

RF GUN, LASER & ELECTRON BEAM COMMISSIONING

The 23rd KEKB Accelerator Review Committee **KEKB** Project

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Accelerator Laboratory Division V, Injector G

440

SuperKEKB REQUIREMENTS

	Electron HER 7 GeV	Positron LER 4 GeV
Normalized Emittance	40 / 20 [μm]	100 / 15 [μm]
Energy Spread	0.07%	0.16%
Bunch Charge at Injection Point	4.0 nC	4.0 nC

Stable electron beam with high charge and low emittance is required for SuperKEKB

SuperKEKB Project
440

SuperKEKB RF Gun

Requirements

- 4 nC electron charge generation
- 10 μm emittance preservation
- Long term operation

Operating at 4 nC

- Less space charge effect
 - Longer pulse: 20-30 ps
- Necessary strong focusing field
 - Preserves the emittance
- Stable long time operation
 - Lower electric field: $< 100 \text{ MV/m}$

Side coupler or Disk and washer is preferred

Super **KEKB** Project

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S-band RF Gun System for SuperKEKB

RF gun cavity: strong focusing electric field

- Disk and washer (DAW): tested in 3-2
- Quasi travelling wave side coupler (QWSC): A1 primary RF gun
- Cut disk structure (CDS): A1 secondary RF gun

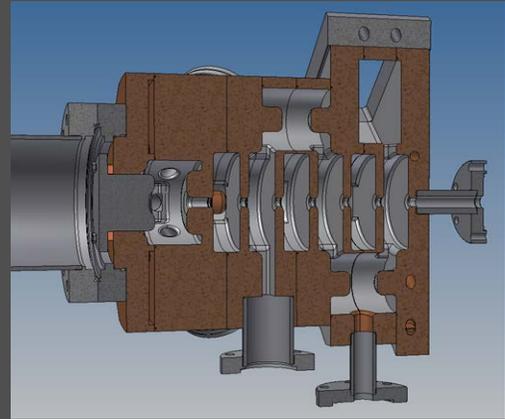
Photocathode: long life time

- Medium QE with long life time: $10^{-4} \sim 10^{-3}$ @266nm > 1 year
- Metal composite: Ir₅Ce

Laser: simple, stable with temporal and spatial manipulation

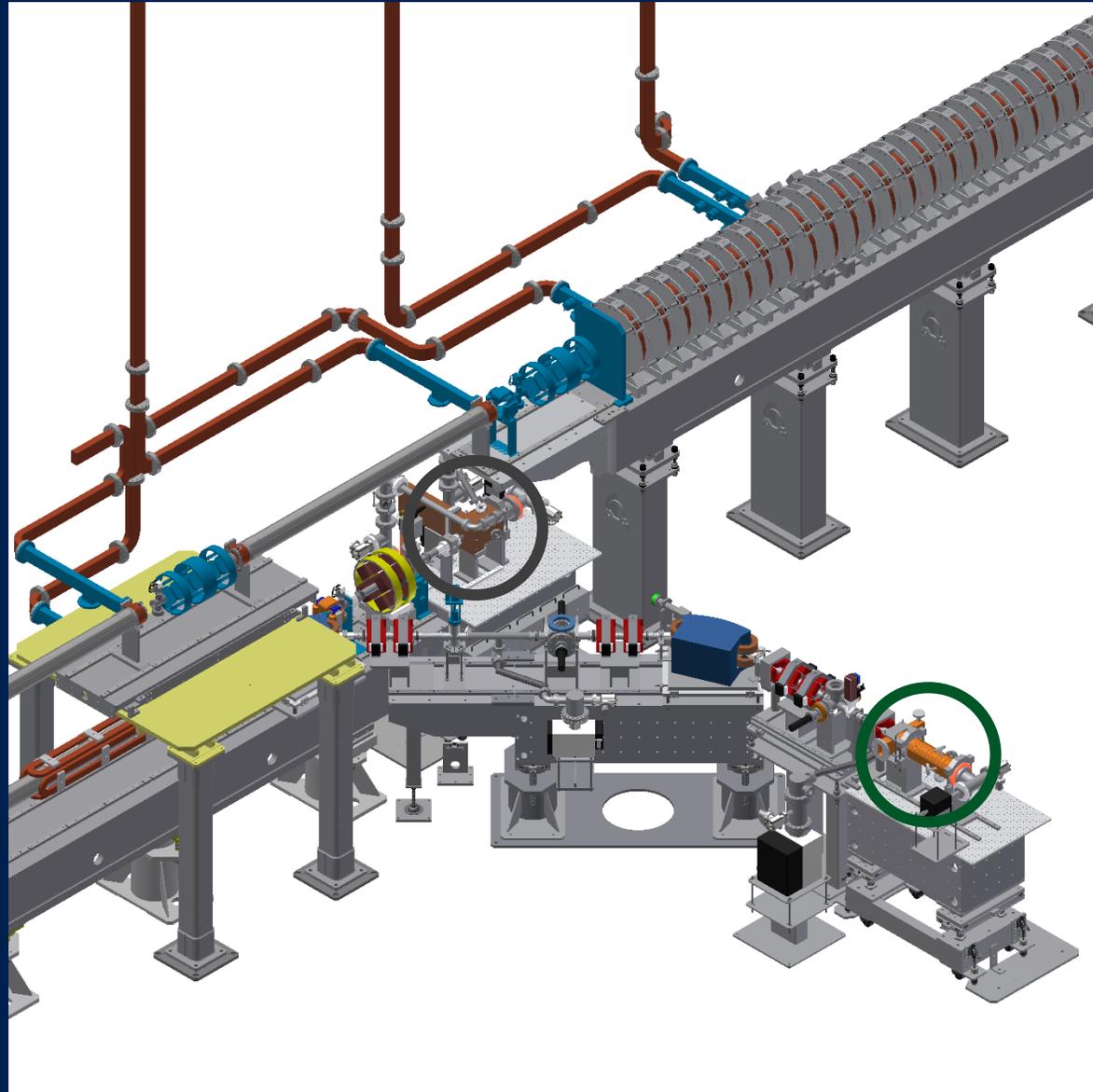
- Laser active material pumped by laser diode
 - Yb doped fiber & Neodymium (Nd) doped laser crystal: A1 ground laser hut
 - Yb doped fiber & Ytterbium (Yb) doped laser crystal: A1 underground laser hut
- Temporal and spatial reshaping for minimum energy spread and emittance

Injector Section for SuperKEKB



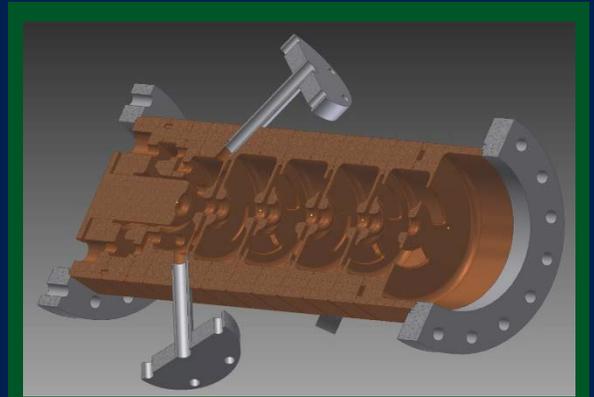
Primary RF gun

- QTWSC cavity
- Adopted in this stage
- 1st milestone: full regular operation for the injection of HER (R4.3)



