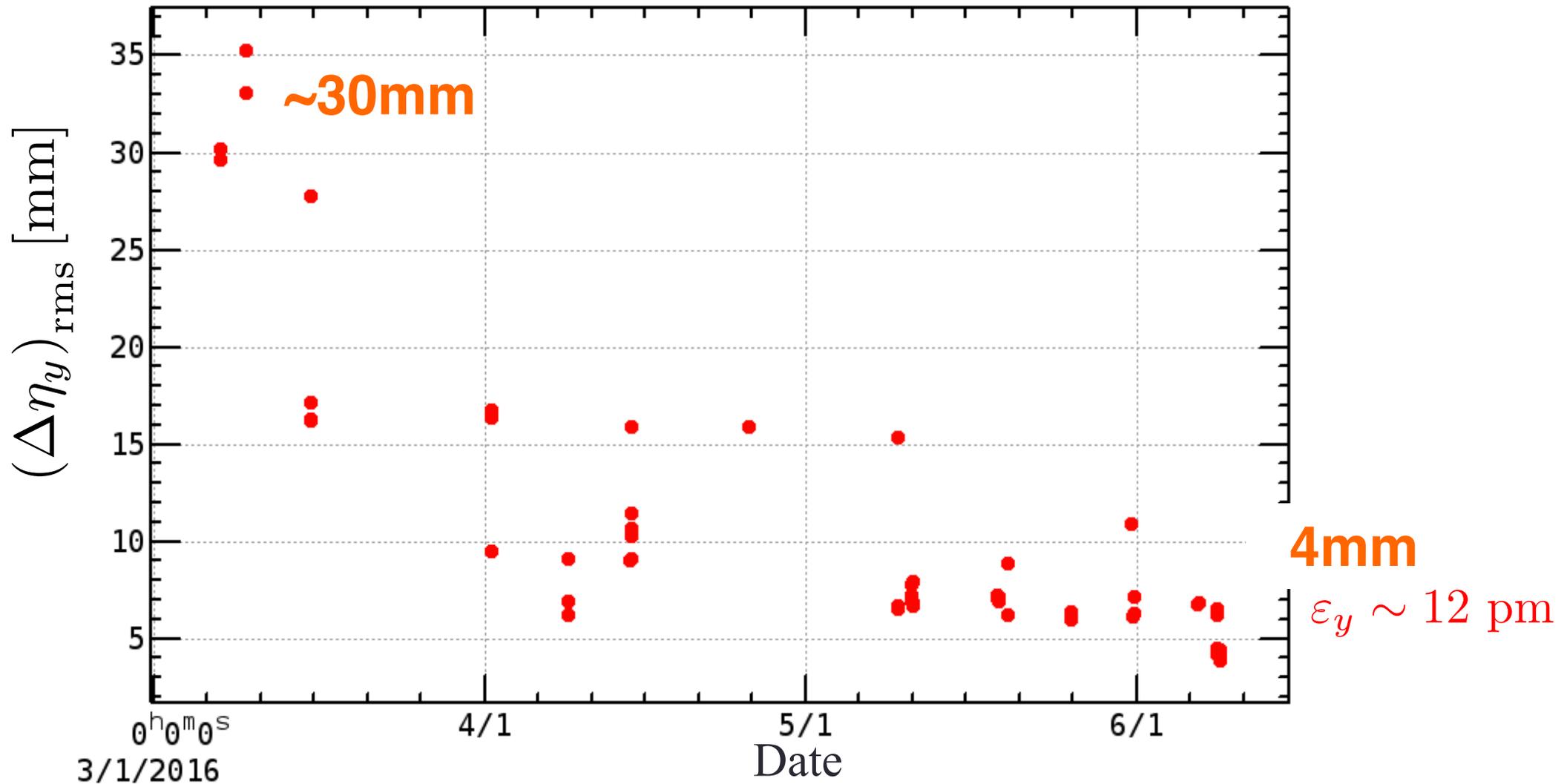


Optics Correction and Low Emittance Tuning

Hiroshi Sugimoto

for SuperKEKB Optics&Commissioning Group

History of residual vertical dispersion (LER)



- Optics correction and hardware calibration are iteratively repeated.
- Some details of optics correction are reported in this talk.

Establish optics measurement and correction tools

- Optics and orbit servers to control the magnet system.
- Continuous Closed orbit correction
- Tune Changer
- Optics measurement and correction
- Local-bump control
- etc...

Hardware calibration and bug hunt

- Polarity check of the magnet using beam measurement.
- Check BPM system (e.g. cabling, aging effect)
- Beam based alignment (BBA)
- etc...

Others

- Check validity of the model lattice and correct the model if needed.

Low emittance tuning (LET)

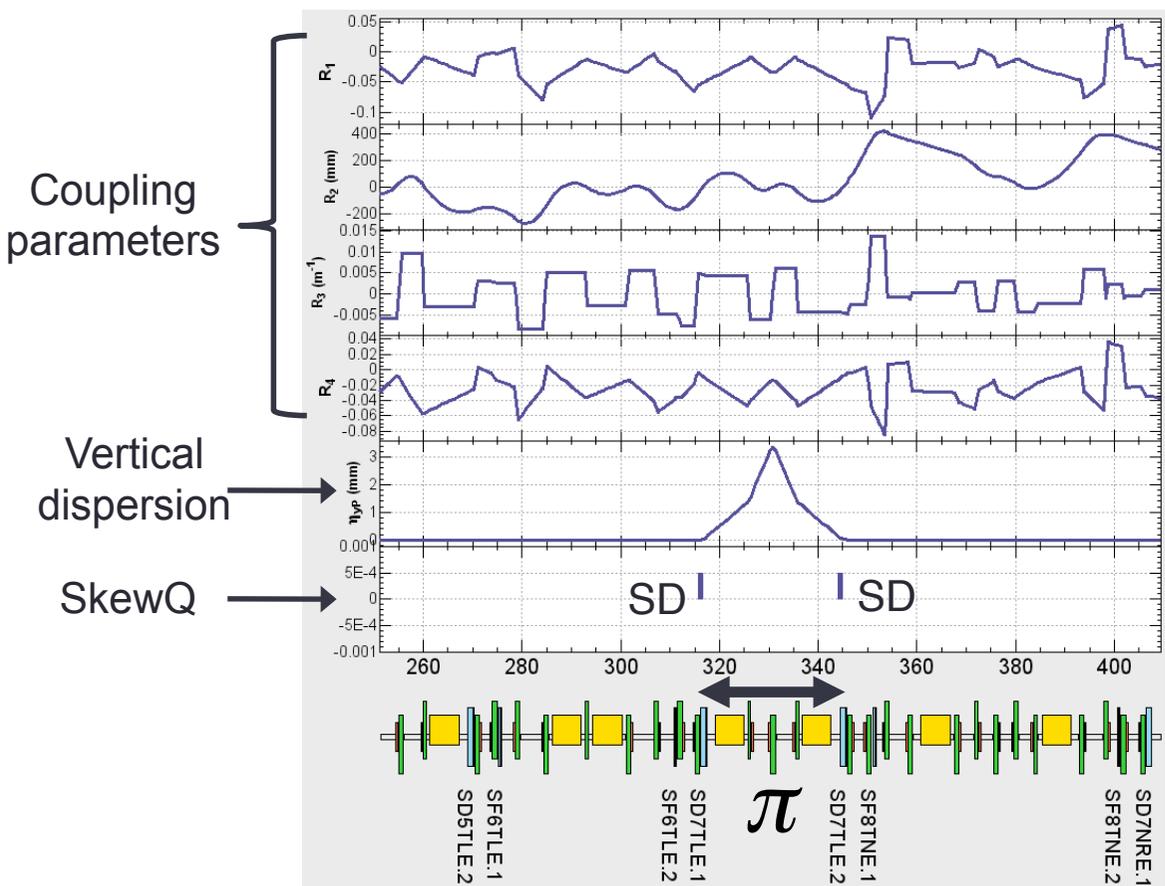
Target vertical emittance is $< 5-10$ pm.

- **Optics measurement with orbit response analysis**
 - Horizontal-vertical (XY) coupling:
Vertical leakage orbits induced by horizontal kicks.
 - Dispersion:
Response with RF frequency change.
 - Beta function:
Orbit response analysis with steering kicks.
- ~60 BPMs (per ring) can be used with turn by turn (TBT) mode.
 - Results are preliminary and not presented this report.

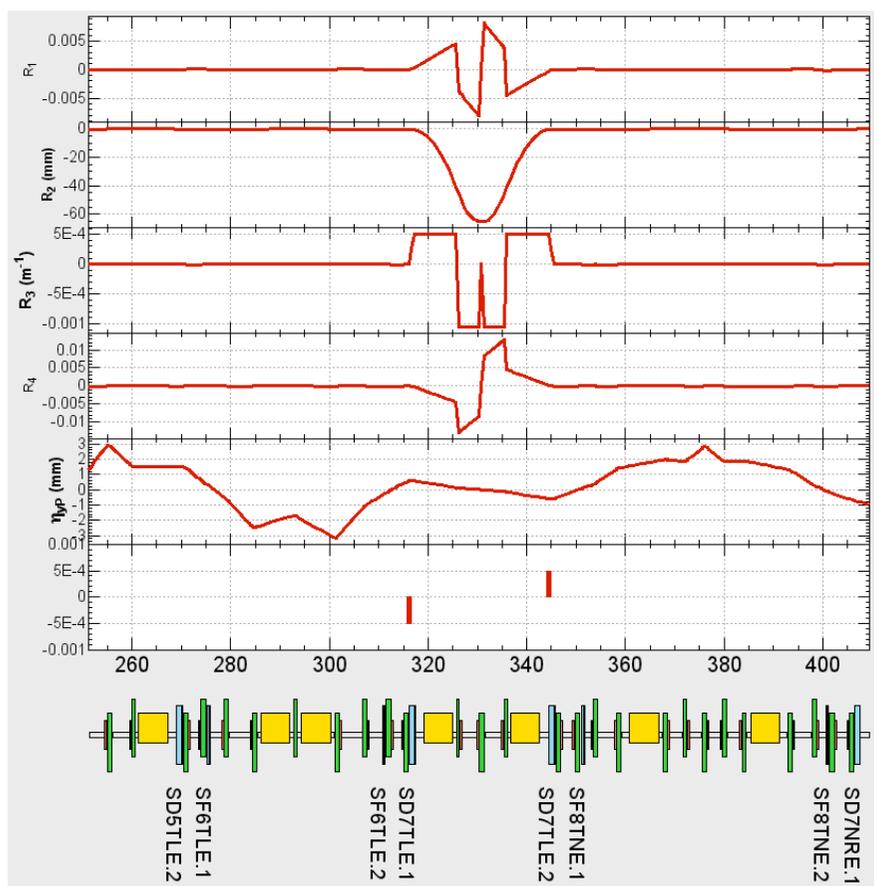
Orthogonal Correctors

- **Skew quadrupole(SkewQ) coil of sextupole magnet**
 Symmetric / asymmetric excitation of skew-corrector pair can be used as orthogonal correctors for coupling and vertical dispersion.
 The orthogonality allows us to reduce size of the problem.

