

### **Positron source**



### **Present** status

Toward phase 2 → ready

 Required 0.5 nC x 2

 Toward phase 3 → under development

 Required 4 nC x 2

## **Outline**

- Setup
- Toward phase 2
  - Improvements from phase 1
  - Quick Exchange mechanism
- Toward phase 3
  - Requirement and improvements toward phase 3
    - Increase primary electron charge and energy @ target
    - Increase positron production efficiency
    - Decrease loss between the target and the DR
    - Evaluate practical requirement
- Summary

Positron target and capture section



#### FC head + BC + target = FC assembly











Ratio B @ target / B @ entrance of the LAS is important stronger field is preferred in the following solenoid section much stronger field is required @ target

Angle distribution decrease.

Matched to the aperture of the following LAS.

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### **Improvements from phase 1**

|                              | Phase 1        | Phase 2 (now) | Phase 3 (design) |
|------------------------------|----------------|---------------|------------------|
| FC assembly                  | #1             | #2            |                  |
| I <sub>FC</sub>              | 5~6 kA         | 5~6 kA        | 12 kA            |
| ①Primary electron @ target   | 6.3 nC         | 6.9 nC        | 10 nC            |
| 2 Positron @ entrance of LTR | 1.9 nC         | 2.0 nC        | >4 nC            |
| ③Positron @ LINAC end        | 0.75 nC        | 1.4 nC        | >4 nC            |
| Positron @ BT end            | 0.3 nC         | 1.4 nC?       | 4 nC             |
| Replacement                  | Not considered | 1 week        |                  |



### Charge along the beam line



### Charge along the beam line



## Quick exchange mechanism

- Before the installation of the quick exchange mechanism (phase 1), in case of emergency on the target / FC system,
  - Heavy exposure to radiation is inevitable.
  - Need long (>1 month) cooling time.

Fortunately this did not happen

- The mechanism is installed
  - In March 2017. (8 months after the end of phase 1 operation)
  - Old assembly (used in phase 1) was replaced by new one using this mechanism.
  - We demonstrated that replacement work can be done within 1 week.







## **Evaluation of radiation**



Measured by S. Matsumoto

切り欠き部分のサーベイメーターでの計測

| Cooling time | Radiation  | dose          | comment                |
|--------------|------------|---------------|------------------------|
| 8 months     | 50 uSv/h   | < 10 uSv/day  | Measured in March 2017 |
| 1 hour       | 3000 uSv/h | < 600 uSv/day |                        |
| 100 hours    | 300 uSv/h  | < 60 uSv/day  |                        |

#### Radiation rate gets 1/10 at 100 hours after stopping operation

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### **Requirement and Improvements toward phase 3**

- Provide 4 nC x 2 positron 25 Hz at injection point of the LER.
  - Big difference among phase 2 (0.5 nC), phase 3 (4 nC) and present (1.4 nC).



- 1. Increase primary electron charge and energy @ target
- 2. Increase positron production efficiency
- 3. Decrease loss between the target and the DR
- 4. Evaluate practical requirement

We do not have plan to meet everything. Now we are in the stage to reconsider strategy and decide priority.

### 1. Increase primary electron charge and energy @ target

#### energy

- here are 21 (+1 standby B7) acceleration unit before the target
- We will re-install 1 unit in 2018
  - o 5% up in energy
- Some units are not in full power operation
  - A few % up in energy



### 1. Increase primary electron charge and energy @ target

#### charge

- Decrease loss in the first section
  - We have been trying but not easy...
- Increase 2nd bunch charge
  - Optimizing timing at the bunching section
- Increase charge at gun
  - High efficiency cathode
     has developed recently by
     the injector group



### 2. Increase positron production efficiency



| FC current (kA)  |                |                |                   |       |  |  |
|------------------|----------------|----------------|-------------------|-------|--|--|
| FC current (kA)  | SP_15_T_Q (nC) | SP_16_5_Q (nC) | Positron Yield    |       |  |  |
| 0                | 6.93           | 1.26           | 0.18              |       |  |  |
| 6                | 6.93           | 2.50           | 0.36              |       |  |  |
| 12 (expectation) | 6.93           | 3.12           | 0.45              | x1.25 |  |  |
| 2018.3.14        |                | The 22nd KEKE  | Accelerator Revie | W     |  |  |

#### 2. Increase positron production efficiency

### 1 kV / turn @ 12 kA operation 6 us pulse width

### Slit gap = 0.2 mm







### 2. Increase positron production efficiency

- What we did during 2016~2017
  - Long term test with full assembly test stand
    - Test under almost the same condition as that in the tunnel.
    - Confirmed 12 kA operation in this test stand.
  - Work hardening process
    - Recommendation from specialist in SLAC.

#### Unfortunately situation was not improved

- What we plan to do in 2018
  - Test with longer pulse but reduced voltage
    - A modified pulsed power supply is under preparation by the RF group

$$V \propto L \frac{dI}{dt}$$
 | Now 6 kA 6 us 9 kV  
planned 12 kA 12 us 9 kV





- Electromagnetic field simulation and optimization of the head shape
- Consider other solution than FC
  - Recommendation from the previous domestic review
  - Only 1.25 times gain is expected even 12 kA operation.

#### 3. Decrease loss between the target and the DR



- Increase some pulsed magnets in this section in 2018.
- No other concrete plan now.
- We need ideas and resources.