Thermionic gun

- In the 2nd layer
- Used for positron target, PF and PF-AR



Secondary RF gun

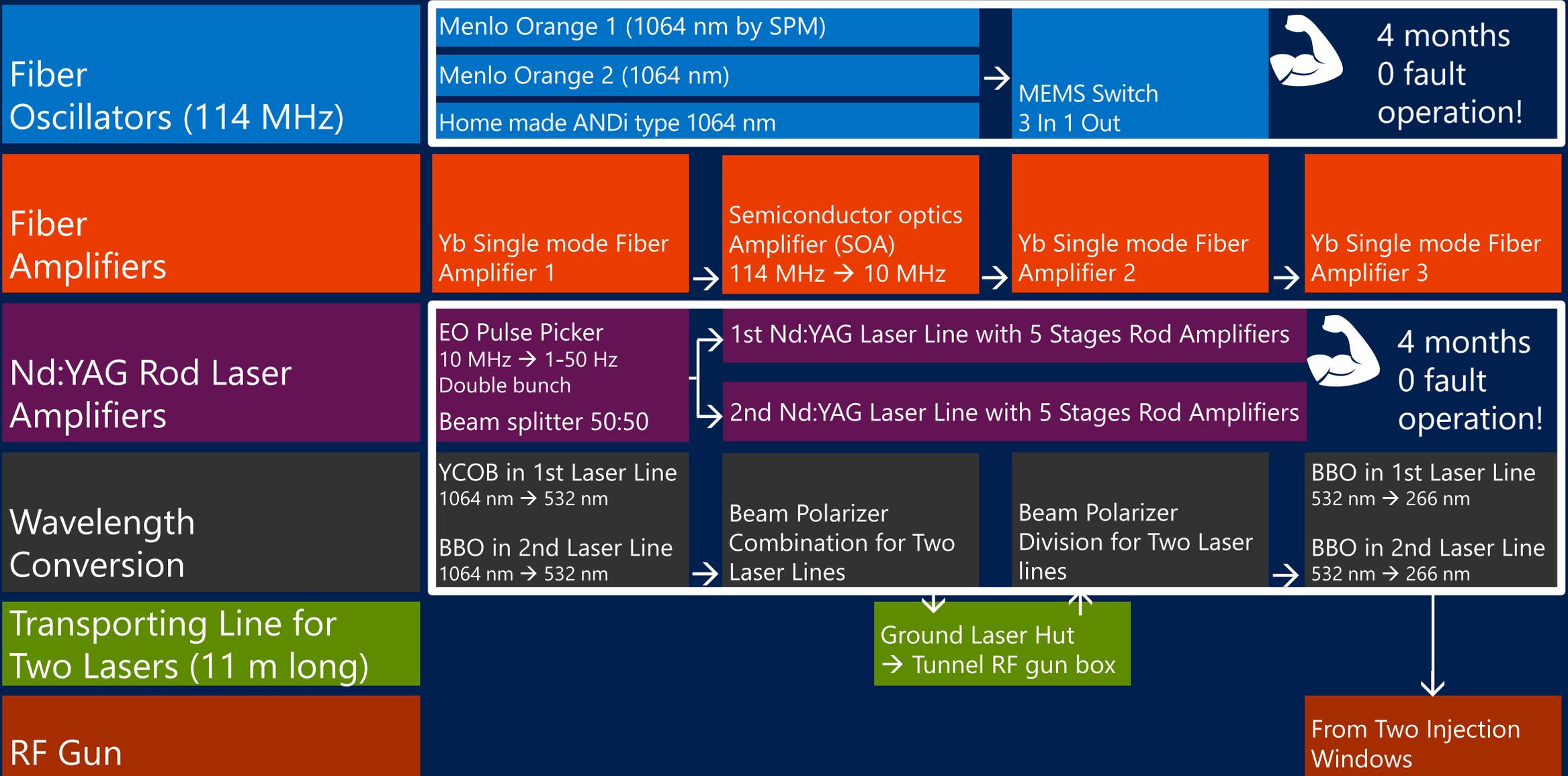
- CDS cavity
- Never used in this stage

Photocathode in Primary RF Gun

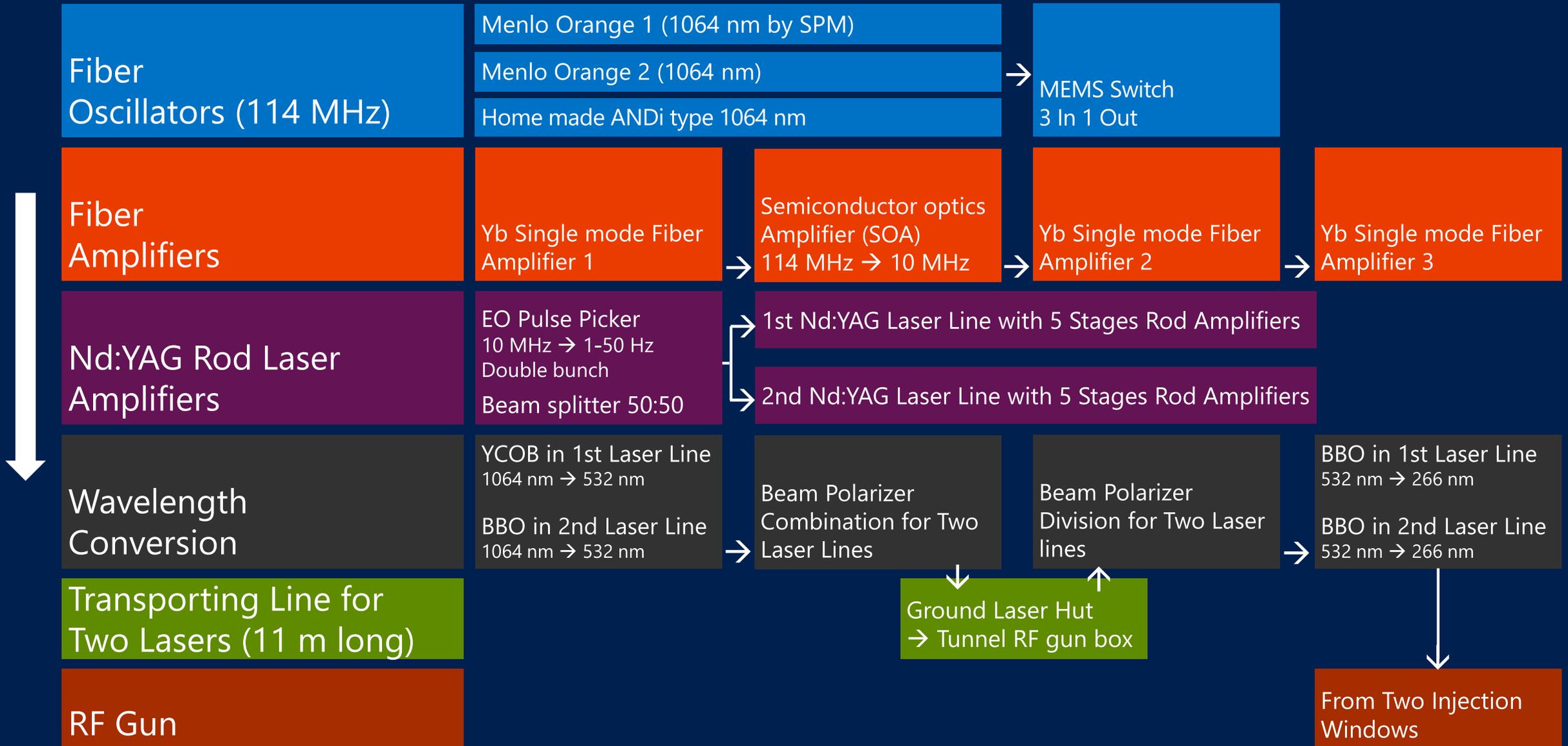
	Off line	Online	Improvement
Ir_7Ce_2	1.0×10^{-4}	1.5×10^{-5}	In 2020, online QE will be improved 10 times higher
FY2018 Ir_7Ce_2 + Heating	-	1.5×10^{-5}	
FY2019 Ir_2Ce + Heating	5.0×10^{-4}	1.5×10^{-4}	
FY2020 Ir_2Ce + Heating + Better Vacuum	5.0×10^{-5}	2.0×10^{-4}	

QE increased 6 times after cleaning

Current Nd/Yb Hybrid Laser System (R4.1)

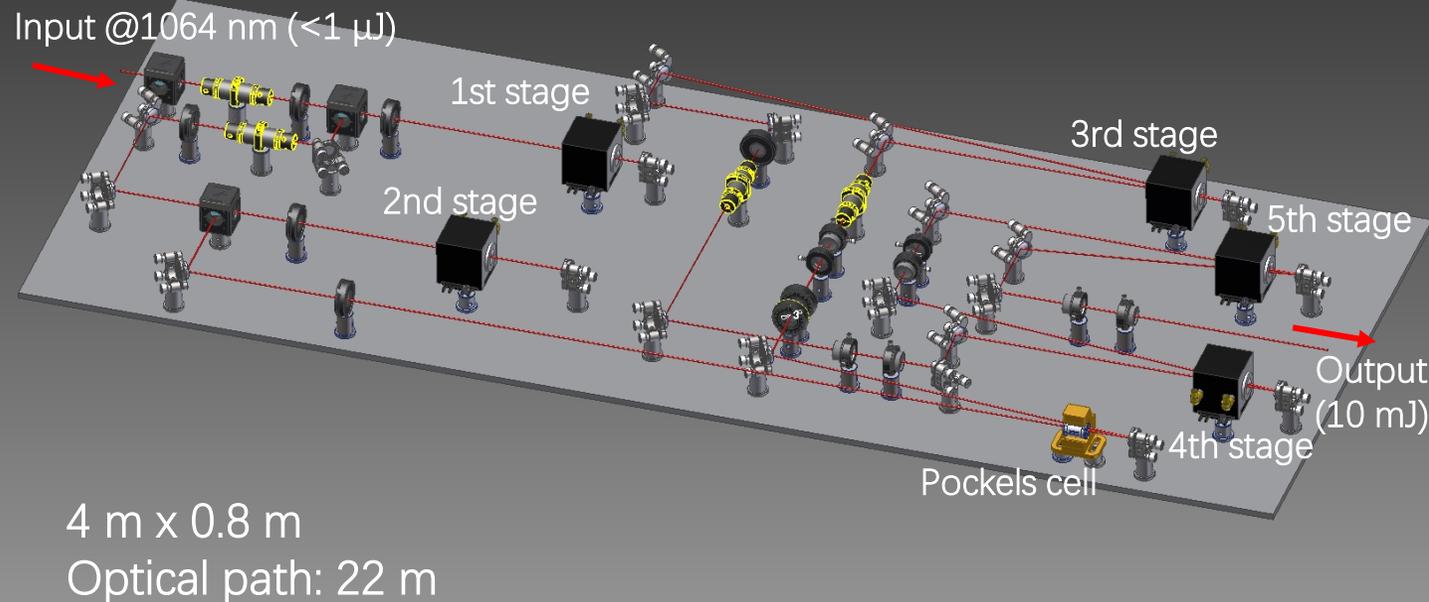


Current Nd/Yb Hybrid Laser System (R4.1)



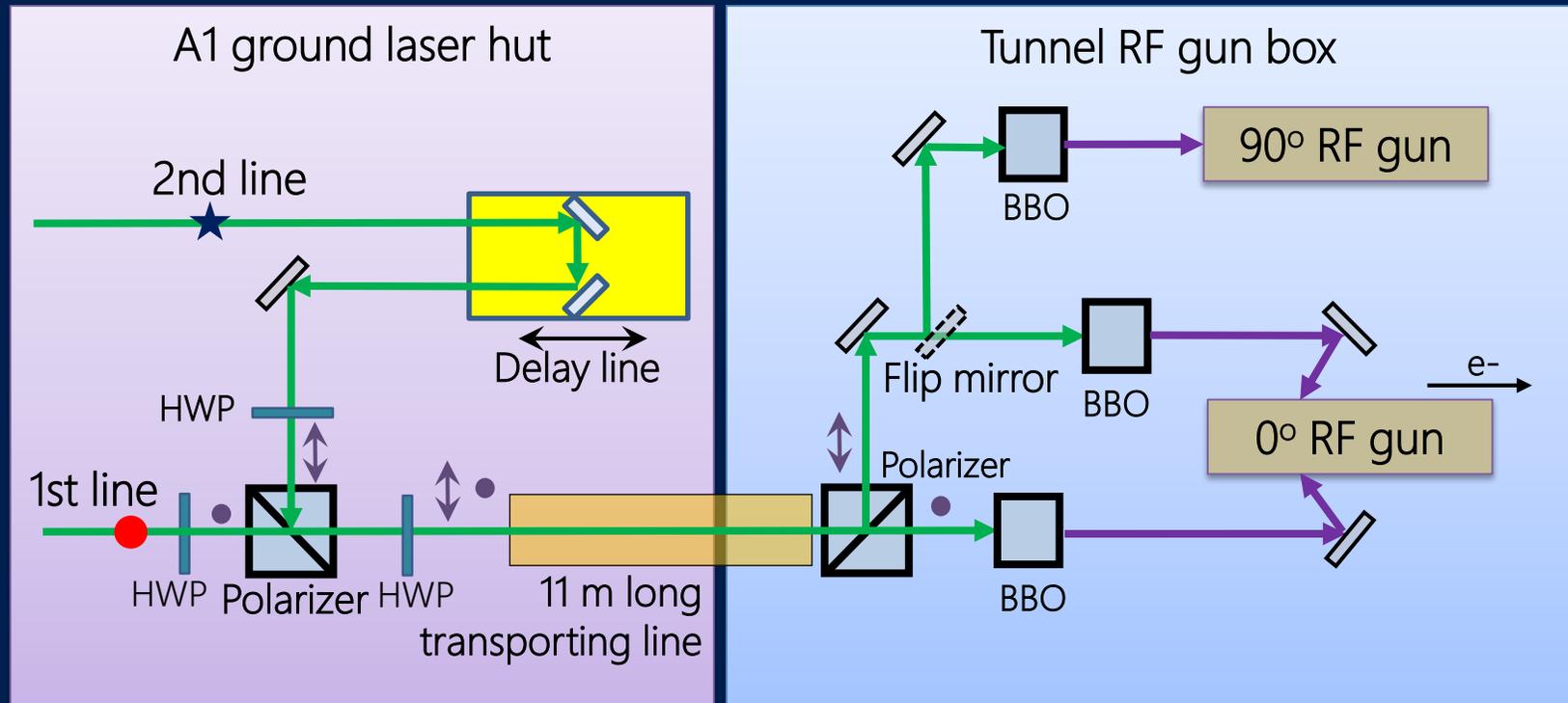
Stable & Efficient Nd:YAG Amplifier (R4.2)

Layout of Nd:YAG rod amplifier



- High amplification efficiency with sample configuration
- Lower pump currents by use of high dopant Nd:YAG crystals (2018 summer)
- Trouble shooting in short time for stable and smooth commissioning
- No problem occurred during stage (more than 4 months)

Two Lasers Injection Mode (R4.1)

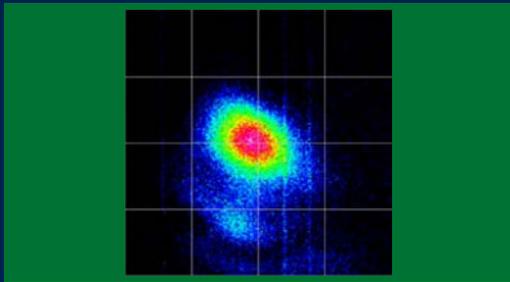
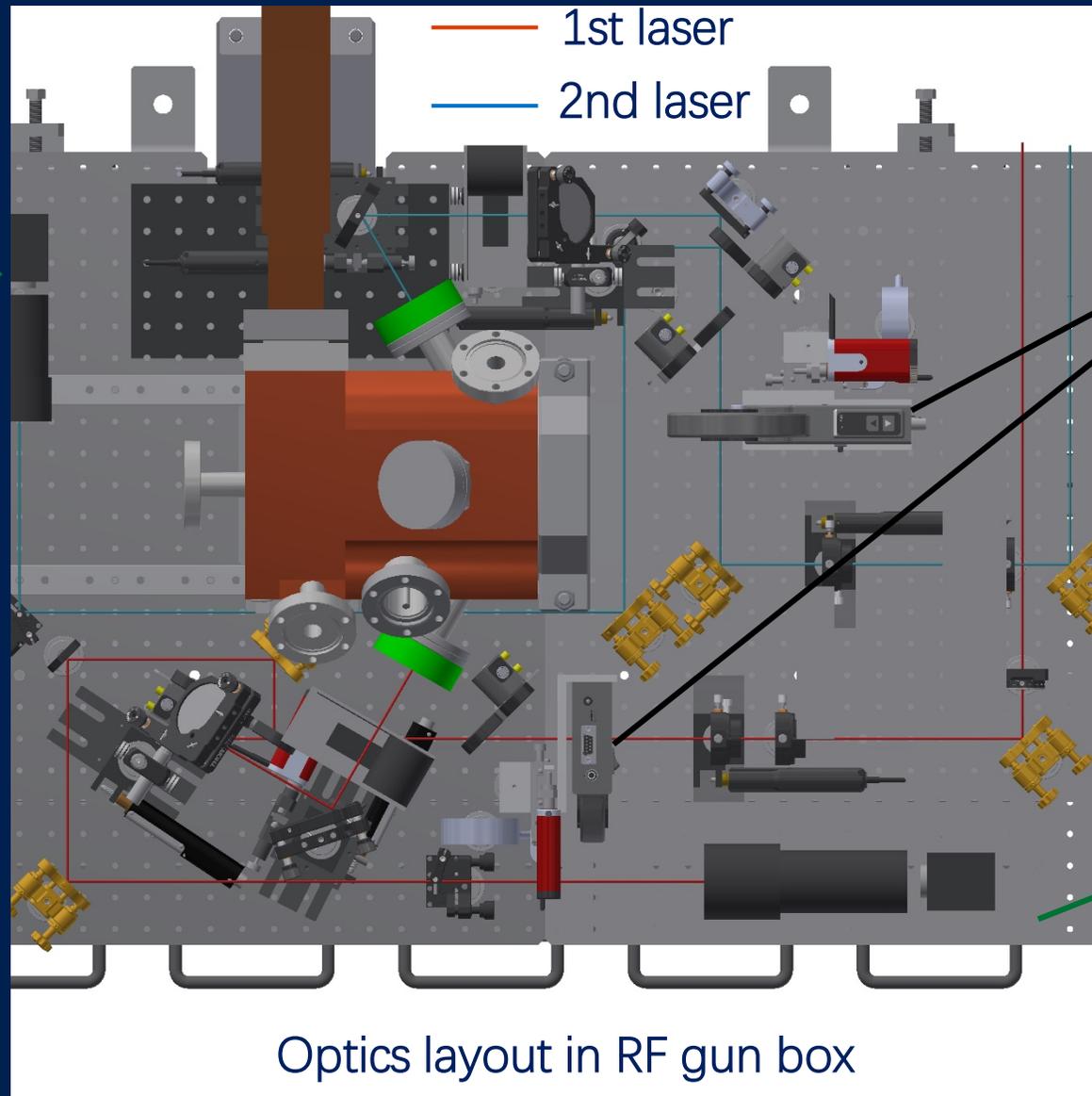


