

Status of RF System

T. Kobayashi from SKB RF Team



The logo features a large green circular structure on the left, representing the accelerator ring. Inside this circle, there are two overlapping sine waves: a red one in the foreground and a yellow one behind it. A green line extends from the bottom of the circular structure towards the right, ending in a small green loop. To the right of the circular structure, the text 'Super' is written in a light green, stylized font. Below it, 'KEKB' is written in a larger, bold, light green font. Further down and to the right, 'RF' is written in a bold, red font.

Super
KEKB
RF

Outline

1. Introduction

2. Normal Conducting Cavity

- ARES Cavity
- DR Cavity

ARES



DR-Cav



SCC



3. Super-Conducting Cavity

4. High Power RF System (Kly, KPS, WG)

5. Low Level RF Control System

6. Summary



LLRF

High Power RF Systems

Klystron



KPS



WG System



Intro.: RF System Arrangement (ultimate)

K. Akai

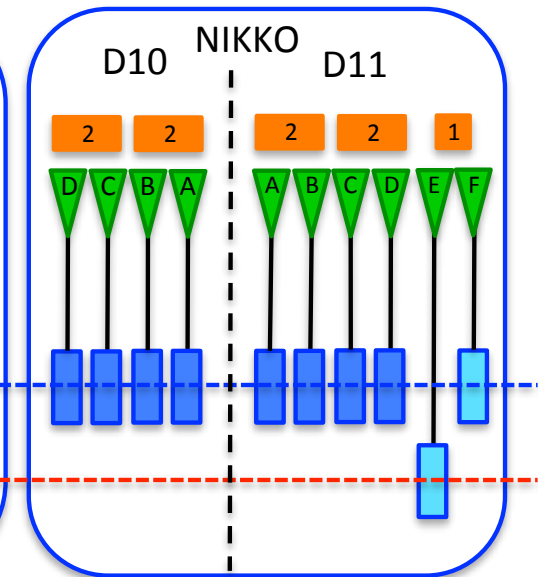
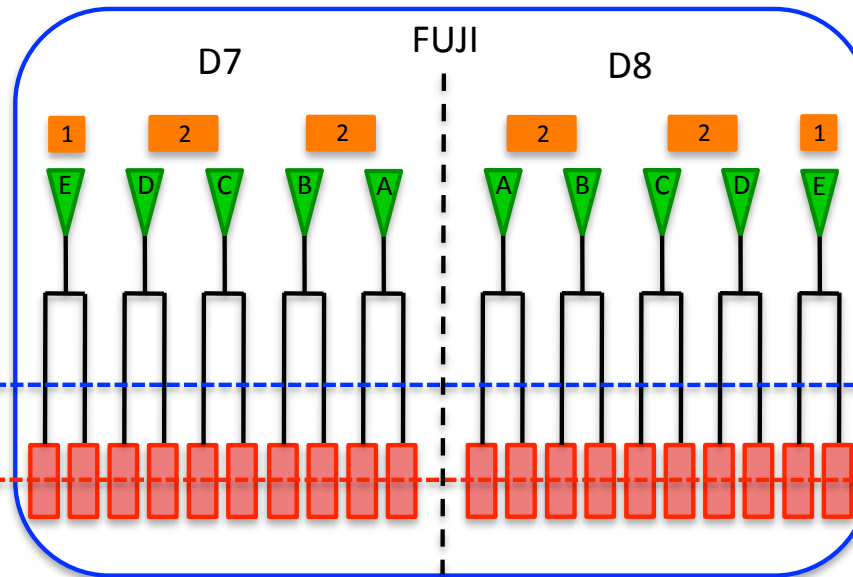
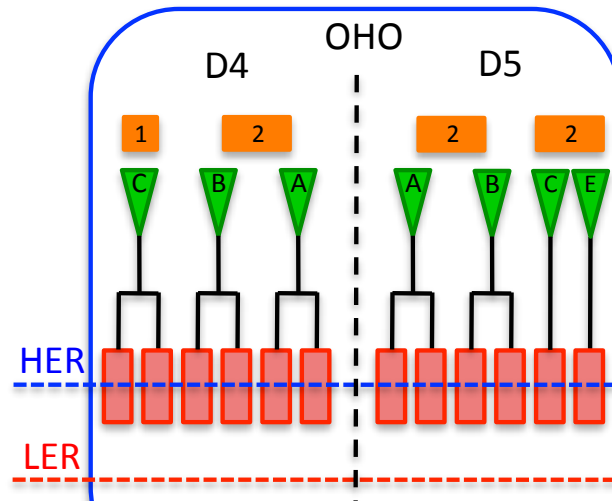
e+: 8.0Gev x 1.4A

e-: 3.5Gev x 1.8A

Beam Power/Cavity: ~200kW

Drive Power/cavity: ~350kW

KEKB-RF



SuperKEKB-RF
(ultimate)

Max. RF Power Config.

add 3 klystrons, HP&LL
add 3 power supplies

add 2 more klystrons, HP&LL,
add 1 more power supply

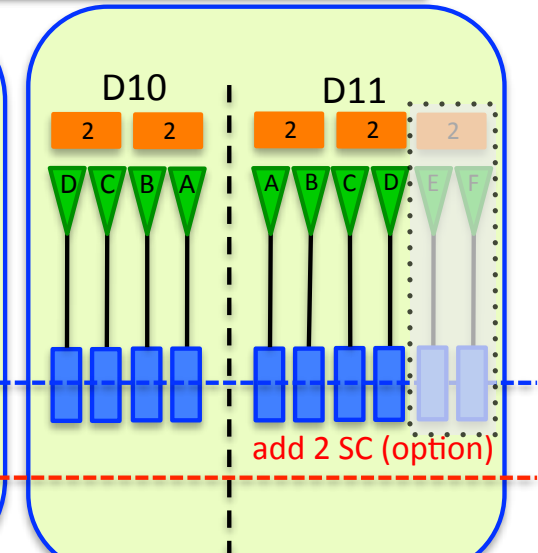
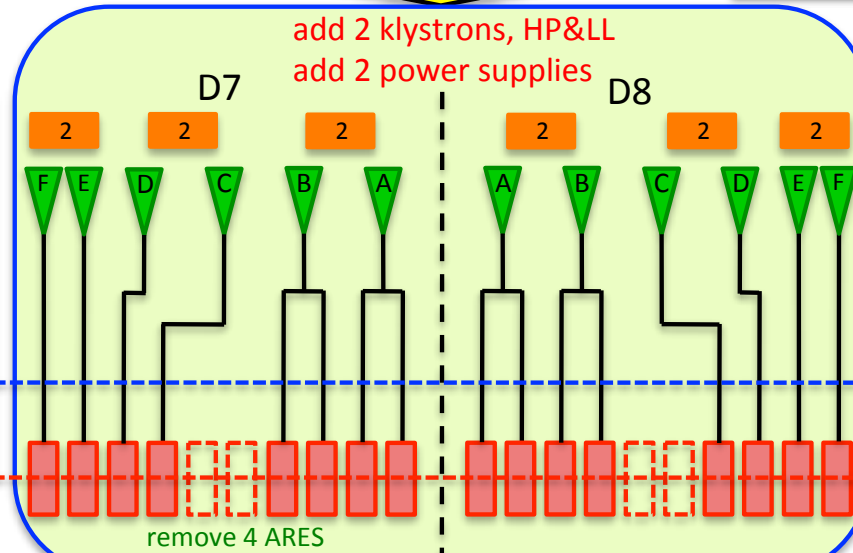
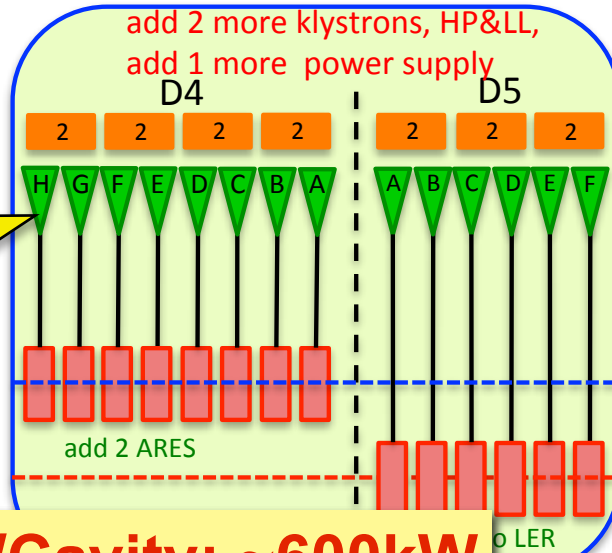
add 2 klystrons, HP&LL
add 2 power supplies

e+: 7Gev x 2.6A

e-: 4Gev x 3.6A

Beam Power/Cavity: ~600kW

Drive Power/cavity: ~750kW



Klystron, HP&LLRF system

2 Type "A" power supply (for two klystrons)
1 Type "B" power supply (for one klystron)

ARES cavity

SC cavity

Crab cavity

➔ One-to-one configuration for every ARES (One klystron drives one cavity).

➔ Upgrade of input coupler for the ARES (up to $\beta \sim 6$, 800-kW input power capable)

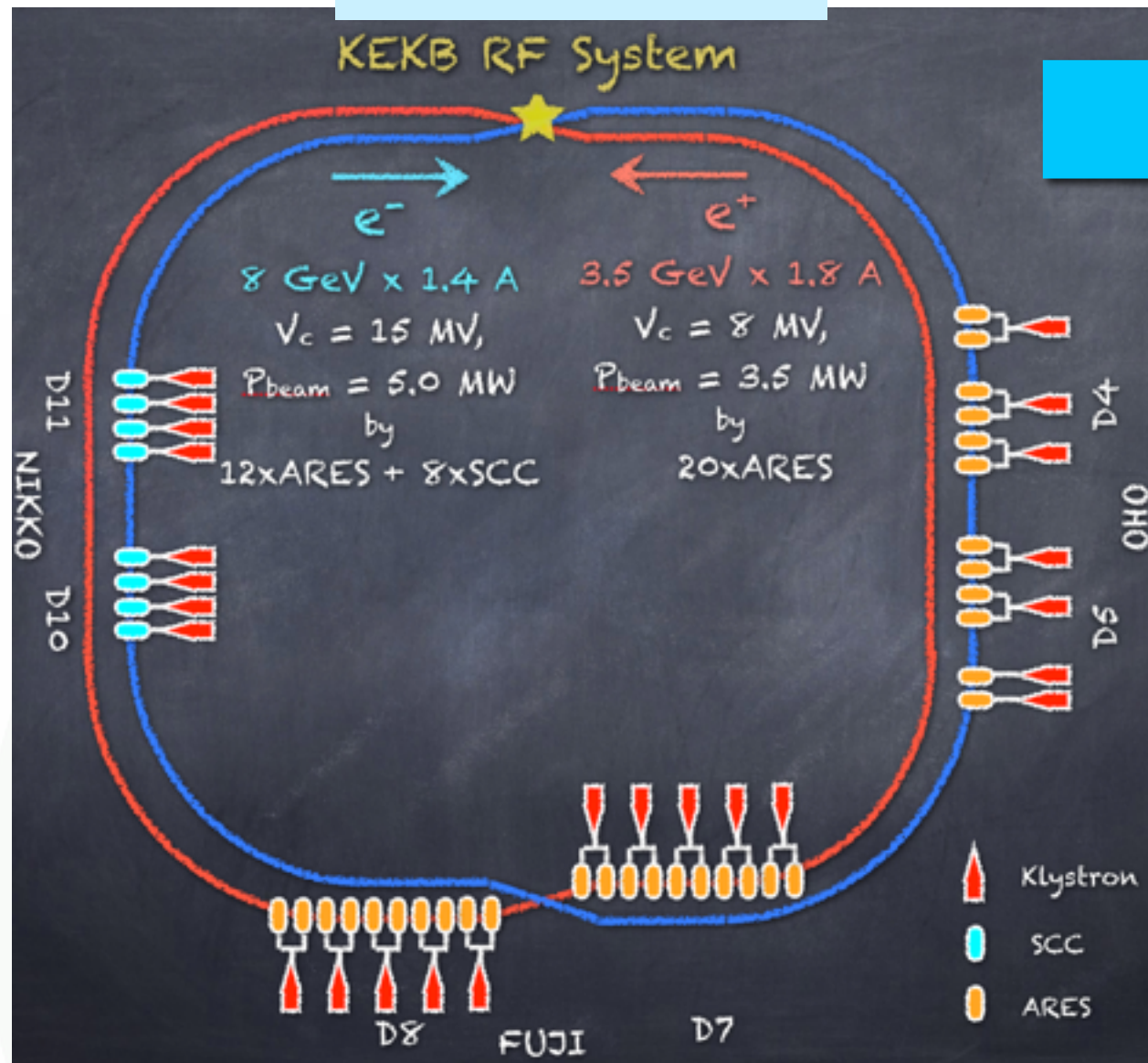
➔ Addition of new HOM Damper for the SCC as a measure against beam-induced HOM-power rising.

➔ add 9 klystrons and 3 PS's more.
• increase and reinforce WG systems.

Relocation of ARES Cavities for Phase-I

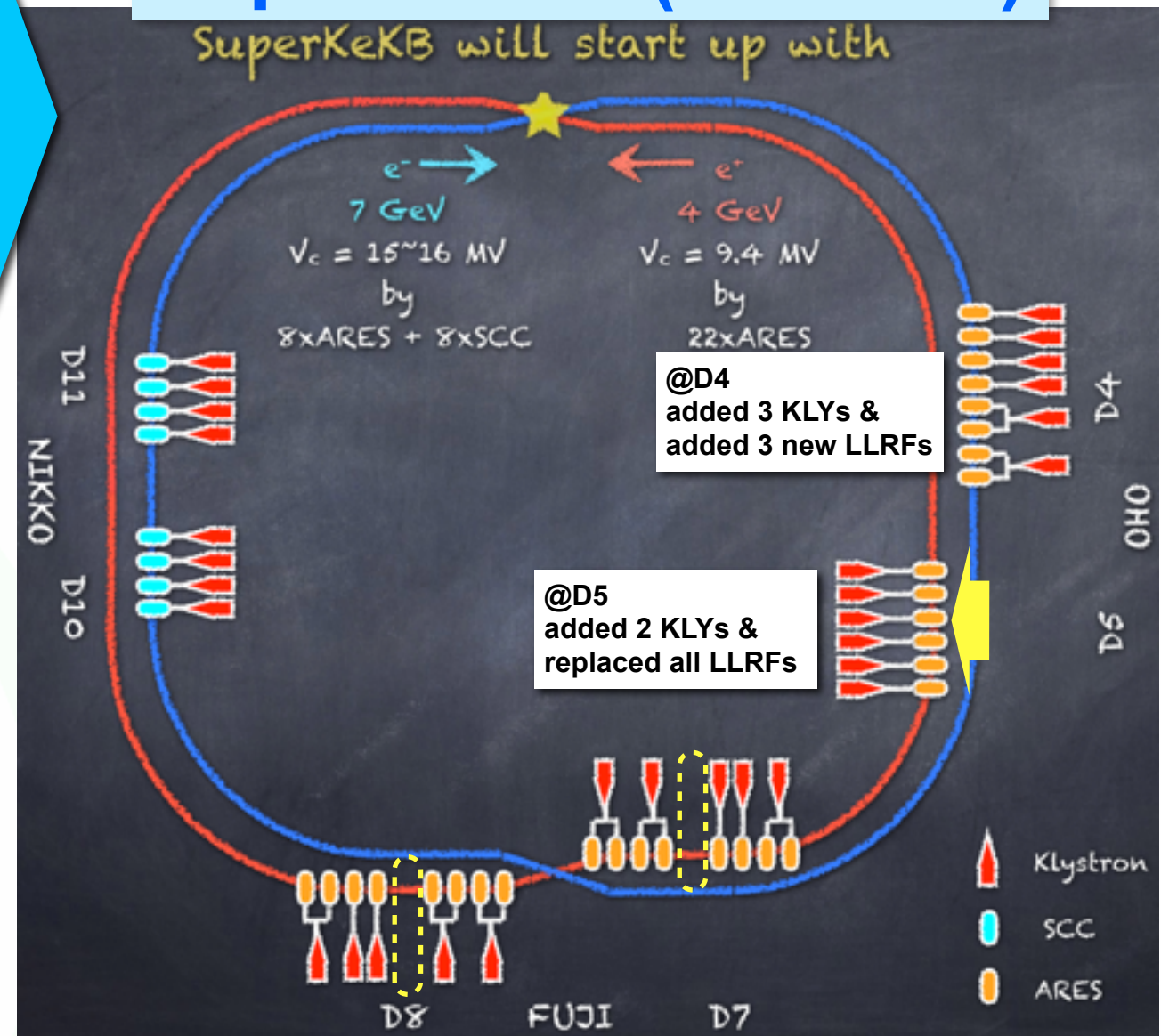
KEKB

KEKB RF System



SuperKEKB (Phase 1)

SuperKeKB will start up with



Relocation of ARES cavities almost completed.

- Oho D4: Two cavities added.
- Oho D5: Six cavities moved from HER to LER.
- Fuji D7: Two cavities removed.
- Fuji D8: Two cavities removed.

→ 1:1 config.



ARES Cavity

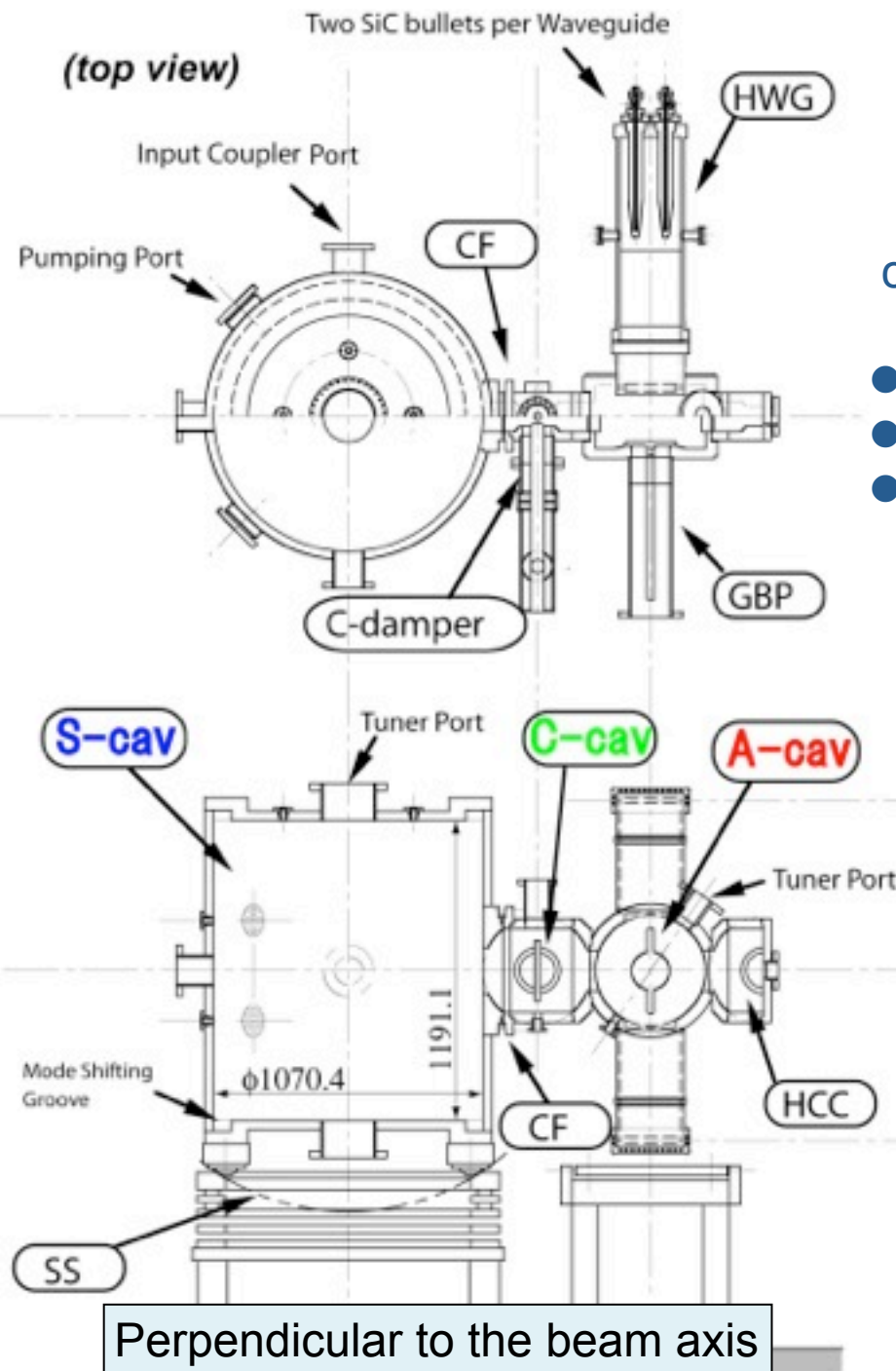




Accelerator Resonantly-coupled with Energy Storage

3-cavity system stabilized with the $\pi/2$ -mode operation

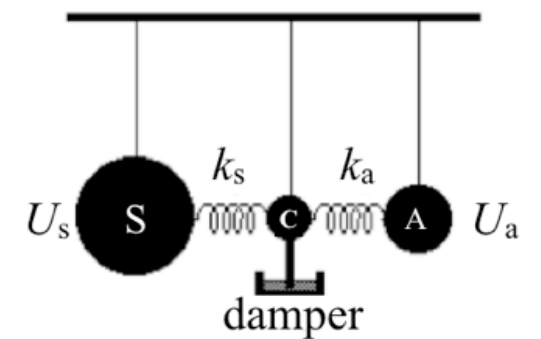
T. Abe (2014.03)



consists of

- HOM-damped accelerating cavity (**A-cav**),
- Energy-storage cavity with TE013 (**S-cav**),
- Coupling cavity (**C-cav**) with a parasitic-mode damper.

f_{RF}	508MHz	
U_s / U_a	9	
R/Q_0	15Ω	for the $\pi/2$ accelerating mode
Q_0	1.1×10^5	
V_c	0.5 MV	
P_c	150 kW	60 kW (acc. cav.) + 90 kW (str. cav.)



0 mode $\rightarrow \rightarrow \rightarrow$

$\pi/2$ mode $\rightarrow \cdot \leftarrow$

π mode $\rightarrow \leftarrow \rightarrow$

$$U_s/U_a = k_a^2/k_s^2 \text{ for } \pi/2 \text{ mode}$$

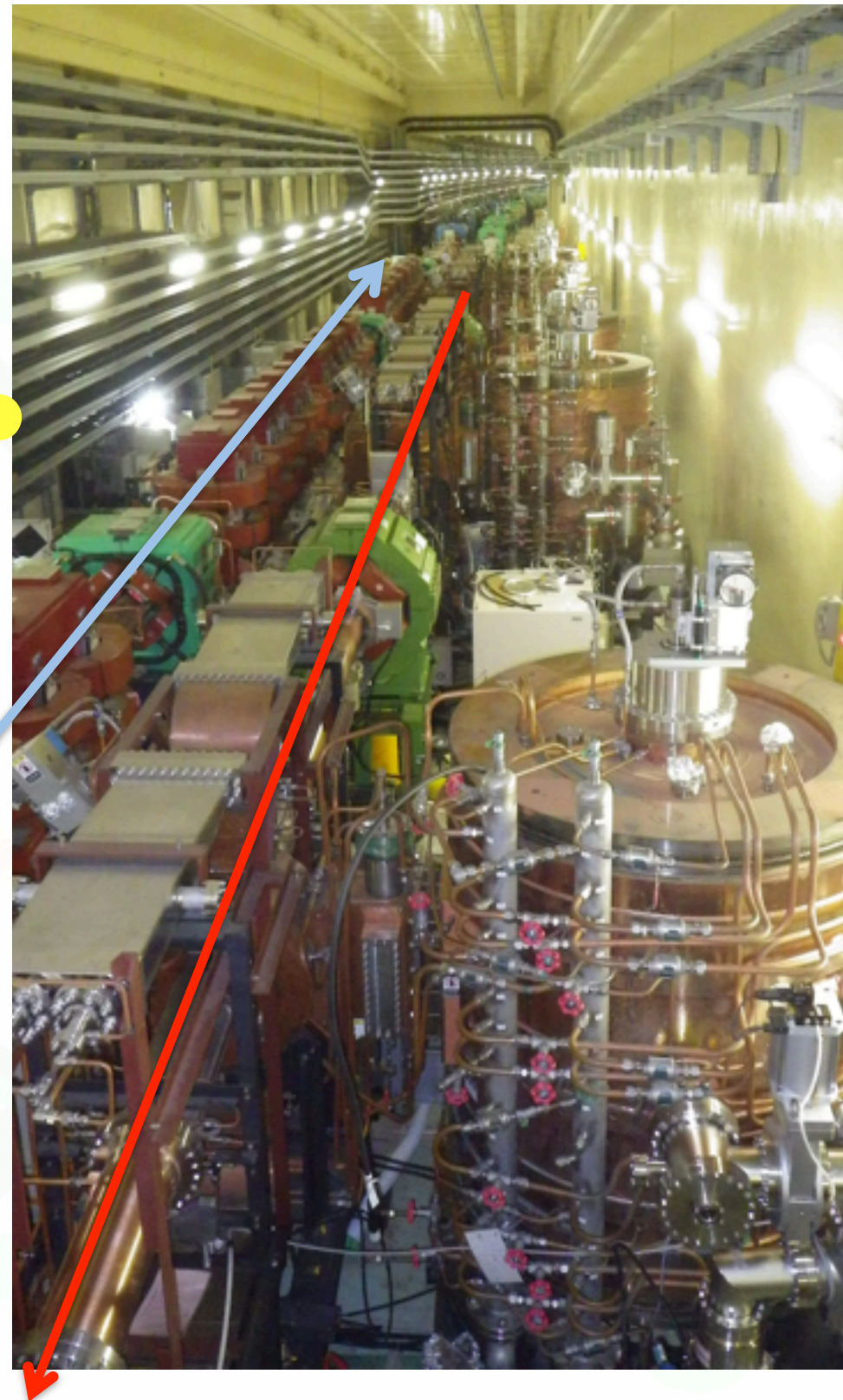
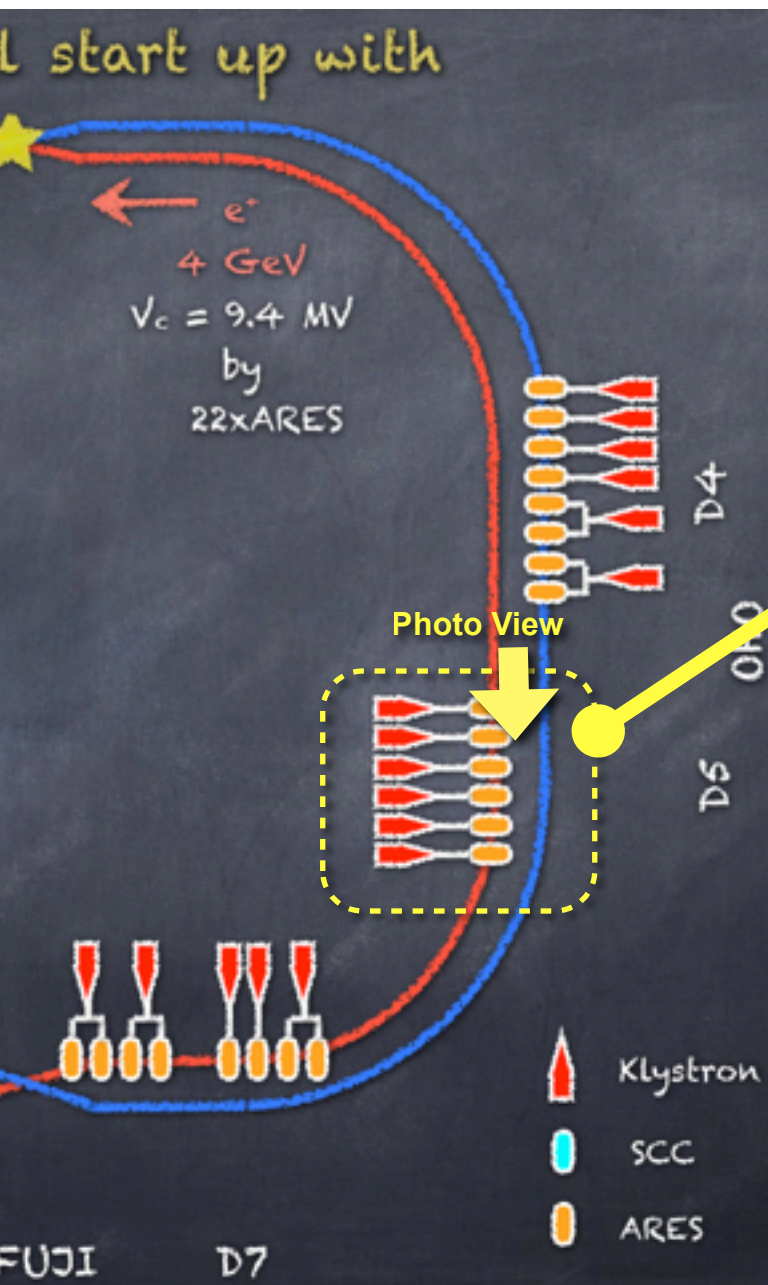
$$\Delta f_{\pi/2} = \Delta f_a / (1 + U_s/U_a)$$

Successful Operation of the 32 ARES Cavities at KEKB

Relocation of ARES Cavities @Oho D5



ARES cavities along the LER beam line in Oho D5.