#### 4. Evaluate practical requirement

#### Present working assumption

| Life                   | 360 s            | d           |
|------------------------|------------------|-------------|
| Current                | 3.6 A            | d           |
|                        |                  |             |
| Injection bunch charge | 4 nC             | <u> 1</u> [ |
| Injection rate         | 25* Hz x 2 bunch | тĮ          |
| Injection efficiency   | 50 %             |             |
| Circulation frequency  | 10 <sup>5</sup>  |             |

$$\frac{dI}{dt} = \frac{3.6 \,[\text{A}]}{360 \,[\text{s}]} = 0.01 \,[\text{A/s}]$$

#### 4 [nC] × 25 [Hz] × 2 [bunch] × 50[%] × $10^{5}$ [Hz] = 0.01 [A/s]

\*The other 25 Hz will be used for HER injection

Injection rate balance between the HER and the LEC will be determined by the ratio of the life in each ring

No one knows precise life time in the LER now. We expect the value gradually gets clear during phase 2 operation.

## Summary

- We are ready for phase 2
  - 1.4 nC positron (requirement 0.5 nC)
  - Quick exchange mechanism
- We are in the stage to reconsider strategy and decide priority toward phase 3
  - Increase primary electron charge and energy @ target
  - Increase positron production efficiency
  - Decrease loss between the target and the DR
  - Evaluate practical requirement



# Fighting against discharge

- FC head #4
  - ~2015/9 test w/o BC @ test stand
    - 12 kA→OK
  - 2015/9 Installed into the beamline
    - Discharge happened at 9.5 kA after a few days operation.
  - o 2015/9~2016/7
    - Reduced current (6 kA) operation during phase 1.
  - o 2017/3
    - Replaced by FC head #5 (with assembly #2).

Visit specialist in SLAC. Work-hardening process is important. External magnetic field by BC is different.



# Fighting against discharge

- FC head #5
  - o **2016/6** 
    - Work-hardening process
  - ~2017/3 test w BC @ test stand
    - 12 kA→OK
  - 2017/3 Installed into the beamline
    - Discharge after a few days operation
  - o **2017/3~2017/5** 
    - Not in operation
  - o 2017/6~2017/9
    - Disassembled from the beamline
    - Observed
  - o 2017/9
    - Re-installed in the beamline
  - o 2017/10-
    - 6 kA operation

#### Reconstruct test stand Try longer pulse operation



## Fighting against discharge

- FC head #6
  - o **2017/10** 
    - Work-hardening process
  - ~2018/3 reconstruct test stand
  - o 2018/4~
    - Try longer pulse operation



|         | 000        |             |                      |
|---------|------------|-------------|----------------------|
|         | FC current | Pulse width | Power supply voltage |
| Now     | 6 kA       | 6 us        | 9 kV                 |
| planned | 12 kA      | 12 us       | 9 kV                 |





Previous test stand space was evacuated for the re-installation of 1-3 klystron Energy of primary electron will be increased by 5 %  $\rightarrow$ positron charge will expected to be increased by 5%

### **Capture section after target**





### Positron yield vs Acc voltage



2018.3.14

The 22nd KEKB Accelerator Review

#### Super KEKB uest for USM

### **Required injector beam parameters**

| Stage                                   | KEKB                        | (final) | Phase-I                        |         | Phase-II              |         | SuperKEKB<br>(final)                          |                             |
|---|-----------------------------|---------|--------------------------------|---------|-----------------------|---------|---|-----------------------------|
| Beam                                    | e+                          | e–      | e+                             | e–      | e+                    | e–      | e+  | e–                          |
| Energy                                  | 3.5 GeV                     | 8.0 GeV | 4.0 GeV                        | 7.0 GeV | 4.0 GeV               | 7.0 GeV | 4.0 GeV                                       | 7.0 GeV                     |
| Stored current                          | 1.6 A                       | 1.1 A   | 1 A                            | 1 A     | 1.5 A                 | 1.2 A   | 3.6 A   | 2.6 A                       |
| Life time (min.)                        | 150                         | 200     | 100                            | 100     | -                     | _       | 6   | 6                           |
| Bunch charge (nC)                       | primary e- 10<br>→ <b>1</b> | 1       | primary e- 8 $\rightarrow 0.4$ | 1       | 0.5                   | 1       | primary e- 10<br>→ <u>4</u>                   | <u>4</u>                    |
| Norm. Emittance<br>(γβε) (μrad)         | 1400                        | 310     | 1000                           | 130     | 200/40<br>(Hor./Ver.) | 150     | <u>100/15</u><br>(Hor./Ver.)                  | <u>40/20</u><br>(Hor./Ver.) |
| Energy spread                           | 0.125%                      | 0.125%  | 0.5%                           | 0.5%    | 0.16%                 | 0.1%    | <u>0.16%</u>                                  | <u>0.07%</u>                |
| Bunch / Pulse                           | 2                           | 2       | 2                              | 2       | 2                     | 2       | 2   | 2                           |
| Repetition rate                         | 50 Hz                       |         | 25 / 50 Hz                     |         | 25 / 50 Hz            |         | 50 Hz   |                             |
| Simultaneous top-<br>up injection (PPM) | 3 rings<br>(LER, HER, PF)   |         | No top-up                      |         | Eventually            |         | <u>4+1 rings</u> (LER, HER,<br>DR, PF, PF-AR) |                             |

Injector Linac Progress

K.F, KEK, Jun.2017. 8