• Laser with vertical polarization, \updownarrow laser with horizontal polarization, HWP: half wave plate

- Possible to generate high e^- charge
- Better emittance
- Backup for the smooth commissioning

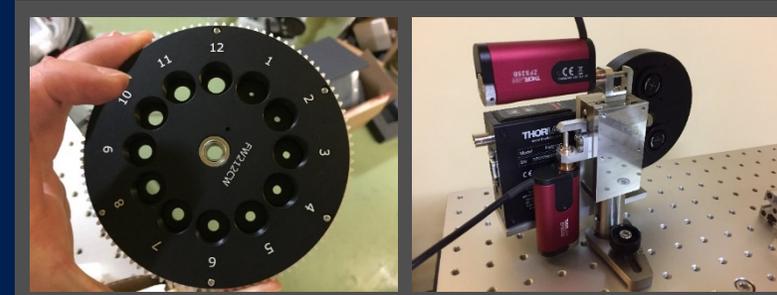
Irradiated by two lasers

Controllable and Monitorable Laser (R4.2)



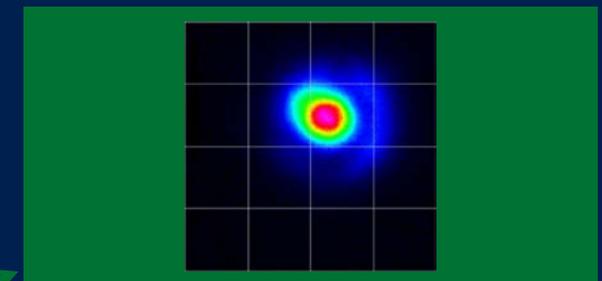
UV laser beam profile

- CCD setup at the virtual cathode position
- Net energy meter
- Remote control actuators for fine adjustment (20 pieces)



UV laser aperture

- Temporary setup for laser beam shaping
- Remote control



UV laser beam profile

Laser Status Monitoring System

KEK e+/e- LINAC Operation page

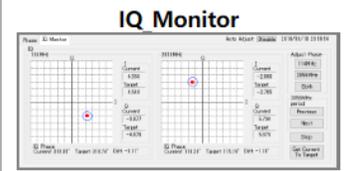
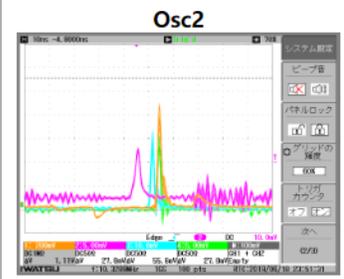
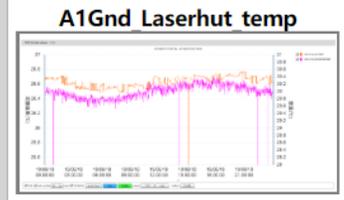
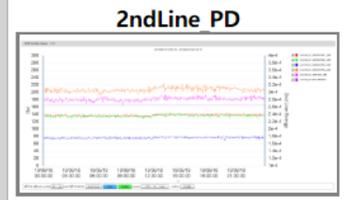
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- Information
 - [KEK-LINAC Operation Manual](#)
 - [KEK-LINAC Charge Limit Manual](#)
 - [中・高線量区域作業](#)
- Operation Log
 - [運転引き継ぎwebアプリ](#)
 - [入域作業手続き](#)
 - [無人確認ルール](#)
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 - [PF,AR 入射ルール](#)
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 - [KEKB SCREEN](#)
 - [KEKB BT SCREEN\(jpeg\)](#)
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- Network
- Shift table

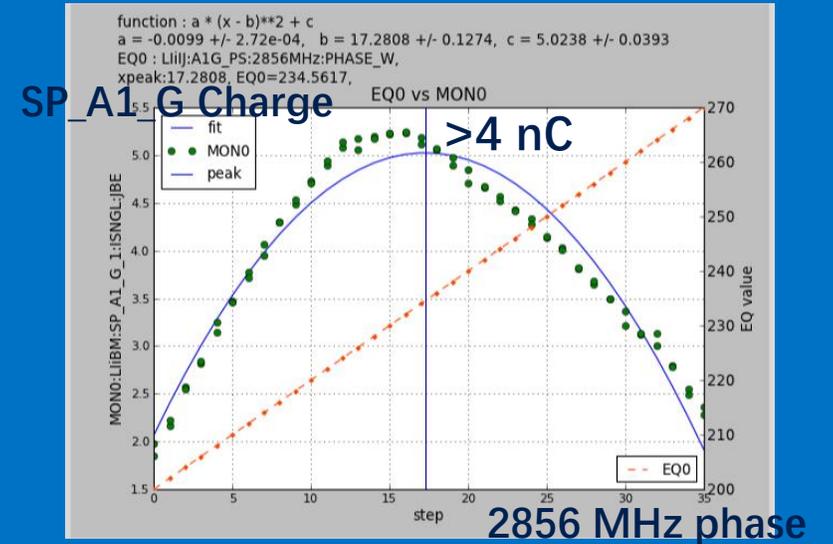
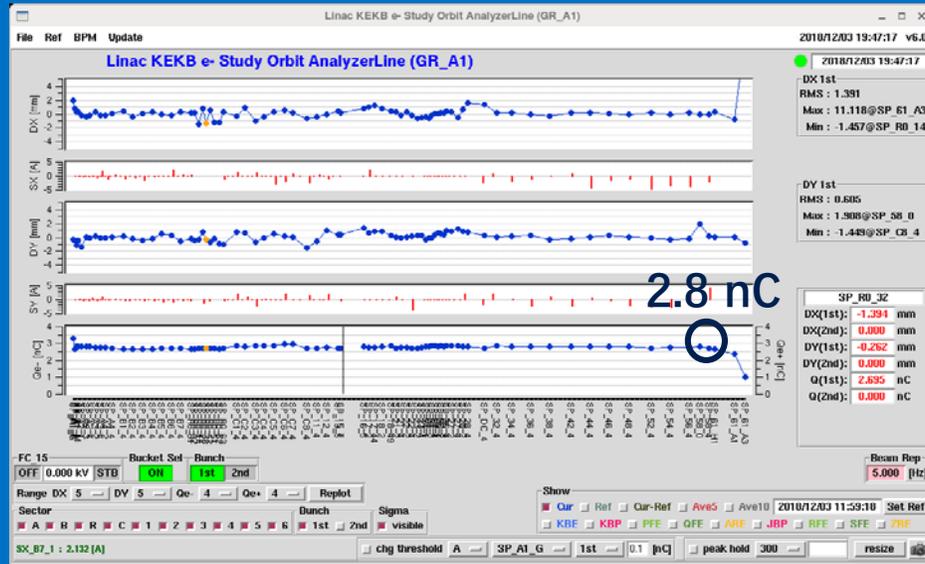
A1 Laser Log ◀ 2019/06/18(火) ▶ [現在の状態](#)

Alarm History			
DateTime	Object	Value	Status
2019/06/18-23:59:59	1st_Line_NDYAG1_Energy	127.987	HIHI
2019/06/18-23:59:56	1st_Line_SHG_Energy	202.925	HIHI
2019/06/18-23:59:55	1st_Line_NDYAG1_Energy	127.424	HIHI
2019/06/18-23:59:50	1st_Line_SHG_Energy	199.738	HIHI
2019/06/18-23:59:49	1st_Line_NDYAG1_Energy	128.268	HIHI
2019/06/18-23:59:44	1st_Line_NDYAG1_Energy	128.924	HIHI
2019/06/18-23:59:44	1st_Line_SHG_Energy	204.949	HIHI
2019/06/18-23:59:40	1st_Line_NDYAG1_Energy	127.612	HIHI
2019/06/18-23:59:38	1st_Line_SHG_Energy	204.199	HIHI
2019/06/18-23:59:19	1st_Line_SHG_Energy	200.000	HIHI
2019/06/18-23:59:18	1st_Line_NDYAG1_Energy	128.924	HIHI
2019/06/18-23:59:17	1st_Line_SHG_Energy	201.312	HIHI
2019/06/18-23:59:09	1st_Line_SHG_Energy	200.787	HIHI
2019/06/18-23:59:07	1st_Line_SHG_Energy	202.700	HIHI
2019/06/18-23:59:03	1st_Line_SHG_Energy	200.450	HIHI
2019/06/18-23:58:58	1st_Line_NDYAG1_Energy	127.612	HIHI
2019/06/18-23:58:58	1st_Line_SHG_Energy	199.738	HIHI
2019/06/18-23:58:55	1st_Line_SHG_Energy	201.350	HIHI
2019/06/18-23:58:52	1st_Line_SHG_Energy	200.225	HIHI
2019/06/18-23:58:49	1st_Line_NDYAG1_Energy	127.612	HIHI
2019/06/18-23:58:42	1st_Line_SHG_Energy	199.738	HIHI
2019/06/18-23:58:40	1st_Line_SHG_Energy	200.450	HIHI
2019/06/18-23:58:30	1st_Line_SHG_Energy	201.837	HIHI
2019/06/18-23:58:28	1st_Line_NDYAG1_Energy	127.612	HIHI
2019/06/18-23:58:25	1st_Line_SHG_Energy	201.312	HIHI

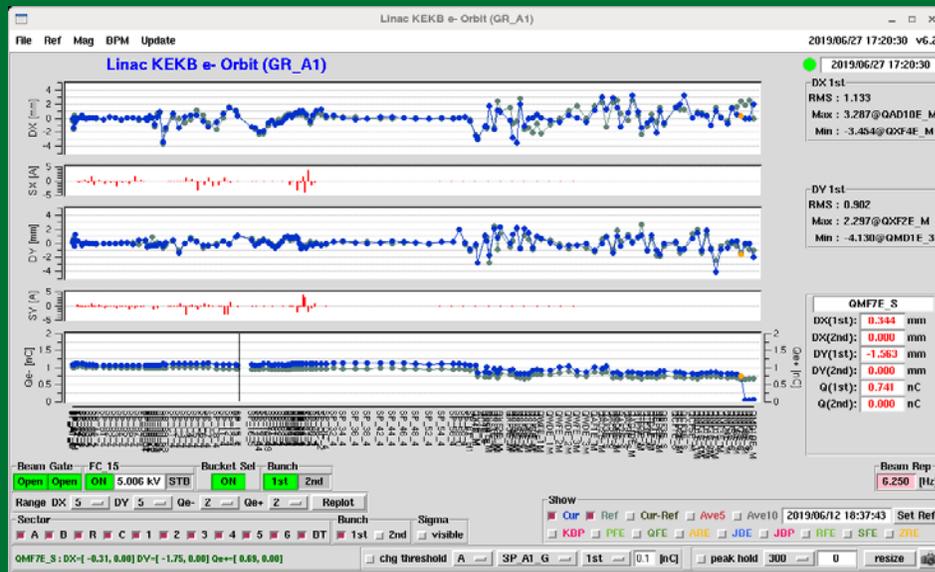


Electron Beam Commissioning (R4.2 & R4.4)