All of 6 cavities were moved
from HER to LER.

Relocation of ARES Cavity



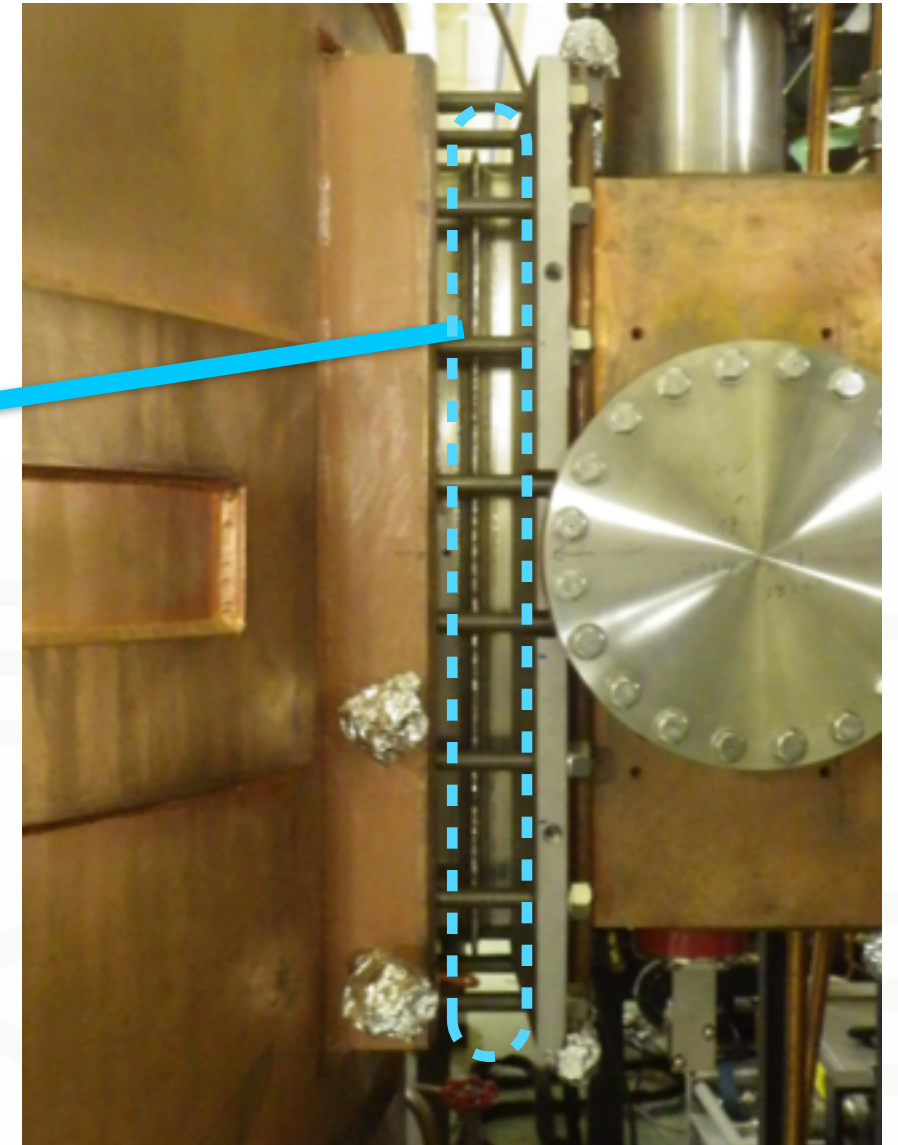
@Oho D5

S-cav

C-cav

A-cav

e^+

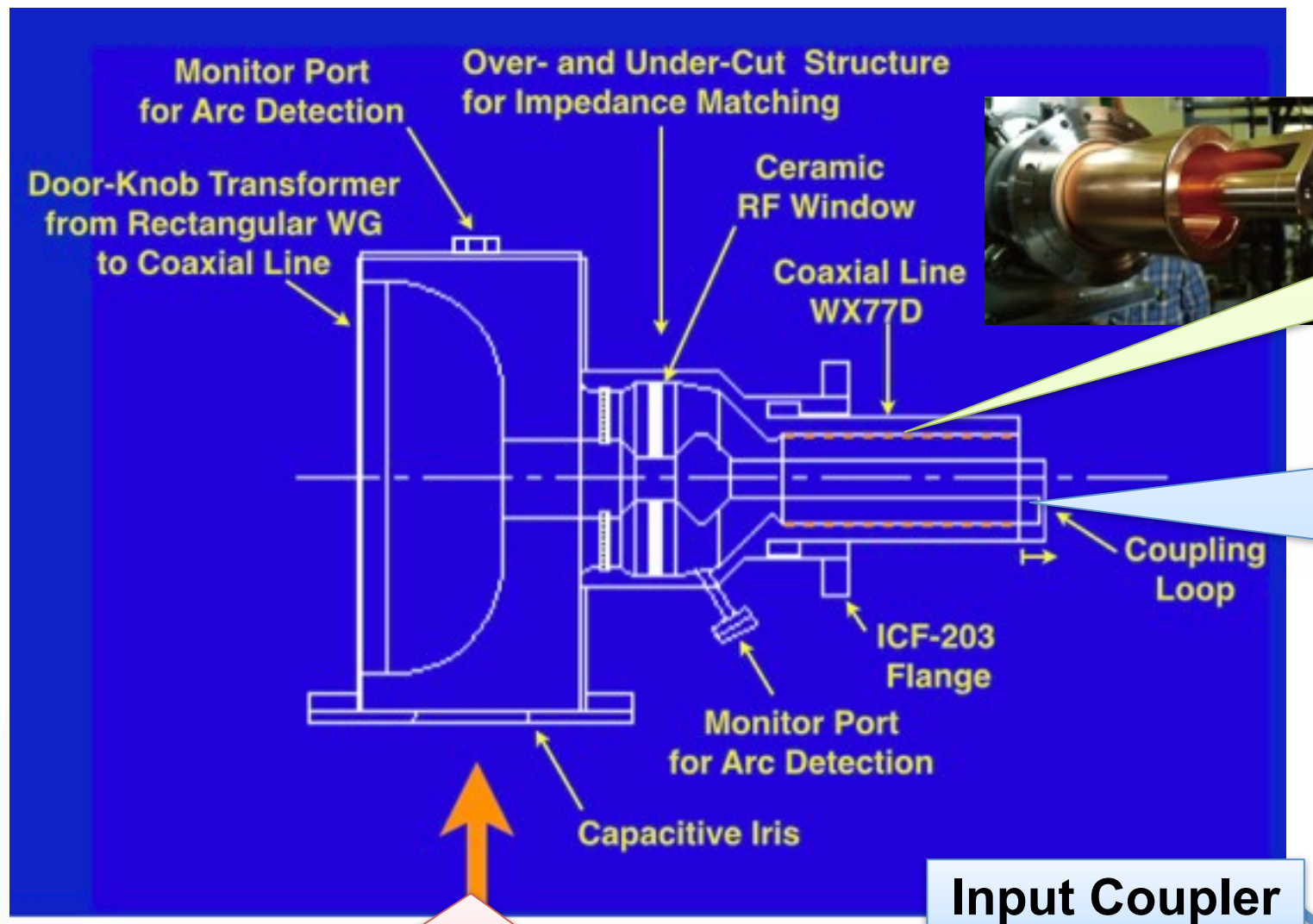


A-cav (+ C-cav) and S-cav are moved separately, then connected with each other after the installation.

Lip welding for vacuum seal at the flange connection between the coupling and storage cavities was processed **after the accelerating cavity aligned** along the LER beam line.



Performance Upgrade of Input Coupler



Fine grooving inside the outer conductor of the coaxial line in order to suppress multipactoring discharge for high power handling.

The coupling loop was extended to increase the input coupling factor β . (up to $\beta = 6$)

The optimum coupling factor β_{opt} is given by

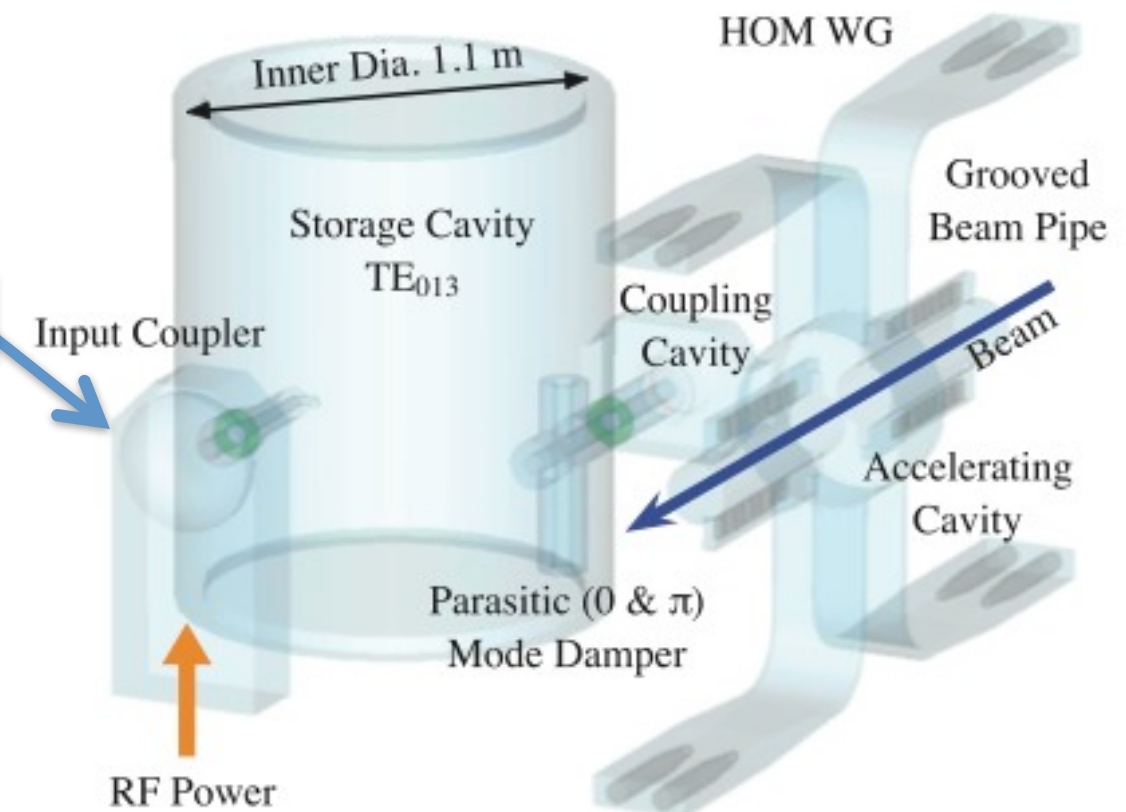
$$\beta_{\text{opt}} = 1 + P_{\text{beam}}/P_c$$

Input Coupler

Power Handling Capability (Spec.)

	P_{input}	P_c	P_{beam}	
SuperKEKB	: 750 kW	= 150 kW	+ 600 kW	($\beta_{\text{opt}} = 5$)
KEKB	: 350 kW	= 150 kW	+ 200 kW	

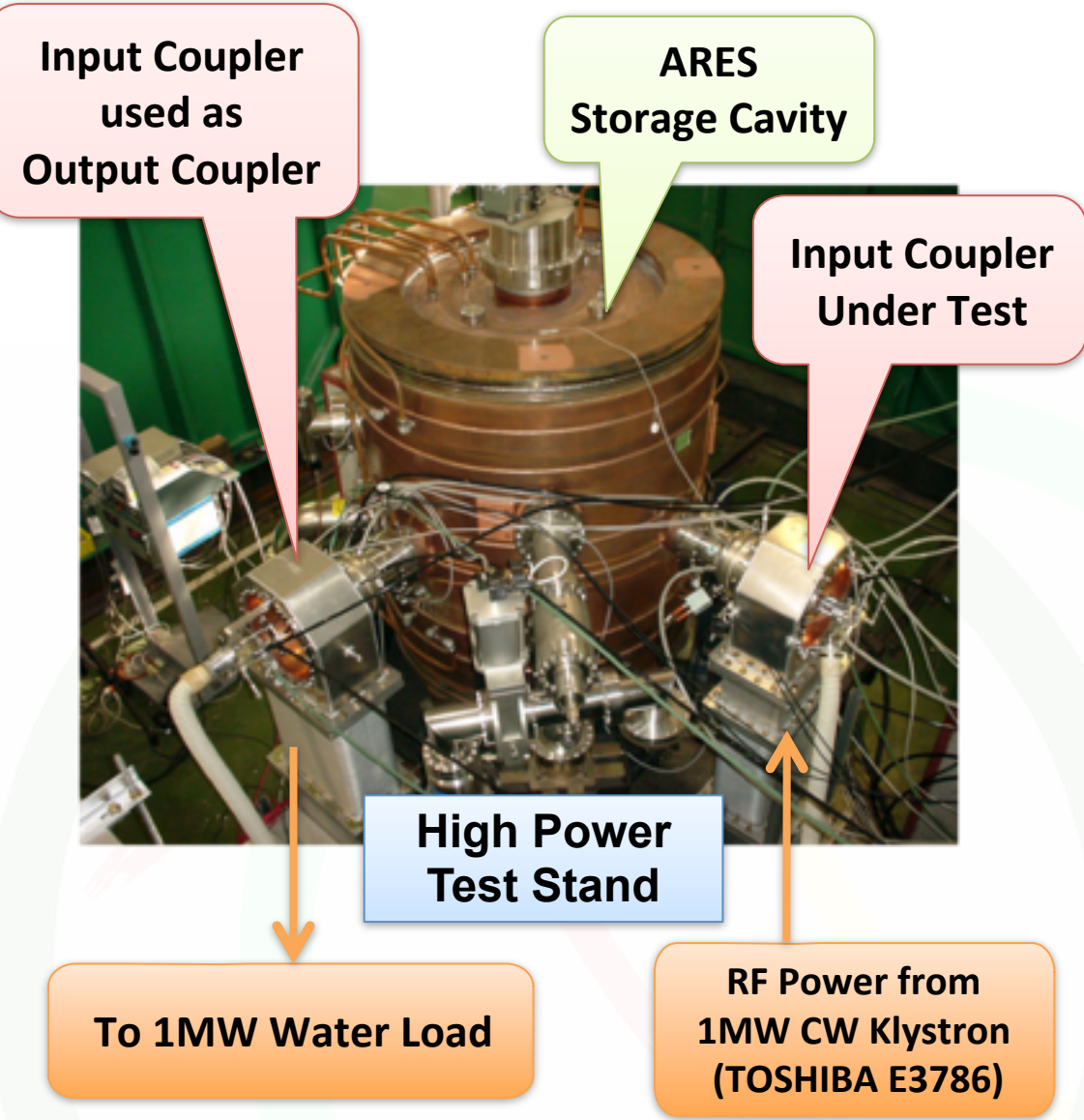
$P_c = 150$ kW generating $V_c = 0.5$ MV per ARES cavity.



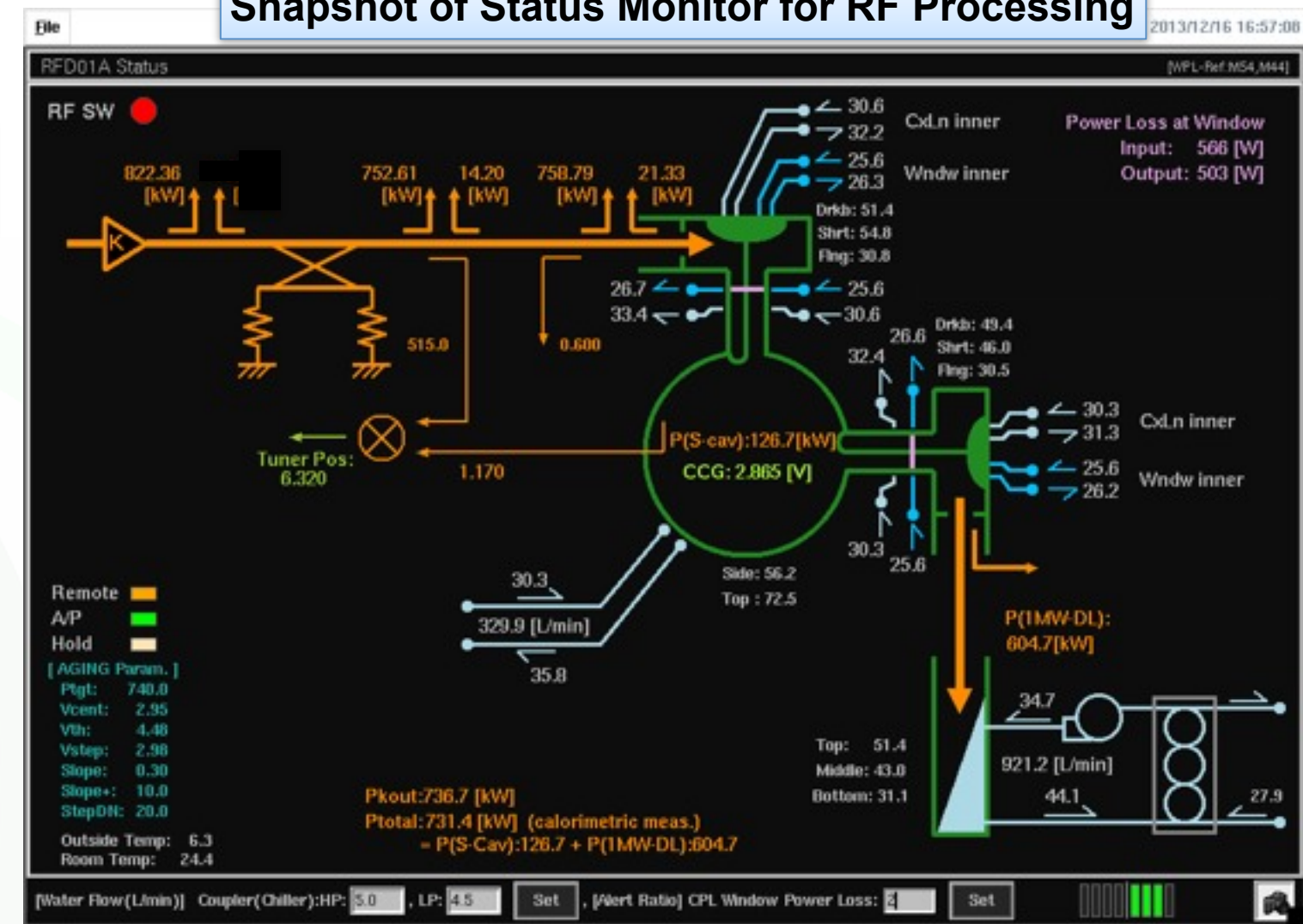
3D Transparent View of ARES Cavity System



Production & Processing of Upgraded Input Couplers



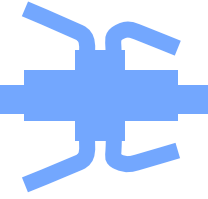
Snapshot of Status Monitor for RF Processing



Status & Plans

- So far, 13 input couplers have been processed up to 750-800 kW.
- Every ARES cavity in Oho D5 has been equipped with an upgraded coupler.
- Additionally in Oho D4, upgraded couplers will be installed in the RF stations each configured as one klystron driving one ARES cavity before T=0.

D4+D5 = 10 ARES's (1:1)



Damping Ring Cavity



Based on the ARES cavity with the long successful operation at KEKB

1. Accelerating-Mode Frequency: 508.887[MHz] (same as for the MRs)
- ~~2. Cavity Voltage (spec.): 0.7[MV/cav] (→Wall-loss power: ~120kW/cav)~~
3. Cavity Voltage (spec): 0.8[MV/cav] (→Wall-loss power: ~150kW/cav)
4. Max. stored beam current: 70.8[mA]
5. HOM absorbers: Silicon Carbide (SiC) tiles
6. Grooved Beam Pipe (GBP) common between cavities
7. Cavity-GBP Joint with a weld-ring gasket (not using a usual flange)
8. "Multi Single Cell" structure
9. Reuse of high-power input couplers and tuners proven at KEKB-MRs/ARES
10. Good vacuum in cav. ($\sim 10^{-6}$ [Pa]) needed for high-power input couplers.
11. Loss factor (incl. the taper sections): 2.4 [V/pC] (for $\sigma_z=6.0$ mm)
12. No coupled bunch instabilities (CBIs) due to this structure occur.

➤ We can supply total V_c : 2.4MV at maximum.

- Very low loading compared to the (Super)KEKB-MRs

- More compact than the SiC bullets

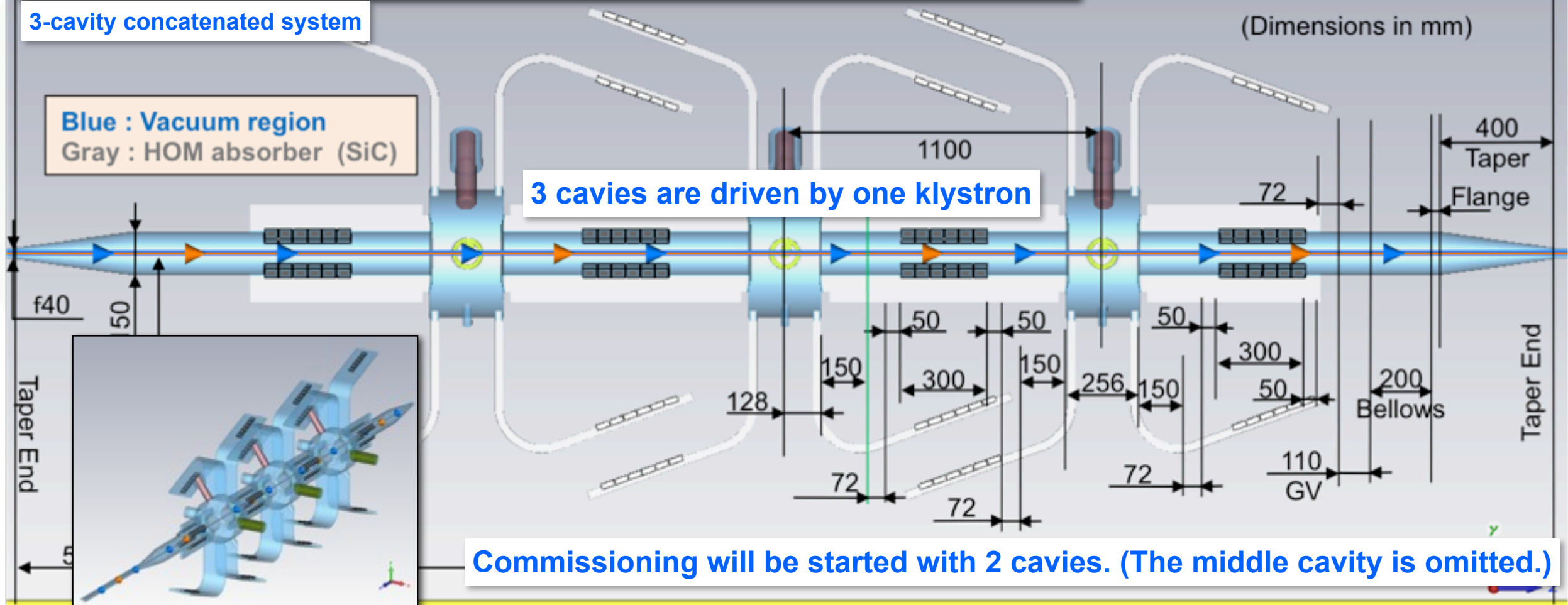
Pumping port on each cavity

3-cavity concatenated system

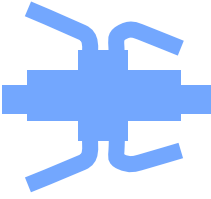
Blue : Vacuum region
Gray : HOM absorber (SiC)

3 cavities are driven by one klystron

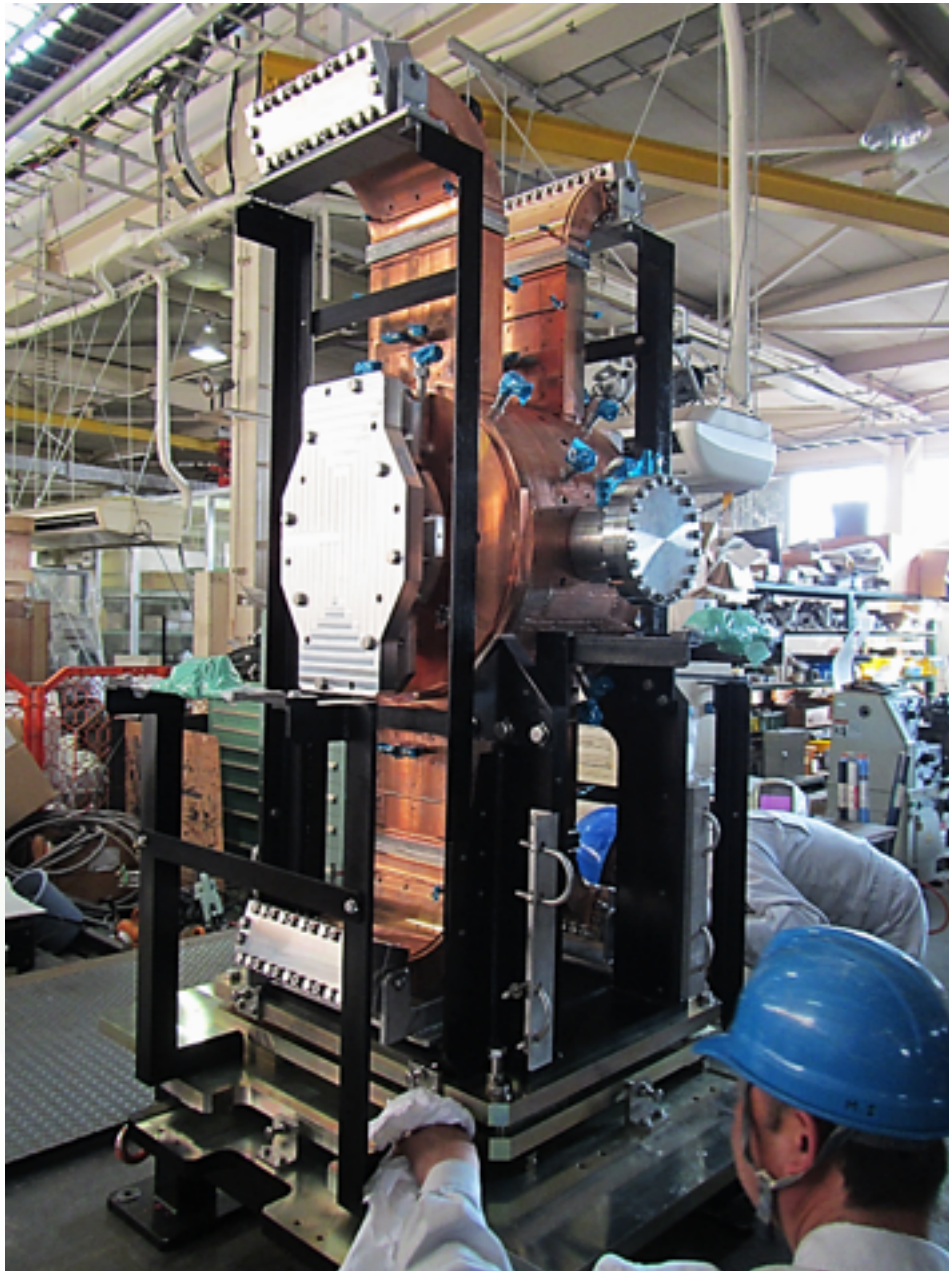
(Dimensions in mm)



Commissioning will be started with 2 cavies. (The middle cavity is omitted.)



