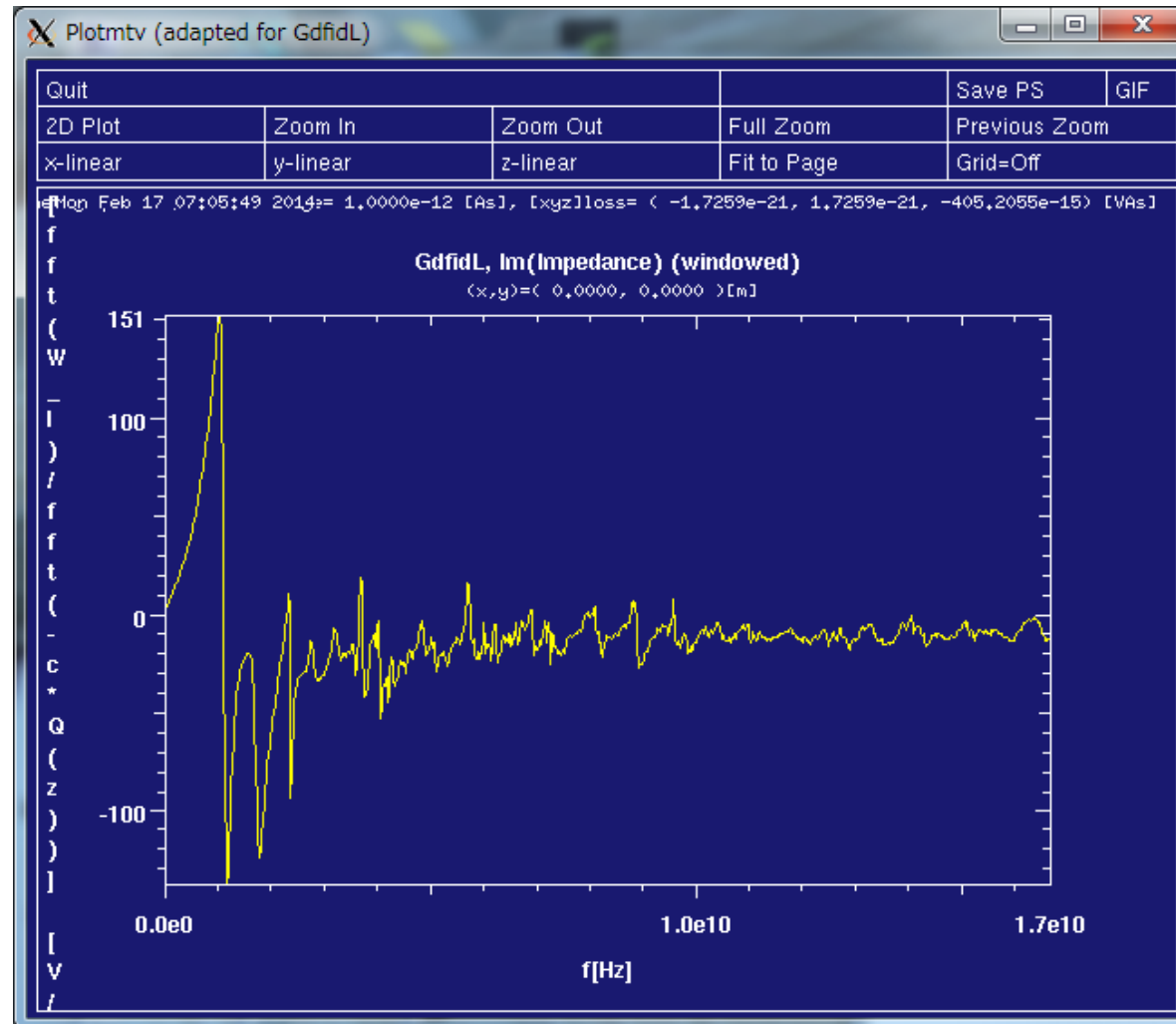


Loss factor ($\pm 0.4\text{V}/\text{pC}$)

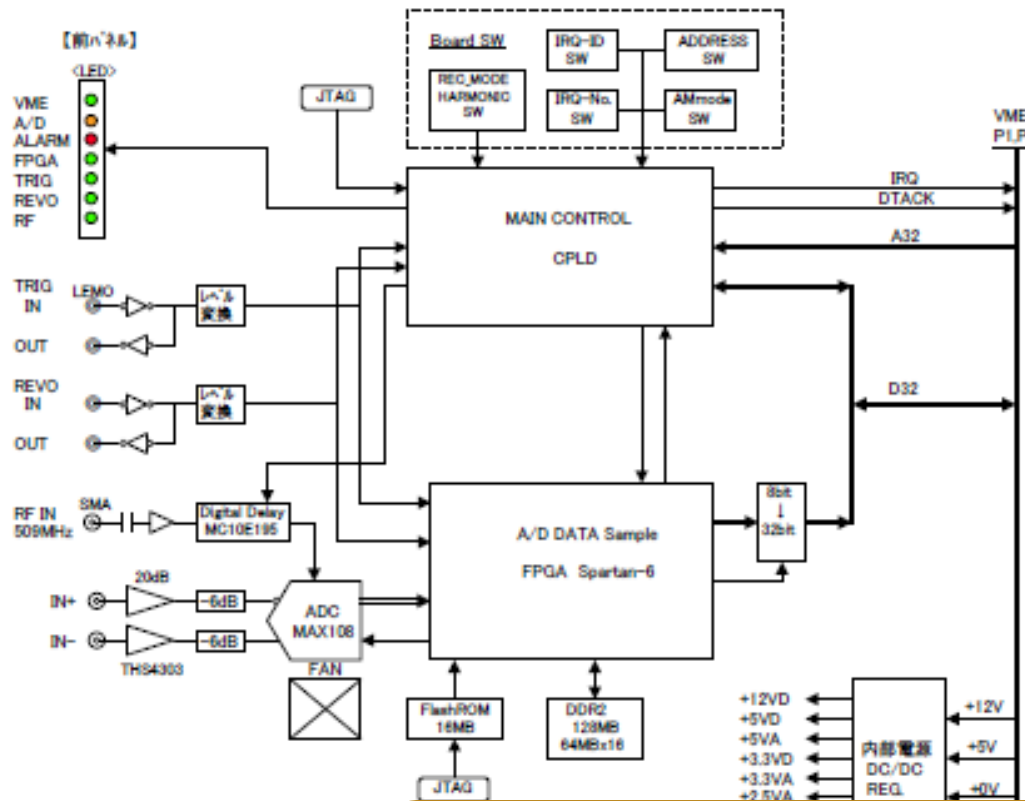
Impedance(real)



Impedance(imag)



Bunch current monitor



MAX108 8bit ADC
Spartan6 FGPA
VME 2W size

Bunch current information will be sent through reflective memory (real-time) to the bucket selection system during injection period.

Betatron Tune

- Global tune measurement for multi-bunch, small beam current
- Gated tune measurement for pilot bunch only
- PLL excitation of the pilot bunch using iGp12 or Lock-in amplifiers