High Charge
Test under
Full Laser
Energy



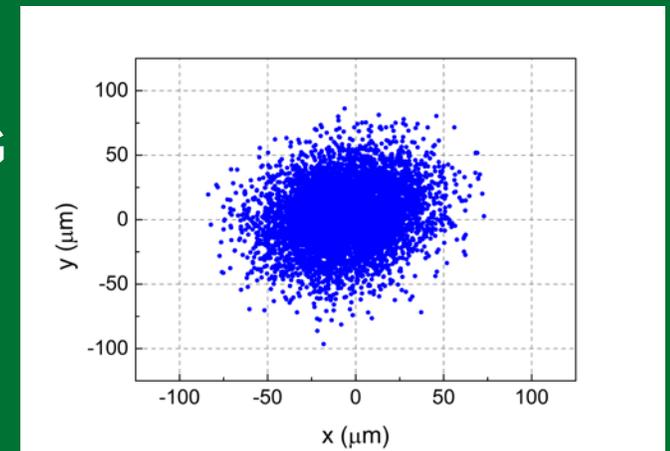
For
Commis-
sioning



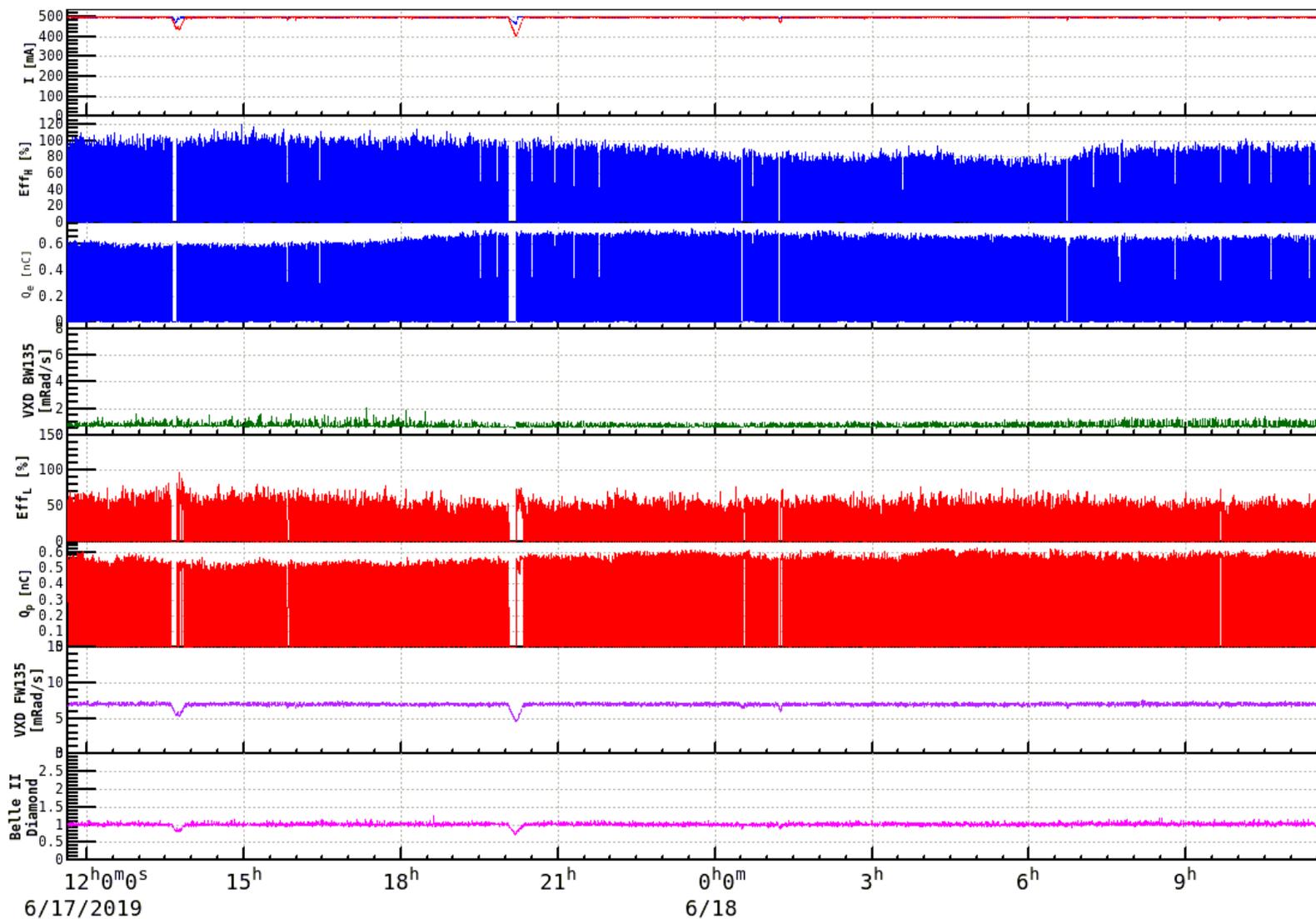
B-sector Wire
Scanner
2019.06.27
1.2 nC @ SP_A1_G

4-wire ABCD:
 $\gamma\epsilon_x = 12.655 \mu\text{m}$,
 $\gamma\epsilon_y = 11.225 \mu\text{m}$

Laser pointing stability at the
virtual cathode position



Stable & Continuous Operation in the Commissioning



- More than 4 months stable and continuous regular injection (R4.3)
- Comparable low injection background
- Availability rate is 98.8% (MTBF: 394.1 h, MTTR: 4.6 h) (R4.3)
- Different correspondence for different study by altering e⁻ charge only a few seconds (R4.2)

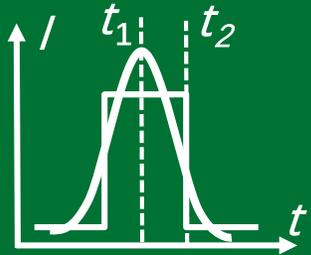
Updates (R4.1 & R4.2)

- Install new Menlo fiber oscillator (1030 & 1064 nm) (2019 summer)
- Photocathode development for higher QE (2019 summer)
 - $\text{Ir}_7\text{Ce}_2 \rightarrow \text{Ir}_2\text{Ce}$
- Rebuild transporting line by use of relay imaging system (2019 summer)
- Improve temperature stability in the laser hut (2019 summer)
- Realize real time UV laser beam profile monitor (2019 summer)
 - Available during continuous injection
- New RF gun for better vacuum level and higher RF power (from 2020)

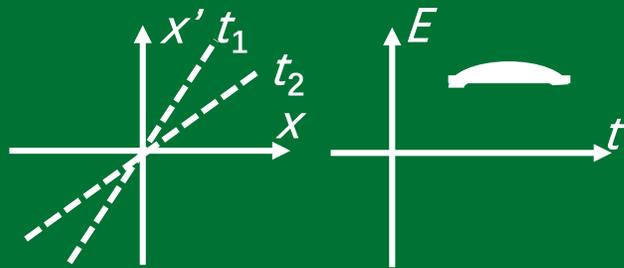
Laser for Middle & Later Stages of Phase III



Laser temporal reshaping for low emittance, low energy spread, and injection noise suppression



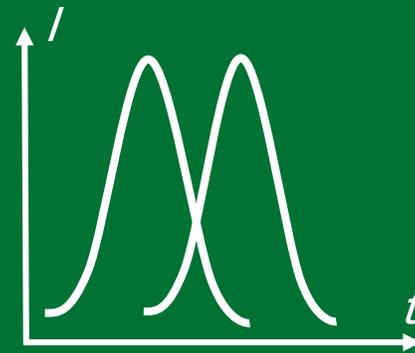
Laser temporal distribution



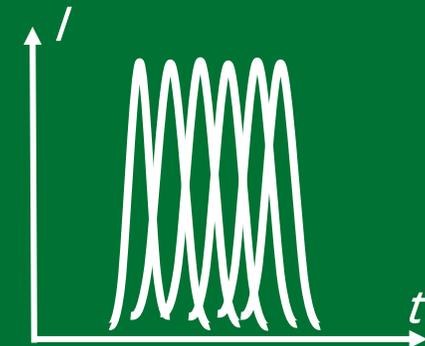
Phase space

Energy spread

- Coherent pulse stacking technology by use of the birefringent effect of crystal
- Demonstrated in Nd laser system (Supported by Dr. Honda in 2018, R4.2)
- Due to the narrower spectrum width of the current Nd laser system (wider temporal width), the real rectangular shape is impossible (Fourier transform limit)



Nd laser system: 17 ps



Yb laser system: 2.5 ps

- Yb laser system is the best and only candidate for low energy spread and low emittance electron beam generation in Phase III

	2019 Q1	2019 Q2	2019 Q3	2019 Q4	2020 Q1	2020 Q2	2020 Q3	2020 Q4	2021 Q1	2021 Q2	2021 Q3	2021 Q4
Nd Laser System	Primary laser for RF gun and HER injection								Backup laser system for SuperKEKB			
Yb Laser System	Laser & monitoring system preparation with stacking						e ⁻ beam test		For RF gun and HER injection			

Summery

- Continuous and stable full RF gun operation in this stage
- Simple and precise laser and electron beam adjustment thanks to the available monitors and remote control components
- Increase the stability of laser and electron beam
- Will focus on improving the quality of electron beam by the Yb laser system

THANKS

Backup

Recommendations of the 22nd Review

Recommendations:

R4.1: Prepare a maintenance plan for the RF gun and associated hardware to improve the long term reliability.

R4.2: Develop a detailed plan to make the existing gun and laser meet the beam parameters needed for SuperKEKB Phase-III commissioning, with only modest upgrades since the e-source is very important for commissioning plan. Consult nearby local laser experts as needed.

R4.3: Run the RF gun with full beam parameters for several weeks continuously to make sure no hidden problems arise.

R4.4: Continue to work on temporal pulse shaping to allow higher bunch charges and smaller energy spreads.

R4.5: Work on any new gun or laser ideas and R&D paths with a lower priority.

Plan

- 2019 summer: Improve stability of laser system and performance of photocathode
- 2020 summer (2019 winter): Improve the quality of electron beam
 - Laser pulse temporal reshape: rectangular pulse shape
 - Laser pulse spatial reshape: flat-top beam pattern

Updates in 2019 Summer

- Install new Menlo fiber oscillator
- Rebuild transporting line by use of relay imaging system
- Improve temperature stability in the laser hut
 - Water cooling for optics table
 - Exchange powerful air-conditioner
 - Add insulation layer for the west wall of laser hut
- Realize real time UV laser beam profile monitor
 - Available during continuous injection

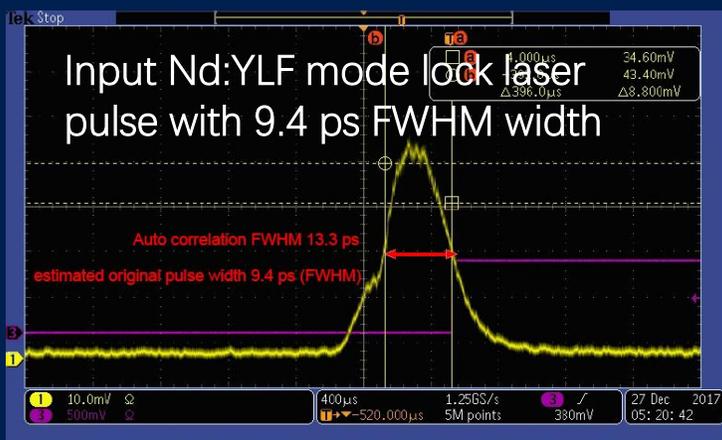
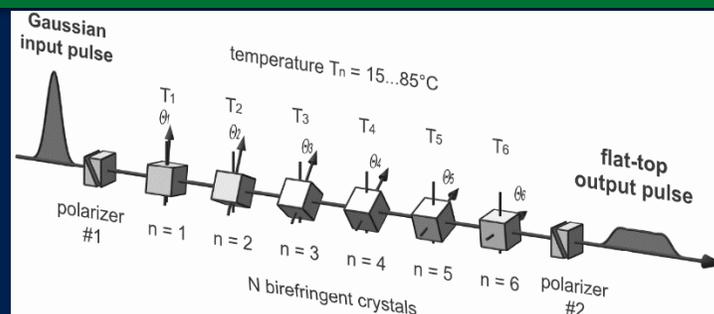
Updates in 2020