High power test result of **the Cavity No. 1** was reported last ARC.



Just after the delivery to KEK

The Cavity No. 2

- Fabricated in JFY2013 with the same structure, method, and procedure as Cavity #1.

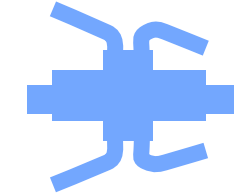
Inner surface of both end plates are electropolished in the same way as the #1.

- High-power tested from May 12 to July 4 in 2014

Table 1: Design parameters of the DR cavity

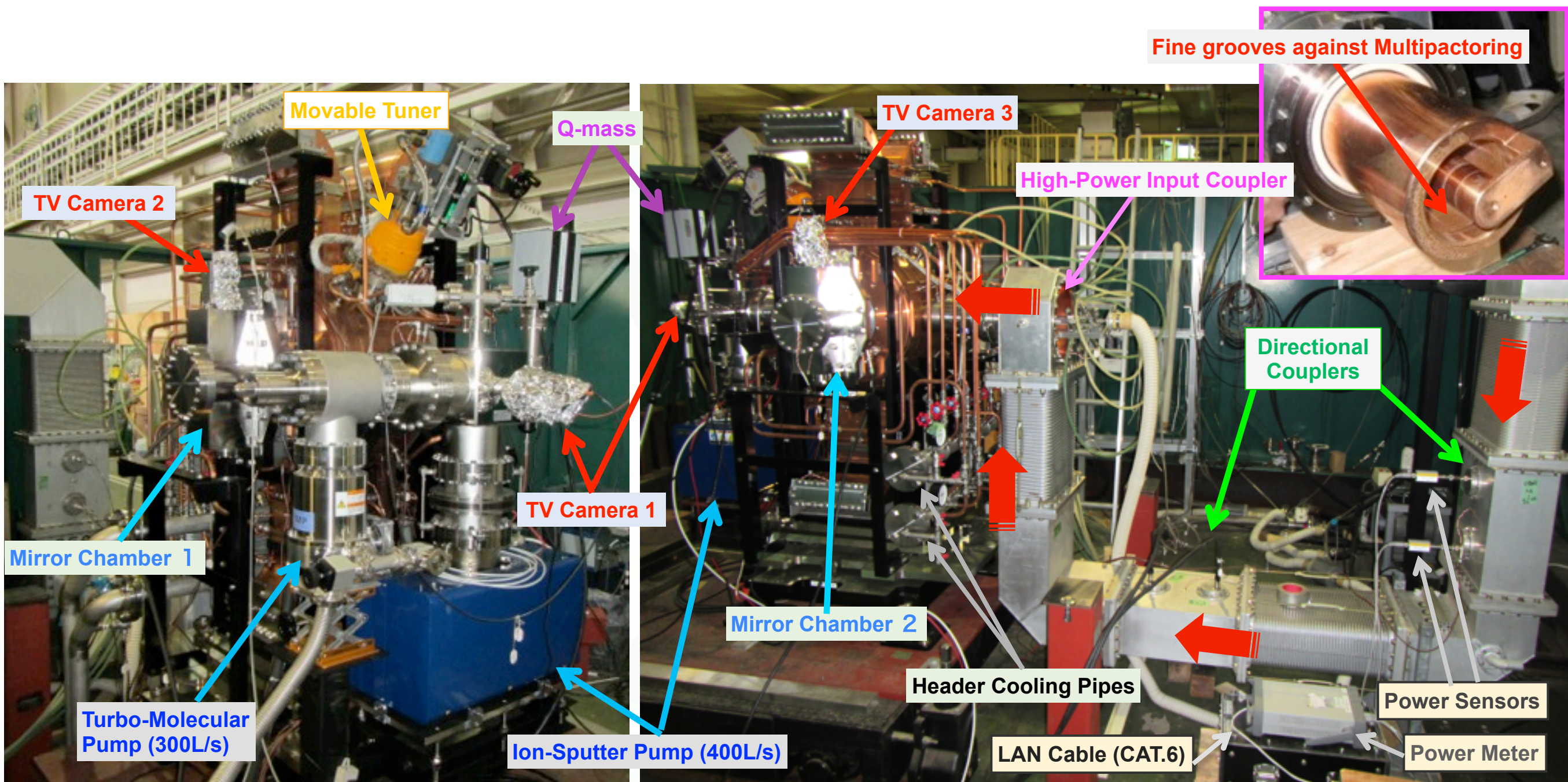
Frequency	508.887	MHz
R_{sh}/Q_0	150	Ω
Q_0	≈ 30000	
Cavity Voltage	0.8	MV /cavity
Wall-Loss Power	≈ 140	kW /cavity

In DR operation: 0.70 MV/cavity

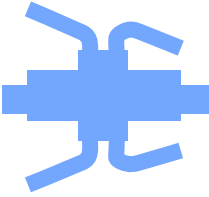


Setup of High Power Test for the Cavity No. 2

@D1-A test stand



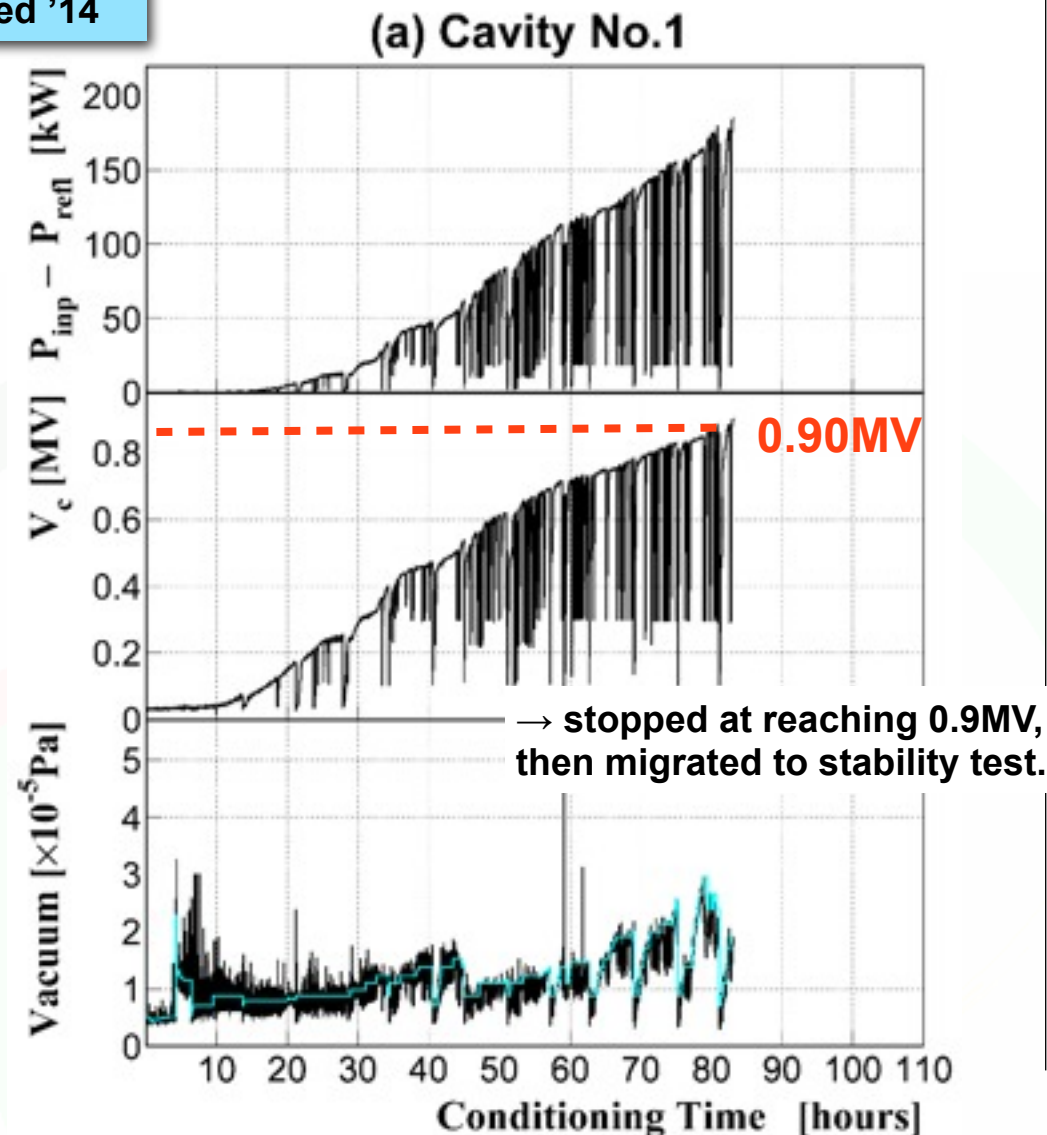
Conditioning Histories



No.1

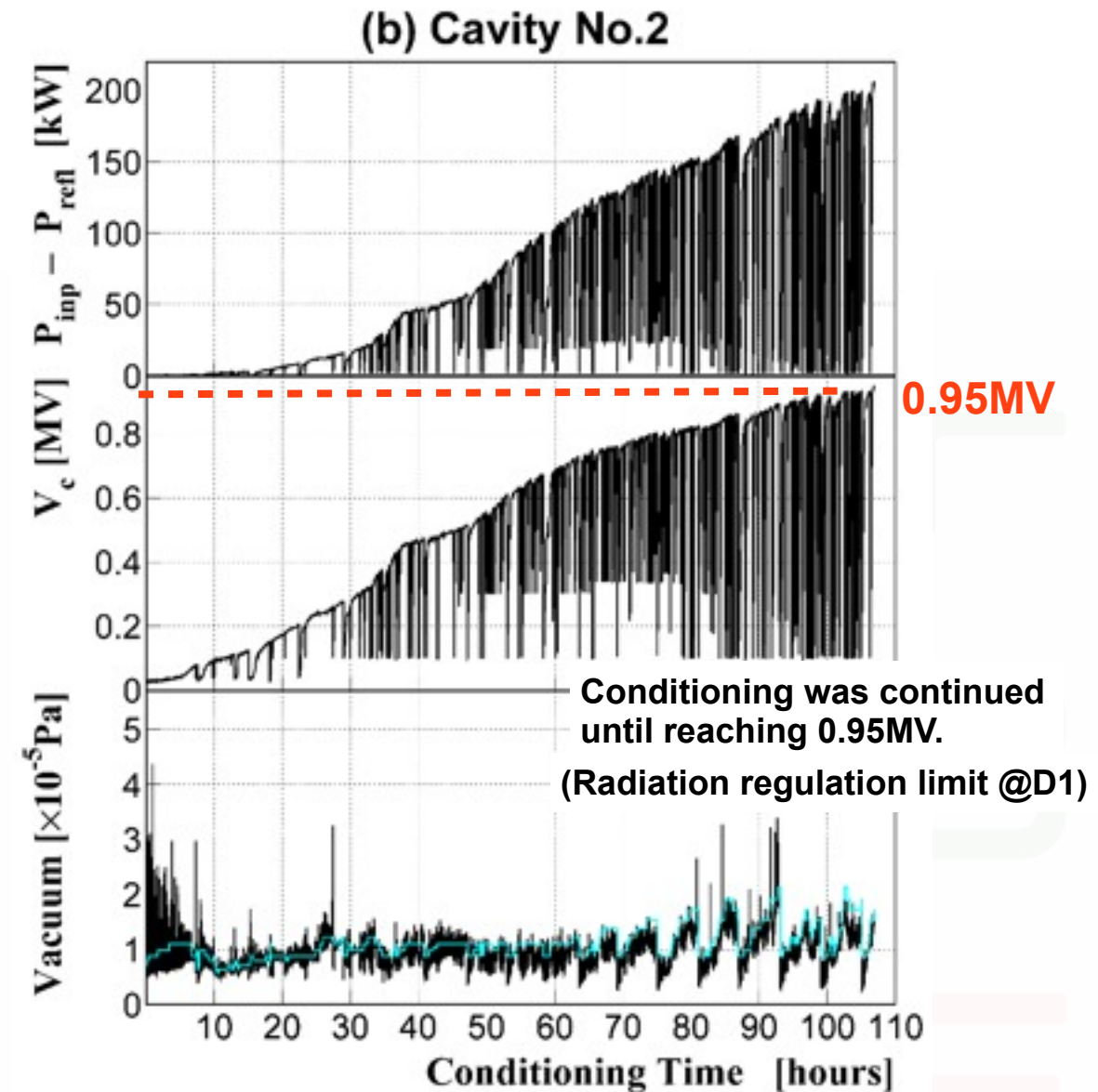
✓ 83 hours to reach 0.90MV/cavity

Reported '14



No.2

✓ 95 hours to reach 0.90MV/cavity
✓ 107 hours to reach 0.95MV/cavity



Auto conditioning sequencer was applied for the process.

The light blue lines indicate the reference vacuum pressure specified by the computer controlled automatic aging. If the vacuum pressure is higher than the reference, P_{in} is slightly stepped down until the vacuum pressure becomes lower than the reference, and then P_{in} is slightly stepped up as long as the vacuum pressure is lower than the reference.

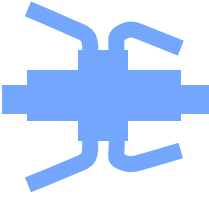
✓ P_{in} (P_{refl}) : input power to (reflected power from) the cavity

✓ Wall-loss power: $P_{wall} = P_{in} - P_{refl} = \sim 0.99 \times P_{in}$

✓ **Cavity No.2 reached 0.95MV/cavity successfully.**

✓ **Comparable conditioning speeds btwn Cavity No. 1 and 2**

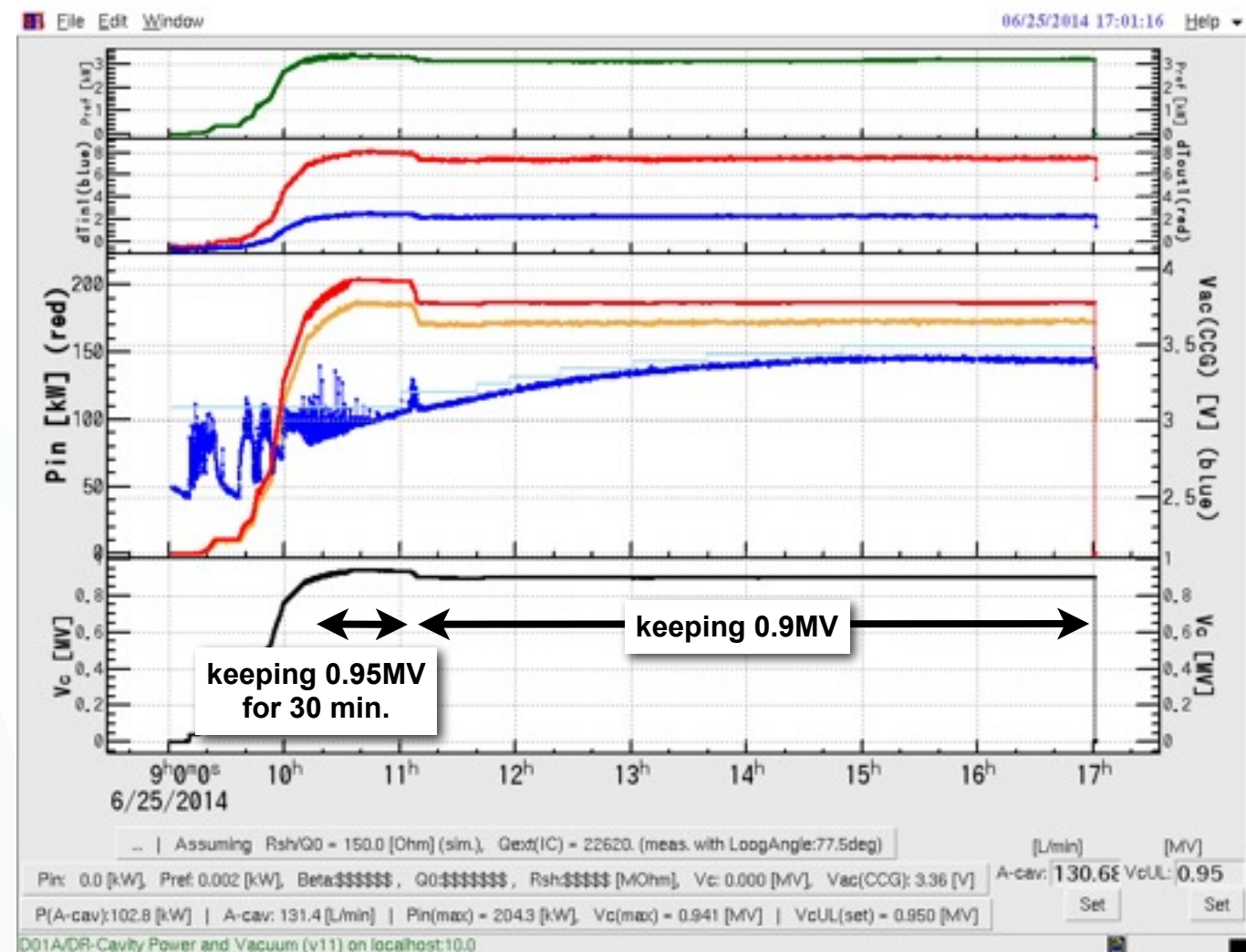
Stability Evaluation with Keeping 0.90MV/cavity



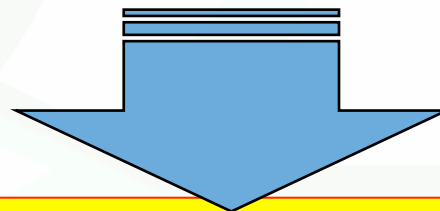
After reaching 0.95MV,
Stability was evaluated by
keeping voltage at 0.9 MV

(In DR operation: 0.70 MV/cavity)

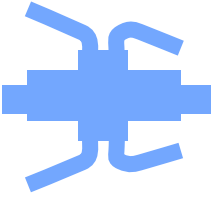
Example of the daily histories →



- Cavity No.1: 3 breakdowns for 14.5 hours in total = $5.0^{+4.8}_{-2.7} / 24\text{hrs}$
- Cavity No.2: 11 breakdowns for 80 hours in total = $3.3^{+1.3}_{-1.0} / 24\text{hrs}$



**Same stability between Cavity No. 1 and 2
within the statistics**

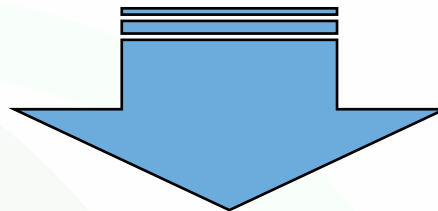


Conclusion on Cavity No.2

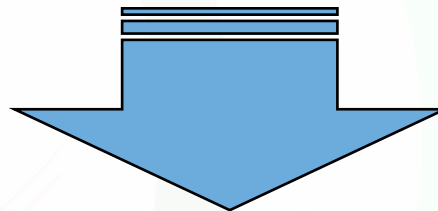
■ The RF performance is equivalent to that of Cavity #1:

- Comparable conditioning speed
- Same stability at 0.90 MV/cavity

(In DR operation: 0.70 MV/cavity)

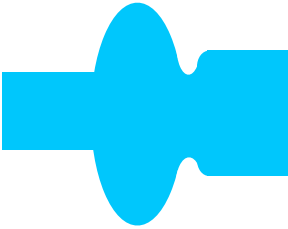


“Passed”



Cavity #1 and #2 will be installed in the DR tunnel in 2016, and will supply a total V_c of 1.4MV to the DR.

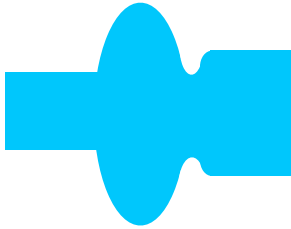
- DR commissioning will start with 2 cavies.
- The fabrication of the No 3. relies on the budget.
- However, the need for the No.3 is not clear at present (It depends on the operation result).



Super-Conducting Cavity

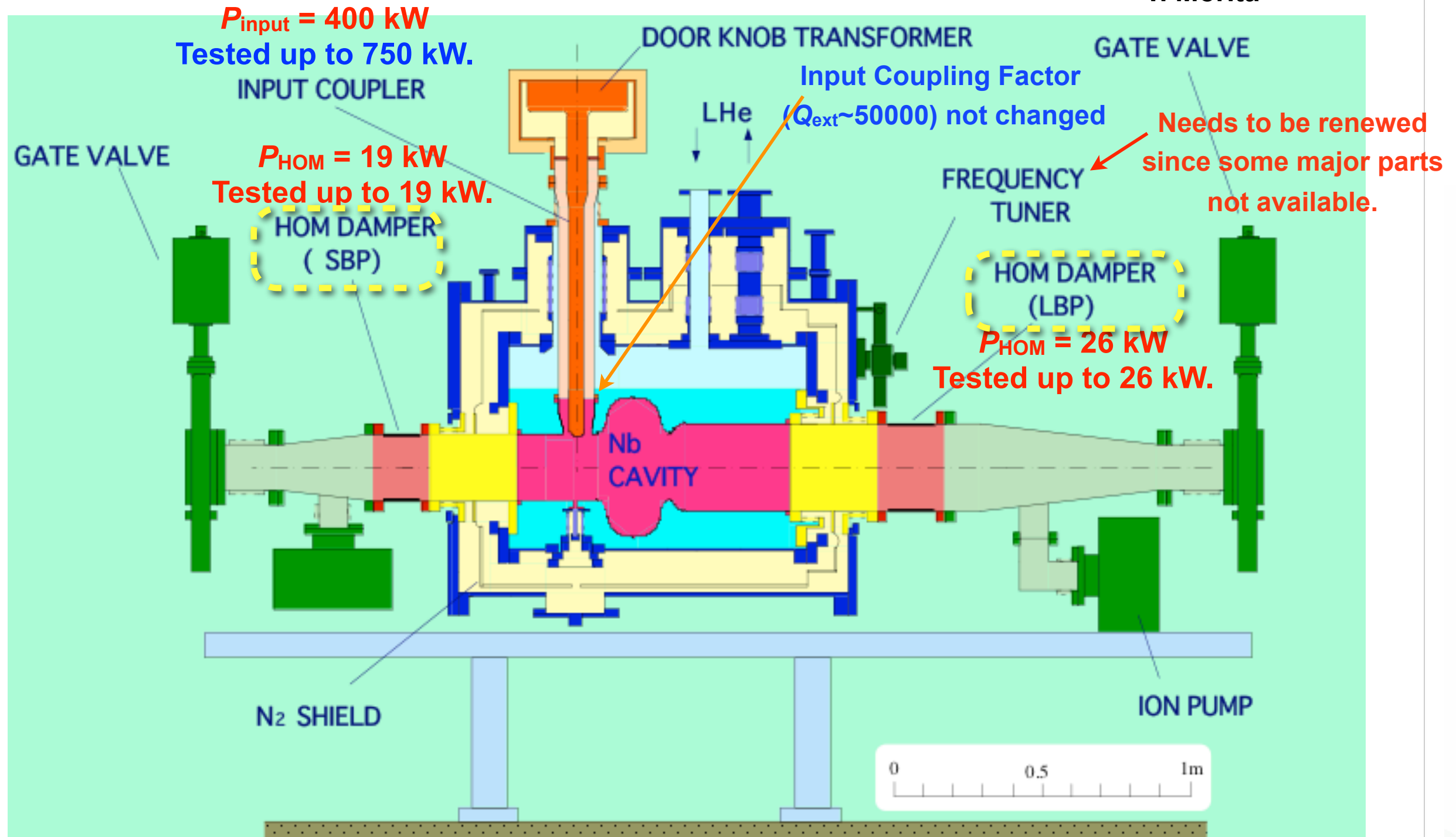


Superconducting Cavity



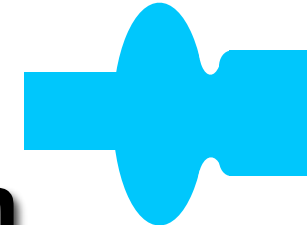
8 modules have been installed in Nikko for HER.