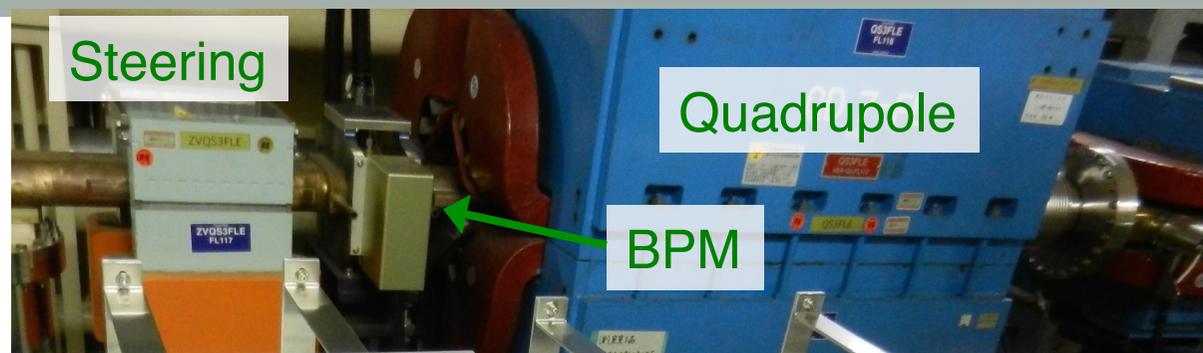
Symmetric Excitation
(XY-coupling corrector)



Asymmetric Excitation
(Vertical-dispersion corrector)



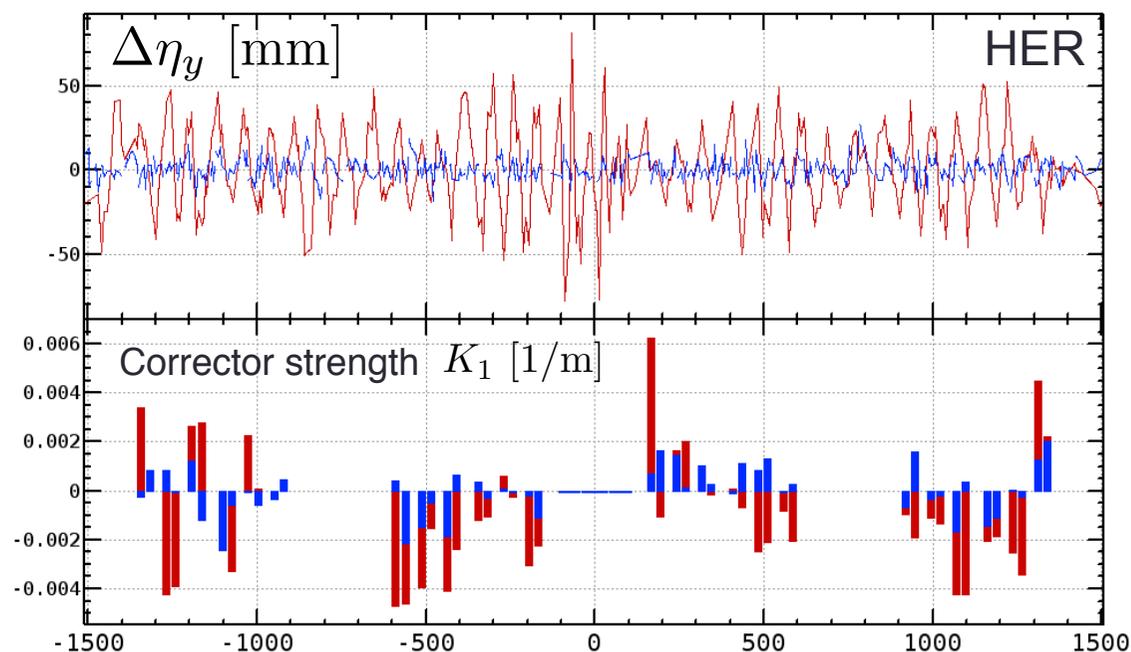
Beam Based Alignment (BBA)



- All quadrupole magnets have BPM. (~ 450 BPMs per ring)
- Calibrate BPM offset so that the beam passes through the magnetic center of the nearby magnet
- The measurement is carried out in spare moments from vacuum scrubbing.

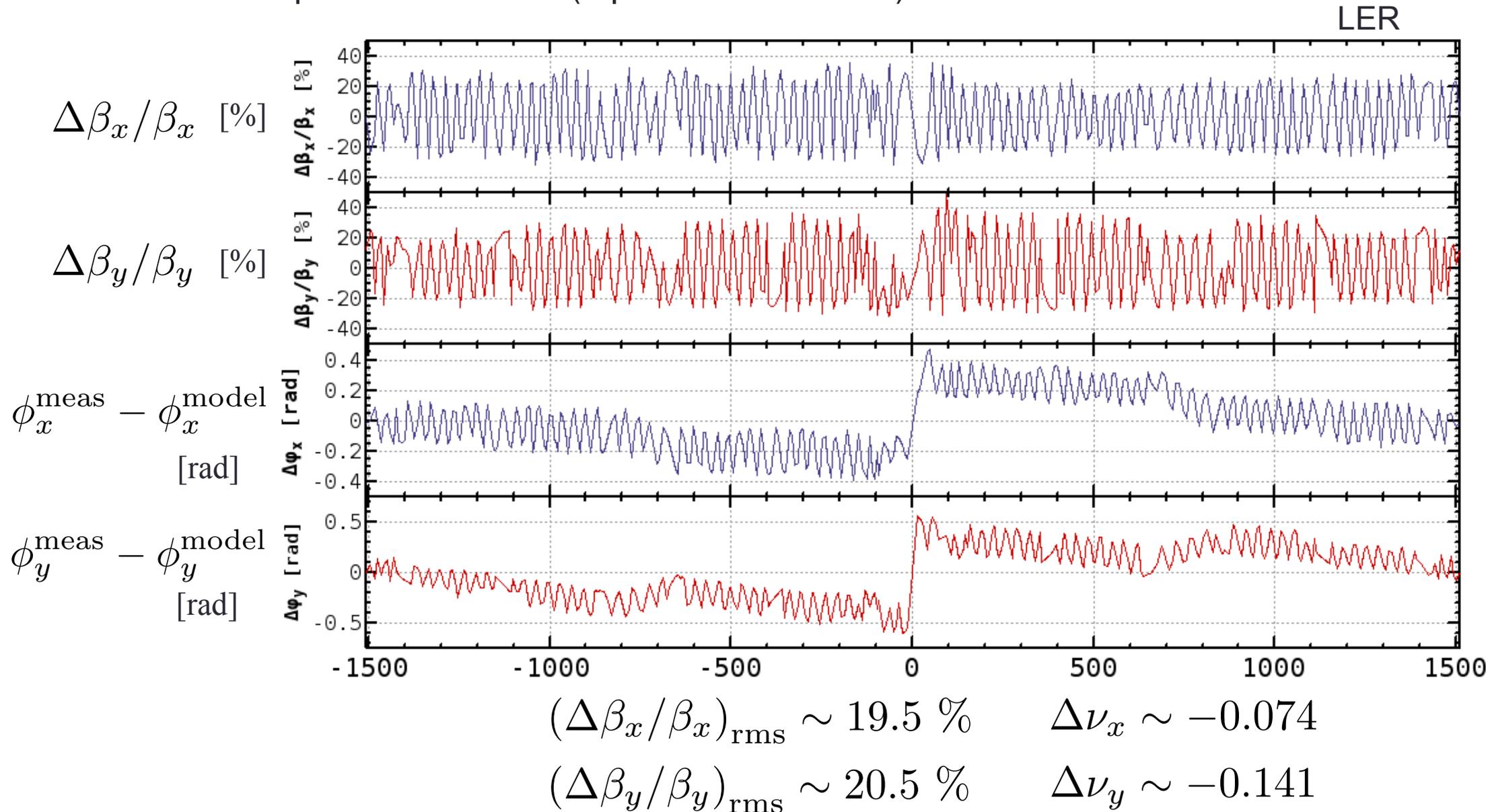
Benefit from BBA

- **Before BBA:** Hit hardware limit of corrector strength.
- **After BBA:** Required corrector strength is remarkably reduced and allows us to further correction.



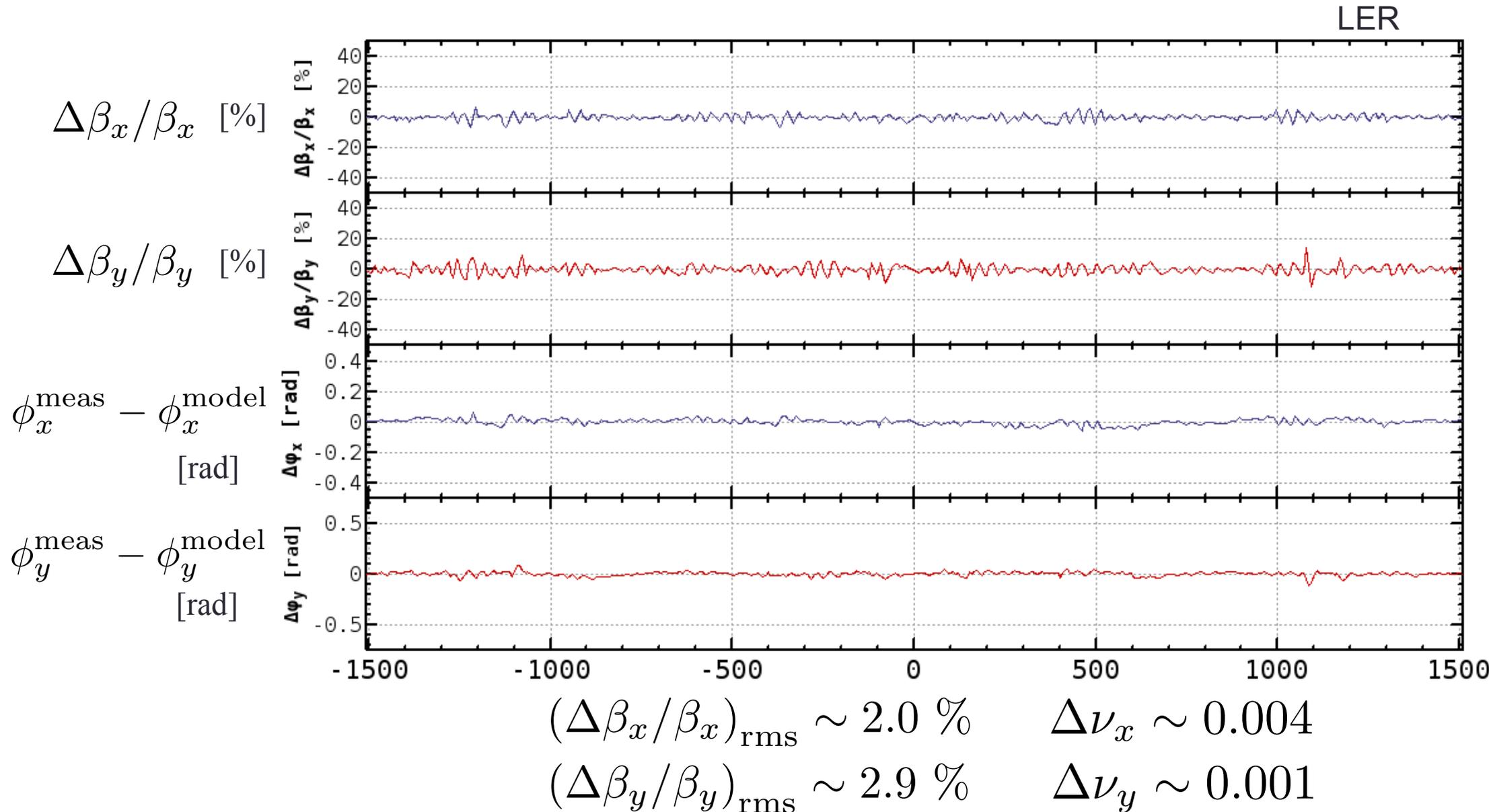
Beta-Beat before Correction

- Beta and phase functions are extracted from orbit response.
12 orbit responses are used.(6 per each direction)



Beta-Beat after Correction

- Use quadrupole families distributed over the ring.