- Temporal reshape: Pulse stacking for low energy spread

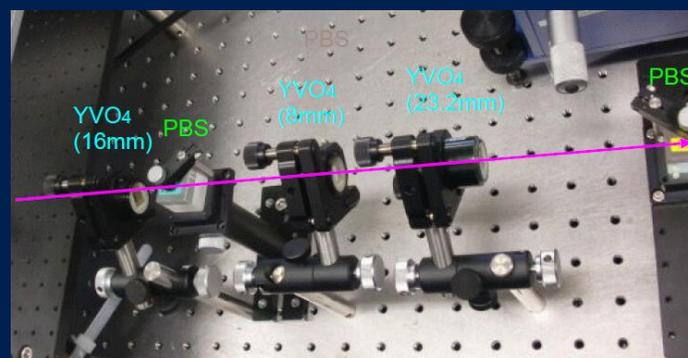
Input laser pulse with temporal Gaussian shape (FWHM~10 ps)

Pulse stacking setup made by a crystal array (birefringent effect of crystal)

Output laser pulse with temporal rectangular shape (FWHM~40 ps)

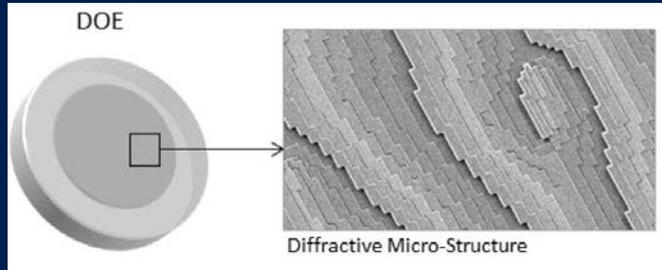


Two stages stacking system made by YVO4 crystals

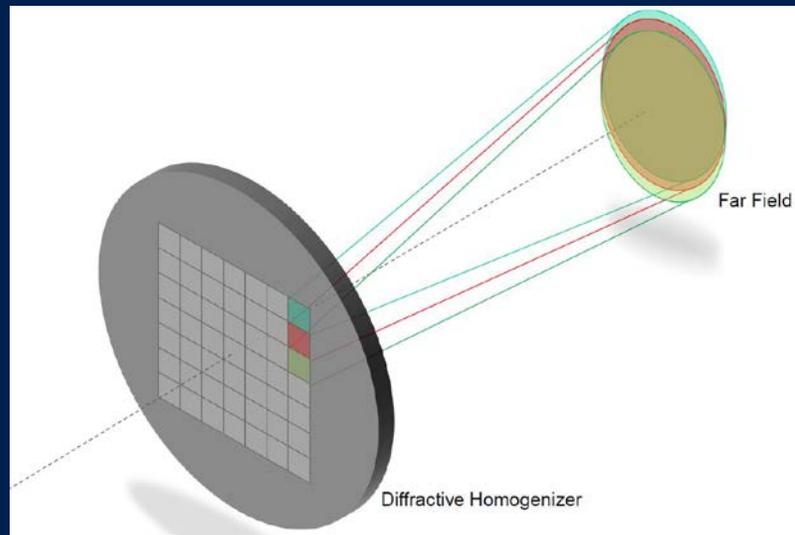


Updates in 2020

- Spatial reshape: Diffractive optics element (DOE) for low energy spread and emittance

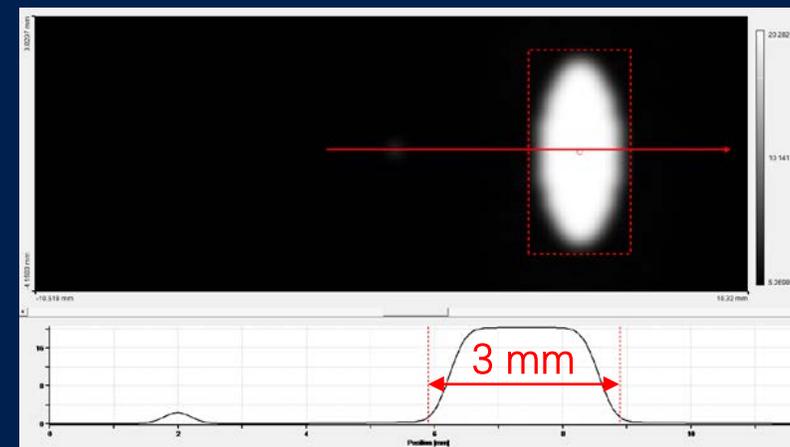
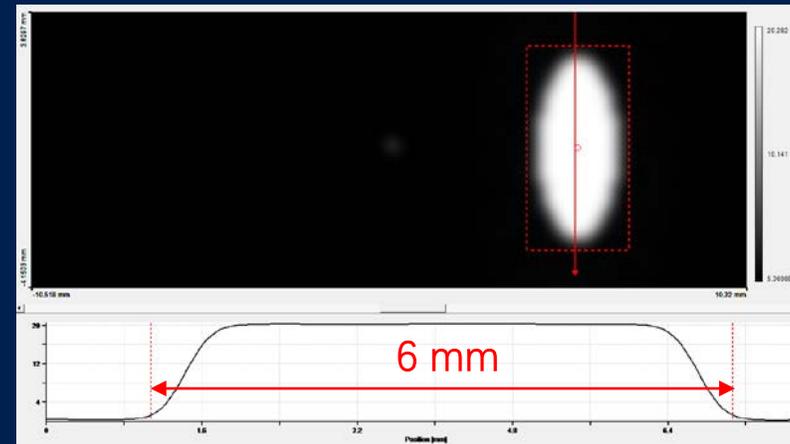


DOE with micro configuration as homogenizer



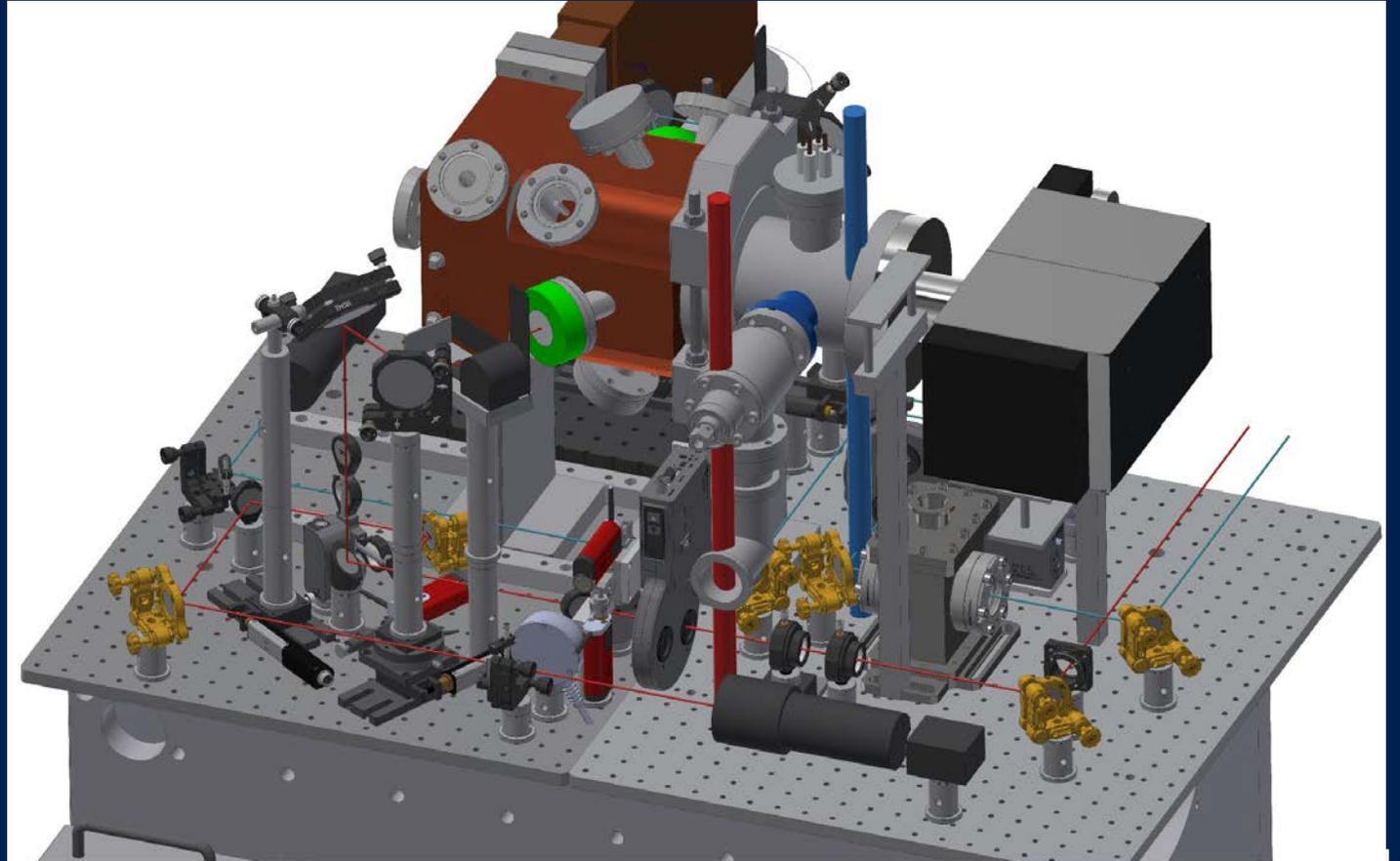
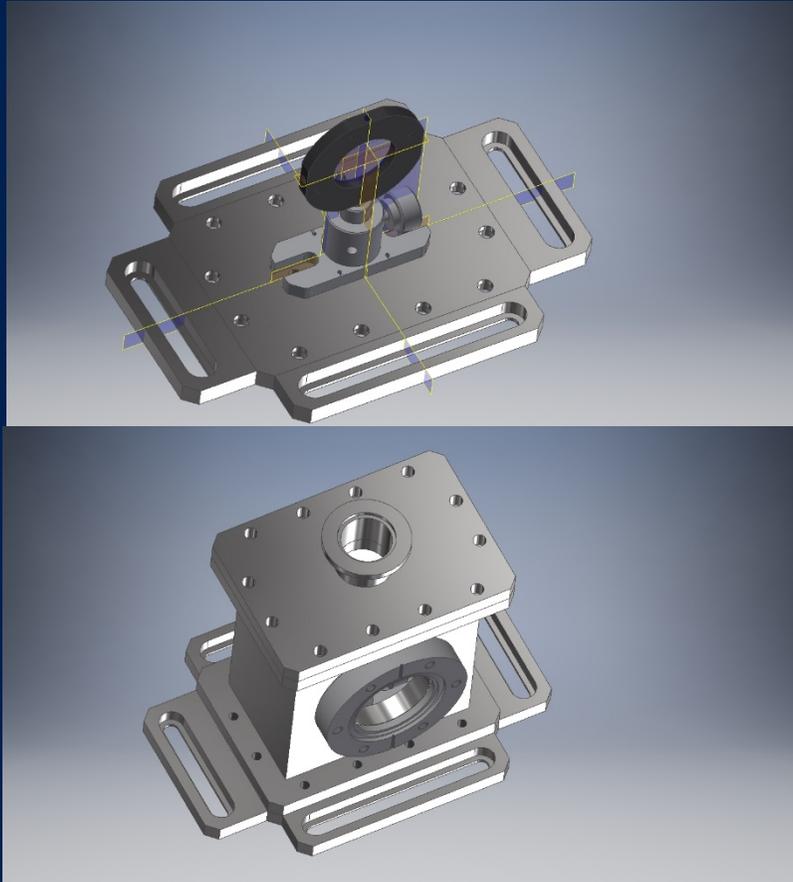
The homogenization is obtained with the sum of the $N \times N$ sub-elements contributions