Y. Morita



$$V_c = 1.5 \text{ MV}, P_{\text{beam}} = 400 \text{ kW}$$

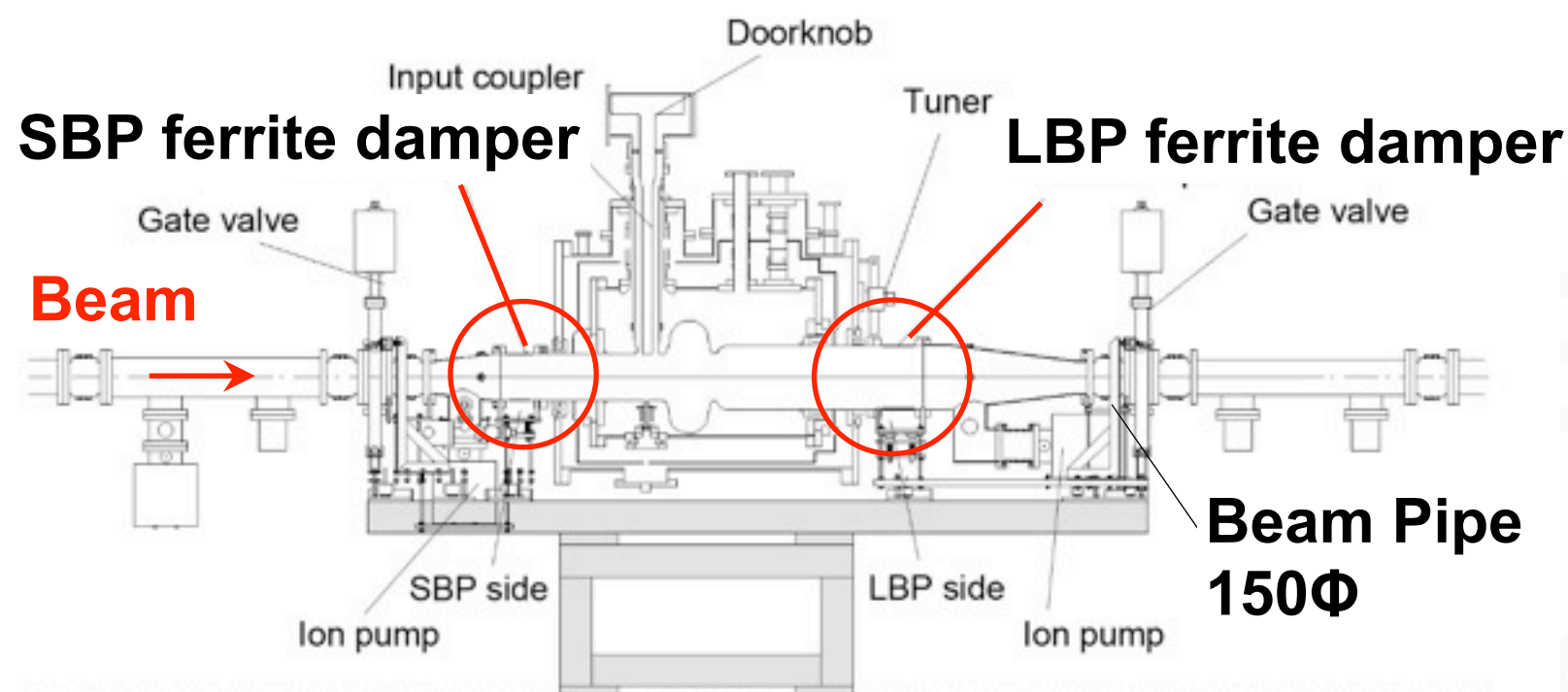
/cavity



Large HOM Power induced by high-charge and short-bunch beam

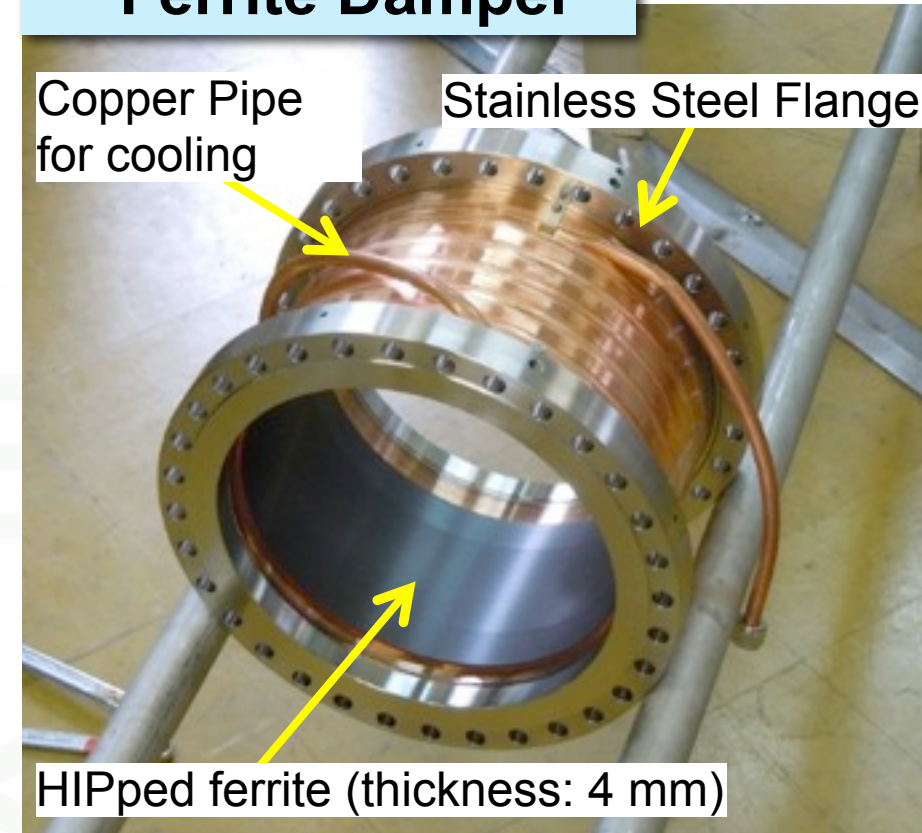
SCC module

Text



(Presently-used)

Ferrite Damper



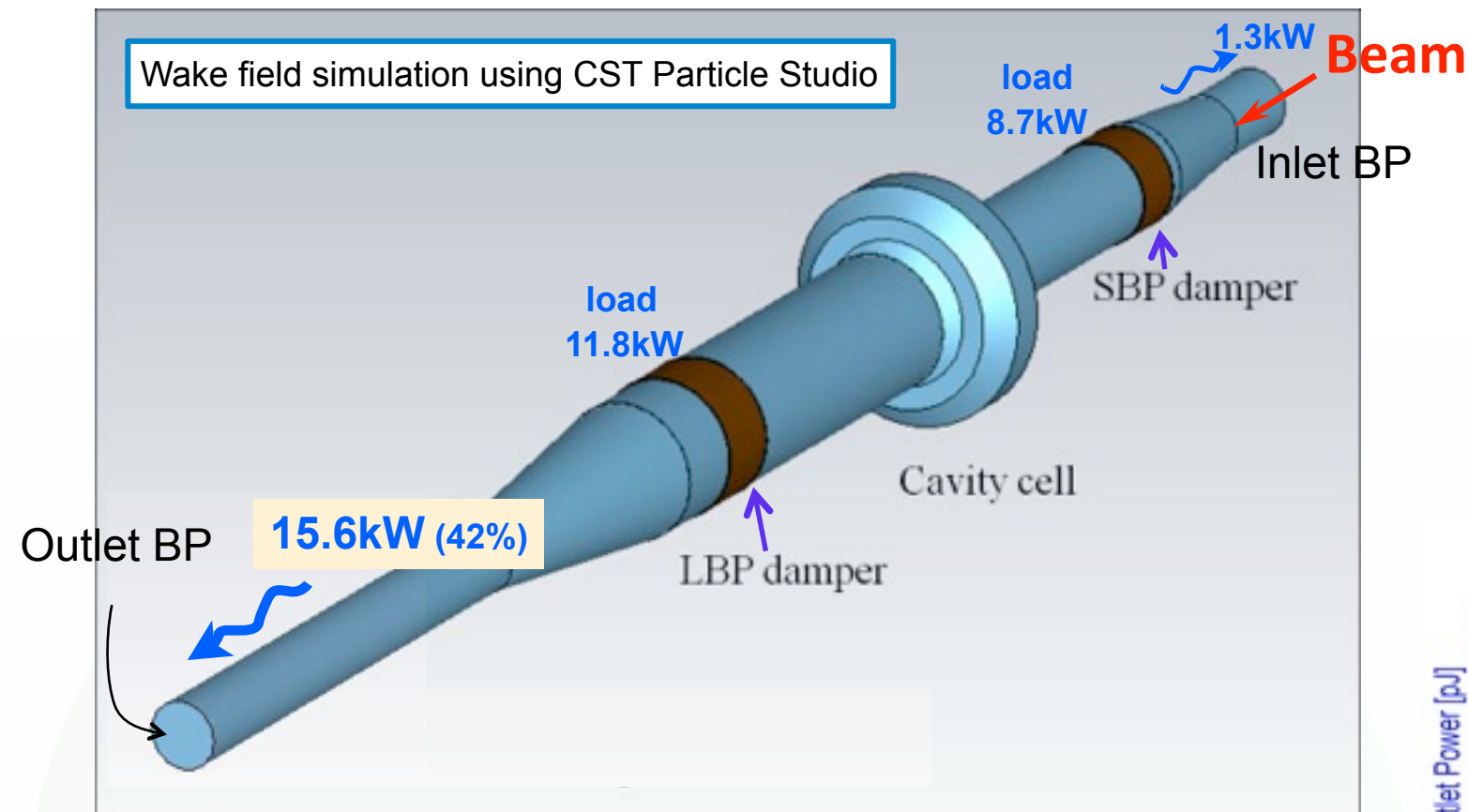
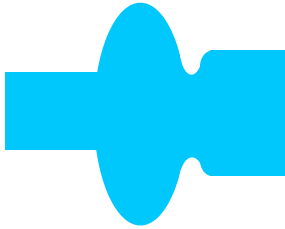
- Expected large beam-induced HOM power in SuperKEKB/HER

In design parameter, the HOM power is calculated as 37 kW/cavity. As measures against the large HOM power, the additional SiC damper was studied.

We have a lot of use-experiences of SiC, and SiC has several advantages such as low-outgas, mechanical strength, easy treatment, .. etc.

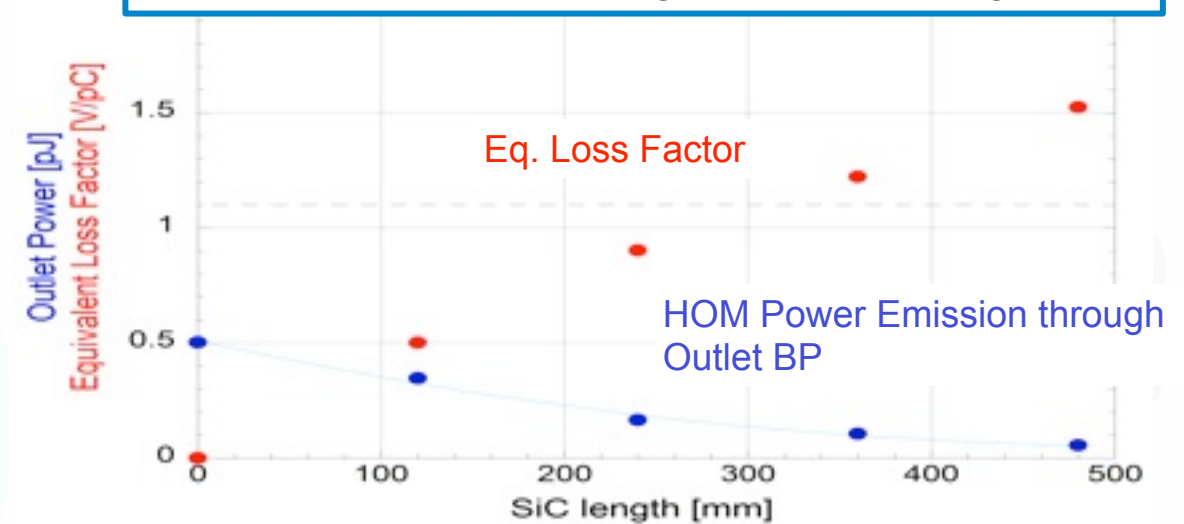
SCC-HOM parameters	KEKB (achieved, calc.)	SuperKEKB (design, calc.)
Beam Current	1.4 A	2.6 A
Bunch Length	6 mm	5 mm
Bunch Charge	10 nC	10 nC
Loss Factor	1.2 V/pC	1.4 V/pC
HOM power	17 kW/cavity	37 kW/cavity

Simulation Study of Additional SiC Damper



According to calculation using CST particle studio with wakefield solver, existing damper (LBP, SBP) loads are not large, but emission power through the outlet beam pipe toward the downstream cavity becomes to be large, 15 kW.

Eq.LF and Emitted Energies vs SiC Length

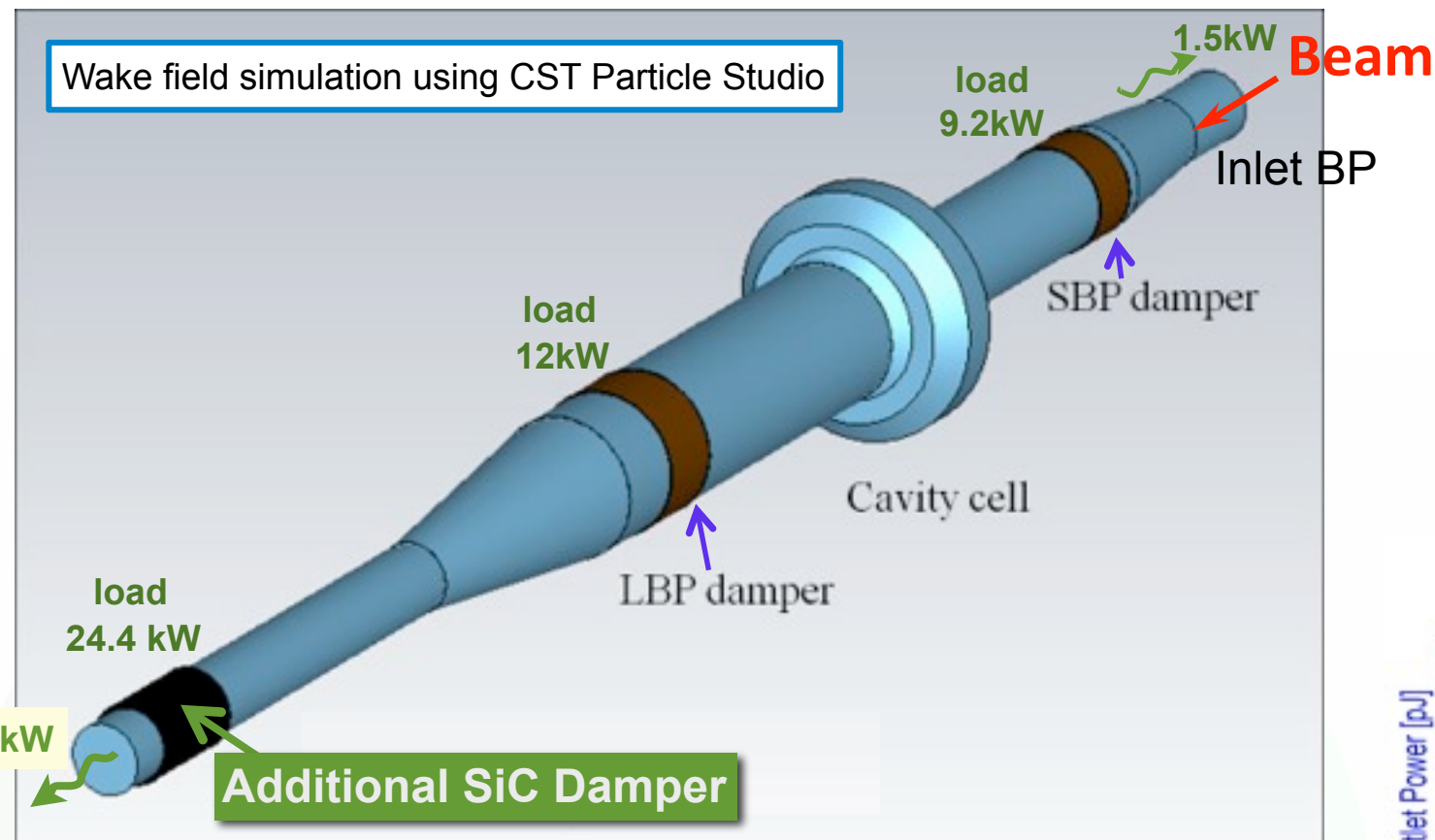
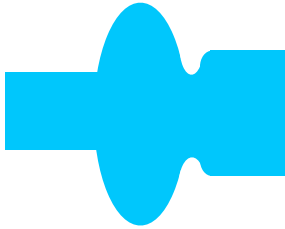


	Without SiC		With SiC (240mm)	
	Eq.LF [V/pC]	HOM Load [kW]	Eq.LF [V/pC]	HOM Load [kW]
Total	1.38	37.4	1.94	52.5
Inlet BP	0.05	1.3	0.05	1.5
Outlet BP	0.58	15.6	0.20	5.4
SBP	0.32	8.7	0.34	9.2
LBP	0.44	11.8	0.44	12.0
SiC 240mm	--	--	0.90	24.4

The emission power can be reduced to 1/3 by the additional damper. The load of existing dampers is not increased.

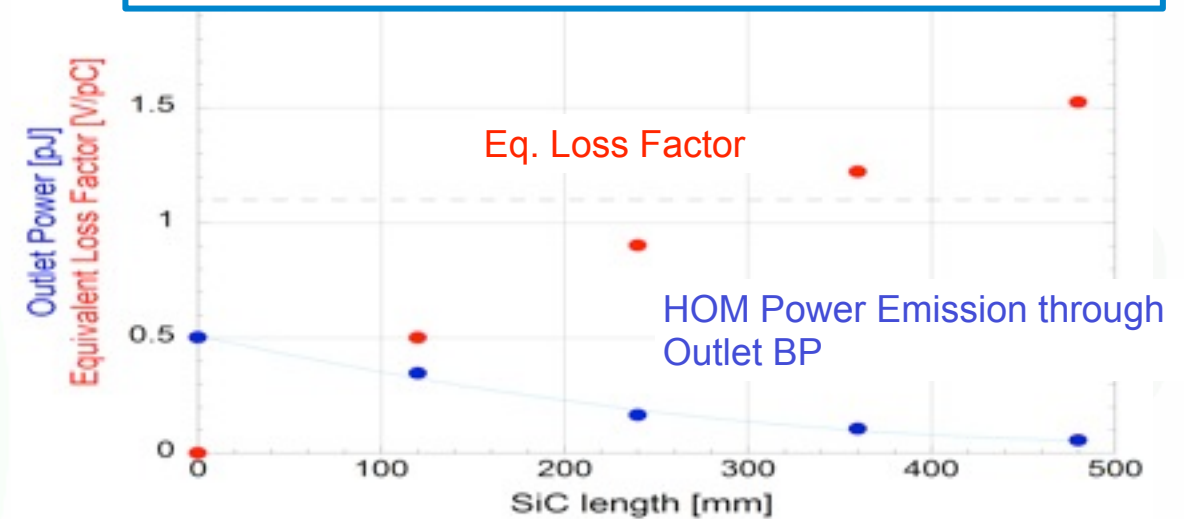
Additional damper can absorb more HOM power emission as the length becomes longer. In our practical condition, 240 mm is suitable length.

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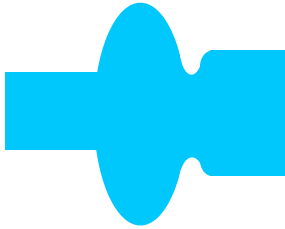


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	Eq.LF [V/pC]	HOM Load [kW]	Eq.LF [V/pC]	HOM Load [kW]
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Development of Additional SiC Dampers

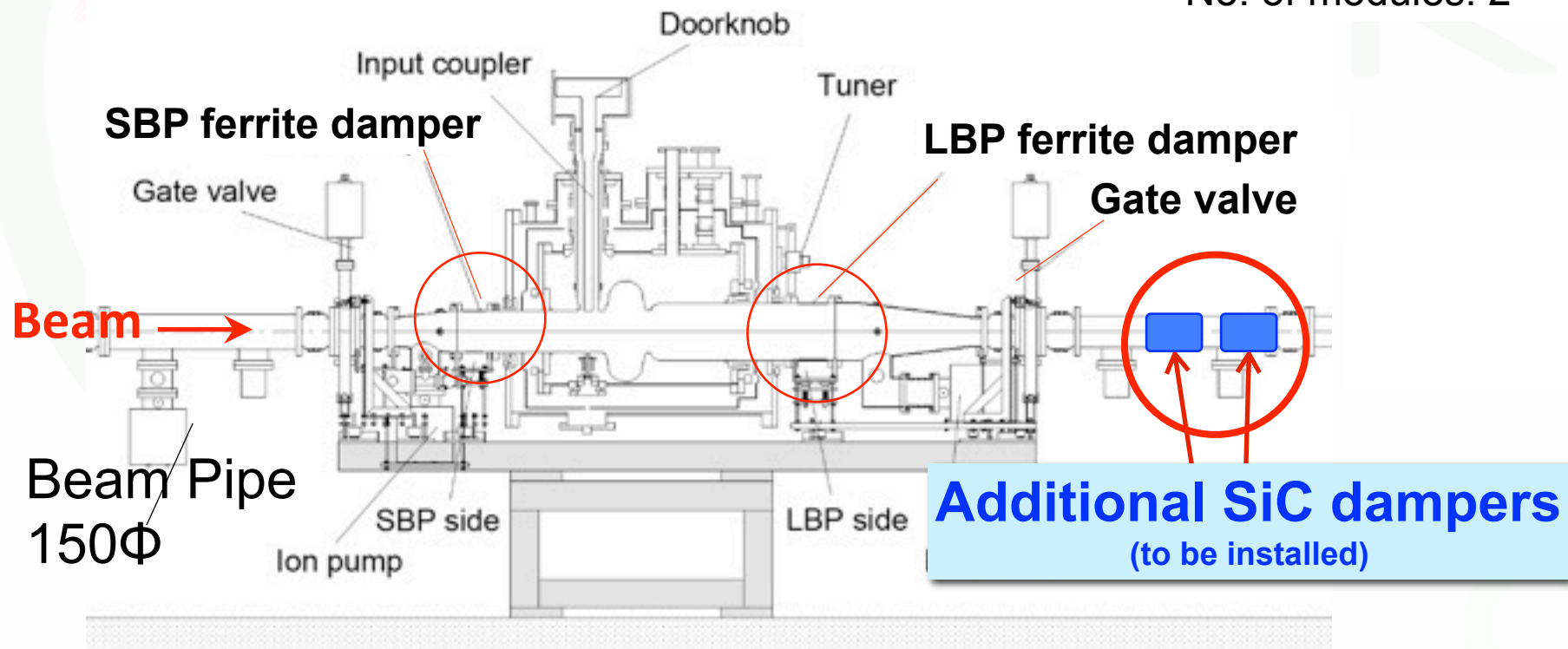


New SiC damper modules were developed for SCC module. The SiC absorber length is 120 mm, therefore, two damper modules are needed for one SCC module. **One SiC module** needs to load **12 kW**, because the **expected HOM power loaded by the SiC is totally 24 kW at 2.6 A of beam current**.

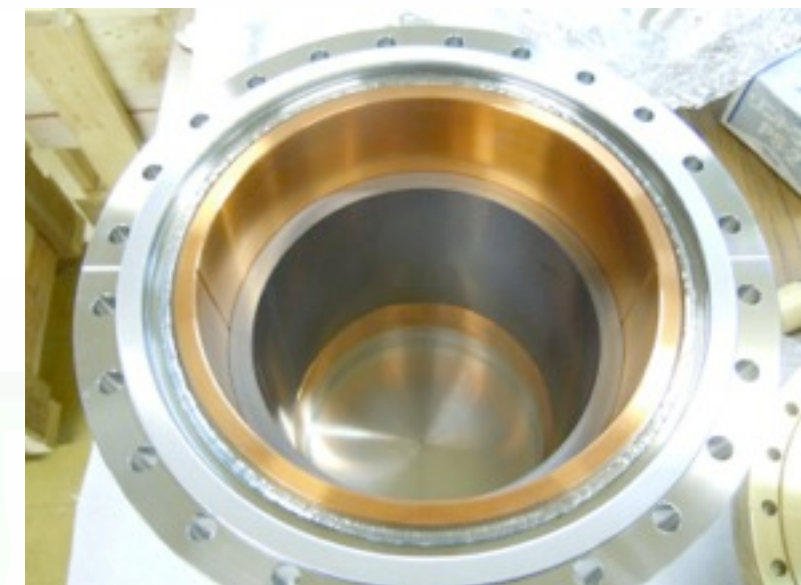
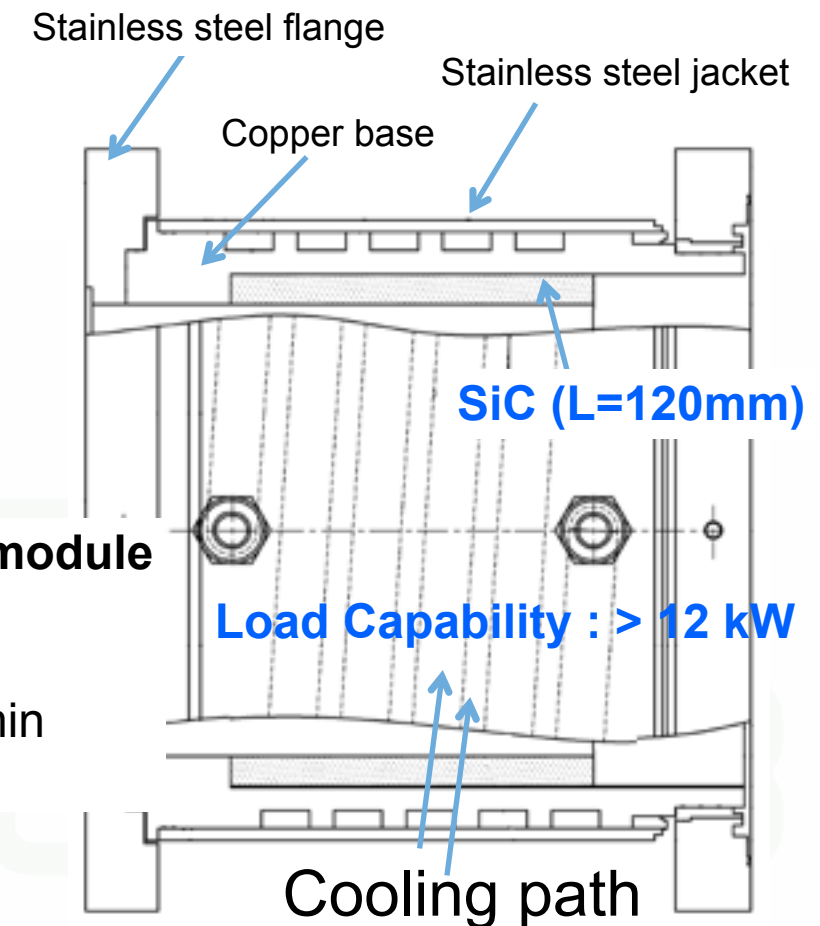
The additional **SiC damper** can be installed into downstream **outside of gate valve** of the SCC module. The cavity surfaces do **not need to be exposed to the air**. The risk of degradation of the cavity performance can be avoided.