Horizontal Dispersion

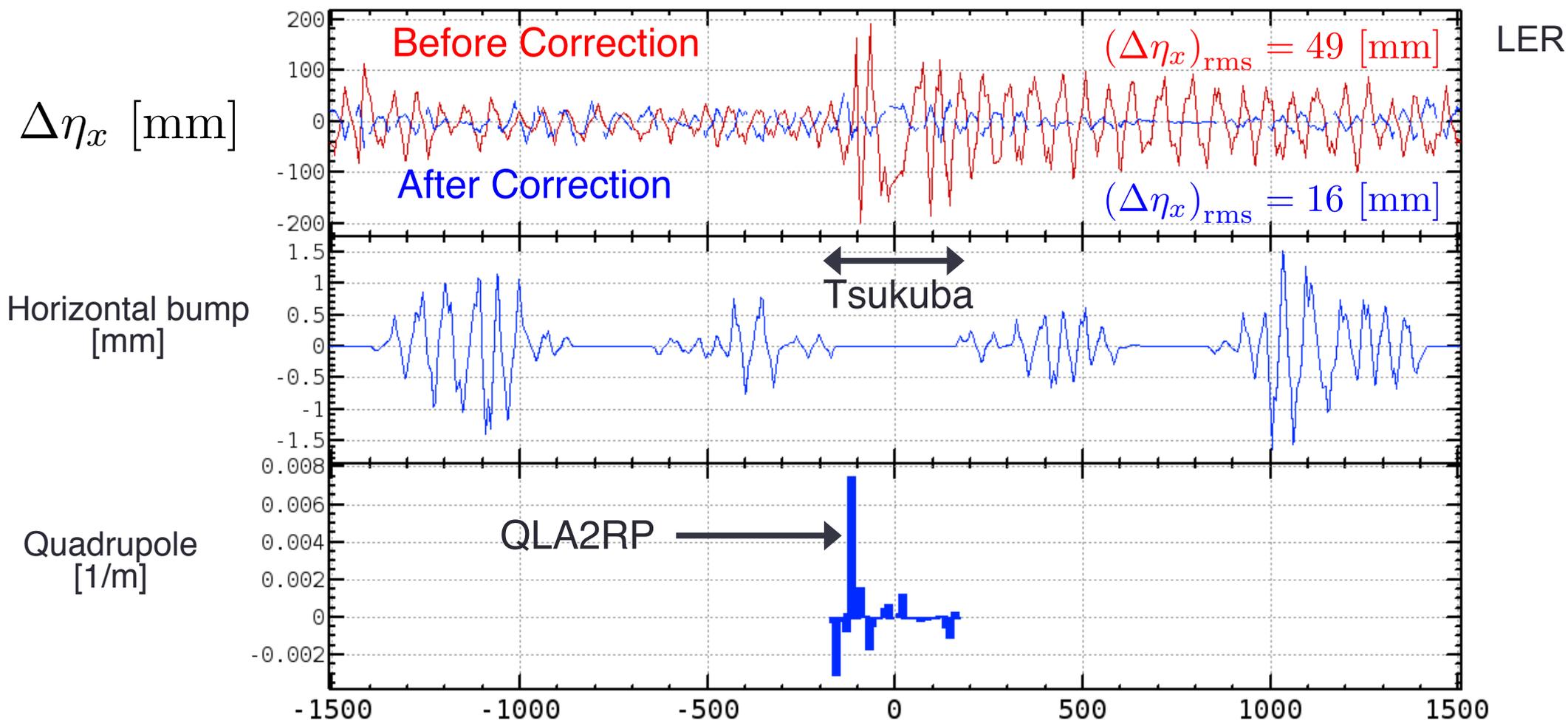
- **Correction with horizontal orbital bumps at sextupoles.**

Found that uncorrectable dispersion remains.

The error source seems to be located in the Tsukuba straight section.

- **Quadrupoles in the Tsukuba section is additionally used.**

A magnet name QLA2RP somehow shows the strongest corrector strength.



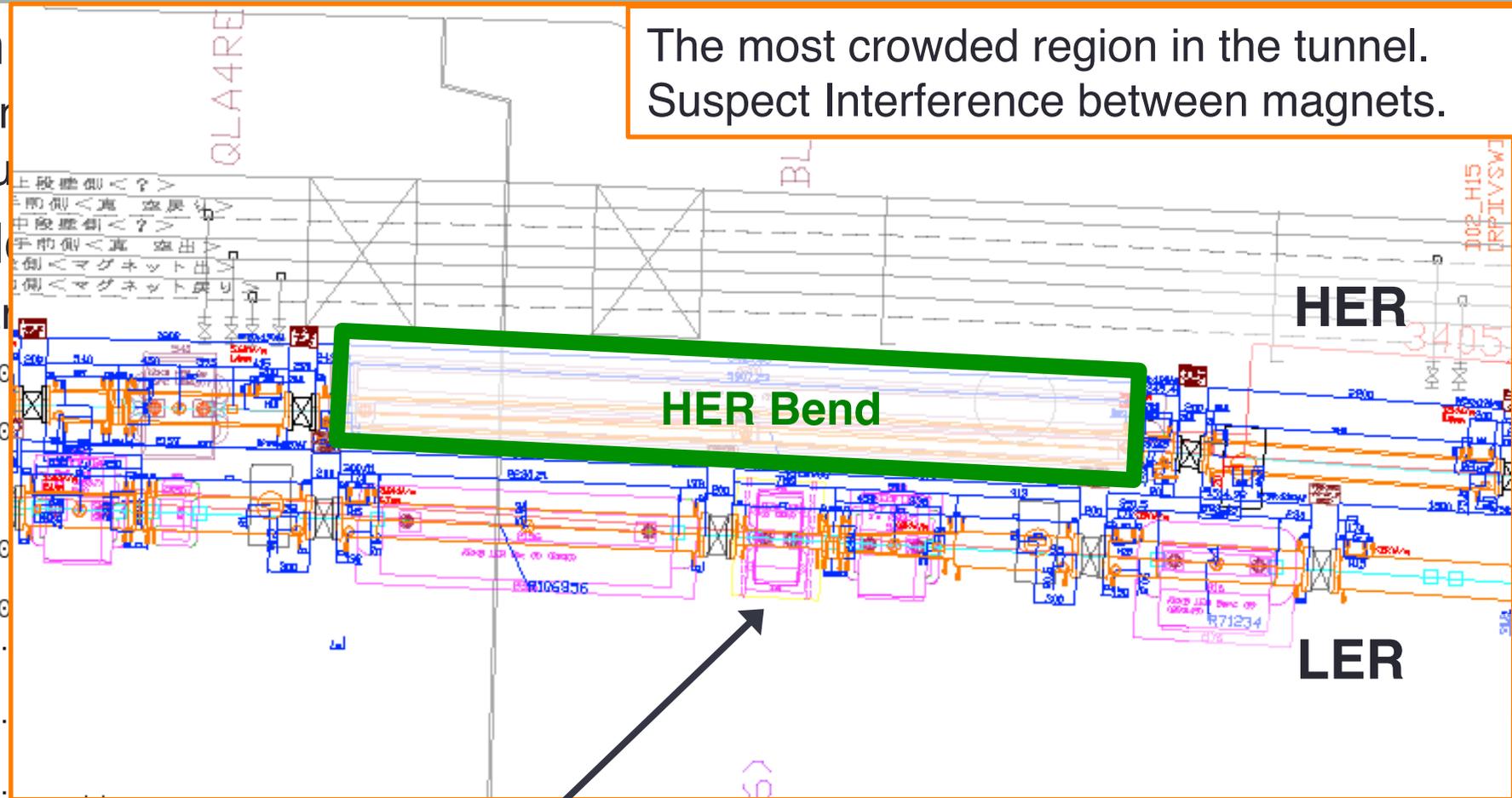
Horizontal Dispersion

- **Correction**

Found that un
The error sou

- **Quadrupole**

A magnet na

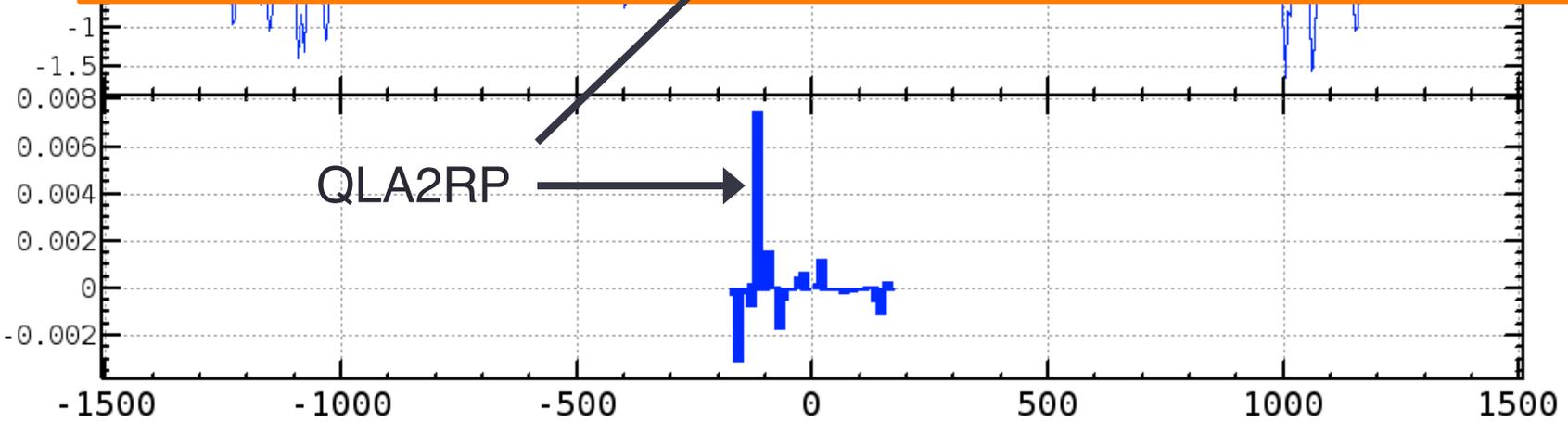


The most crowded region in the tunnel.
Suspect Interference between magnets.

$\Delta\eta_x$ [mm]

Horizontal bump [mm]

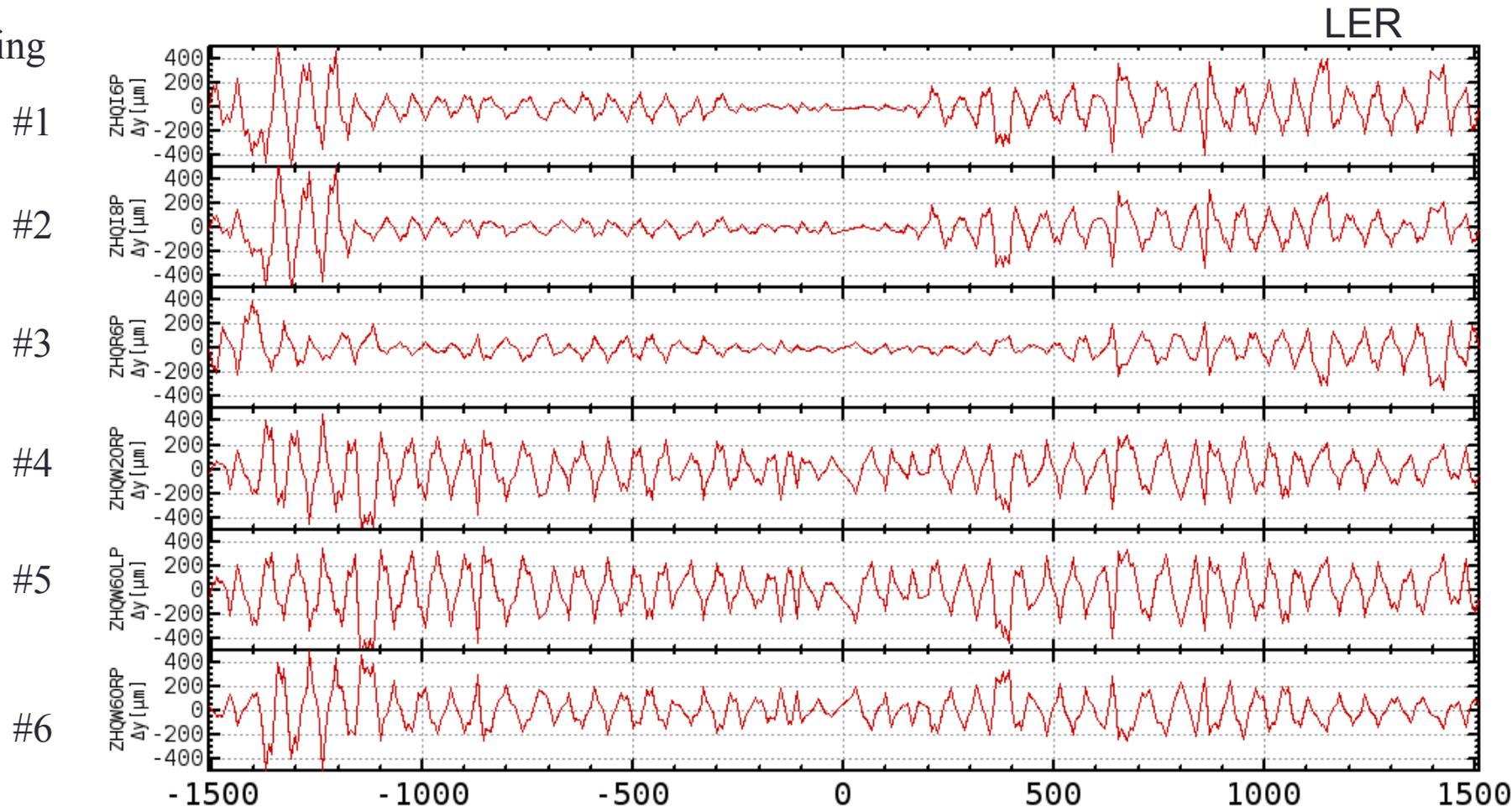
Quadrupole [1/m]