Simulation results: elliptical beam pattern

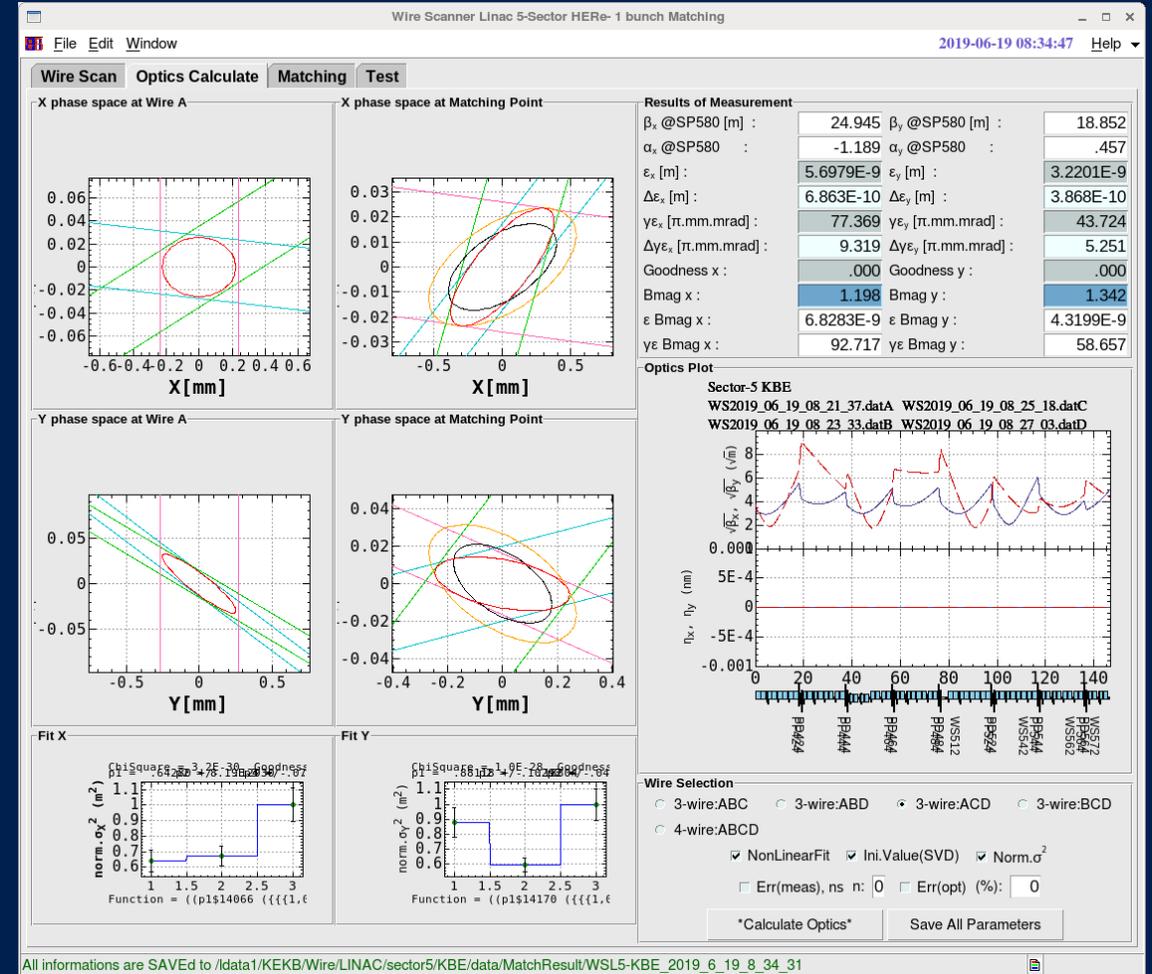
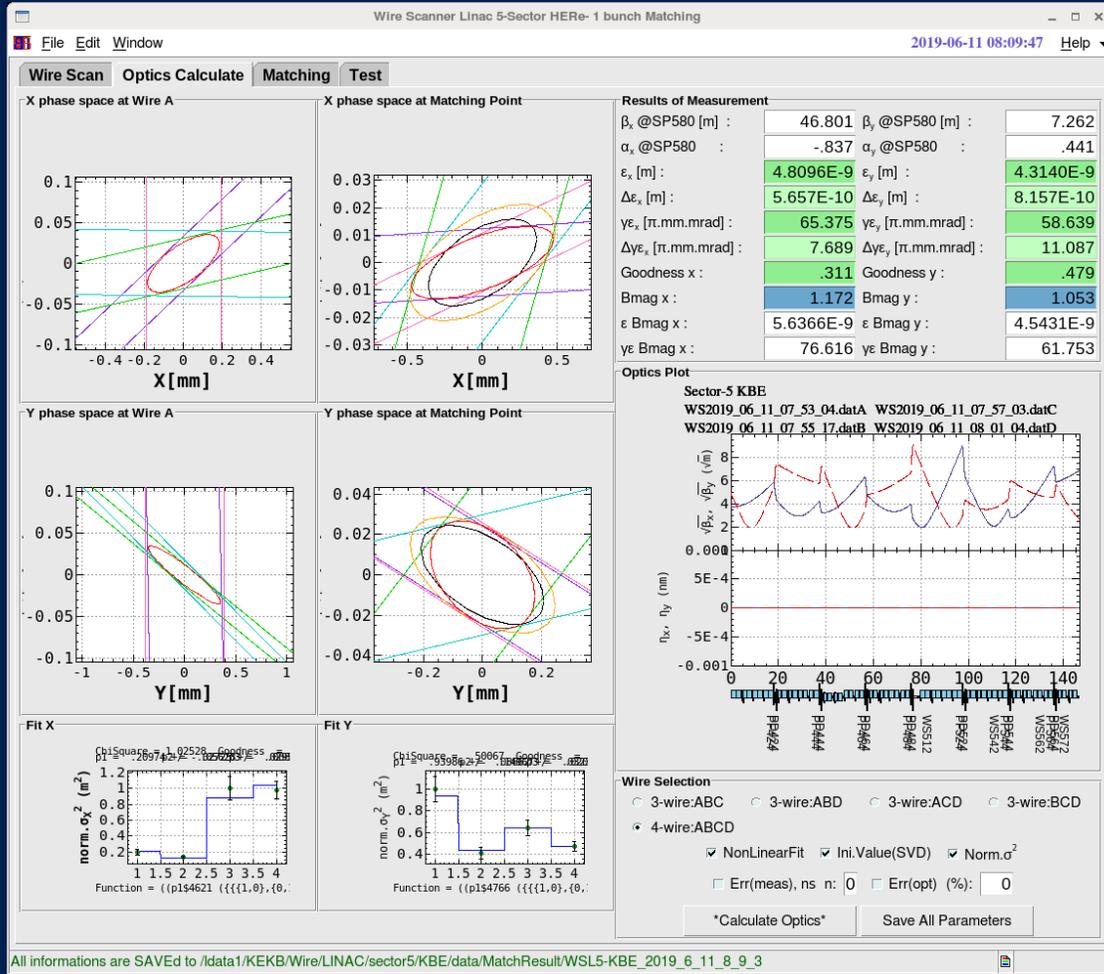


Updates in 2020

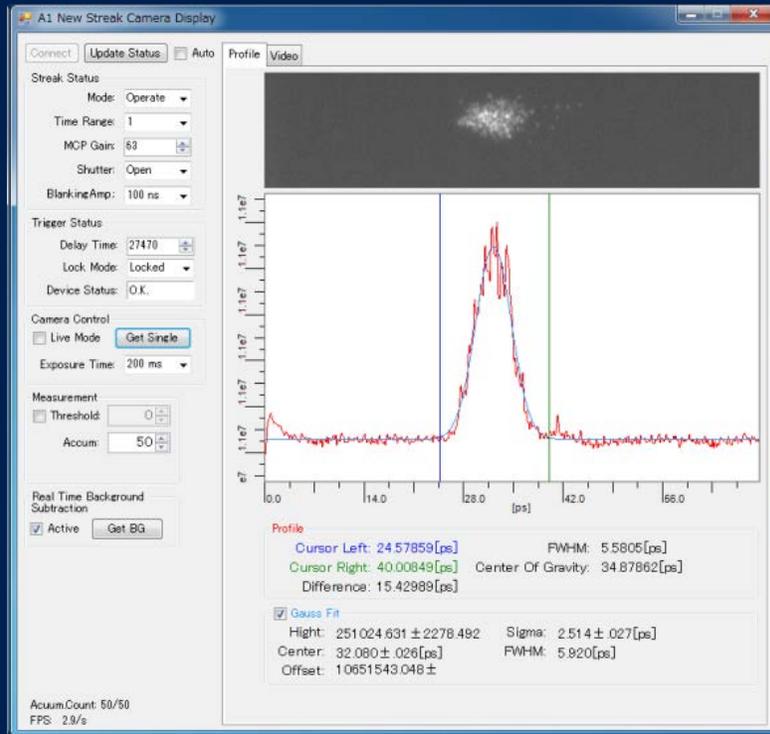
- Transverse reshape (spatial domain): Diffractive optics element (DOE)
 - Two pieces of DOE are purchased (delivery date is September)
 - One will be used for testing in 2020