- **Ferrite HOM damper (existing)**
 - SBP damper: $\phi 220 \times 4 \times 120$

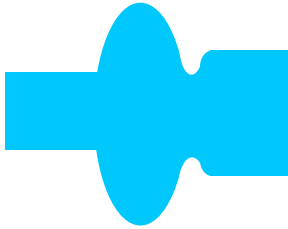
- **Additional SiC damper module**
 - SiC : $\phi 150 \times 10 \times 120$
 - Cooling path: 5
 - Water flow rate: 15L/min
 - No. of modules: 2



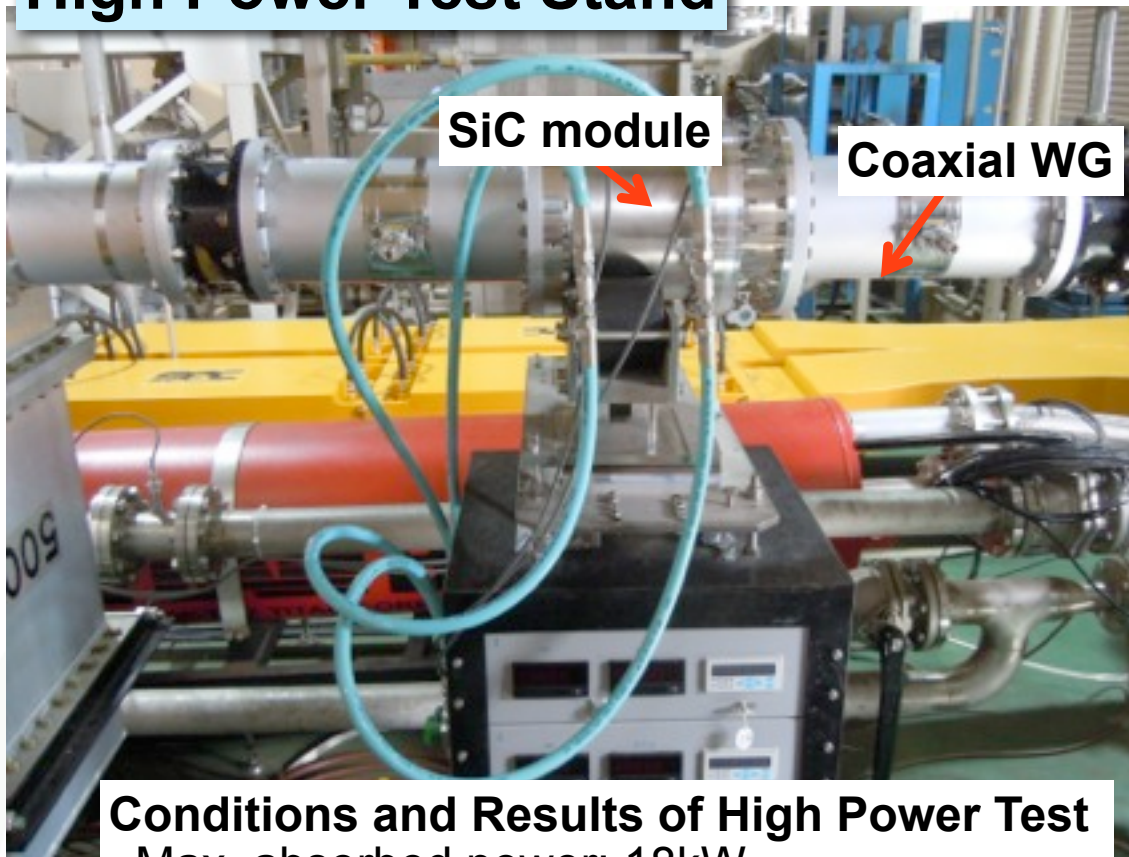
SiC damper module



High Power Test Result of the new SiC damper module



High Power Test Stand

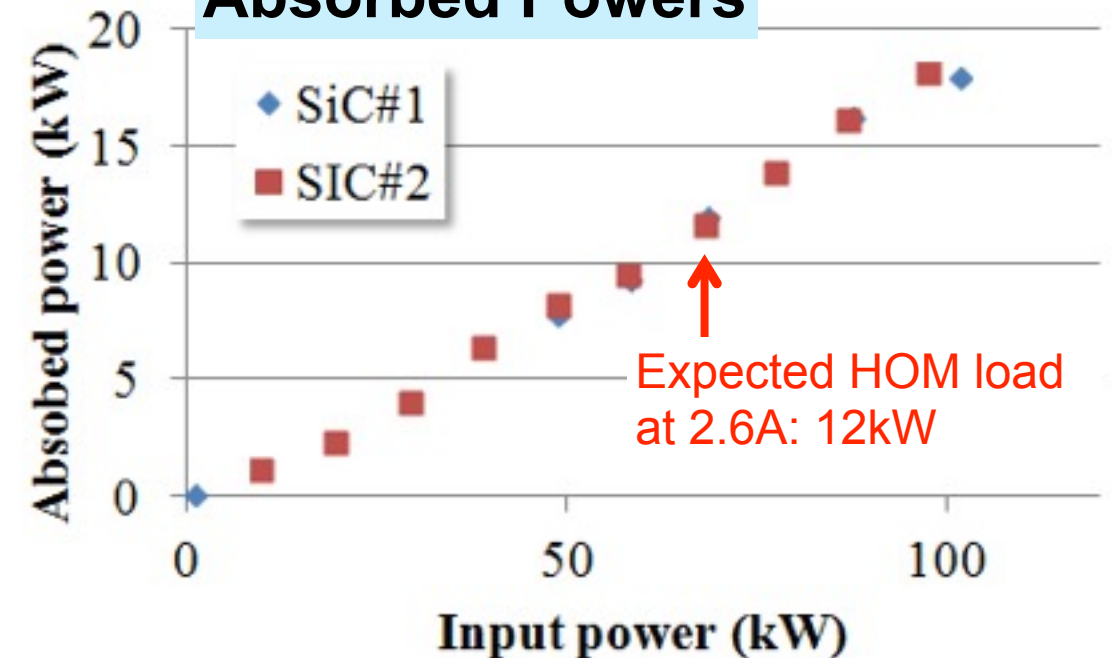


Conditions and Results of High Power Test

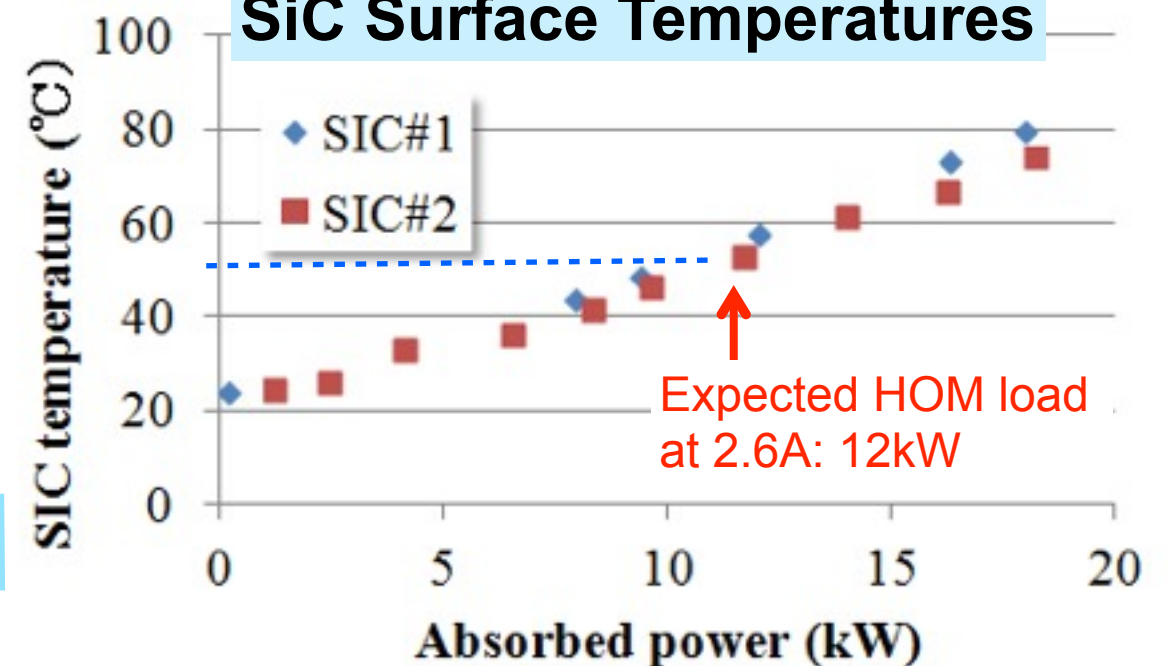
Max. absorbed power: 18kW
Max. SiC temperature: 80 °C
Max. flange temperature: 60°C
Cooling water: 15L/min
Inlet temperature: 25°C
Outlet temperature: 42°C

12 kW/module of absorption power, that is expected HOM load, was achieved in enough low SiC surface temperature.

Absorbed Powers



SiC Surface Temperatures



Conclusion:

We have established the new SiC HOM damper modules with adequate load performance for SuperKEKB ! Those modules will be installed into the beam line for confirmation of practical HOM damping effect.



High Power RF System

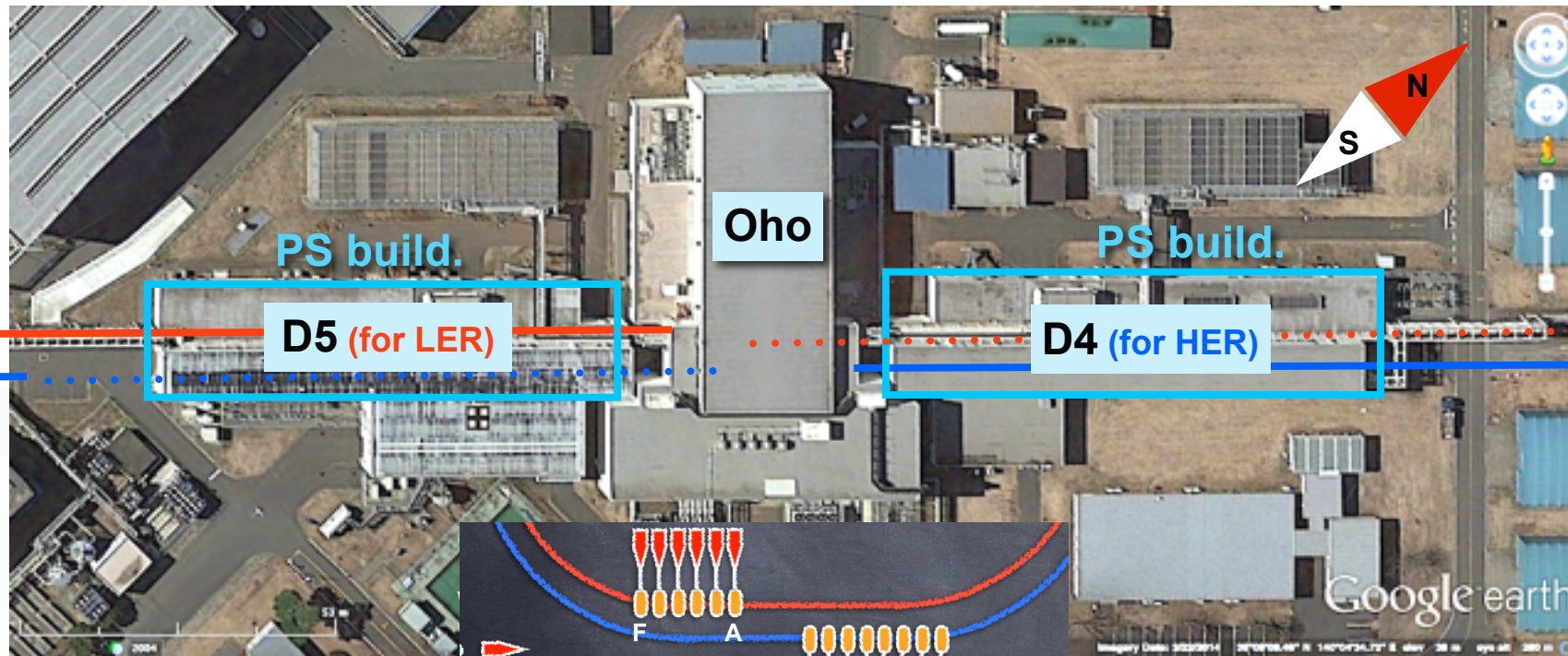
**Klystron
Kly. Power Supply
Waveguide system**

High Power RF System (above-ground part)



to Fuji

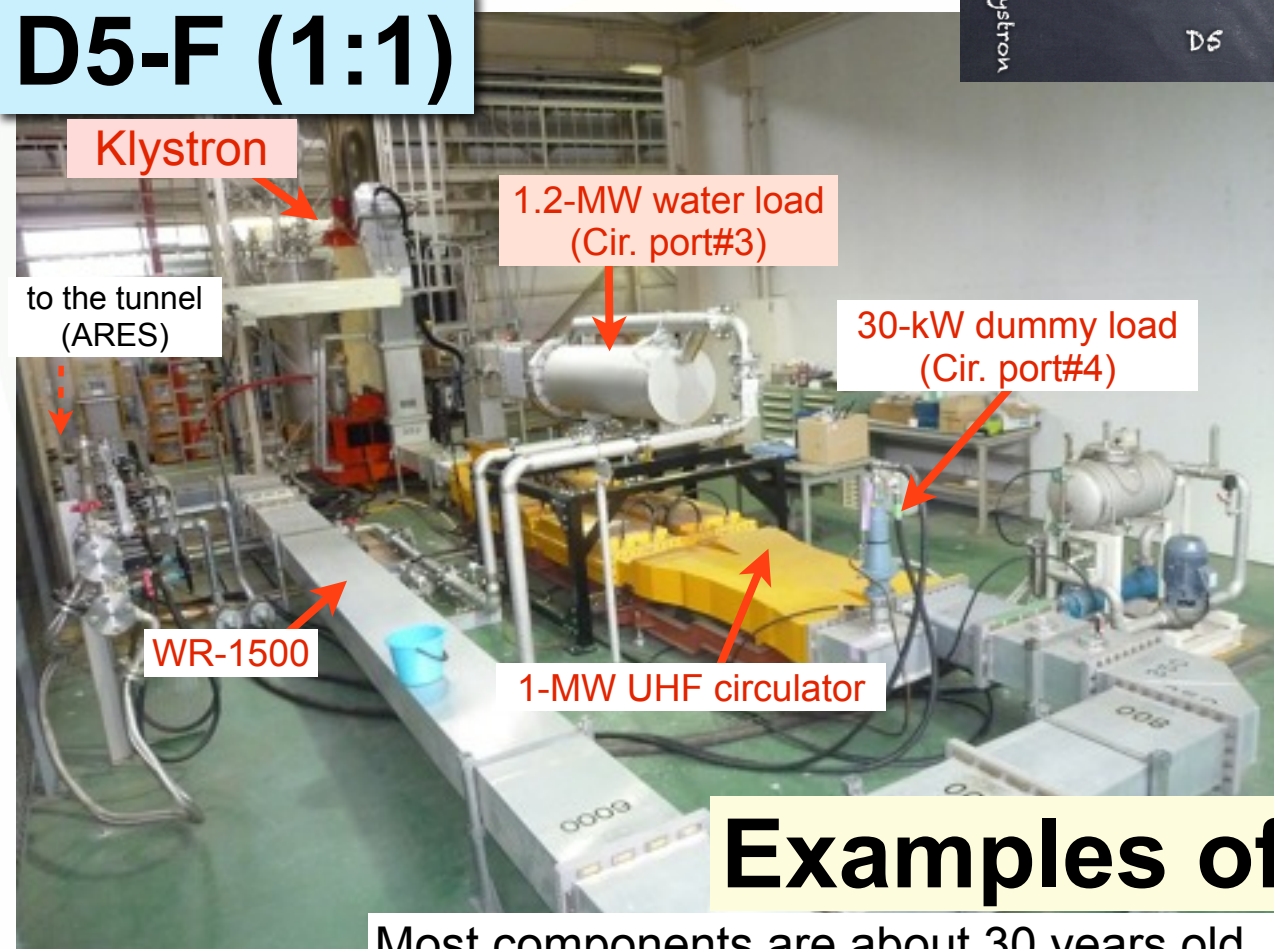
+e



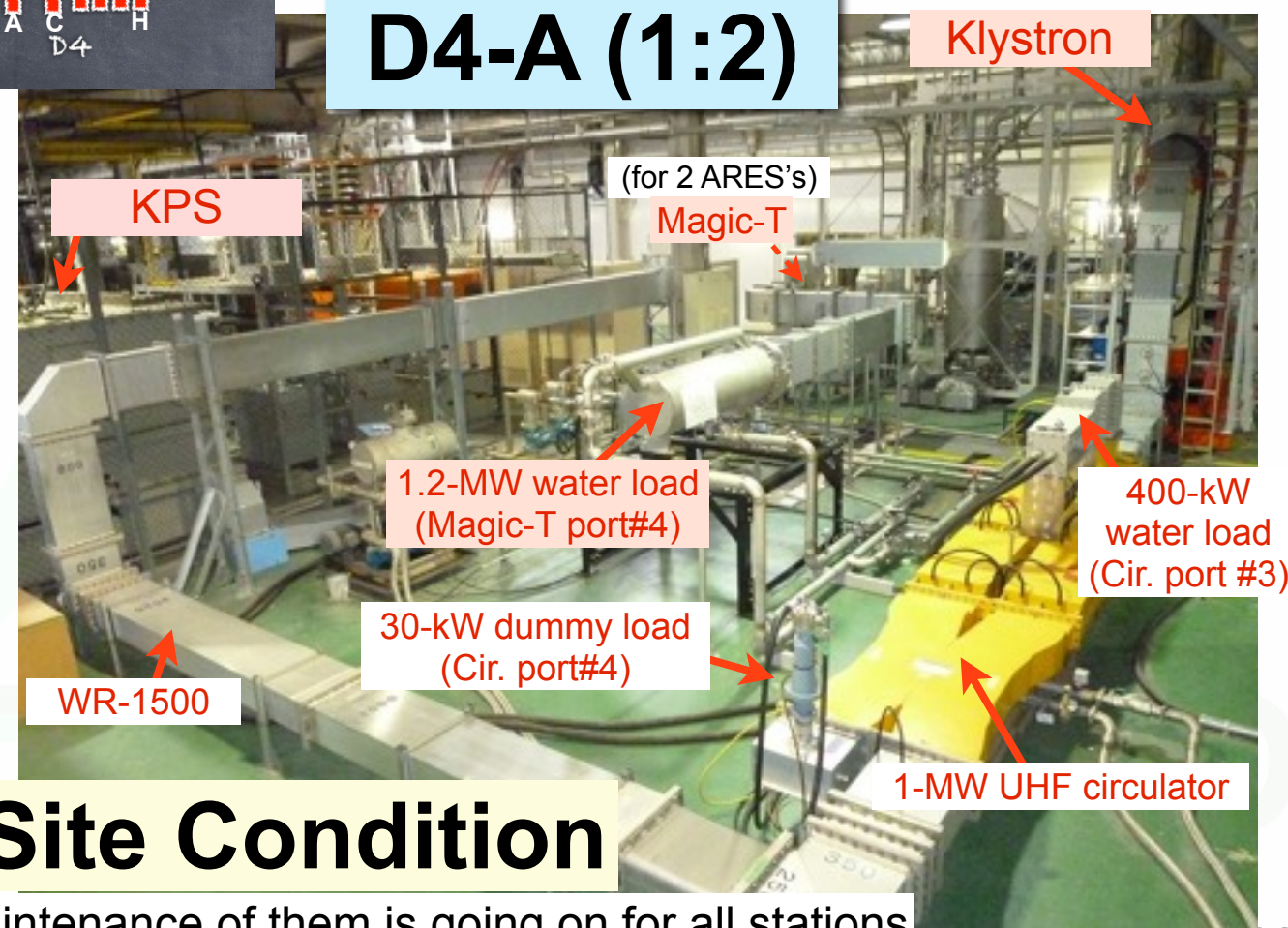
to IP

-e

D5-F (1:1)



D4-A (1:2)



Examples of Site Condition

Most components are about 30 years old. Maintenance of them is going on for all stations

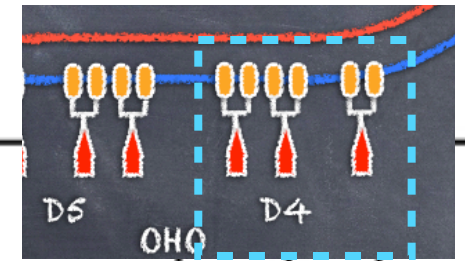
Reinforcement @ Oho D4



One type-B KPS will be moved to the DR in 2016



KEKB



**KPS
D4-AB
Type-A**

**KPS
D4-C
Type-B**

**KPS
D4-DE
Type-A
(Idle period)**

Circulator →

Klystron →

A

B

C

Vertical
through-hole
to the tunnel

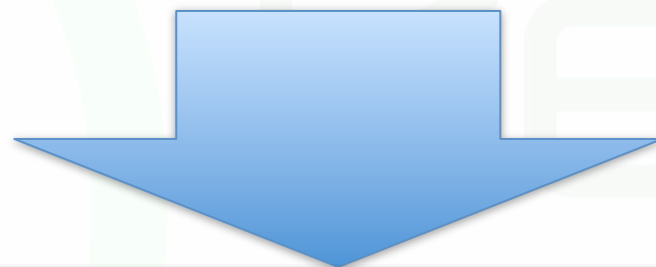
A1,A2 ARES

B1,B2 ARES

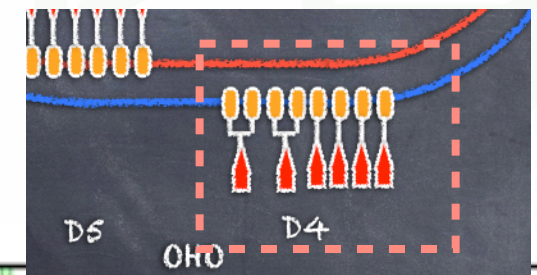
C1,C2 ARES

Relocation and reinforce of
the high power RF system

Plan to manufacture
after T=0



For SuperKEKB (T=0)



**KPS
D4-AB
Type-A**

**KPS
D4-CD
Type-A**

**KPS
D4-EF
Type-A
(New)**

**KPS
D4-GH
Type-A**

Circulator →

Klystron →

A

B

C

D

to the tunnel

E

F

G

H

A B

C D

E F

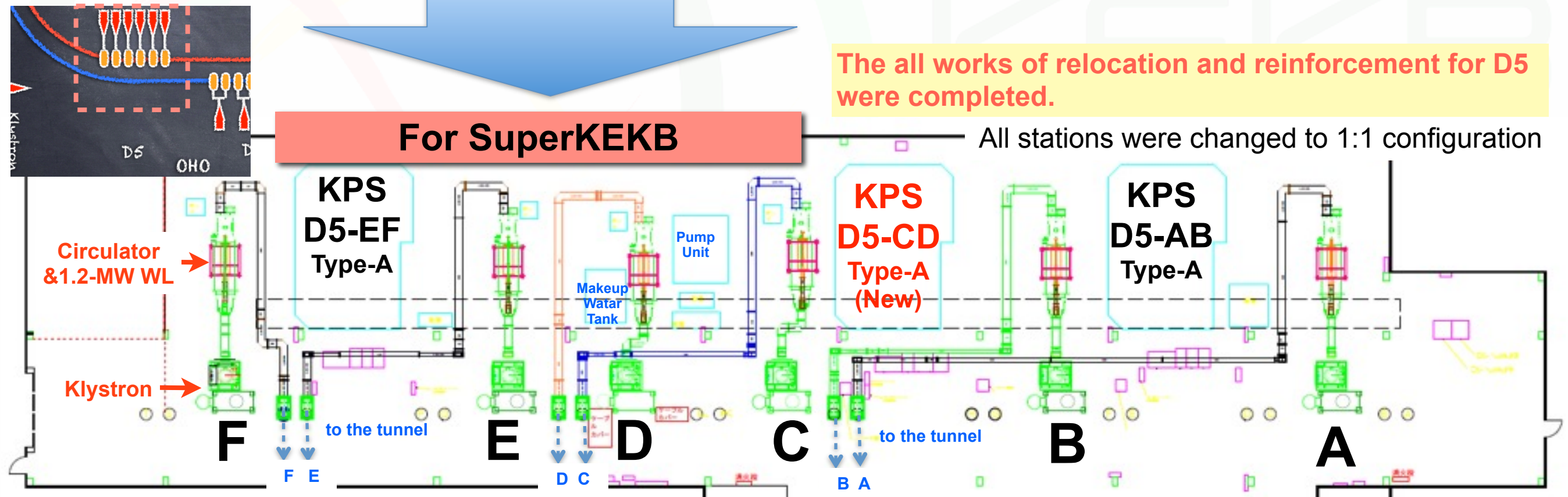
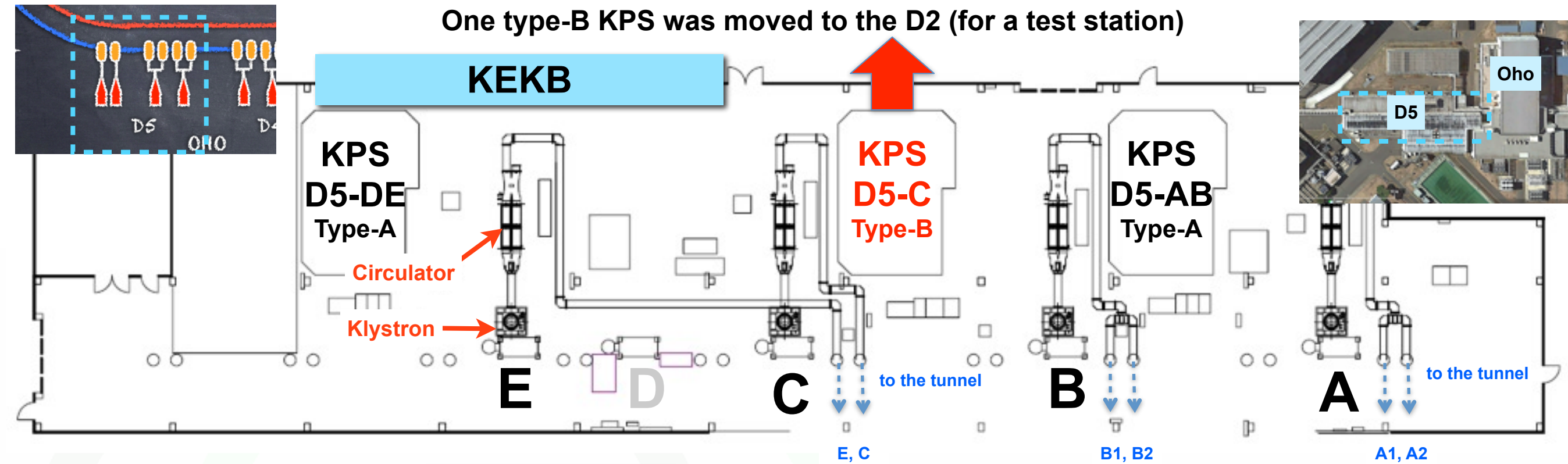
G H

Makeup
Water
Tank

Reinforcement @ Oho D5

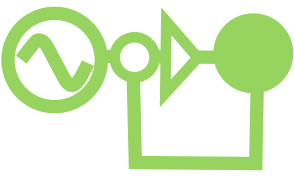


One type-B KPS was moved to the D2 (for a test station)



Klystron Cooling System

A photograph of a large industrial Klystron Cooling System. The system is a tall, complex structure made of white-painted metal frames, pipes, and various components. It is situated in a large, open industrial space with a green floor. The system features a central vertical column with a large, cylindrical component in the middle. There are numerous pipes, valves, and electrical control boxes attached to the structure. A green step ladder is visible at the base of the system. The overall appearance is that of a sophisticated piece of scientific or industrial equipment.

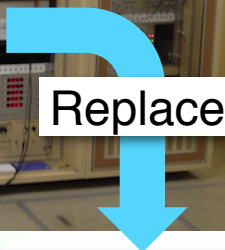


Low Level RF Control System

SUPER
KEKB
LLRF

has been developed for higher accuracy and flexibility.