XY-Coupling Measurement

- Not so easy to extract optical coupling parameters R_{1-4} from closed orbit response.
- **Measure vertical leakage orbits induced by 6 steering kicks.**

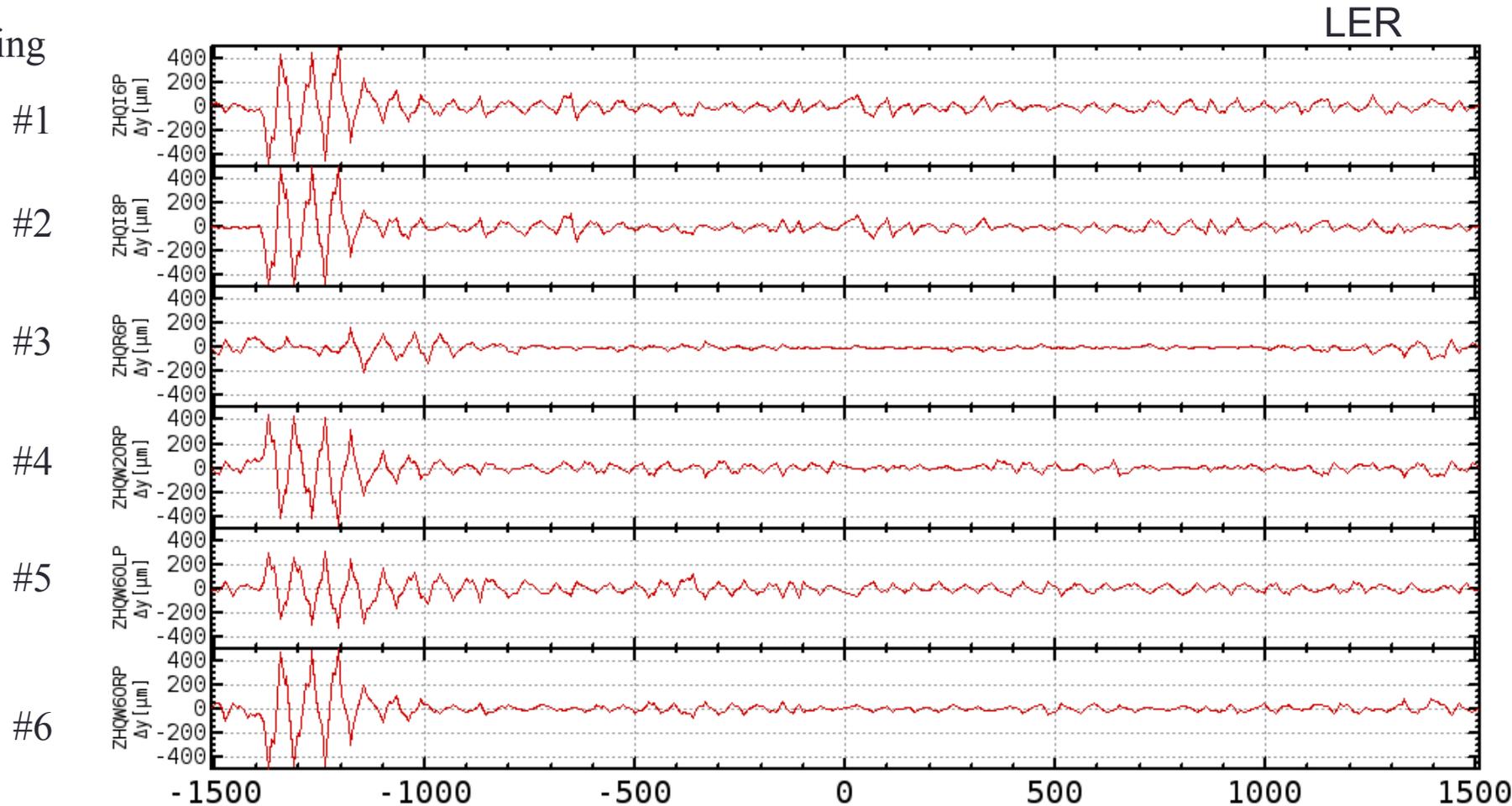
V. orbit by H. steering



XY-Coupling Correction

- Use the orthogonal correctors.
- The presented correction scheme effectively works, but...

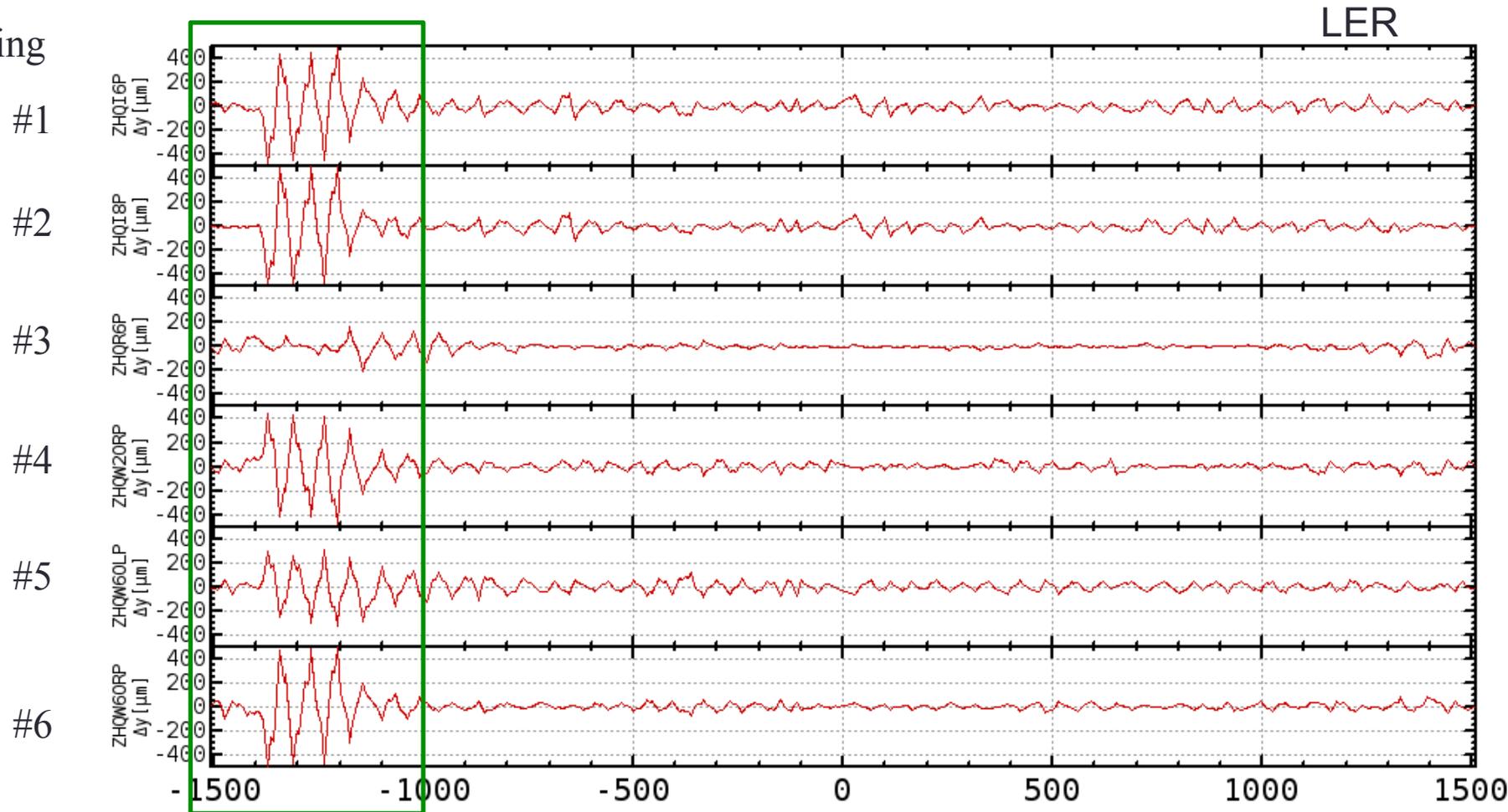
V. orbit by H. steering



XY-Coupling Correction

- Use the orthogonal correctors.
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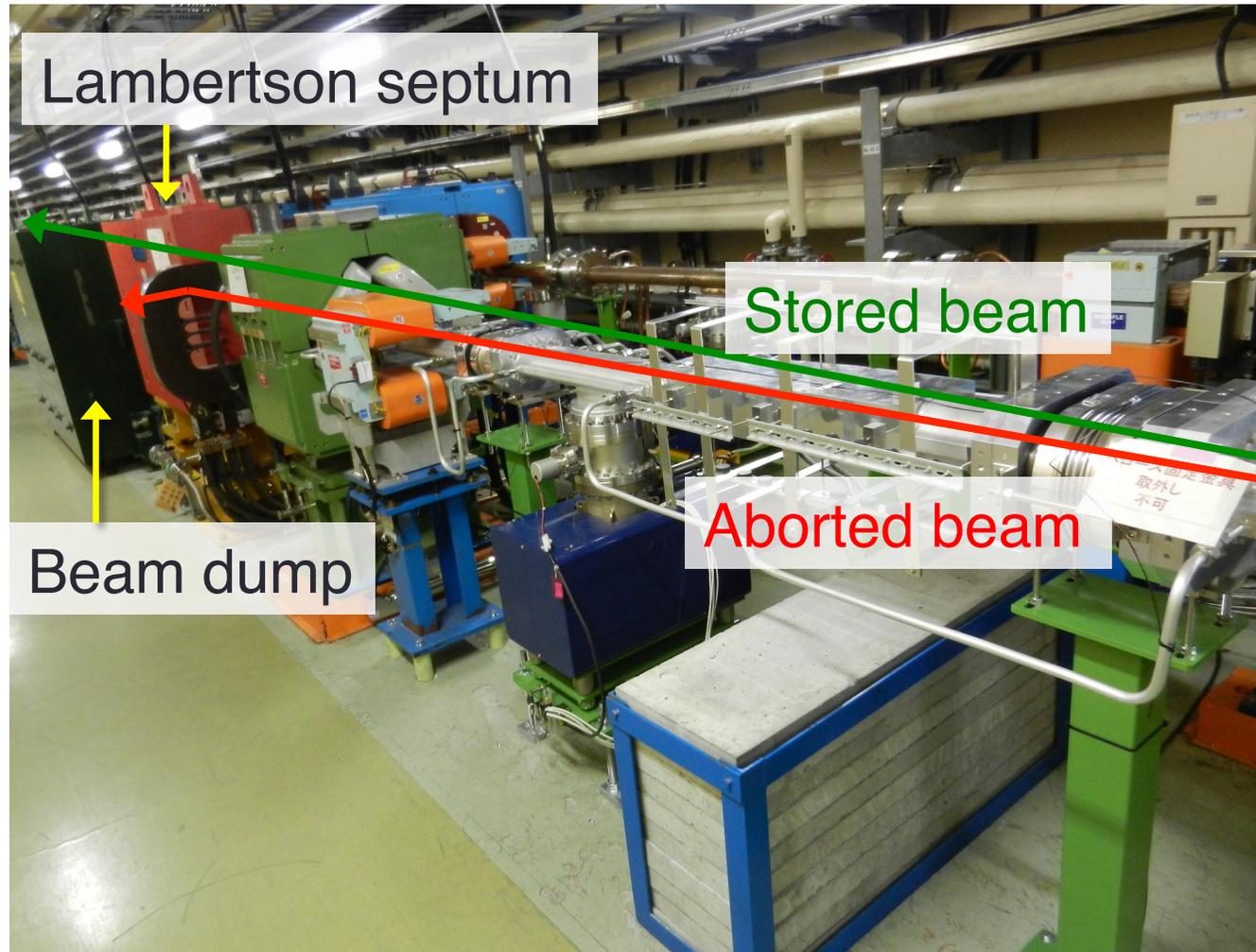
V. orbit by H. steering



Uncorrectable XY-coupling remains.