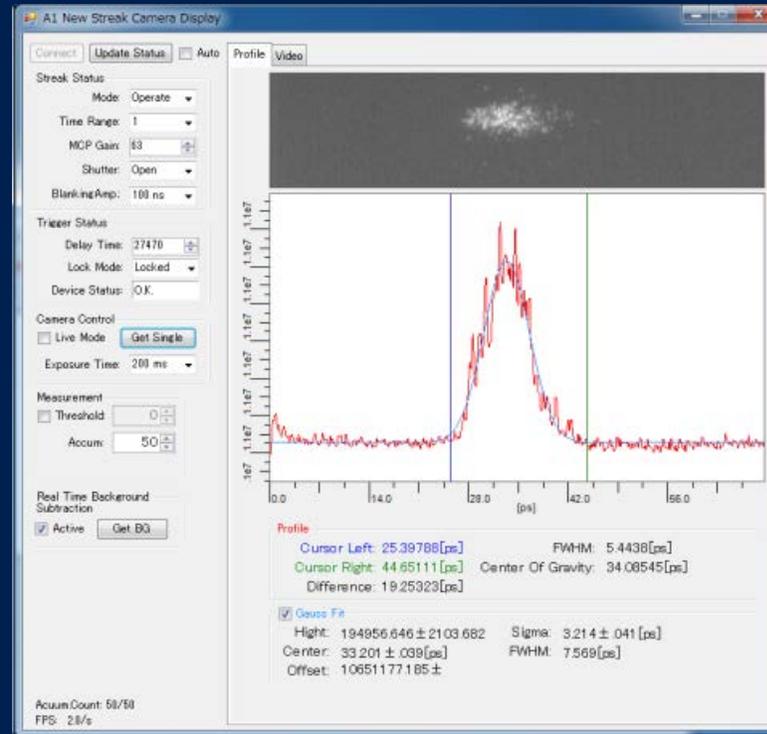
Wire Scanner Result @ 5 Sector



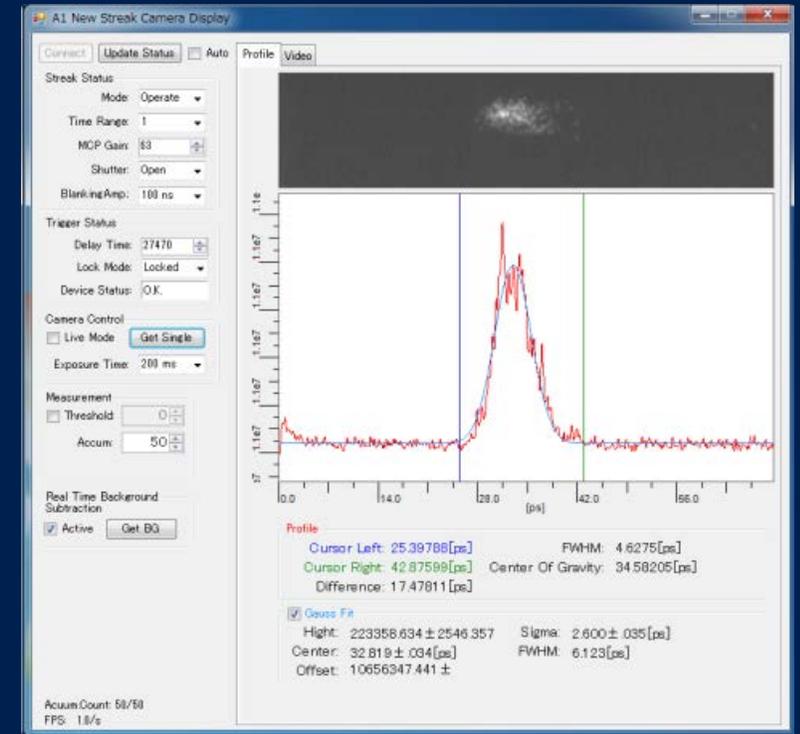
Streak Camera Test Data by 2 Lasers



2 lasers mode



1st laser



2nd laser

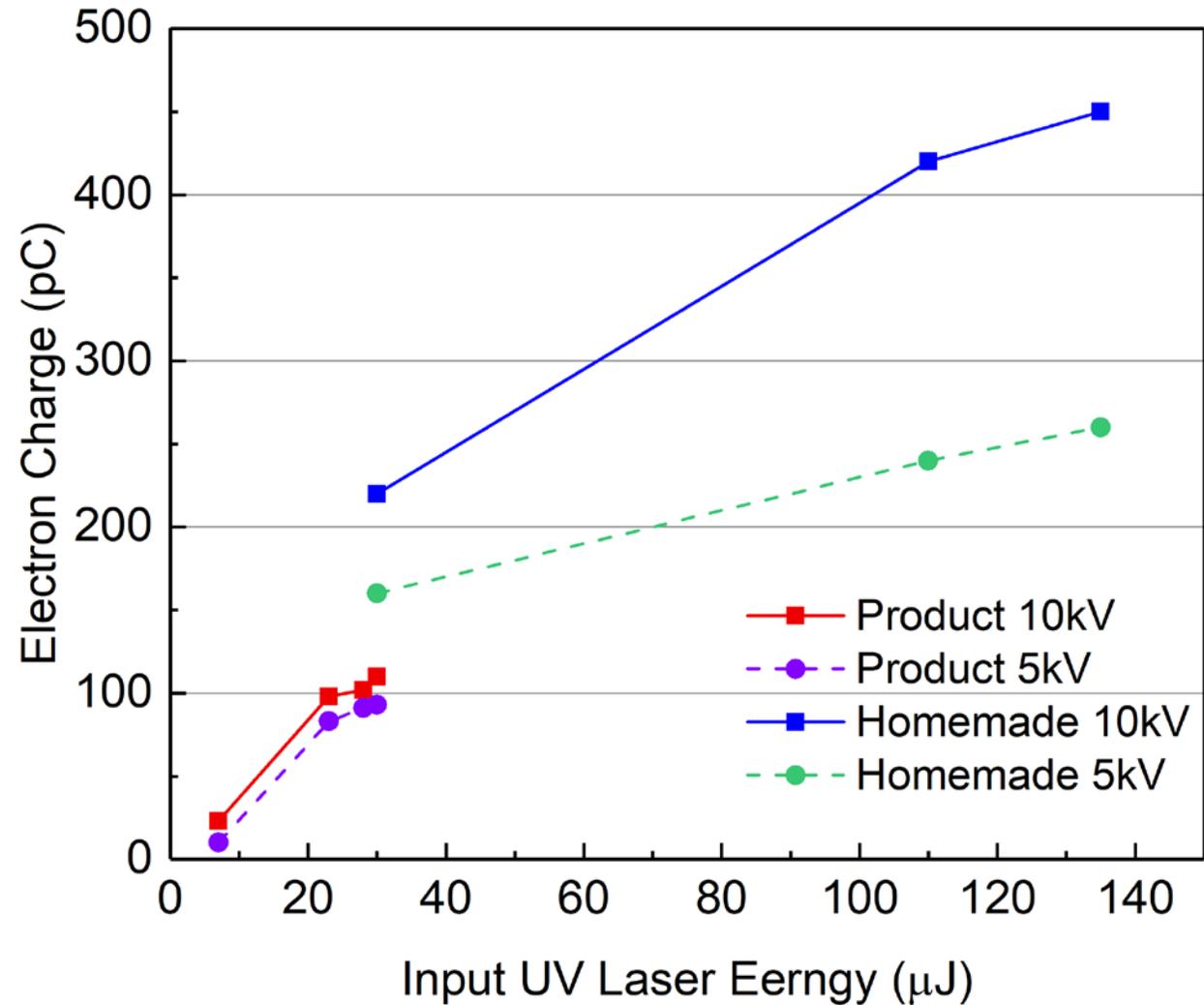
Statistics

SKEKB 運転中の期間																												
	運転期間(h)	レーザー運転時間			故障																		MTBF (h)	MTTR (h)	稼働率 (%)			
		停止時間(h)	運転時間(h)	発振器		Fiber		1st Line		2nd Line		1st/2nd 共通部		制御関連		Trig 信号関連		RF 信号関連		設備		合計						
				回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数				故障時間(h)	総故障回数	総故障時間(h)
3/11 09:00 ~ 3/18 09:00	168	0	168	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	168.0	0.0	100.0
3/18 ~ 3/25	168	0	168	1	1.2	0	0	0	0	0	0	0	0	2	3.63	0	0	0	0	0	0	0	0	3	4.83	56.0	1.6	97.2
3/25 ~ 4/1	168	1.17	166.83	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	166.8	0.0	100.0
4/1 09:00 ~ 4/4 16:00	79	0	79	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	79.0	0.0	100.0
4/17 14:00 ~ 4/22 09:00	115	0	115	0	0	0	0	1	22	0	0	0	0	0	0	0	0	0	0	0	0	0	1	22	115.0	22.0	83.9	
4/22 09:00 ~ 5/6 09:00	336	3.23	332.77	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	332.8	0.0	100.0
5/6 ~ 5/13	168	0	168	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	168.0	0.0	100.0
5/13 ~ 5/20	168	4.1	163.9	1	0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0.4	163.9	0.4	99.8	
5/20 ~ 5/27	168	1.15	166.85	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	166.9	0.0	100.0
5/27 ~ 6/3	168	1.5	166.5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	166.5	0.0	100.0
6/3 ~ 6/10	168	0	168	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	168.0	0.0	100.0
6/10 ~ 6/17	168	2.08	165.92	1	0.5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0.5	165.9	0.5	99.7	
6/17 ~ 6/24	168	0	168	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	168.0	0.0	100.0
6/24 ~ 7/1	168	0	168	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	168.0	0.0	100.0
合計	2378	13.23	2364.77	3	2.1	0	0	1	22	0	0	0	0	2	3.63	0	0	0	0	0	0	0	6	27.73	394.1	4.6	98.8	

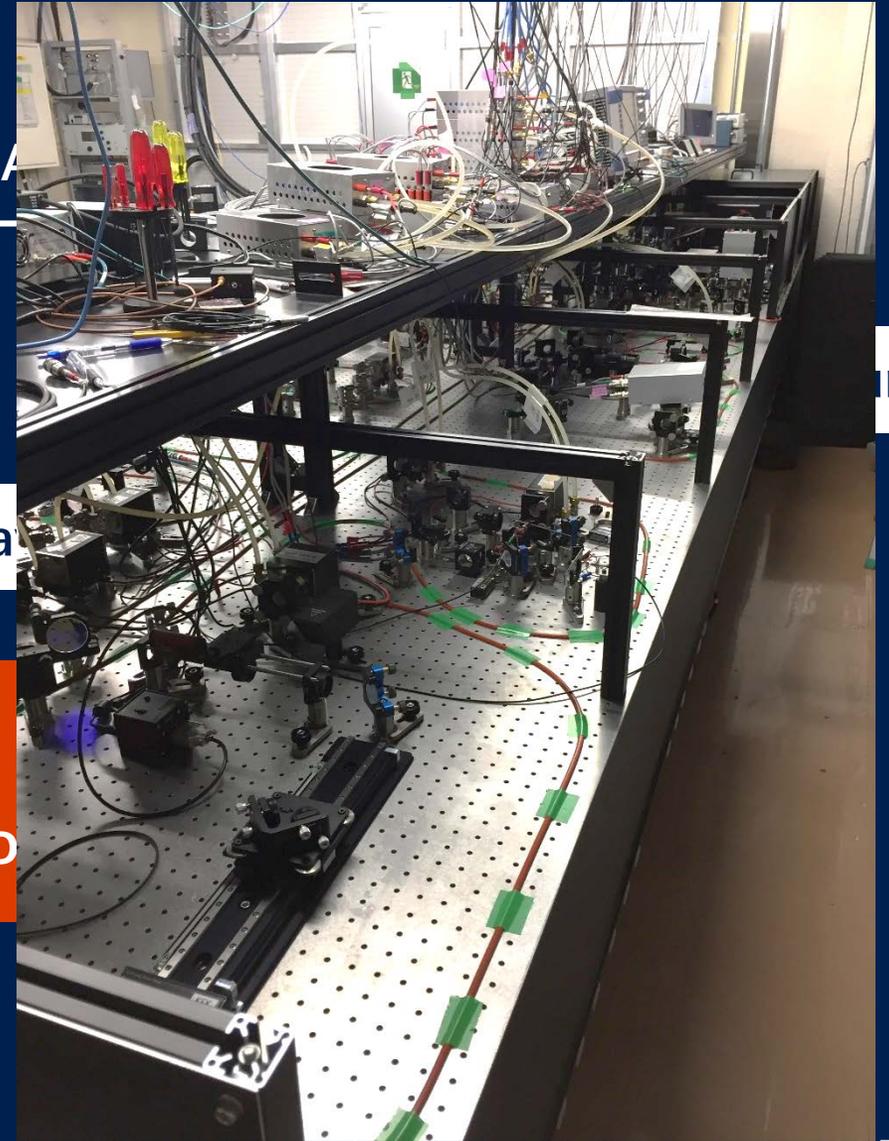
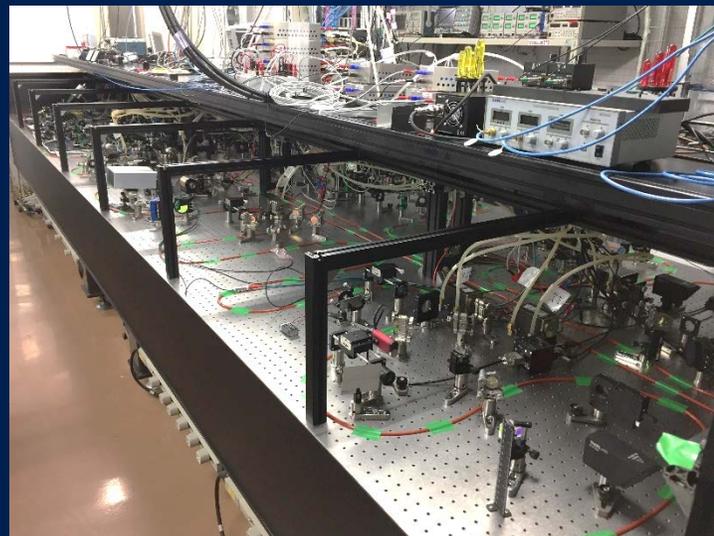
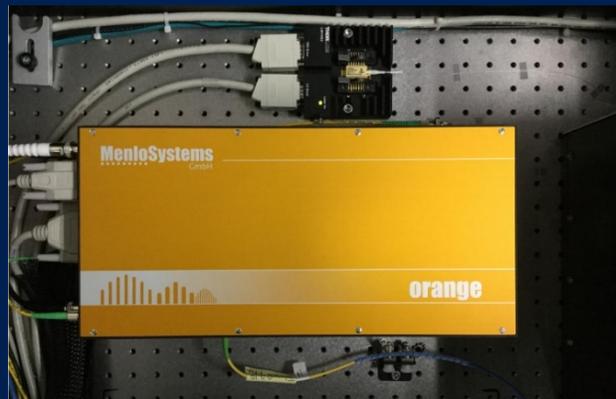
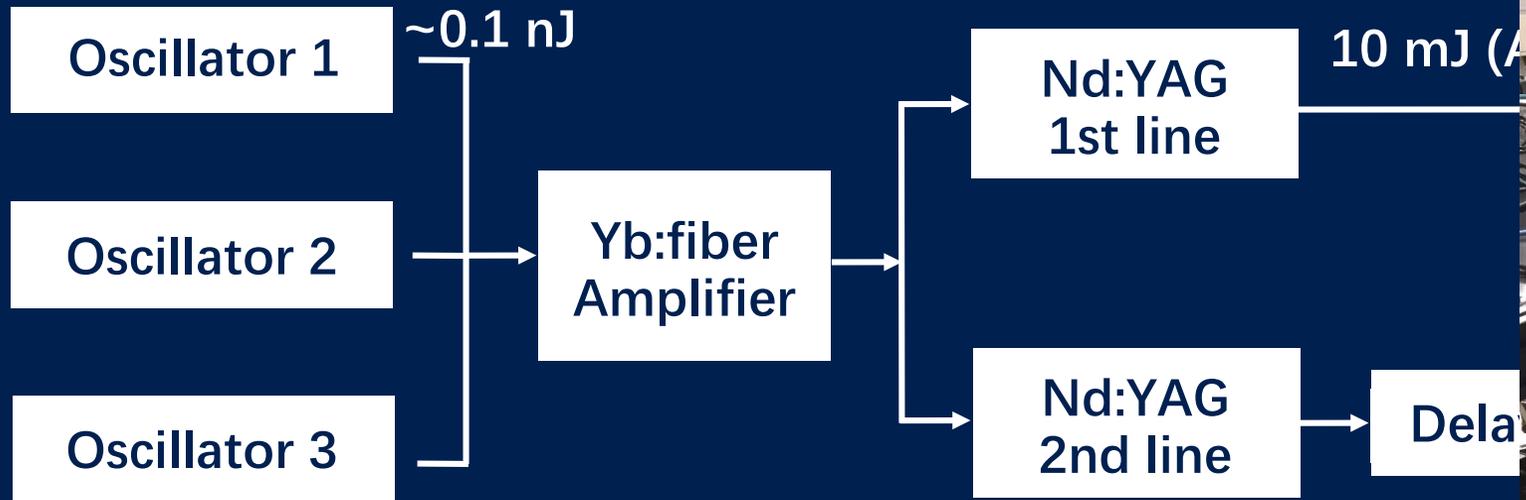
Linac 運転全期間																										
	運転期間(h)	レーザー運転時間			故障																		MTBF (h)	MTTR (h)	稼働率 (%)	
		停止時間(h)	運転時間(h)	発振器		Fiber		1st Line		2nd Line		1st/2nd 共通部		制御関連		Trig 信号関連		RF 信号関連		設備		合計				
				回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数	故障時間(h)	回数				故障時間(h)
2/4 09:00 ~ 7/1 09:00	3218	37.91	3180.09	5	2.27	0	0	4	229.72	5	47.45	0	0	2	3.63	0	0	1	1.57	3	8.55	20	293.19	159.0	14.7	91.6
				#####	同期外れ			#####	EO軌道変動	#####	EO軌道変動によるNDYAG1減少			#####	制御用IOC停止			#####	10MHz 変	#####	ハット内温度上昇					
				#####	同期外れ			#####	NDYAG3 出	#####	EO軌道変動によるNDYAG1減少			#####	制御用IOC停止			#####		#####	ハット内温度上昇					
				#####	114MHz IQ 位相ずれ			#####	2019/3/4 NDYAG3故	#####	EO軌道変動による復旧調整										#####	2019/3/3	ハット内温度上昇			
				#####	同期外れ			#####	NDYAG3故	#####	2019/3/9 NDYAG1出力変動															
				#####	地震による114MHz IQ ずれ					#####	2019/3/9 NDYAG1故障															