Existing LI



**New LLRF System
for one klystron**

PLC Unit
(located at the rear side)

RF-Output Unit
(IQ-Mod. & RF-SW)

μTCA crate

Digital Control Unit
(μTCA-Platformed FPGA)

Distribution Unit
(LO & CLK generator)

Down Converter Unit
(10ch BPF & Mixer)

RF Detector Unit
(8ch RF Log detector)

Arc Sensor Unit

Chart Recorder
(paperless)

Vacuum Pump & Gauge Controller

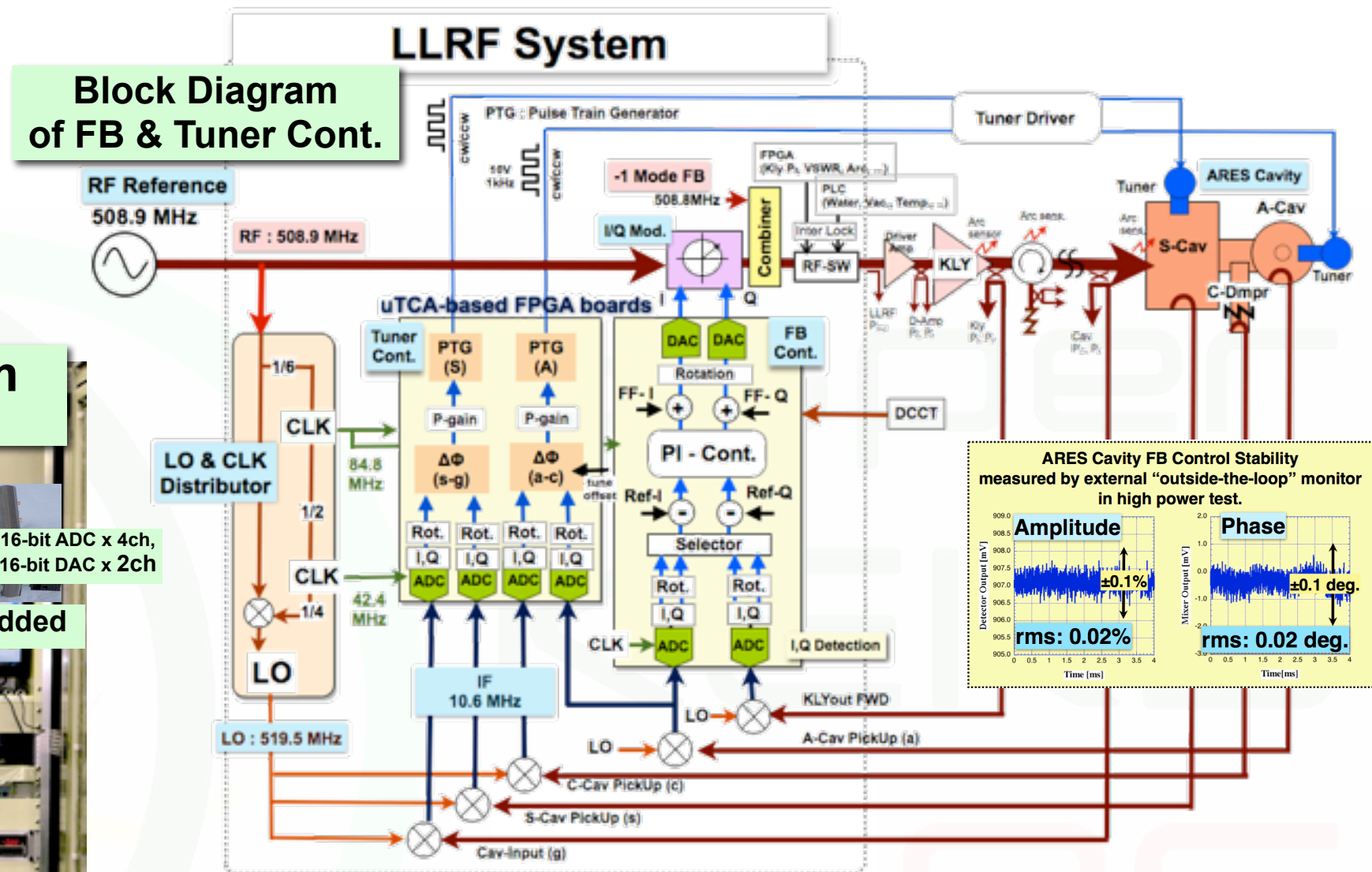
GUI is composed by using CSS-BOY

μTCA-platform
FPGA Boards
(AMC Card)

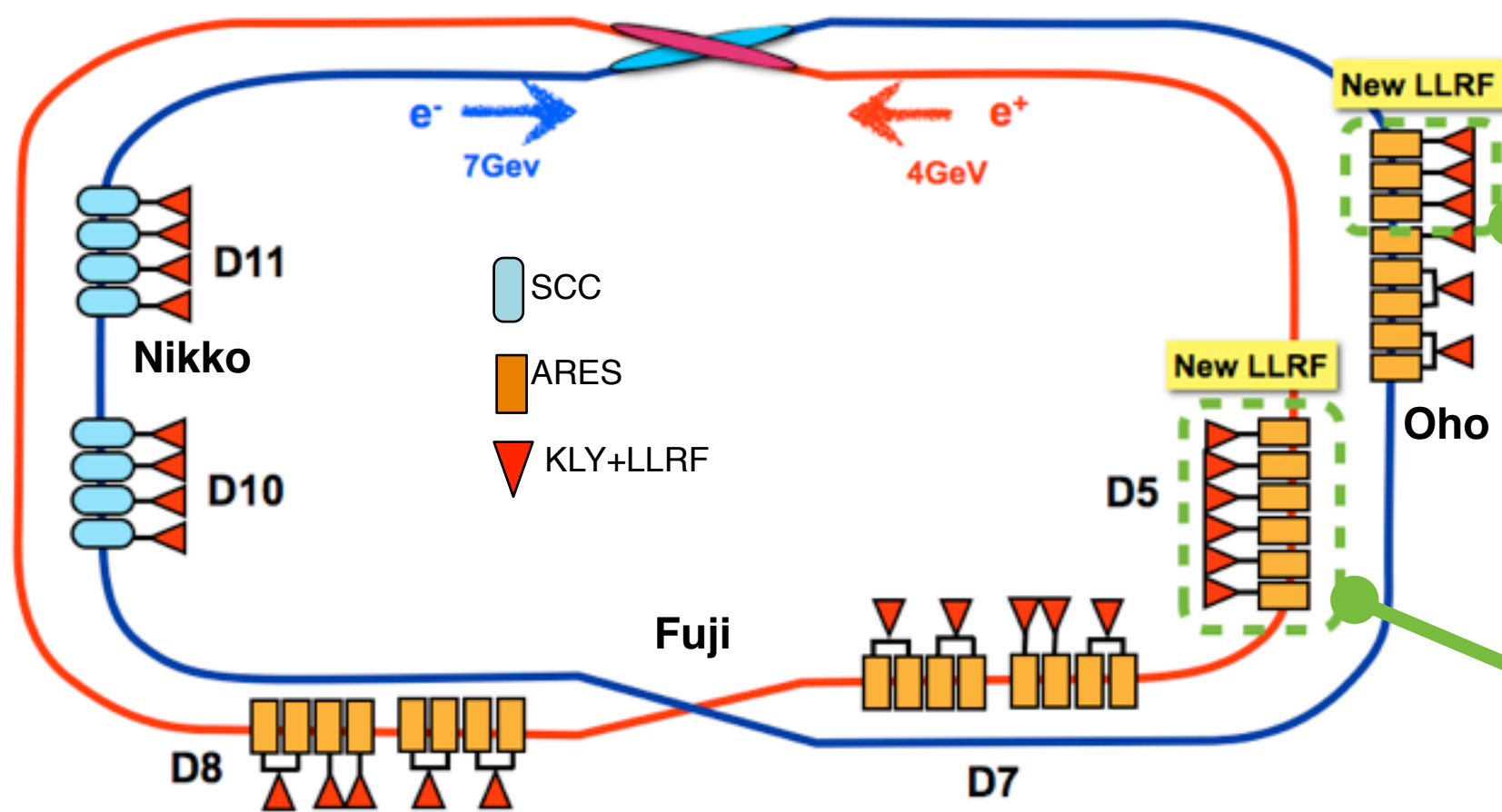
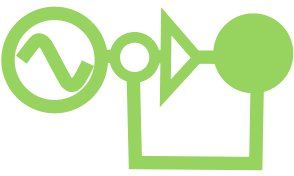
EPICS-I/O embedded

16-bit AD
16-bit DA

- ## Block Diagram of FB & Tuner Cont.



In the KEKB operation, the $\mu=-1$ mode FB was applied to only one station in each ring respectively and it was enough effective.



@OHO D4 Control Room

Old systems

3 new LLRF systems

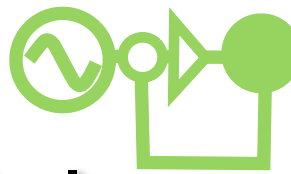


6 new LLRF systems

@OHO D5 Control Room

Status & Plan

- New LLRF control systems were installed to 9 klystrons stations at Oho D4&D5 (6@D5 + 3@D4), and the cabling was completed.
- The other stations will be operated by existing systems in the Phase-I. D4 stations are mixing the new and old systems.
- The RF cable loss measurement and the overhaul of the old systems were also finished for all stations.
- The new operation interfaces (GUI) for the acc. operators, which integrate both the new and old systems, should be prepared before the phase-I starts.
- The DR-LLRF control system is almost the same as MR one, except 3-cavity vector-sum control is needed. It will be produced and installed in JFY2015.

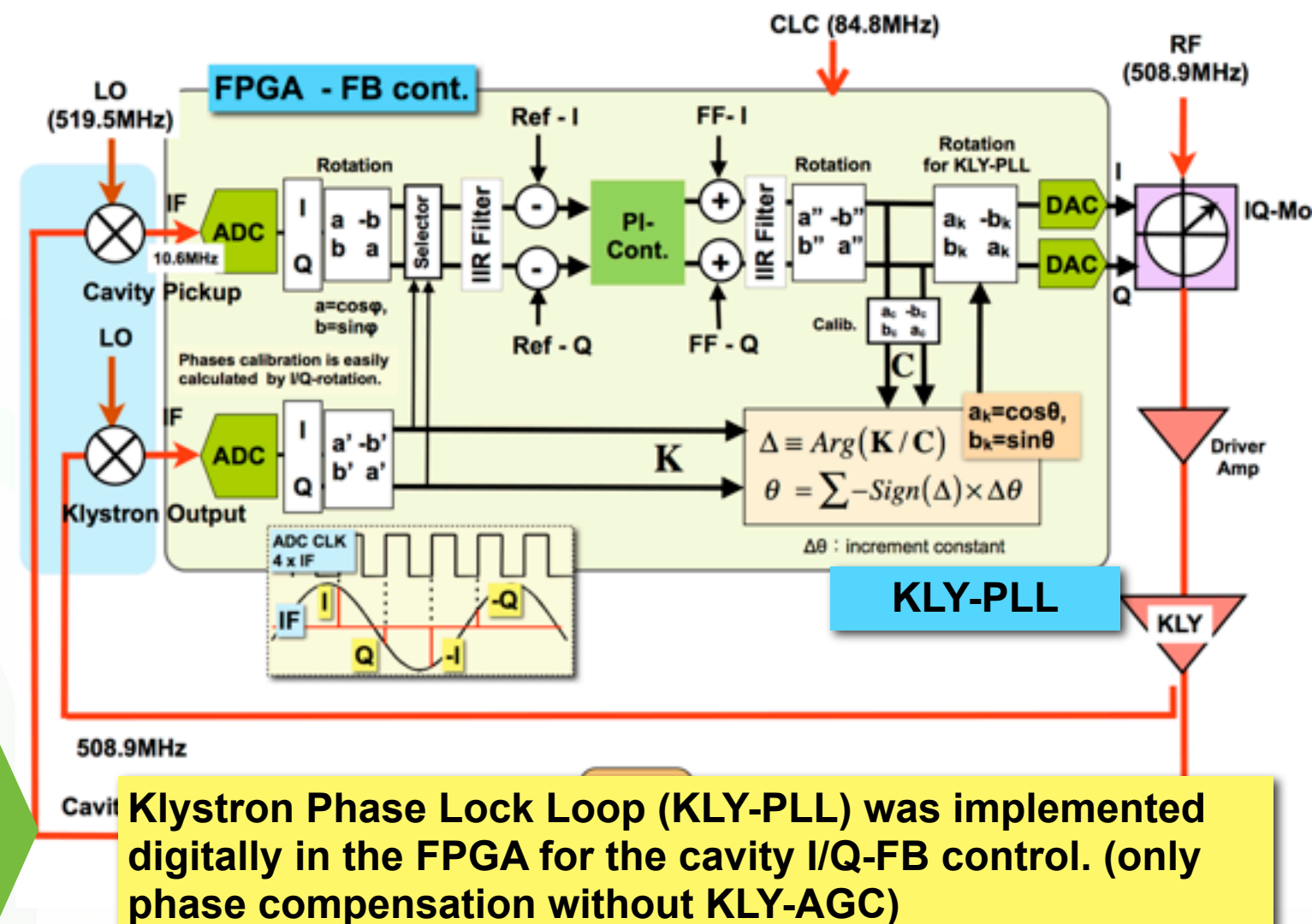
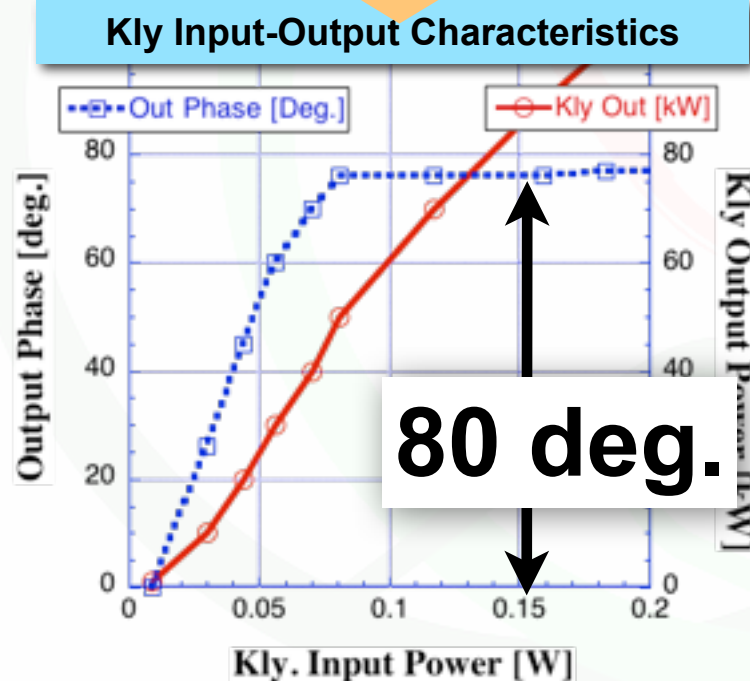
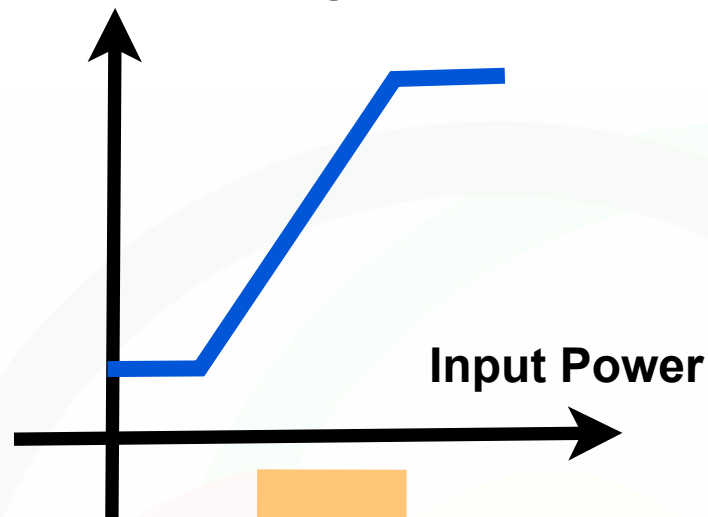


for Compensation of KLY Phase Change due to Anode Voltage Control

Reported '13

For efficiency optimization, the anode voltage is controlled depending on klystron input power to reduce the collector loss.

KLY Anode Voltage

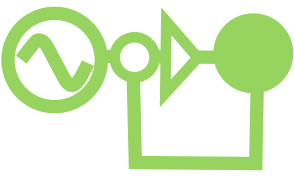


Reported '14

The successful working was demonstrated in low level test last year, but..

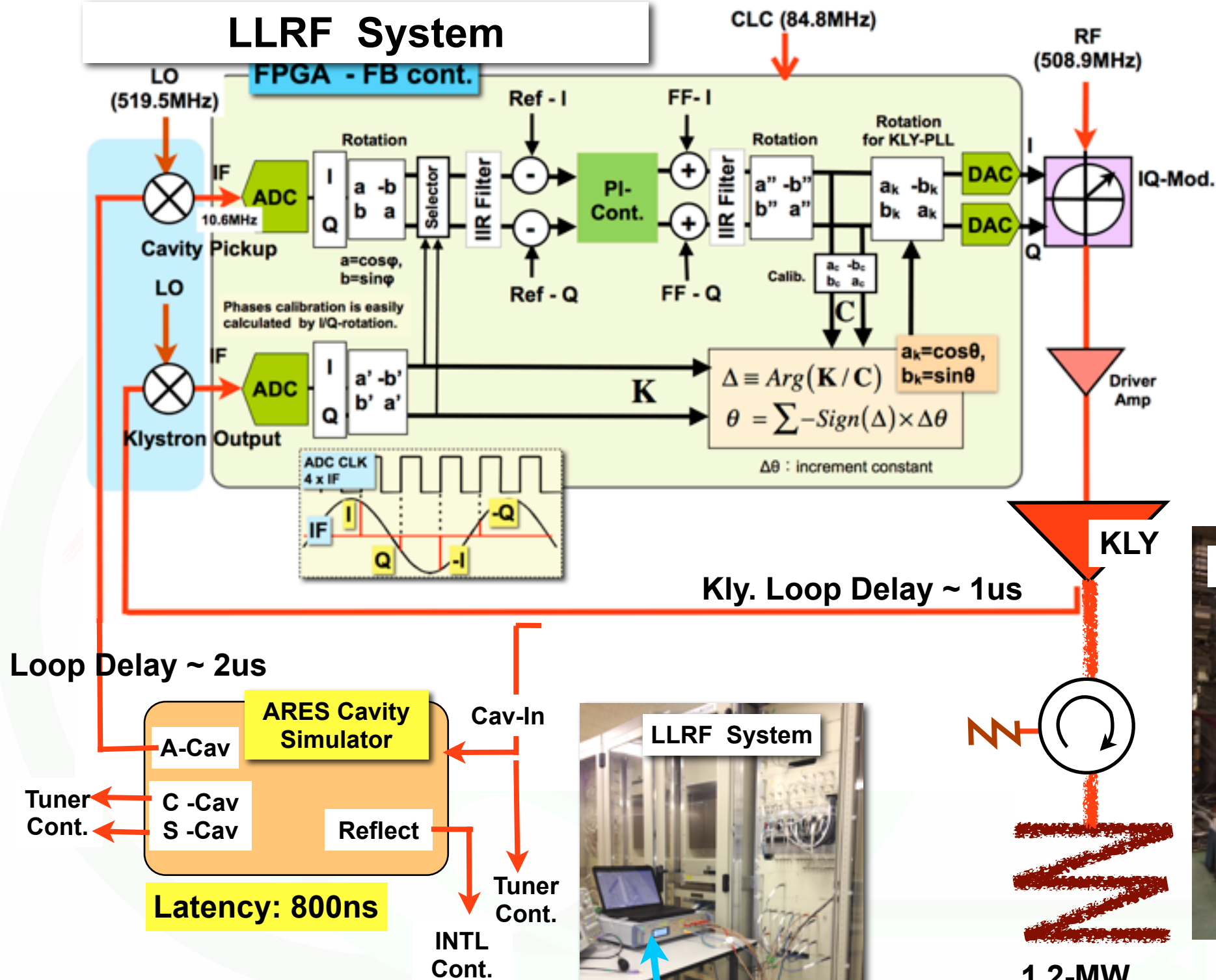
Necessity for the high-power test with klystron was pointed out in the last ARC

The **phase shift of 80 deg.** will be **critical** problem for I/Q FB control technique. (Acceptable: ~60 deg.)



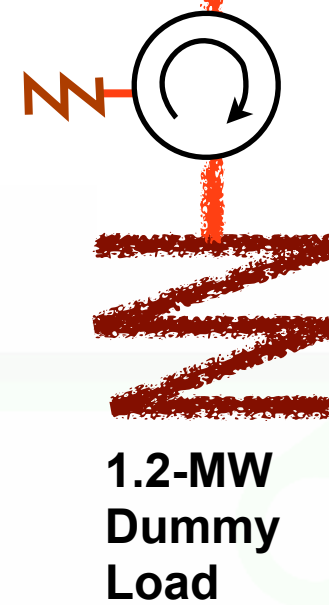
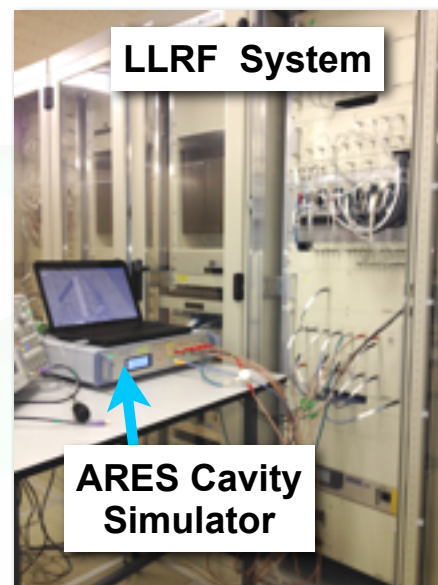
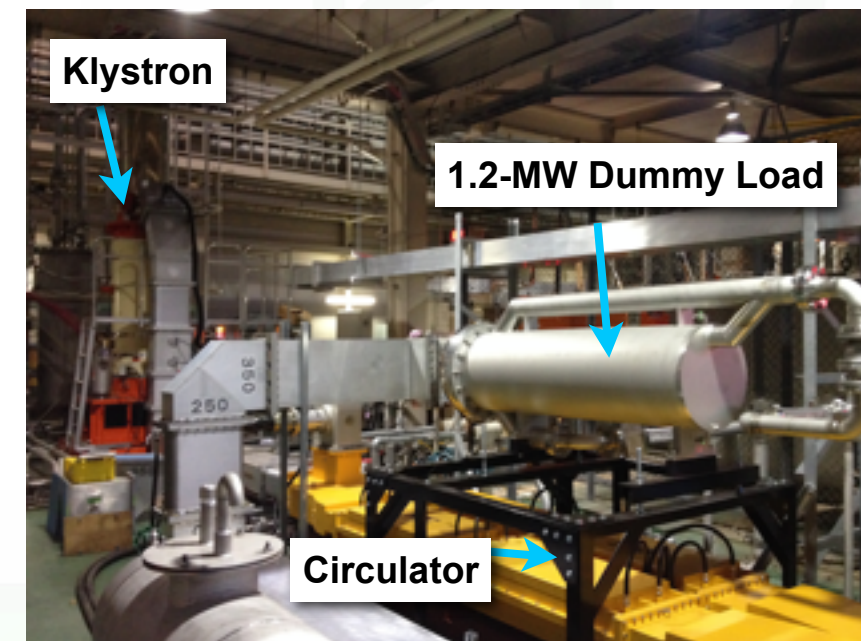
High Power Test @ 800 kW for the KLY-PLL control

LLRF System

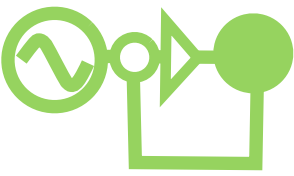


This test was including just klystron checkup for high-power output of 800 kW.

It was the first time to output over 800-kW since the KEKB operation closed.

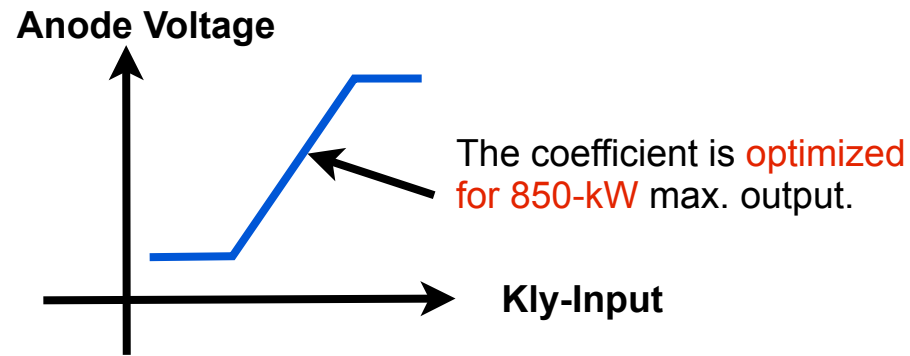


Auto tuner and Beam loading can be also simulated in real time.

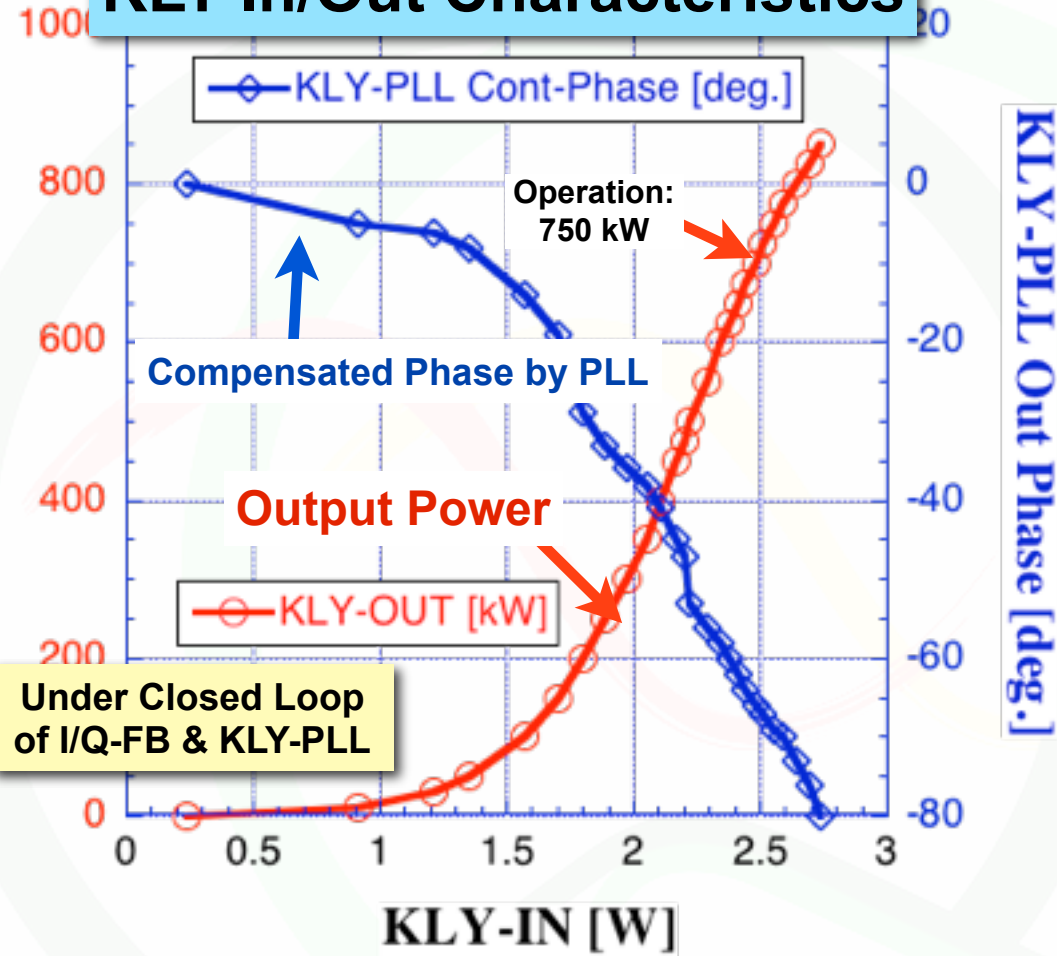


High Power Test Results

of the KLY-PLL and cavity FB control using ARES cavity simulator



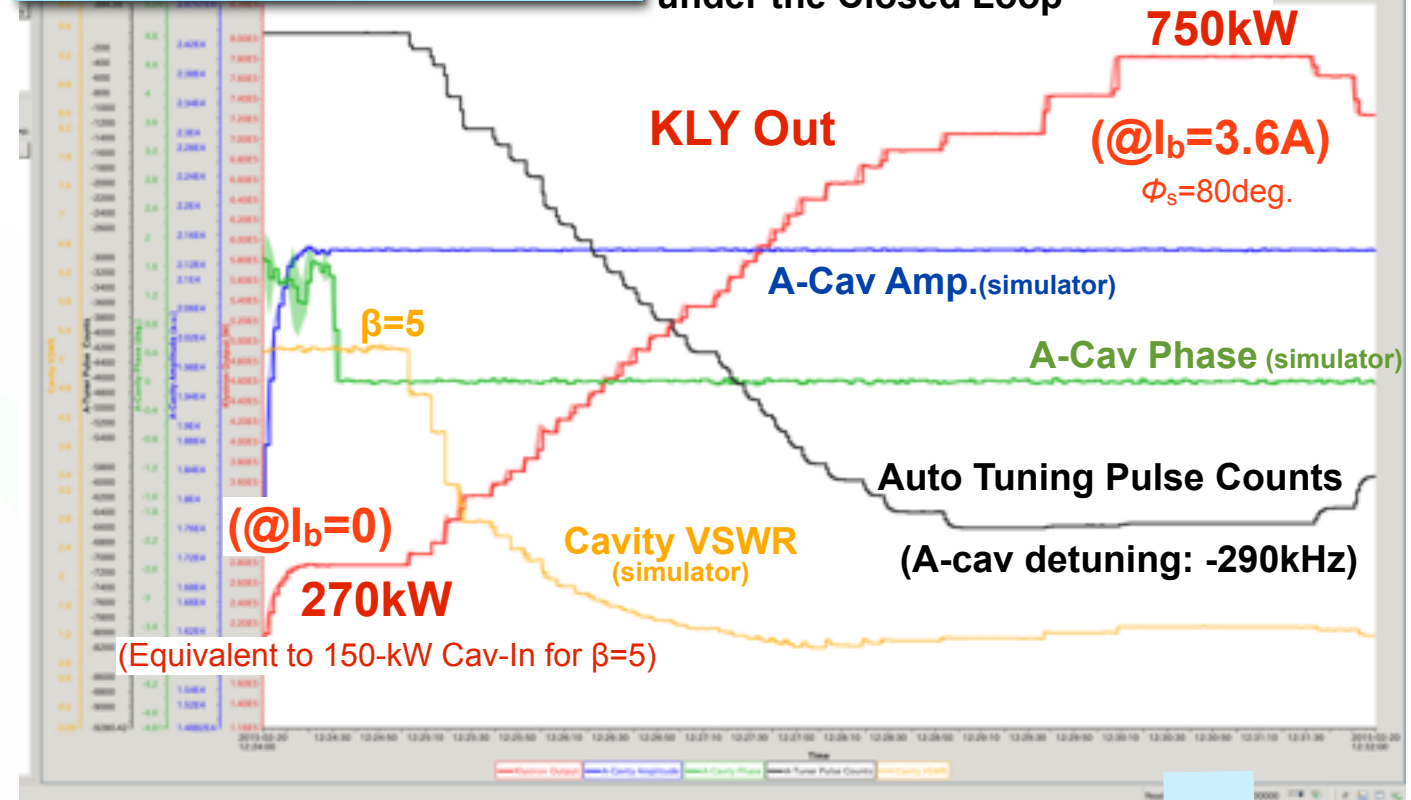
KLY In/Out Characteristics



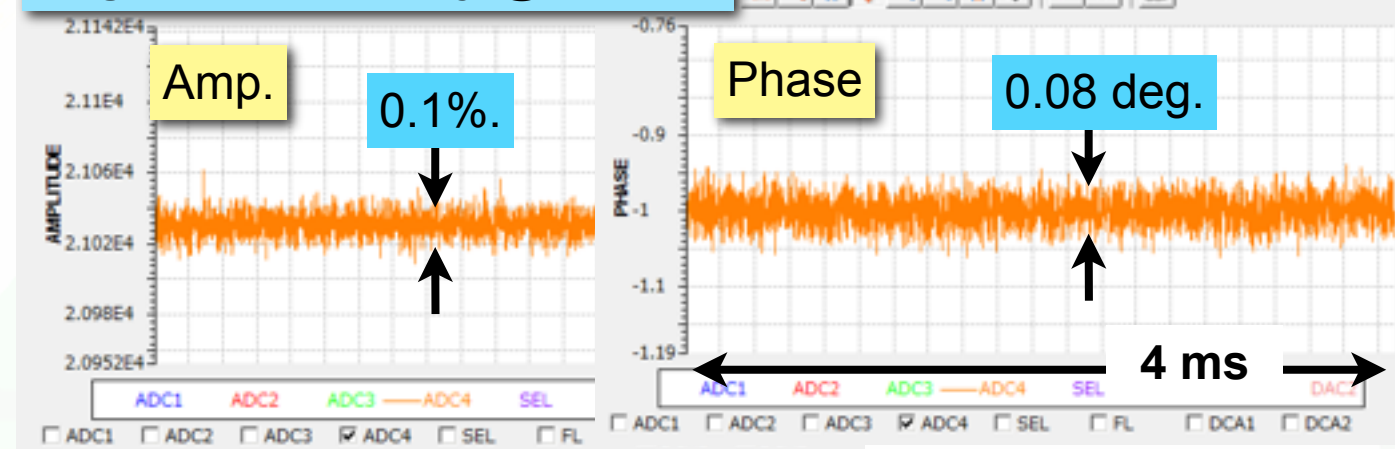
Klystron linearity & gain is very good in the operation range.