Leakage Field from Lambertson Septum

- A Lambertson septum is used to deliver aborted beam to a beam dump.
- This magnet creates unexpected leakage field to stored beam line.



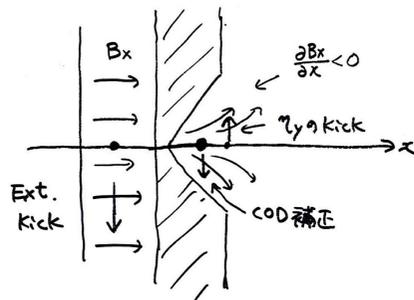
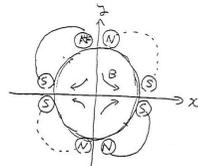
Historical Background

- The problem was founded at the previous KEKB commissioning already.
 - They installed permanent magnets to cure this problem (04/2000)
- The leakage field gets stronger in SuperKEKB.
 - The vacuum chamber is replaced by an anti-chamber.
 - A magnetic shielding system gets less effective due to clearance problem of the wider aperture. \longrightarrow Mimashi-san's talk?

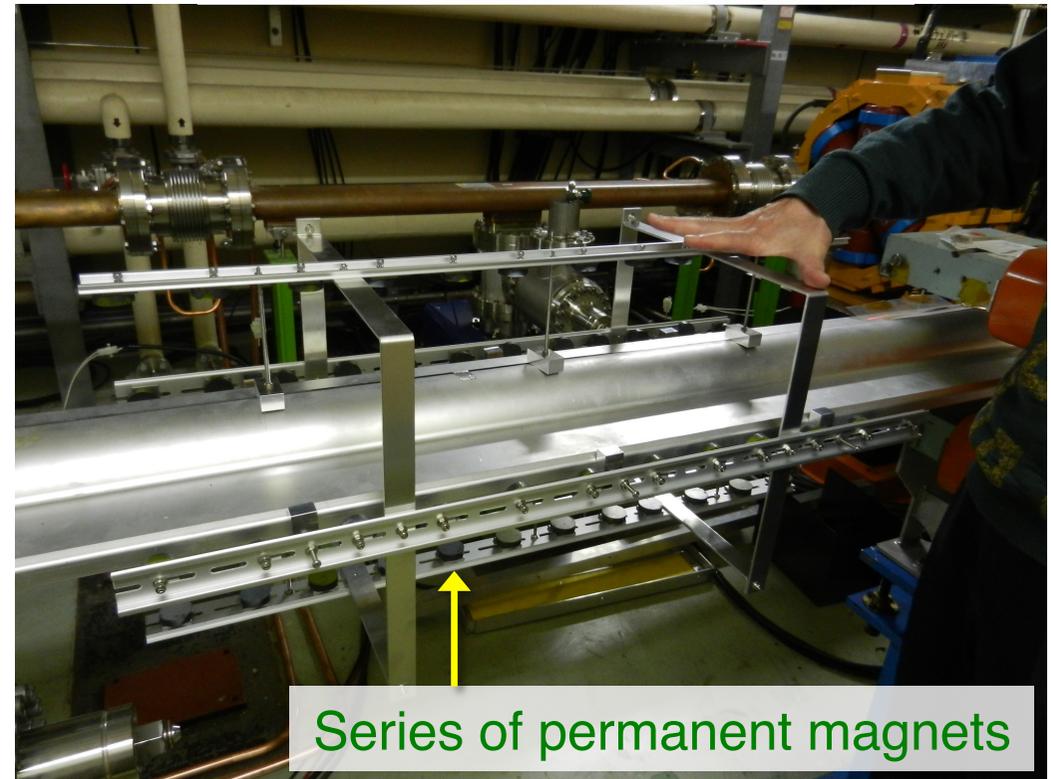
A note from the previous KEKB commissioning

LER Lambertson Magnet の skew Q 磁場補正
 作業は 4/13 午前終了。 (多和田, 文武, 佐藤(流))
 Lambertson Magnet の上流と下流の 27 所に Permanent magnet を
 設置した。
 27 所
 1. QS1FLP と QS2FLP 間に 6 箇所
 2. QS2FLP と QEA 間に 21 箇所

Skew Q の方向は $\frac{\partial B_x}{\partial x} > 0$ の向き。
 27 所は 6 組の skew Q の配置の "C-Yoke"。
 1 組とは対向する C-Yoke 2 個、次の組は
 skew Q を 90° 回転して 113°。
 強さは Q の配置で (1 組あたり) $R \sim 0.0016$
 程度。 C-Yoke 全体が "spacer 15mm" の厚さがあるため、
 R 値は上記よりも少ない。
 減少分を補うと、6 組で 17 所 $R \sim 0.01$ 程度とす。
 75% に減少すると、 $R \sim 0.0075$ / 所、27 所は $R \sim 0.015$ とす。
 強度が不足の場合には 2/3 倍まで磁石を増加させることとす。



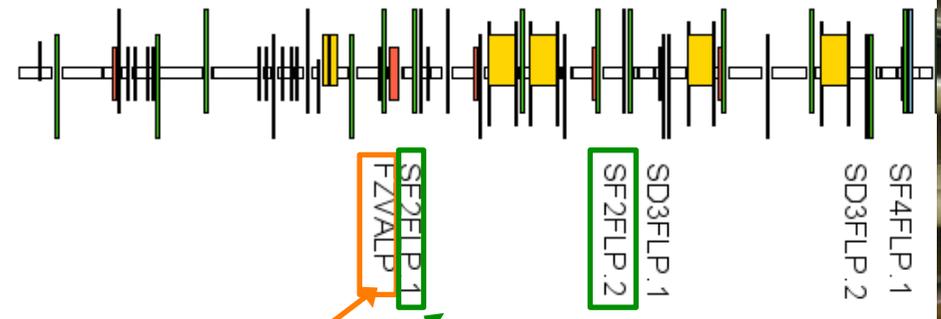
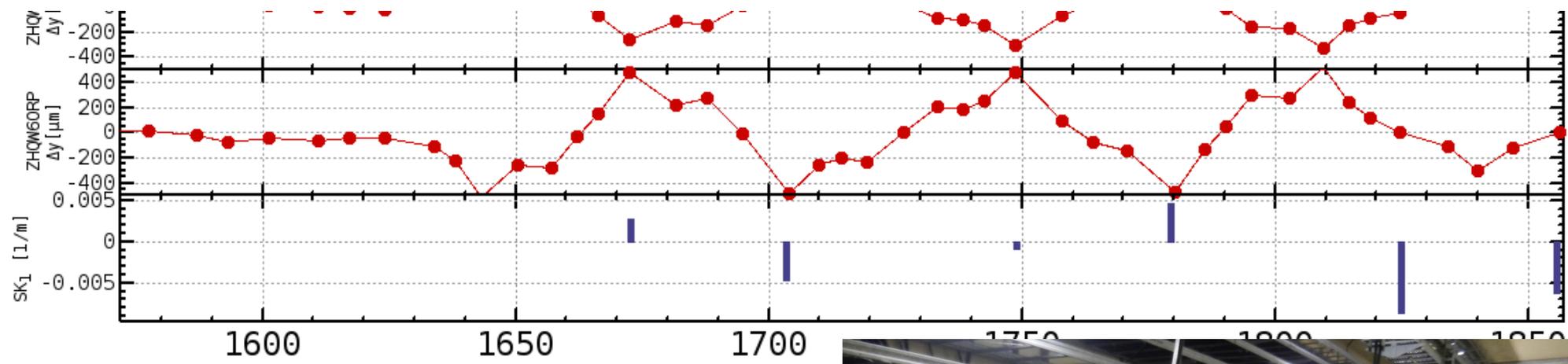
Tunnel survey @ 03/17/2016



Series of permanent magnets

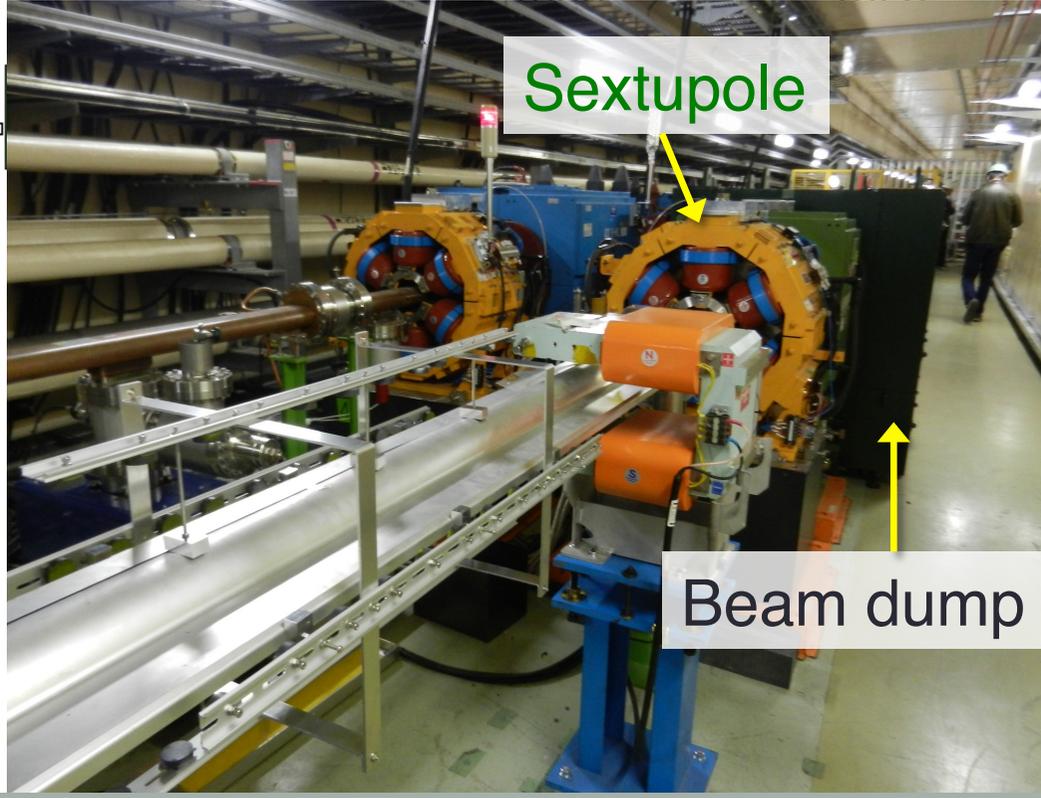
Cure to the Leakage Field

- Activate two SkewQ coils installed in SF magnets using standby PS.



Lambertson septum

Activate those two SkewQ coils



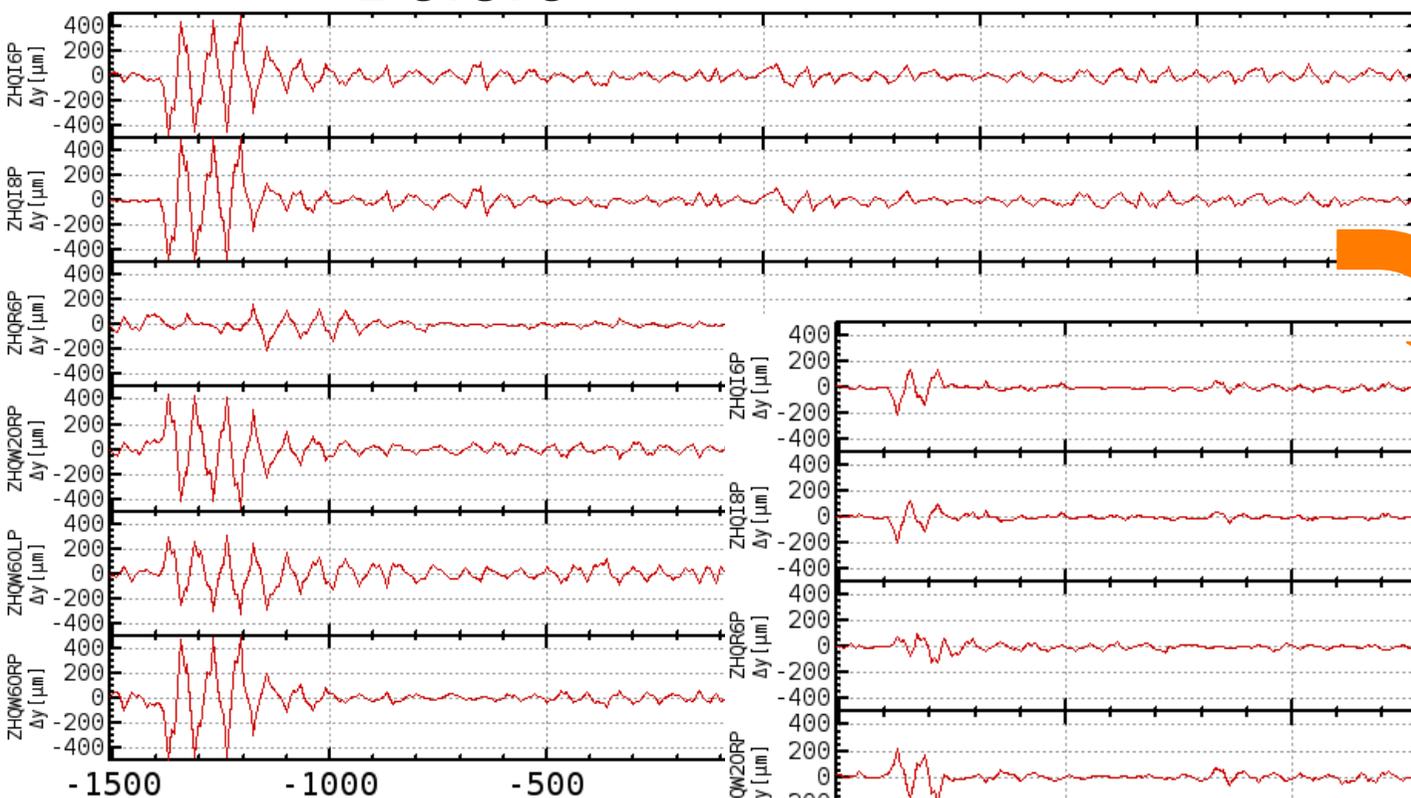
Sextupole

Beam dump

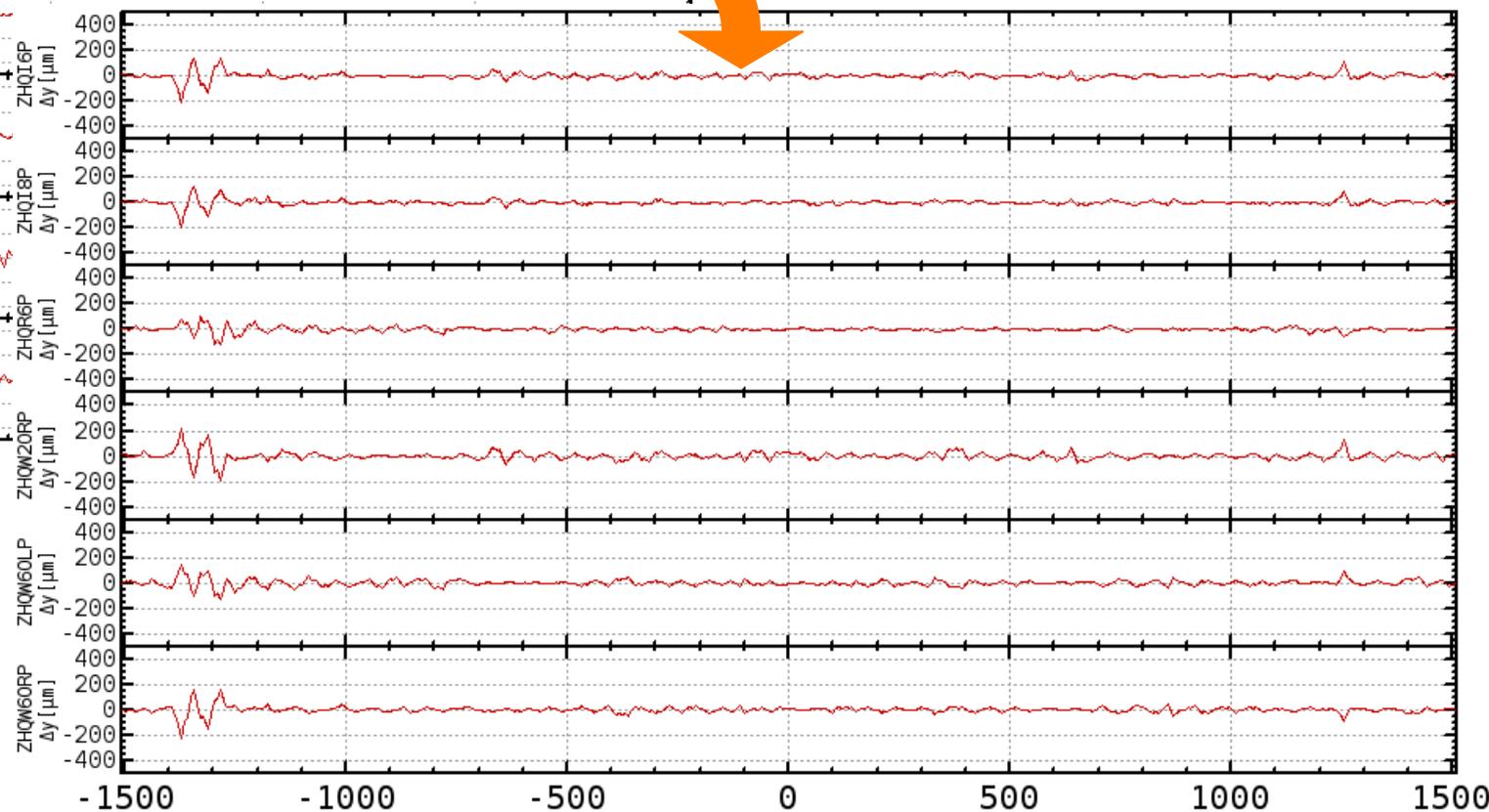
Correction with the Additional SkewQ

- The vertical leakage orbit is reduced.

Before



After

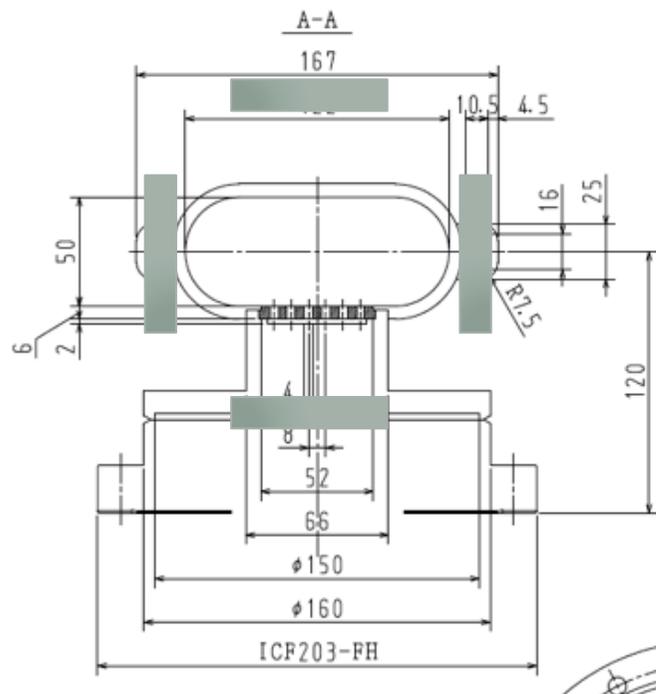
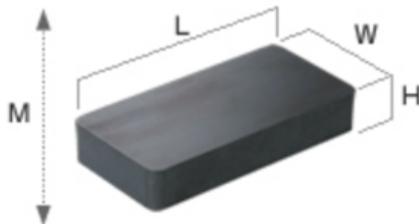


For Further Improvement

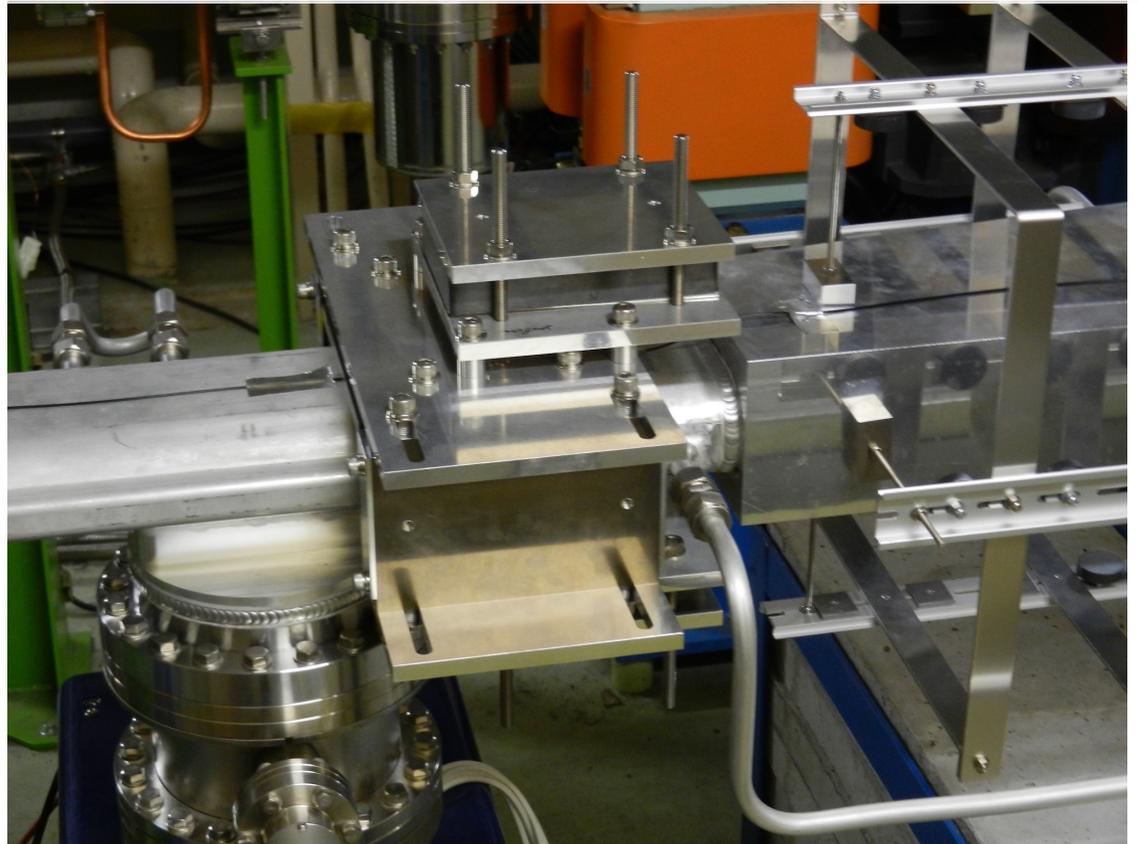
- A hardware group proposes a permanent SkewQ using Ferrite magnets.
- Installed it last Wednesday (June 8).