Beam Loading Simulation

by using ARES Cavity Simulator under the Closed Loop



Regulation Stability @ 750 kW



KLY-PLL worked successfully over 800-kW output range, and no problem was found in the cavity FB control.

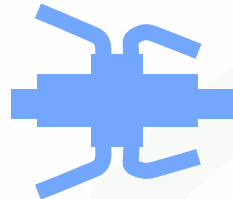
Summary

The rearrangement and reinforcement of components are almost completed for Phase-I. The remaining works to do will be done in advance of the RF conditioning start in 2015.



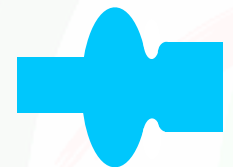
1. ARES Cavity

- Relocation has been completed.
- 13 input couplers have been processed up to 750-800 kW.
- Upgraded input couplers has been installed for all ARES's of D5 stations
 - ➔ Upgraded input couplers will be installed for D4 stations of the one-to-one configuration, before T=0 .



2. DR-Cavity

- High Power Test of the Cavity No.2 was done, and the good performance as equivalent to that of the No.1 was demonstrated.
 - ➔ The two cavities will be installed in the DR tunnel 2016. ($V_c=1.4\text{MV}$ can be supplied.)
- The fabrication of the No 3. depends on the budget (The need for the No.3 is unclear).



3. Superconducting Cavity

- Additional HOM damper is required, then new SiC absorber was developed to reduce HOM-power emission.
- Good performance of the new HOM damper was verified by the high power test.
 - ➔ The new HOM dampers will be installed into the beam line to confirm the effective performance in beam test.

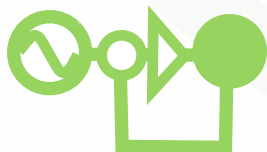


4. High Power RF System

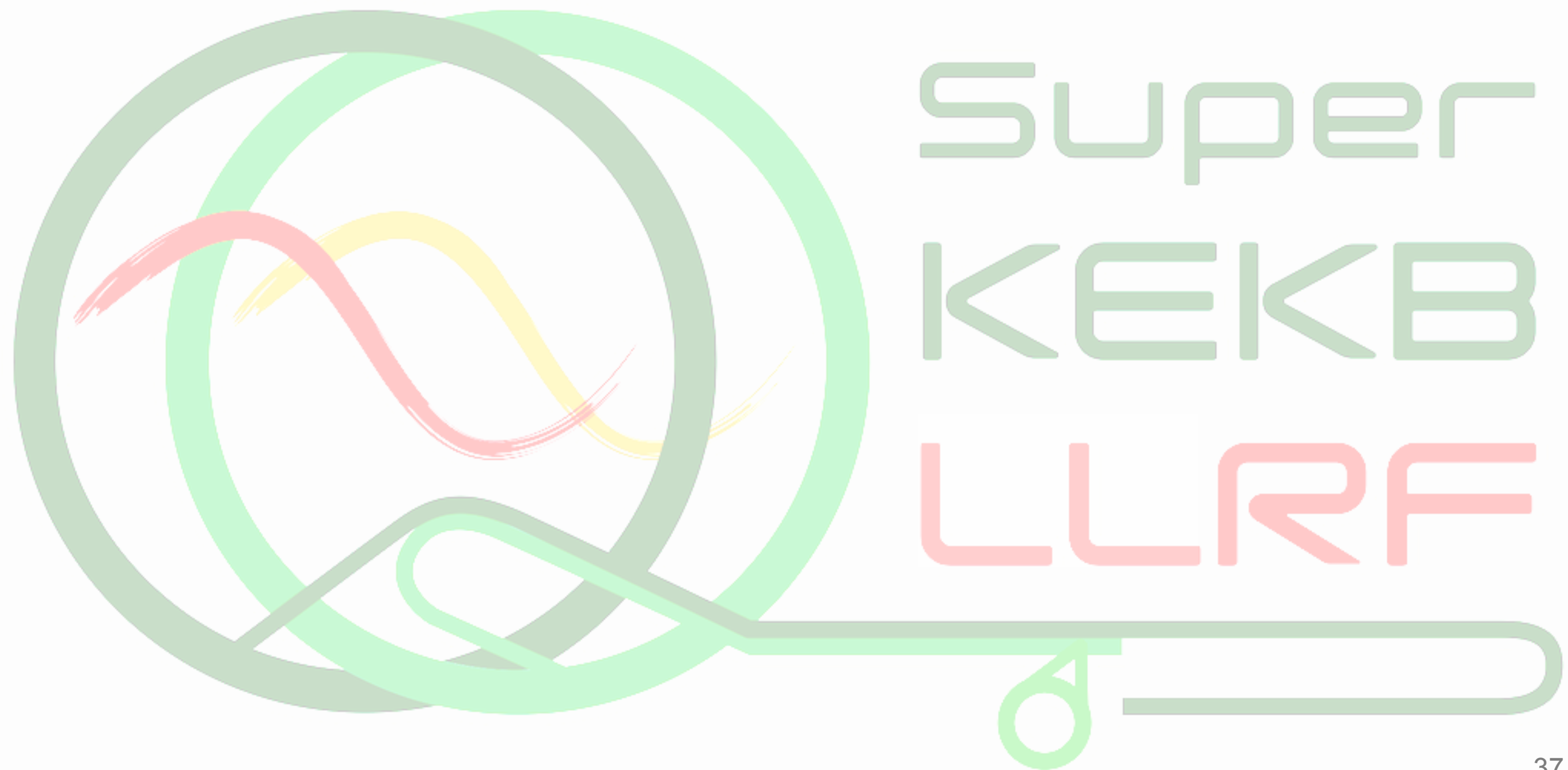
- Rearrangement of klystrons and the power supplies were completed.
- Manufacturing of the reinforced HPRF components were completed.
 - ➔ The remaining maintenance and connection of the waveguide system will be done in 2015

5. Low Level RF Control System

- Installation of 9 new LLRF control systems and the cabling were completed at D4 and D5. The existing systems are also used for the other stations. The LLRF hardwares for the MR are ready.
- KLY-PLL implemented in the FPGA worked successfully in the high power test.
 - ➔ For the acc. operators, new user interfaces integrating the new and existing systems should be prepared.
 - ➔ The DR-LLRF control system will be produced and installed next JFY.



**Tank you
for your attention!**



Backup Slides

Super
KEKB
RF

Fundamentals of the ARES Cavity System

T. Kageyama, 2011.02

RF Parameters
of
the $\pi/2$ Accelerating Mode

$$U_a : U_s = 1 : 9$$

$$R / Q = 15 \, \Omega$$

$$Q = 1.1 \times 10^5$$

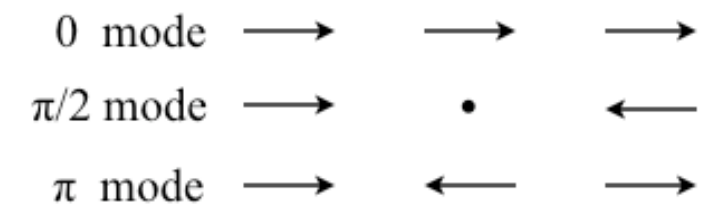
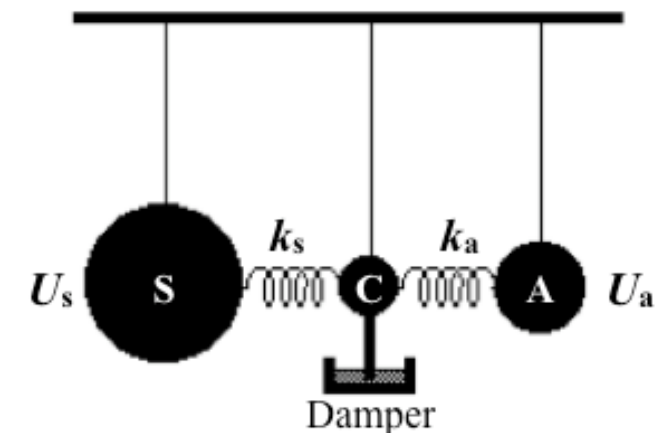
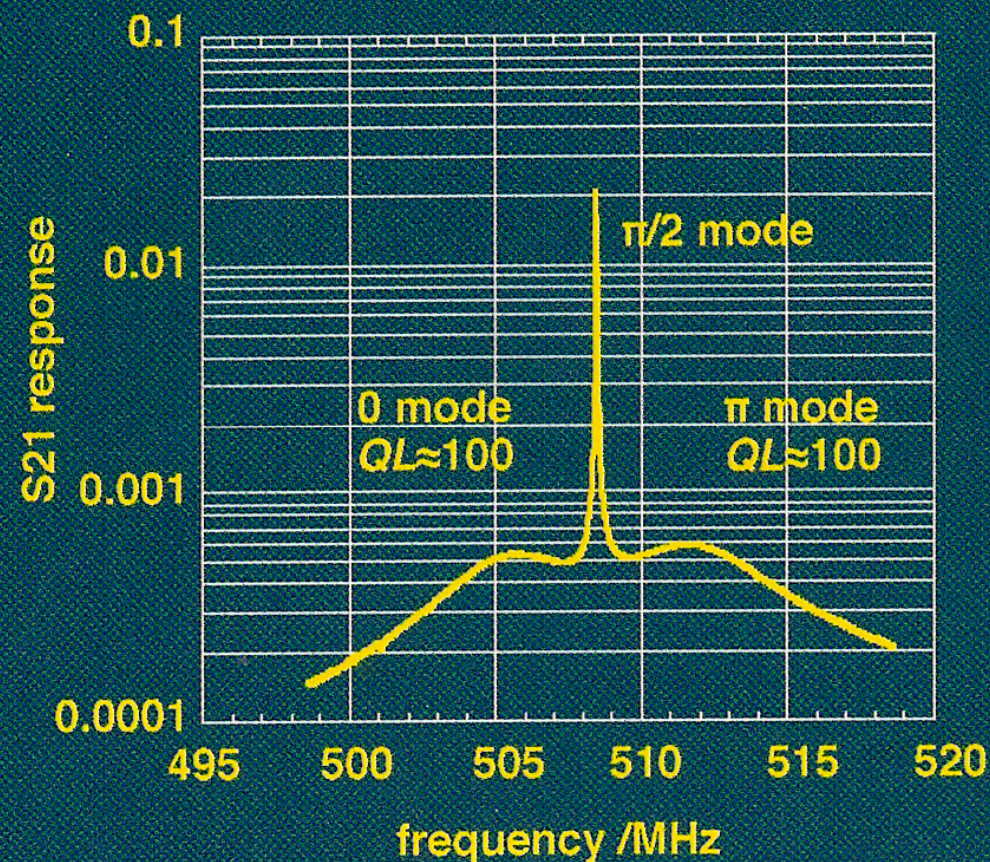
High-Power Performance

$P_c = 150 \, \text{kW}$ / ARES Cavity
generating
 $V_c = 0.5 \, \text{MV}$ (KEKB Design)

Maximum Continuous
 $P_c = 380 \, \text{kW}$
Maximum for 20 minutes
 $P_c = 450 \, \text{kW}$

$\pi/2$ - mode basics

$$U_a / U_s = k_s^2 / k_a^2$$



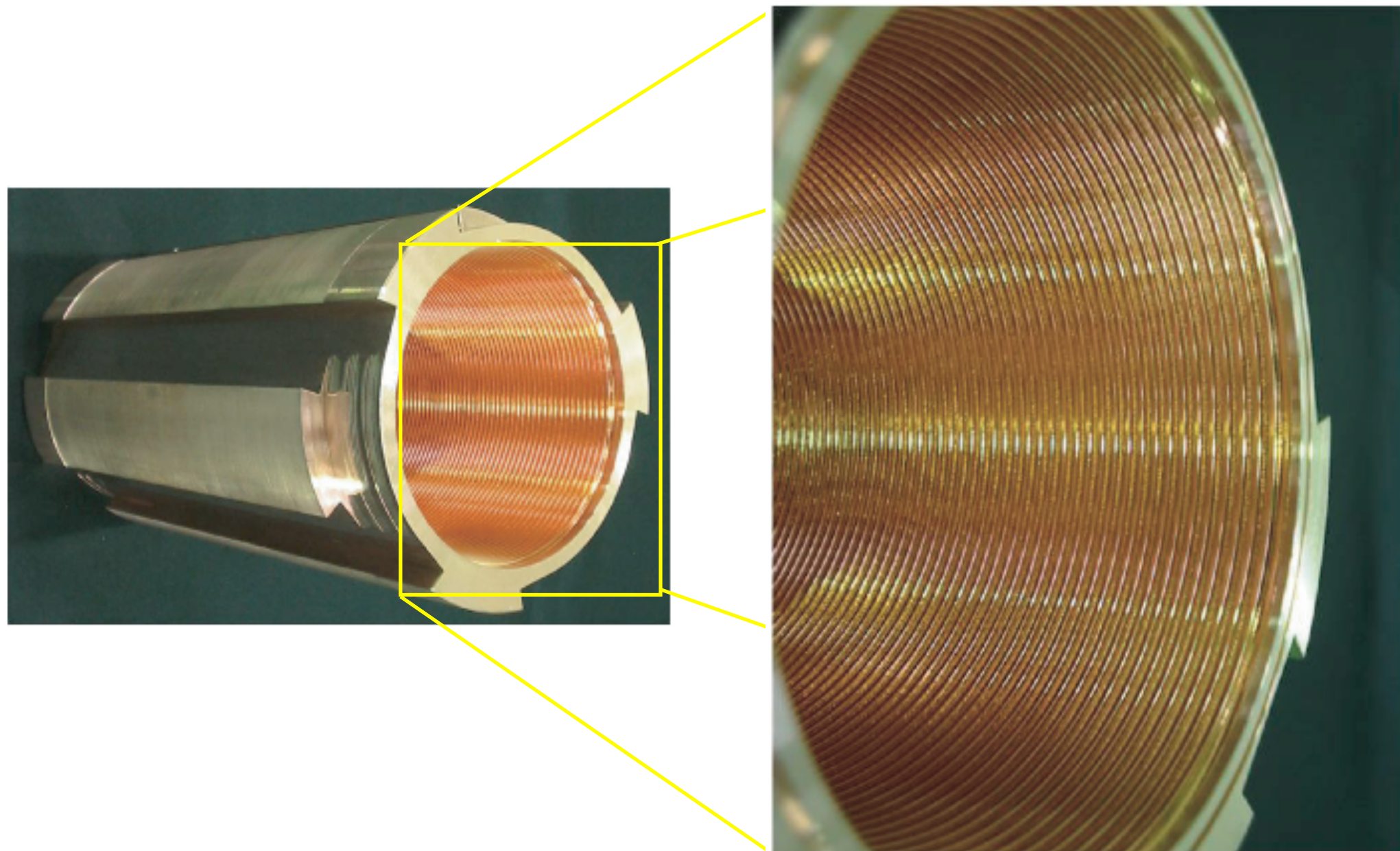
$$\Delta f_{\pi/2} = \Delta f_A / (1 + U_S / U_A)$$

\uparrow -28 kHz \uparrow -280 kHz \uparrow 9

Detuning against beam loading

Flywheel Energy Ratio $U_s / U_A = 9$ not changed.

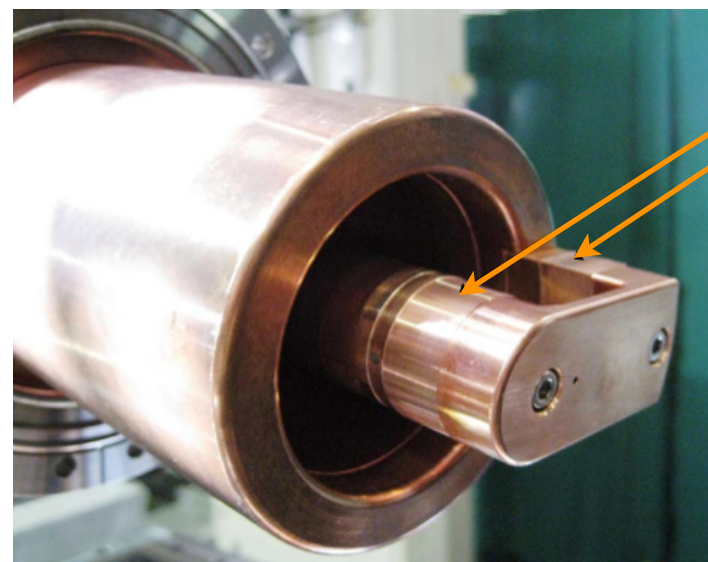
Fine circumferential grooving on the outer conductor surface
in order to suppress multipactoring discharge.



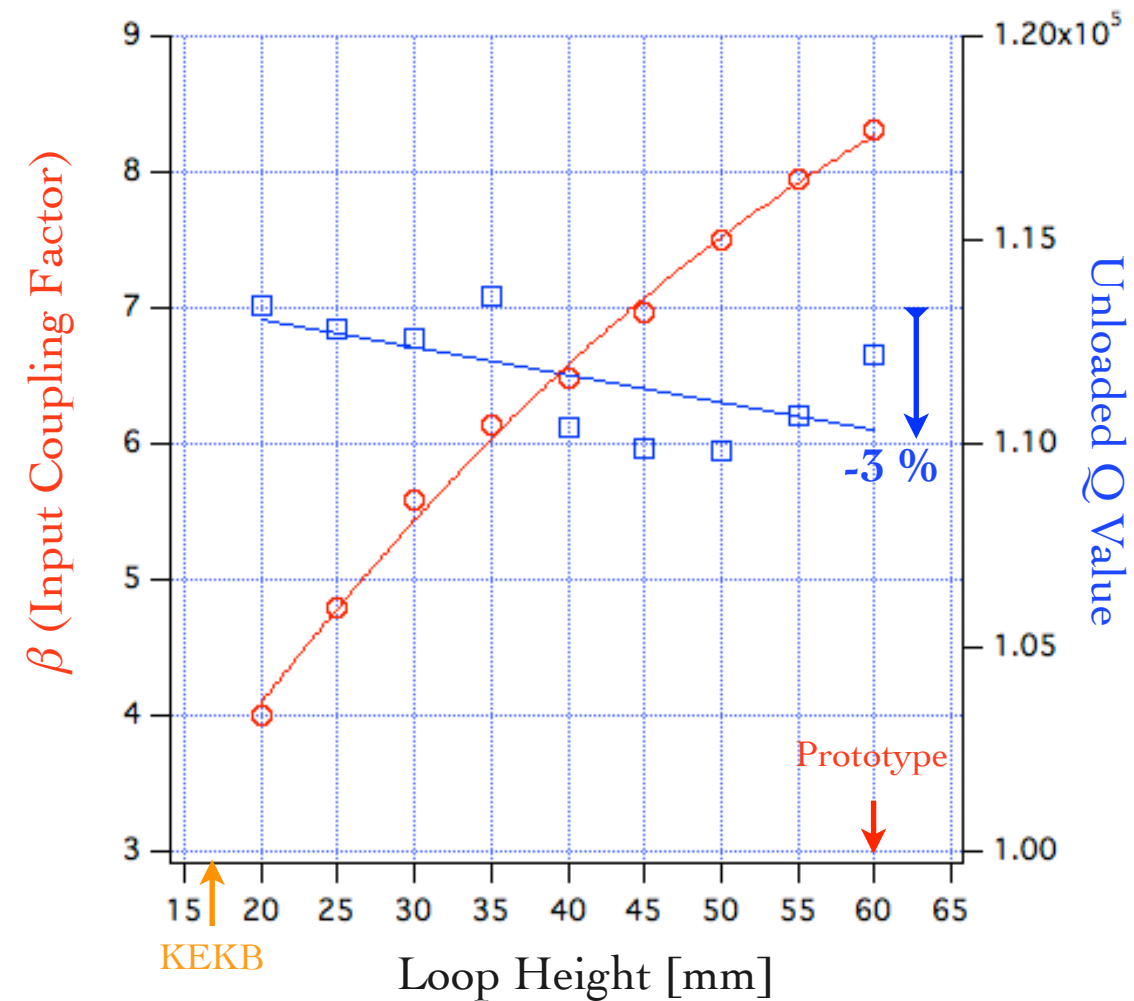
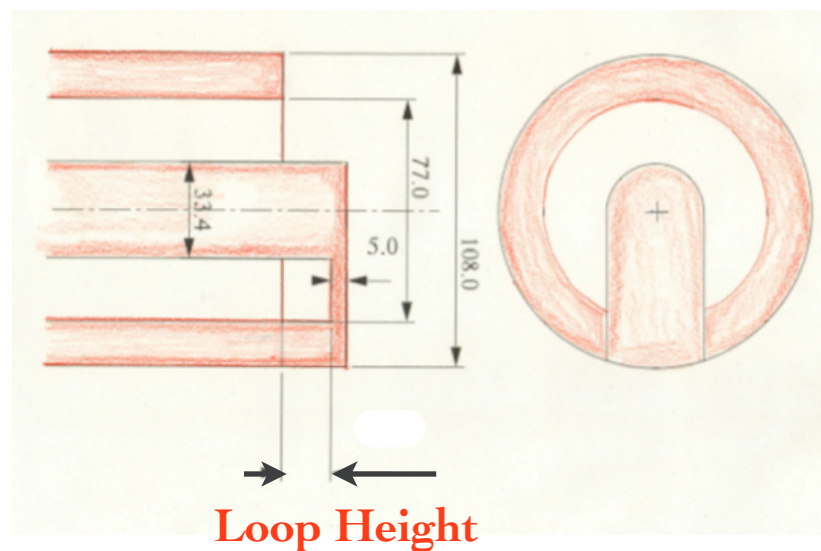
T. Abe

Successfully tested and used in actual KEKB operation.

Input Coupling Factor vs. Loop Height



copper spacers



K. Yoshino, H. Sakai, T. Kageyama

A prototype coupler with a loop height of 60 mm was fabricated in JFY 2009.

Instability due to RF cavities and cure

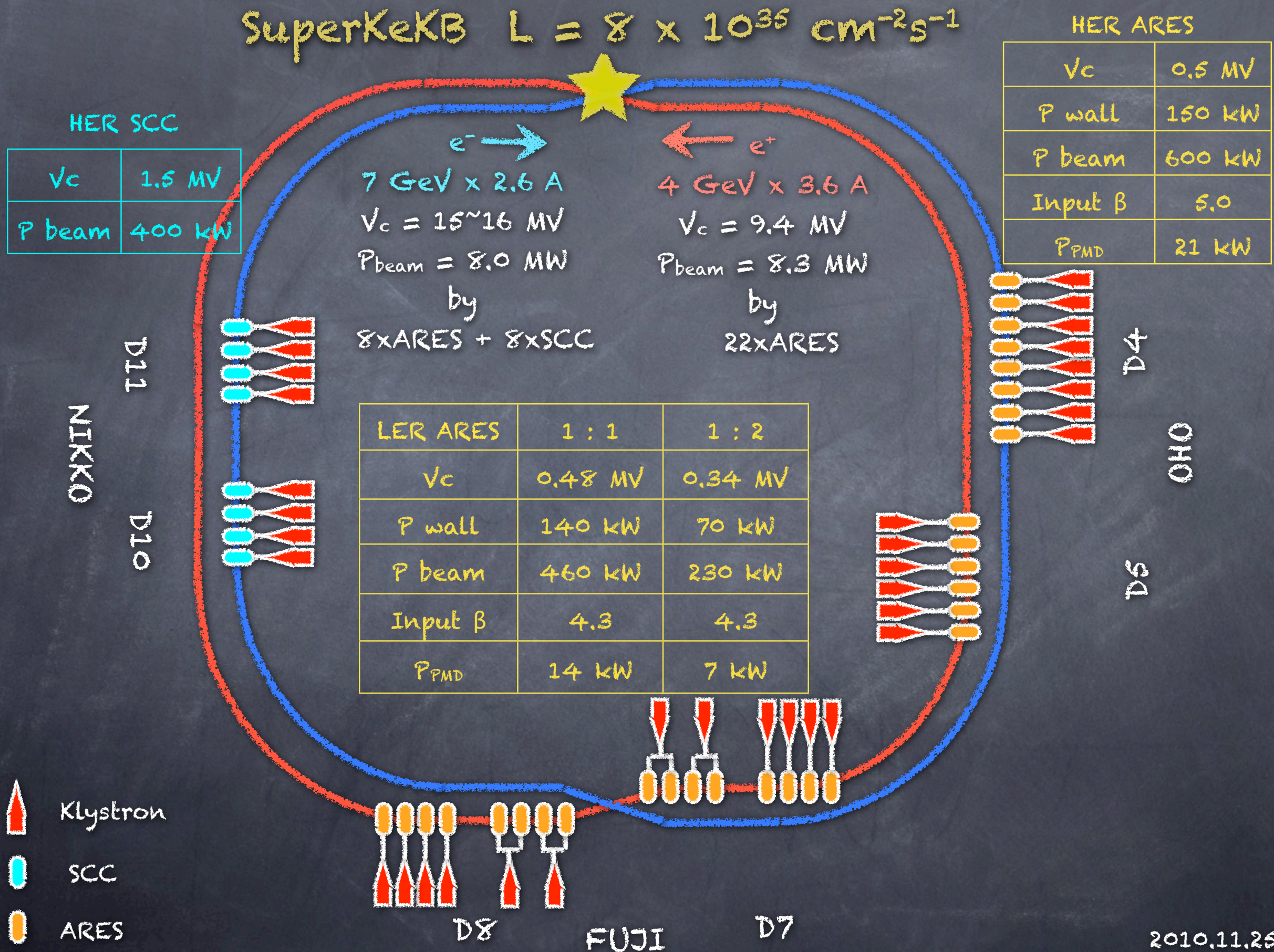
T. Kageyama, 2011.02

Ring	Longitudinal/Transverse	Cause	Frequency (MHz)	Growth time (ms)	Cure
LER	Longitudinal	ARES-HOM	1850	12	B-by-B FB
		ARES-0/ π	504	21	B-by-B FB
		-1 mode	508.79	4	-1 mode damper
LER	Transverse	ARES-HOM	633	7	B-by-B FB
HER	Longitudinal	ARES-HOM	1850	59	(no need)
		SCC-HOM	1018	58	(no need)
		-1 mode	508.79	4	-1 mode damper
HER	Transverse	ARES-HOM	633	39	(no need)
		SCC-HOM	688	14	B-by-B FB

Longitudinal bunch-by-bunch FB will be needed to suppress coupled bunch instabilities driven by RF cavities.