Ferrite magnets

$$B \sim 0.07 \text{ [T]}$$



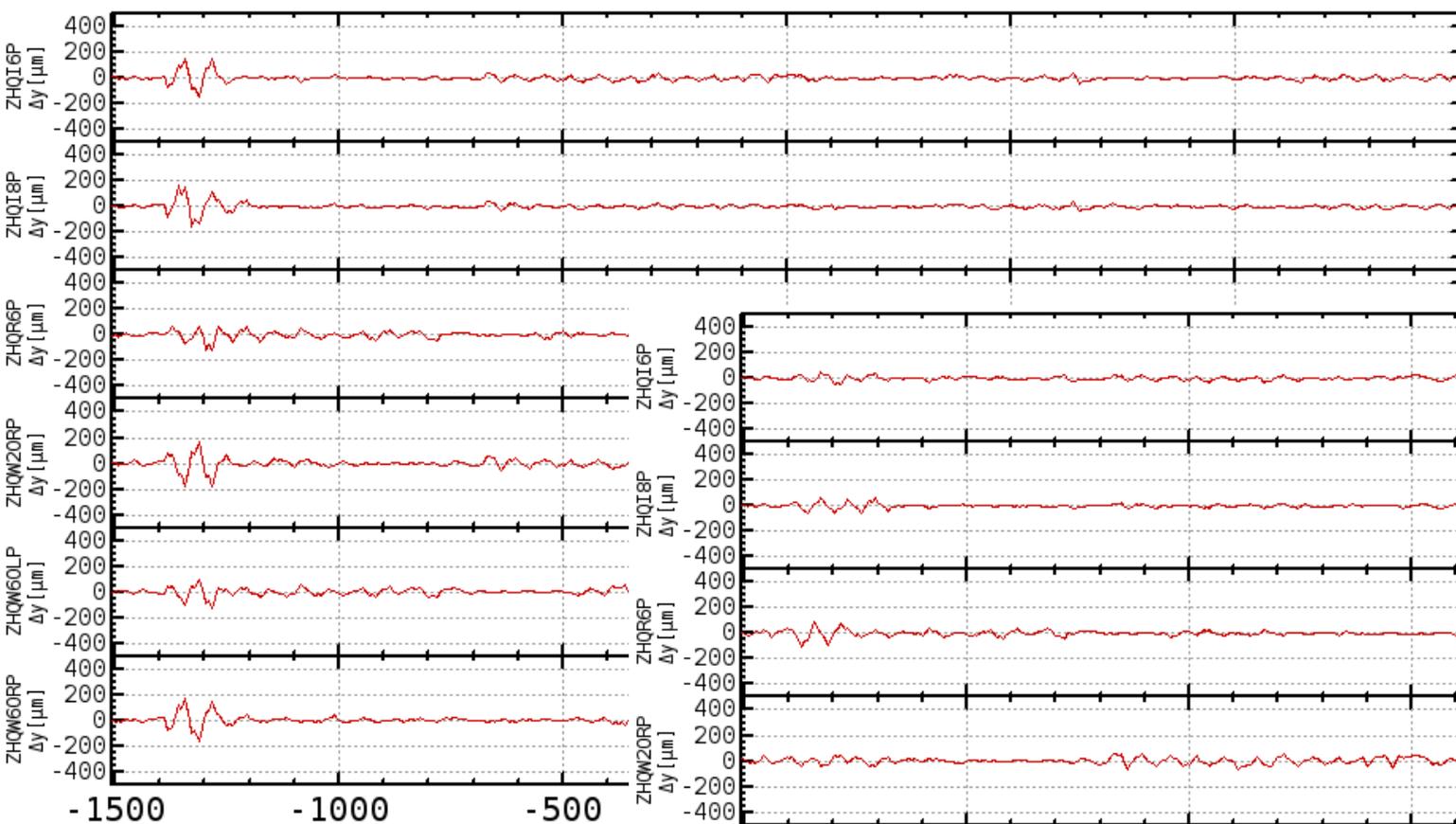
Ferrite magnets installed with supporting system



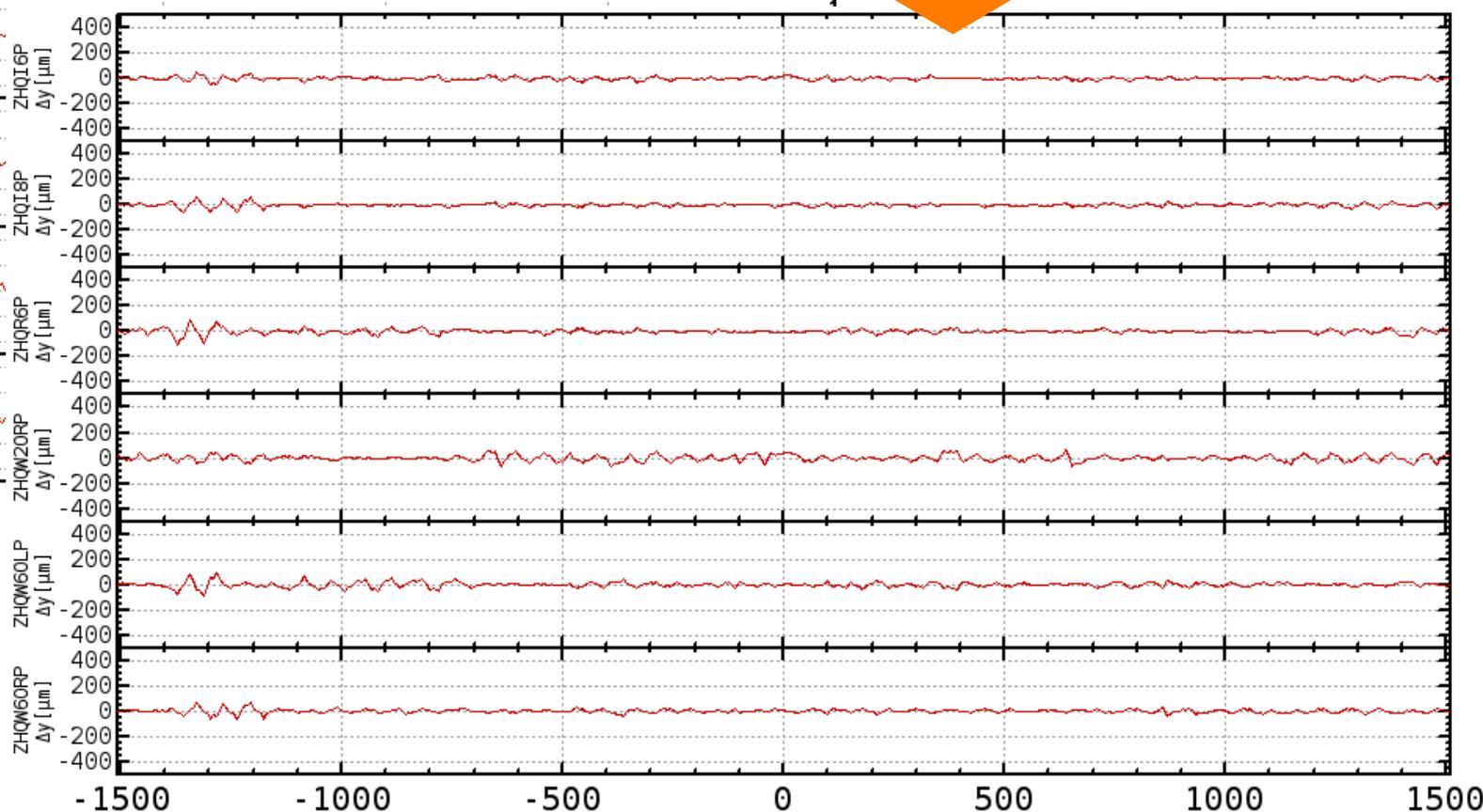
Measurement before&after Installation

- Further improvement in the vertical leakage orbit.

Before Installation

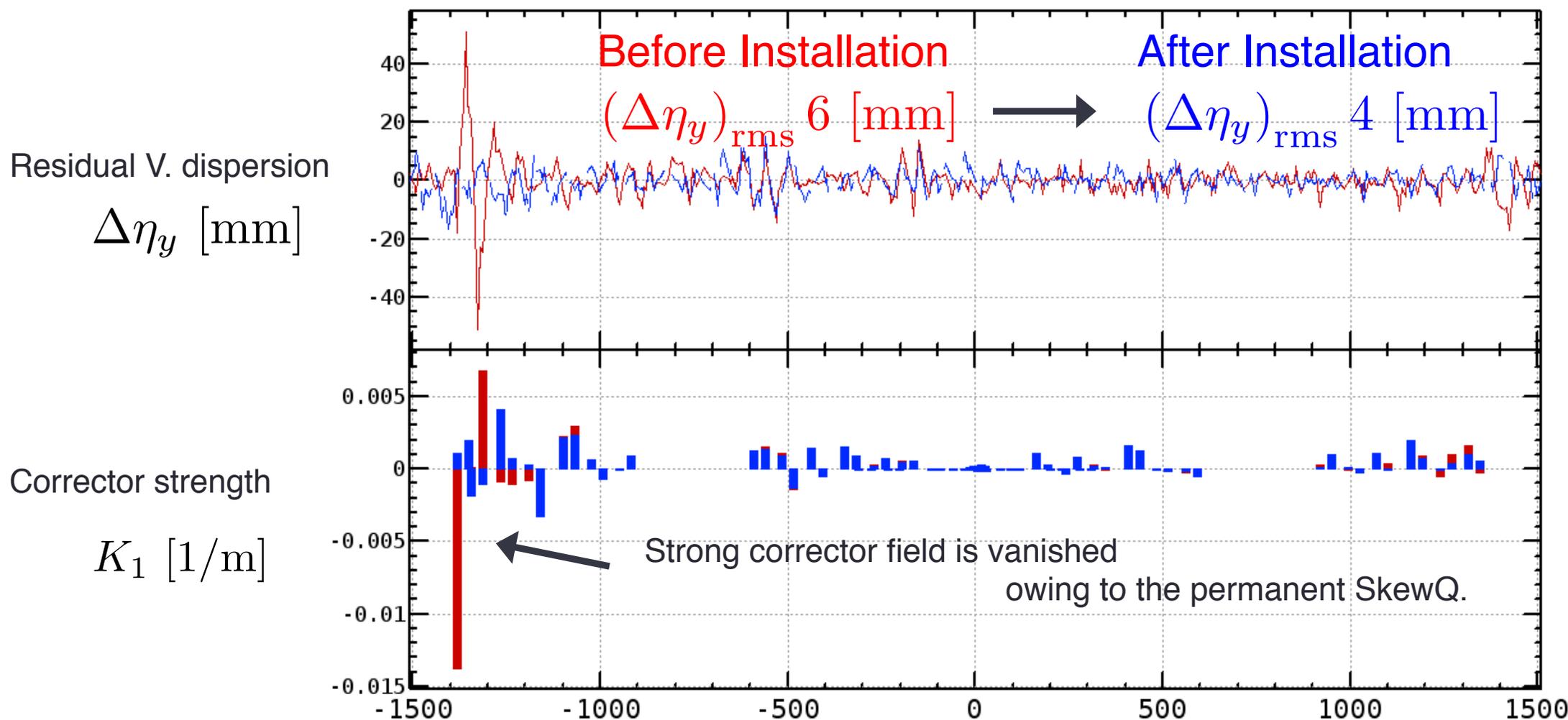


After Installation



Vertical Dispersion after Installation

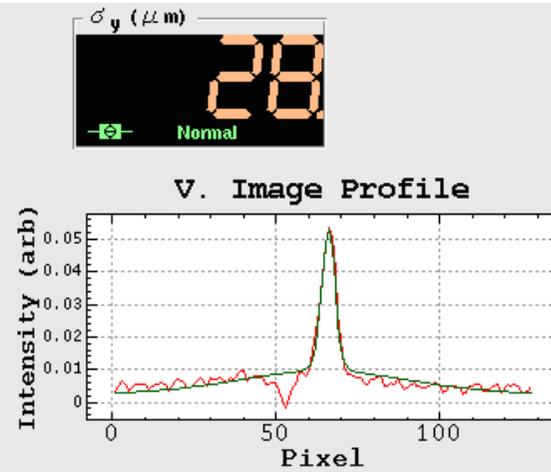
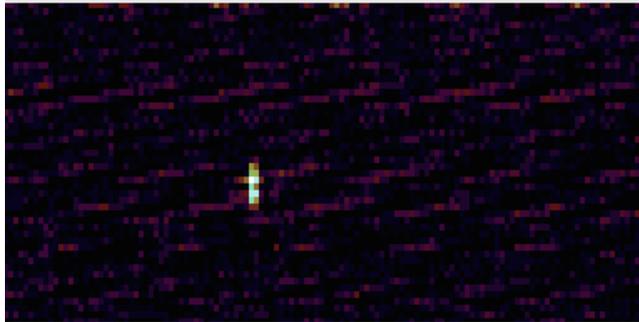
- A sharp peak of vertical dispersion is vanished.
- As a result RMS residual is reduced from 6 mm to 4 mm.



Vertical Emittance

LER

LER X-Ray Beam Profile Monitor



$$\beta_y = 67 \text{ m}$$



$$\epsilon_y \sim 12 \text{ pm}$$

HER

Estimation with beam size measurement

$$\epsilon_y \sim 120 \text{ pm}$$



Flanagan-san's talk?

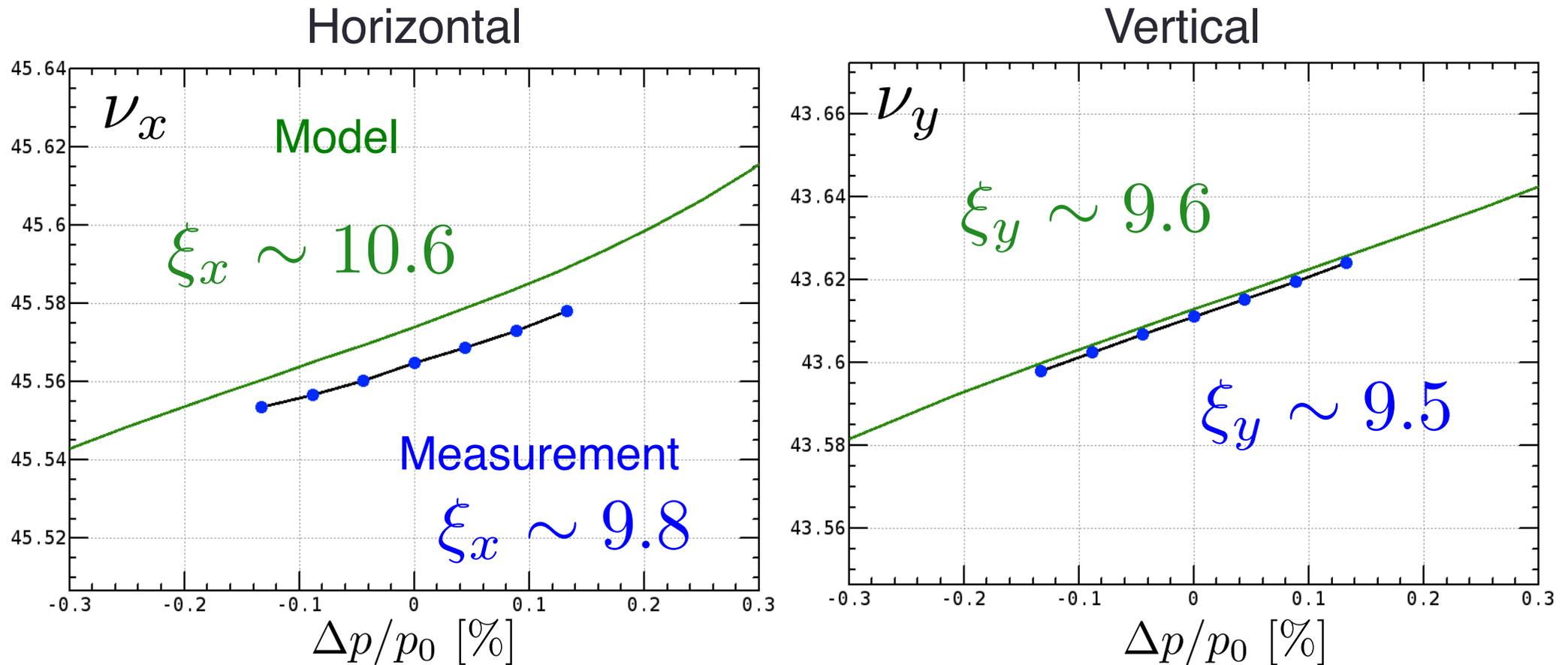
Estimation with measured optics

$$\epsilon_y \sim 10 \text{ pm}$$

The exact value is still under discussion.

Tune Chromaticity - HER -

- Measure Betatron tune with changing RF frequency.

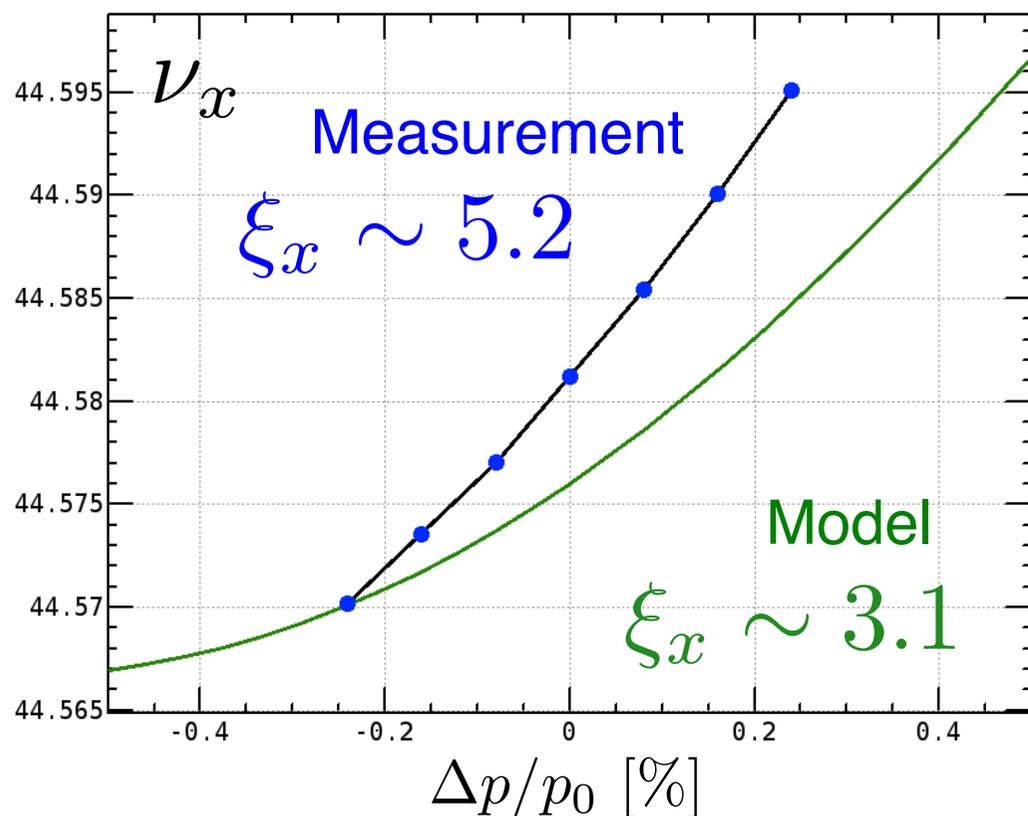


- Good agreement between the real and model lattice.

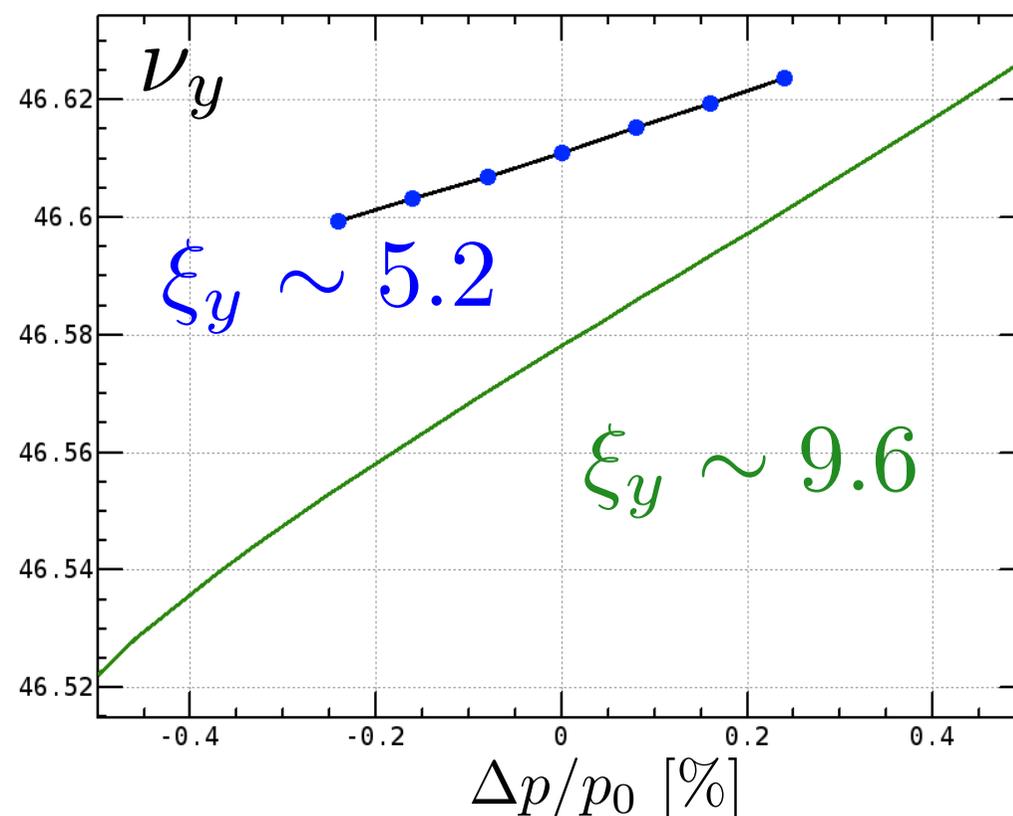
Tune Chromaticity - LER -

- Measure Betatron tune with changing RF frequency.

Horizontal



Vertical



- **Large discrepancy compared with that of HER.**
- Off-momentum beta and phase are measured and analyzed. No big error sources are founded so far.
- Need more study to clarify the source of the discrepancy.

Optics Correction Summary

	LER	HER
$\Delta\beta_x/\beta_x$ / $\Delta\beta_y/\beta_y$ [%]	2 / 3	3 / 4
$\Delta\eta_x$ / $\Delta\eta_y$ [mm]	13 / 4	17 / 5
$\Delta\xi_x$ / $\Delta\xi_y$	2 / -4	< 1 / < 1
ε_y [pm]	~12?	~10?

- Error of the linear chromaticity in LER is still mystery.
- The exact value of vertical emittance is still unknown.

Establish optics measurement and correction tools.

- Optics and orbit servers to control the magnet system.
- Continuous Closed orbit correction
- Tune Changer
- Optics measurement and correction
- Local-bump control
- etc...

Hardware calibration and bug hunt.

- Polarity check of the magnet using beam measurement.
- Check BPM system (e.g. cabling, aging effect)
- Beam based alignment (BBA)
- etc...

Others

- Check validity of the model lattice and correct the model if needed.

Low emittance tuning (LET)

Target vertical emittance is $< 5-10$ pm.

Establish optics measurement and correction tools.

- Optics and orbit servers to control the magnet system.
- Continuous Closed orbit correction
- Tune Changer
- Optics measurement and correction
- Local-bump control
- etc...

Completed

Hardware calibration and bug hunt.

- Polarity check of the magnet using beam measurement.
- Check BPM system (e.g. cabling wiring effect)
- Beam based alignment (BB)
- etc...

Completed?



Maybe related

Others

- Check validity of model if needed.

Mystery of tune chromaticity in LER

Low emittance tuning (LET)

Reached ~10pm?, the exact value is still under discussion.

Thank you for listening

Machine Parameters in Phase I

	LER	HER	Units
Beam energy	4.000	7.007	GeV
Beam current	910	830	mA
# of bunches	1576	1576	
Bunch current	0.58	0.52	mA
Hor. emittance	1.8	4.6	
Momentum compaction	2.45×10^{-4}	4.44×10^{-4}	
Energy spread	7.5×10^{-4}	6.3×10^{-4}	
Total V_c	7.56	12.45	MV
Bunch length	4.6	5.3	mm
ν_s	-0.019	-0.025	
Tune ν_x/ν_y	44.59/44.63	45.57/43.61	
U_0	1.76	2.43	
$\tau_{x,y}/\tau_x$	46/23	58/29	

Machine Parameters

2013/July/29	LER	HER	unit	
E	4.000	7.007	GeV	
I	3.6	2.6	A	
Number of bunches	2,500			
Bunch Current	1.44	1.04	mA	
Circumference	3,016.315		m	
ϵ_x/ϵ_y	3.2(1.9)/8.64(2.8)	4.6(4.4)/12.9(1.5)	nm/pm	() : zero current
Coupling	0.27	0.28		includes beam-beam
β_x^*/β_y^*	32/0.27	25/0.30	mm	
Crossing angle	83		mrad	
α_p	3.18×10^{-4}	4.53×10^{-4}		
σ_δ	$8.10(7.73) \times 10^{-4}$	$6.37(6.30) \times 10^{-4}$		() : zero current
V_c	9.4	15.0	MV	
σ_z	6.0(5.0)	5(4.9)	mm	() : zero current
v_s	-0.0244	-0.0280		
v_x/v_y	44.53/46.57	45.53/43.57		
U_0	1.86	2.43	MeV	
$\tau_{x,y}/\tau_s$	43.2/21.6	58.0/29.0	msec	
ξ_x/ξ_y	0.0028/0.0881	0.0012/0.0807		
Luminosity	8×10^{35}		$\text{cm}^{-2}\text{s}^{-1}$	