RF Power for Ultimate Stage

T. Kageyama, 2011.02



22 ARES Cavities operated for LER ($I_b=3.6A$)

T. Kageyama, 2011.02

RF frequency	508.869 MHz	
Flywheel Energy Ratio U_S / U_A	9	unchanged
Cavity Voltage V_c	0.48 MV	$P(\text{wall}) = 140 \text{ kW}$
Detuning Frequency $\Delta f_{\pi/2} / \Delta f_{AC}$	-28 kHz / -280 kHz	$P(\text{beam}) = 460 \text{ kW}$
Input Coupling Factor β	5.0	β (optimum) = 4.3
CBI (-1 mode) due to the Acc. mode	$\tau = 4 \text{ ms}$	RF feedback
CBI due to the 0 and π modes	$\tau = 21 \text{ ms}$	bunch-by-bunch FB

HOM Power Estimation for LER

T. Kageyama, 2011.02

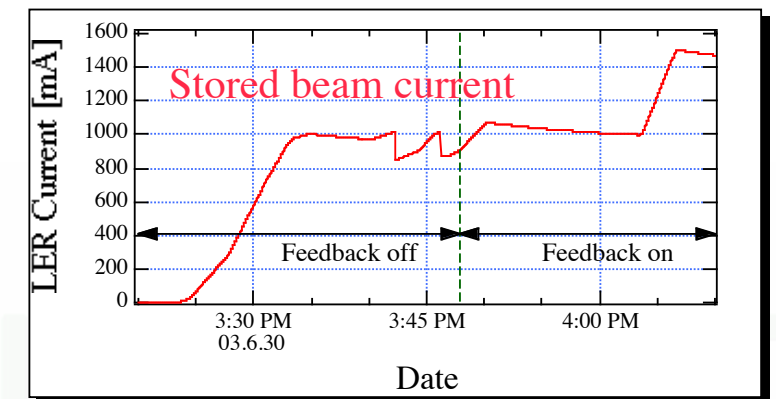
	KEKB LER Sep. 21, 2004	SuperKeKB LER	Power Handling Capability verified at 1.25 GHz	Factor of Safety
I_{beam} [A]	1.6	3.6	-	-
N_{bunch}	1293	2503	-	-
σ_z [mm]	7	6	-	-
k [V/pC]	0.40 (0.39 [†])	0.44	-	-
P_{HOM} /ARES [kW]	5.4 [†]	17	-	-
P_{HOM} /HWG [kW]	1.05 [†]	3.3	5.0	5.0/3.3 = 1.5
P_{HOM} /Groove [kW]	0.3 [†]	0.93	1.2	1.2/0.93 = 1.3

[†]based on calorimetric measurement

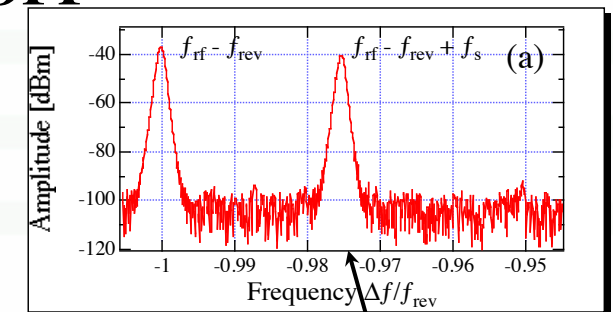
The -1 mode feedback

In the KEKB Operation

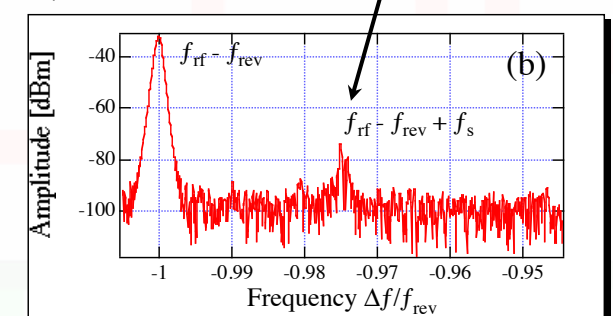
- Beam current was limited due to the -1 mode instability at 1 A in LER and 1.2 A in HER, much lower current than expected.
- The -1 mode digital feedback selectively reduces impedance at the driving frequency.
- After the -1 mode feedback was installed, the beam current could be successfully increased.



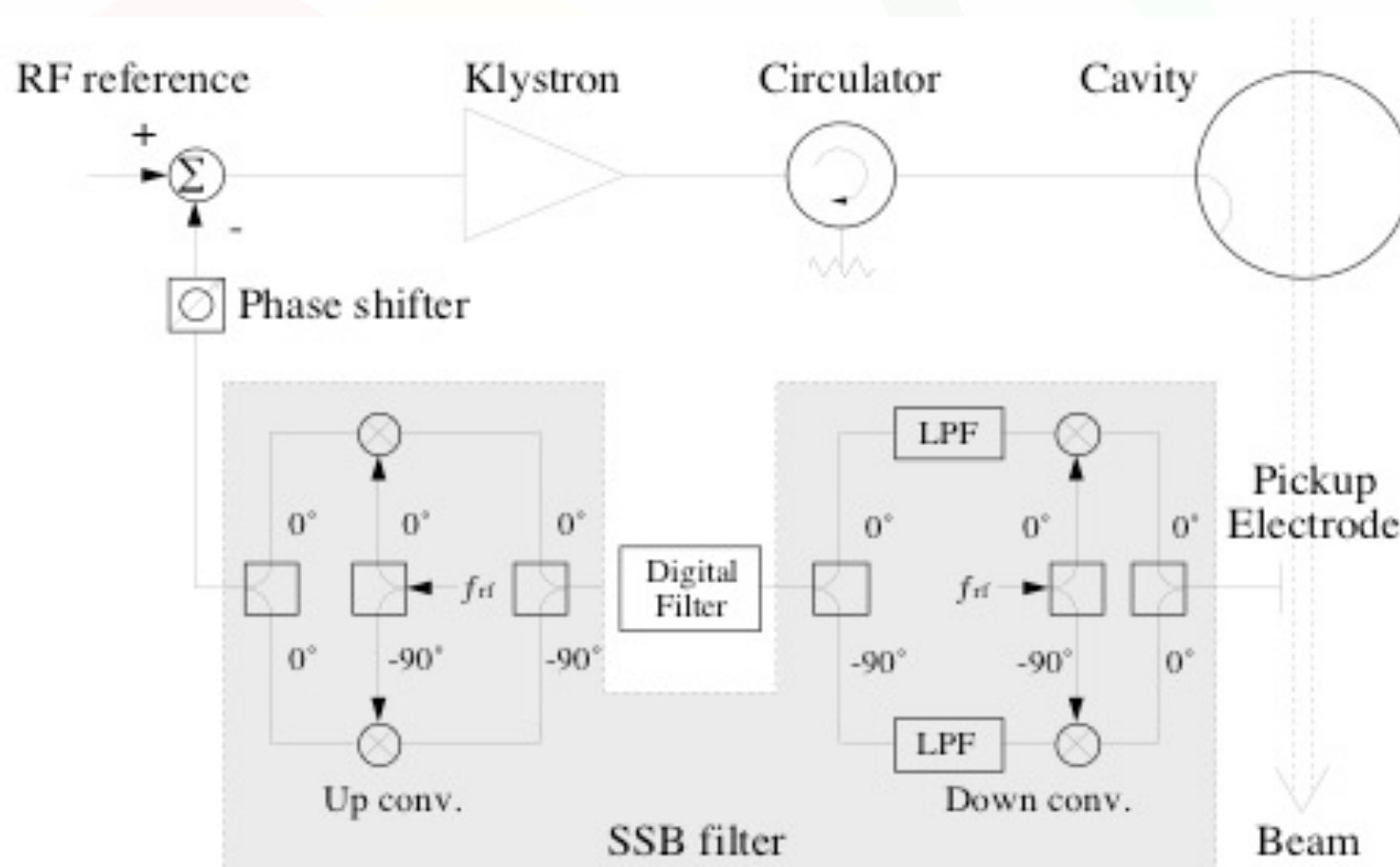
FB OFF



FB ON



-1 mode sideband

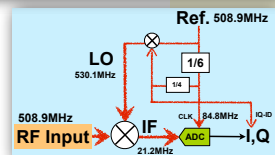


ARES Cavity Simulator

T. Kobayashi, et. al., Proc. of the 9th Annual Meeting of Particle Accelerator Society of Japan, WEPS121 (2012)

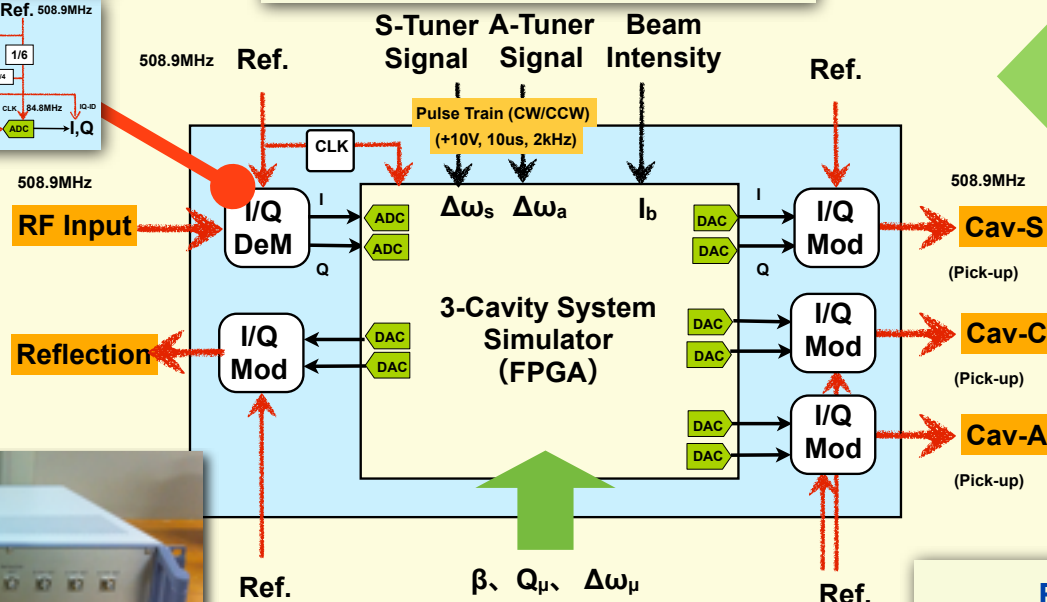
ARES Cavity Simulator

IQ-Sampling of IF Signal



RF Input
(508.9MHz)

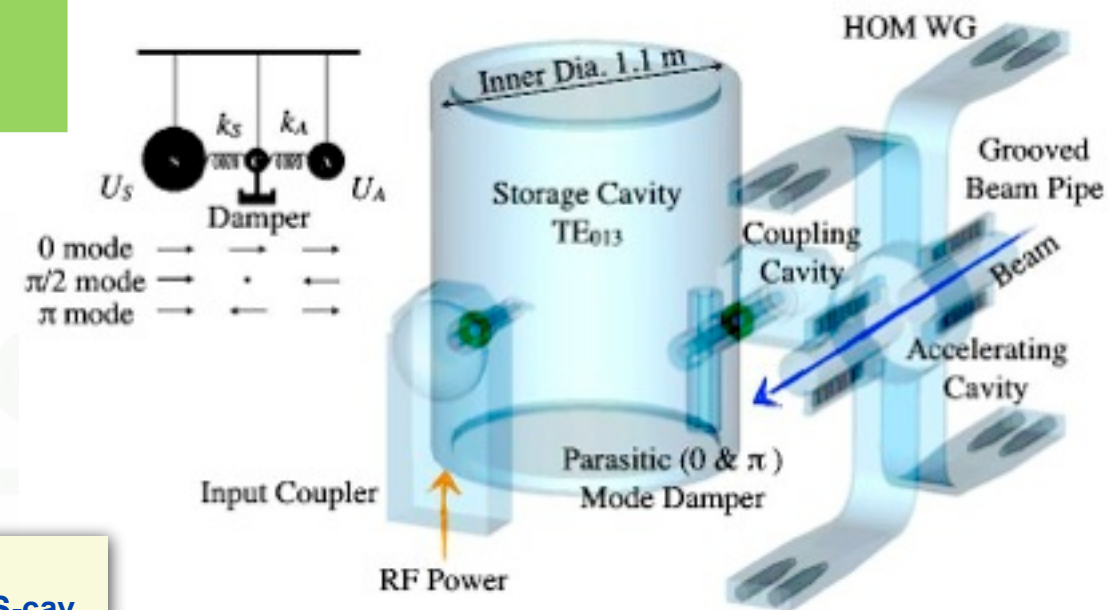
Tuner control pulses (rear panel)



RF Output
Reflection, A, C, S-cav.

The ARES Cavity

T. Kageyama, et. al.



A-Cav

C-Cav

S-Cav

$$\begin{bmatrix} V_{Ar}^{n+1} \\ V_{Ai}^{n+1} \\ V_{Cr}^{n+1} \\ V_{Ci}^{n+1} \\ V_{Sr}^{n+1} \\ V_{Si}^{n+1} \end{bmatrix} = \begin{bmatrix} 1 - \Delta t \cdot \omega_{a/2} & -\Delta t \Delta \omega_a & 0 & K_a \Delta t \cdot \omega_{a/2} Q_a & 0 & 0 \\ \Delta t \Delta \omega_a & 1 - \Delta t \cdot \omega_{a/2} & -K_a \Delta t \cdot \omega_{a/2} Q_a & 0 & 0 & 0 \\ 0 & K_a \Delta t \cdot \omega_{c/2} Q_c & 1 - \Delta t \cdot \omega_{c/2} & -\Delta t \Delta \omega_c & 0 & K_s \Delta t \cdot \omega_{c/2} Q_c \\ -K_a \Delta t \cdot \omega_{c/2} Q_c & 0 & \Delta t \Delta \omega_c & 1 - \Delta t \cdot \omega_{c/2} & -K_s \Delta t \cdot \omega_{c/2} Q_c & 0 \\ 0 & 0 & 0 & K_s \Delta t \cdot \omega_{s/2} Q_s & 1 - (\beta + 1) \Delta t \cdot \omega_{s/2} & -\Delta t \Delta \omega_s \\ 0 & 0 & -K_s \Delta t \cdot \omega_{s/2} Q_s & 0 & \Delta t \Delta \omega_s & 1 - (\beta + 1) \Delta t \cdot \omega_{s/2} \end{bmatrix} \begin{bmatrix} V_{Ar}^n \\ V_{Ai}^n \\ V_{Cr}^n \\ V_{Ci}^n \\ V_{Sr}^n \\ V_{Si}^n \end{bmatrix} + \begin{bmatrix} \Delta t \cdot \omega_{a/2} R_A I_{Br}^n \\ \Delta t \cdot \omega_{a/2} R_A I_{Bi}^n \\ 0 \\ 0 \\ \Delta t \cdot \omega_{s/2} R_s I_{Gr}^n \\ \Delta t \cdot \omega_{s/2} R_s I_{Gi}^n \end{bmatrix}$$

Reflection

$$\begin{cases} V_{Rr}^{n+1} = \sqrt{\beta} \cdot V_{Sr}^n - \frac{R_s I_{Gr}^n}{2\sqrt{\beta}} \\ V_{Ri}^{n+1} = \sqrt{\beta} \cdot V_{Si}^n - \frac{R_s I_{Gi}^n}{2\sqrt{\beta}} \end{cases}$$

- (1) Time-evolutionary simulation of baseband (I,Q-components) by FPGA in real-time.
- (2) Simulation of 3-cavity coupled system ($\pi/2$ mode operation).
- (3) Direct RF signal (509MHz) input & output.
- (4) Cavity reflection signal is simulated in real-time response.
- (5) Tuner control (tuning/detuning) can be also simulated with pulse train signal input.
- (6) Beam loading effect can be included.
- (7) Cavity parameters is variable arbitrarily.
- (8) Bench-top use or rack mounting

$$\Delta t = \frac{1}{f_{clock}} \quad \omega_{\mu/2} = \frac{\omega_{\mu}}{2Q_{\mu}} \quad \mu : s, c, a$$

$\Delta \omega_{\mu} = \omega_{\mu} - \omega_{rf}$: Detuning β : Input Coupling

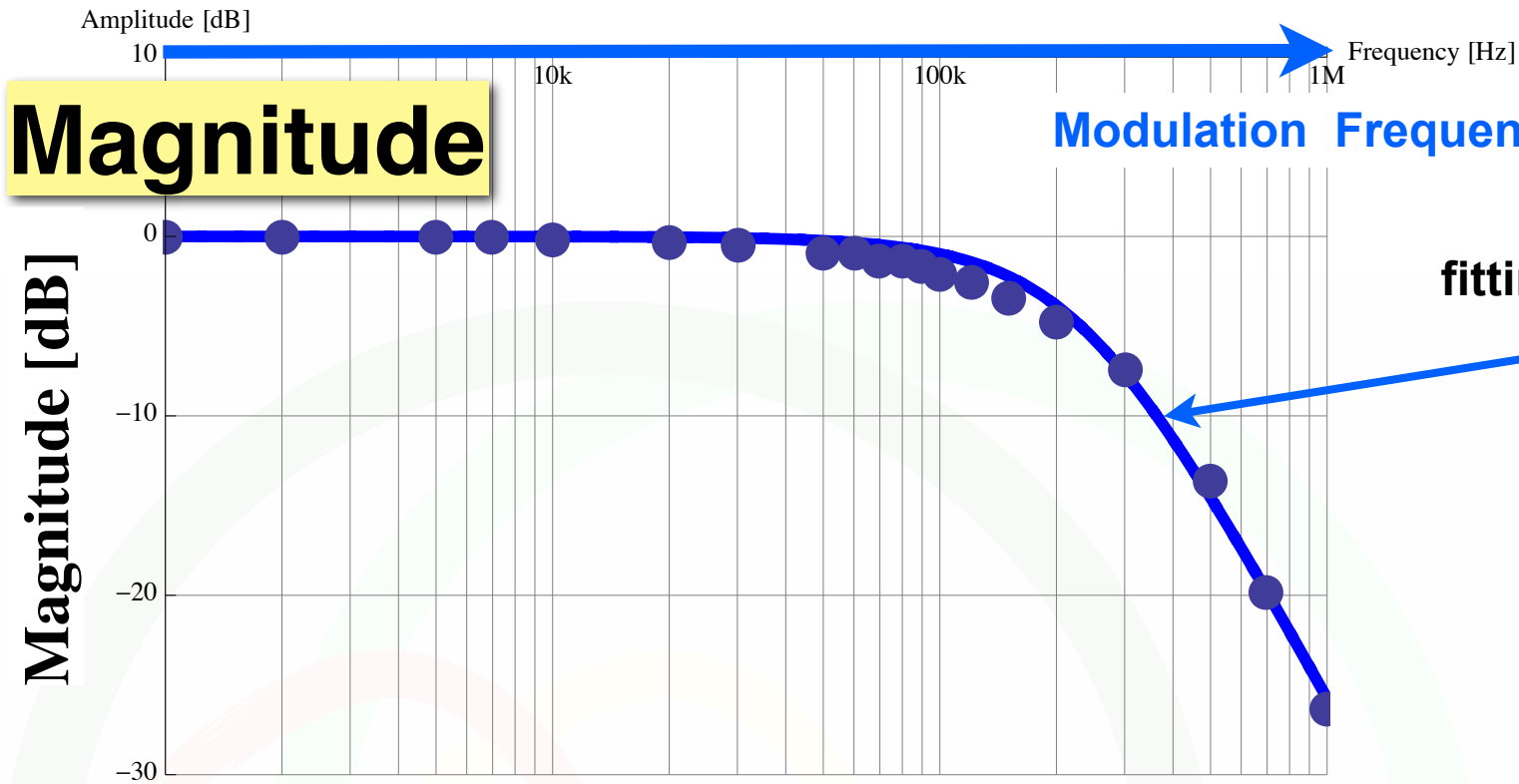
$$K_{\mu} = \frac{k_{\mu}}{2} \quad : \text{Coupling factor with C-cav.}$$

R_{μ} : Shunt Impedance

Response Property - Klystron Bandwidth

(open loop)

Measured Result



fitting curve with

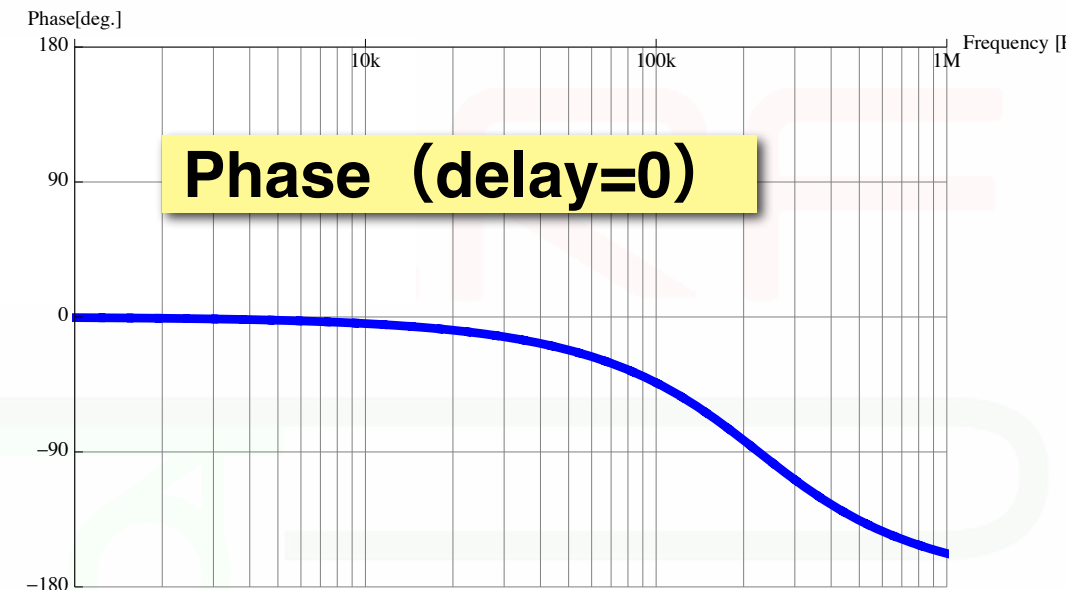
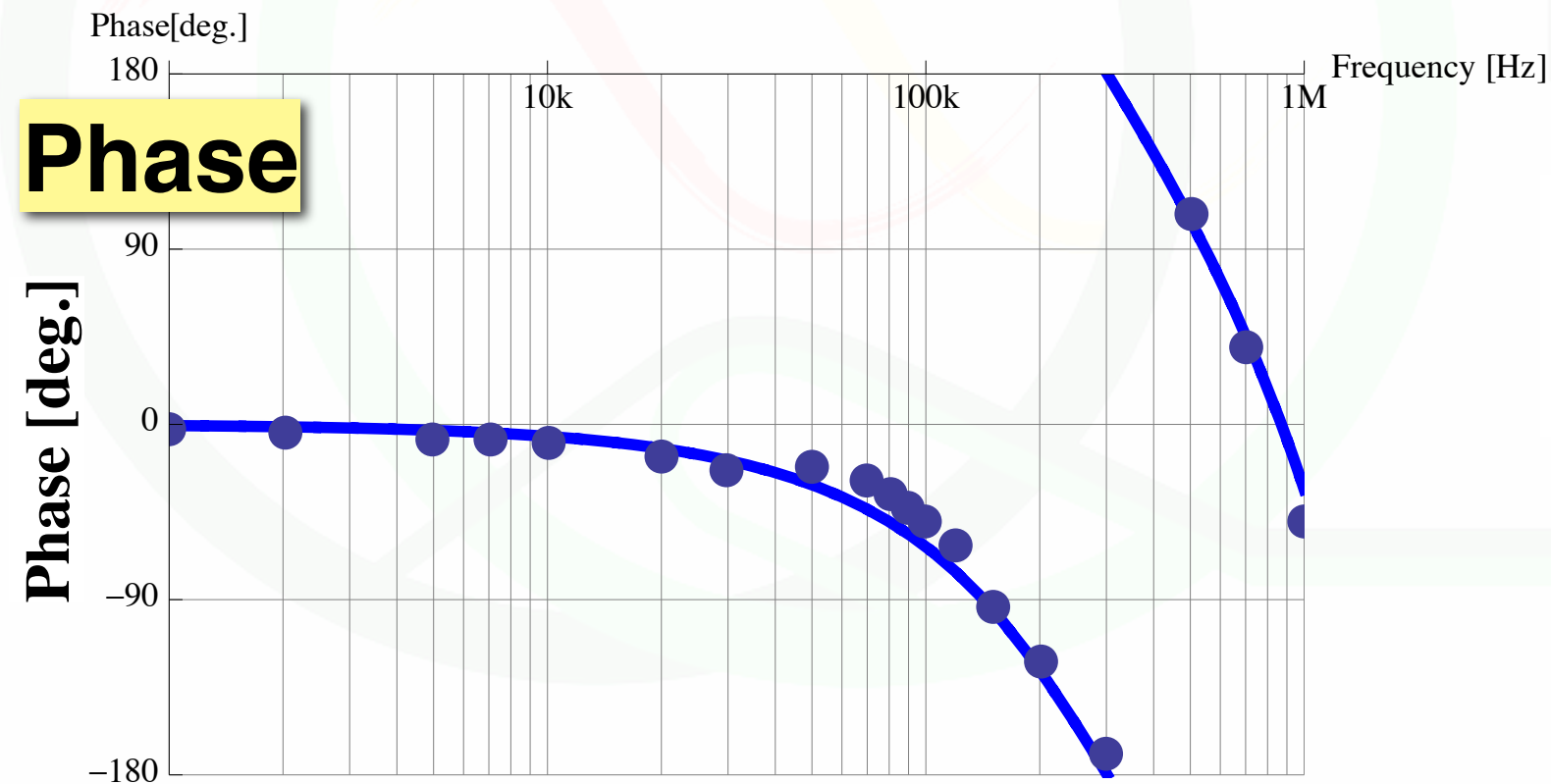
$$H_{kly}[s] = \frac{1}{1 + s / \omega_{kly} + s^2 / \alpha} \cdot e^{-s \cdot T_d}$$

T_d : Delay

$$\omega_{kly} = 130 \text{ kHz}$$

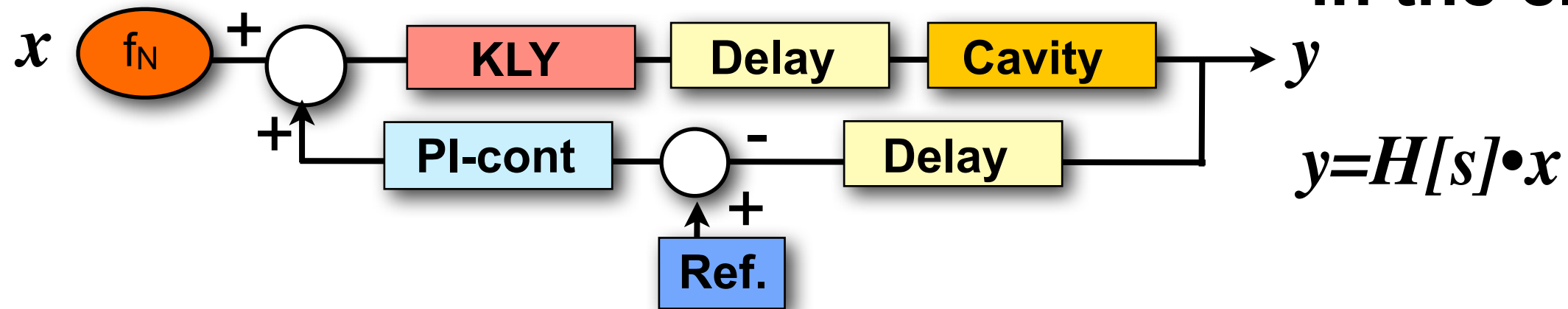
$$T_d = 650 \text{ ns}$$

$$\alpha = 2.1 \times 10^{12}$$



Disturbance Rejection Characteristics

in the closed loop



Magnitude (h_{11})

Calculation & Measurement