MTBF (Mean Time Between Failure、平均故障間隔) MTTR (Mean Time To Repair、平均修理時間)
稼働率 = MTBF ÷ (MTBF+MTTR)

Ir₂Ce: Simple Test Result



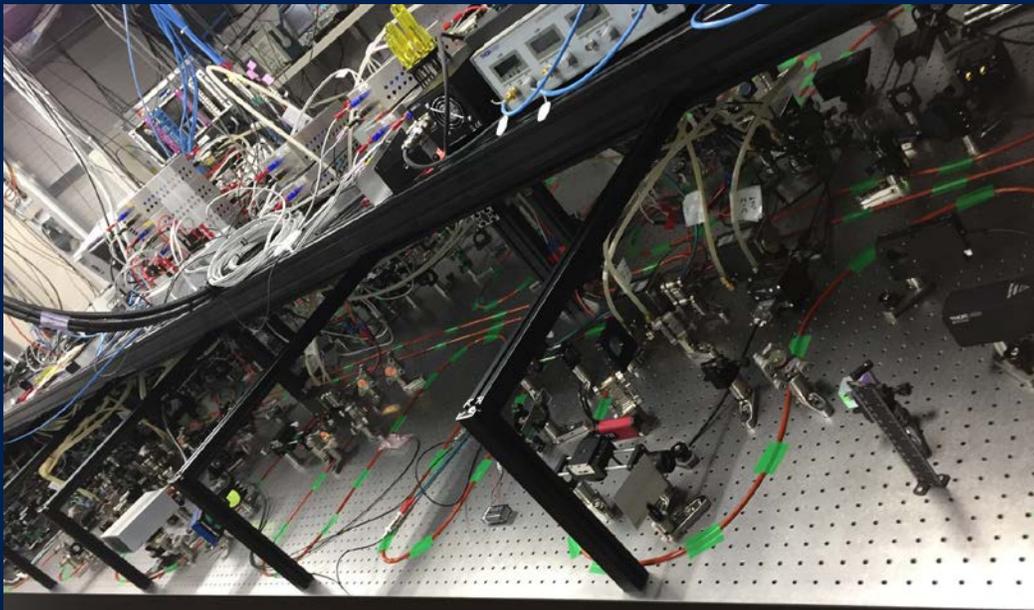
Yb:fiber/Nd:YAG laser in Phase II



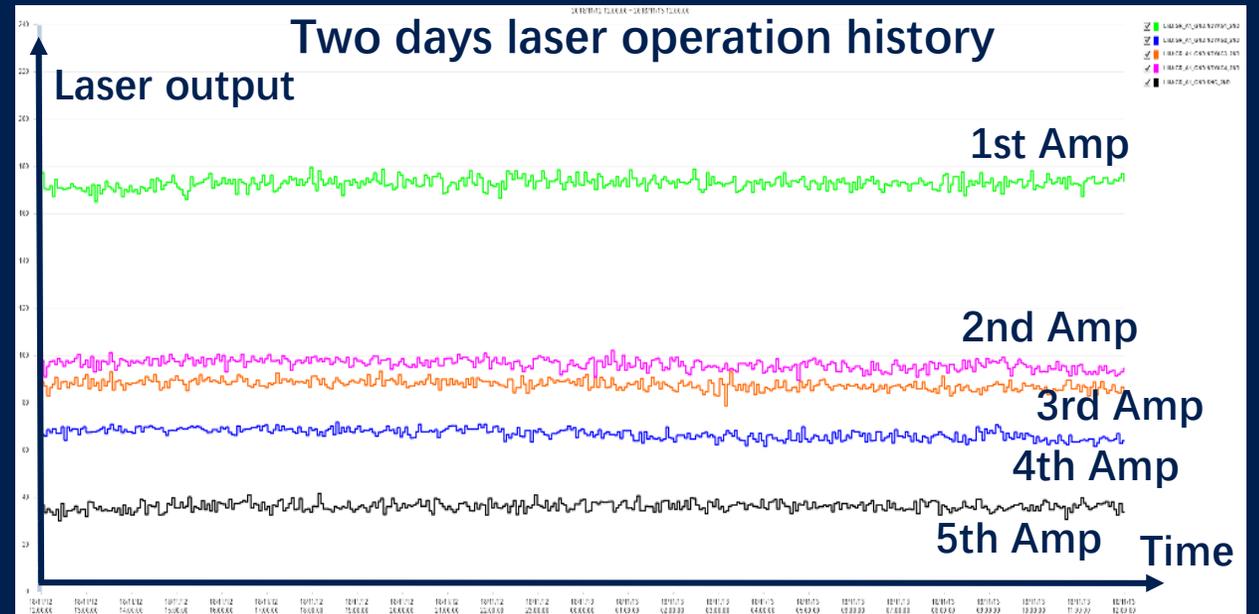
Improvement of e⁻ Stability in Phase III



Stable e⁻ → Improved the laser stability by water cooling for optics table



- Temperature stability for laser environment
- Flexible silicon tube for cooling

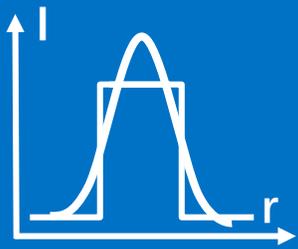


- Better stability for long time laser operation (fluctuation < 5%)
- Less adjustment for continuous e⁻ generation

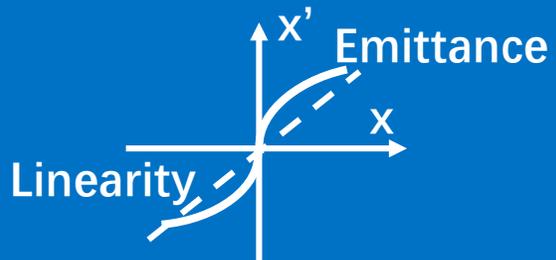
For High Quality e⁻



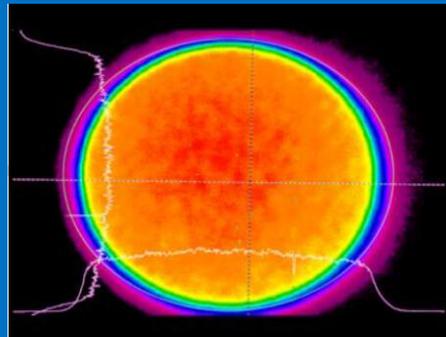
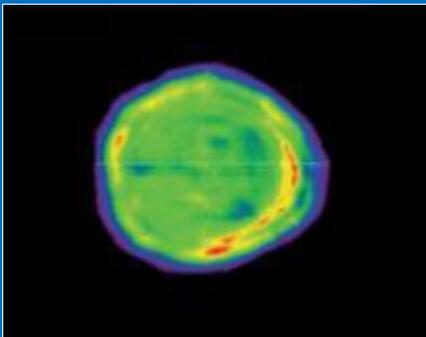
Laser Spatial Reshaping



Laser spatial distribution



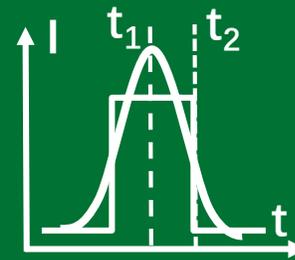
Phase space



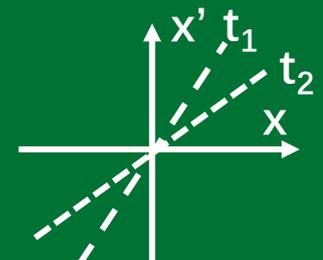
- Laser beam shaper for flat-top
- For Nd and Yb laser
- Under purchasing



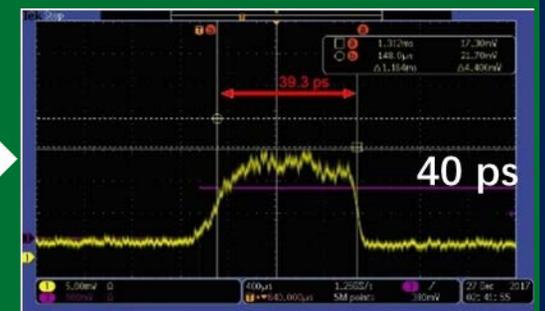
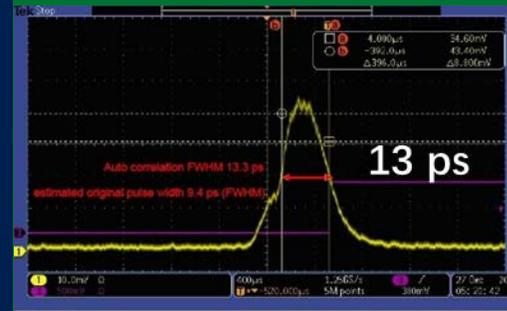
Laser Temporal Reshaping



Laser spatial distribution

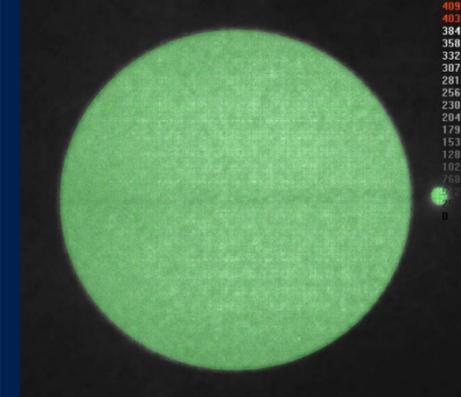
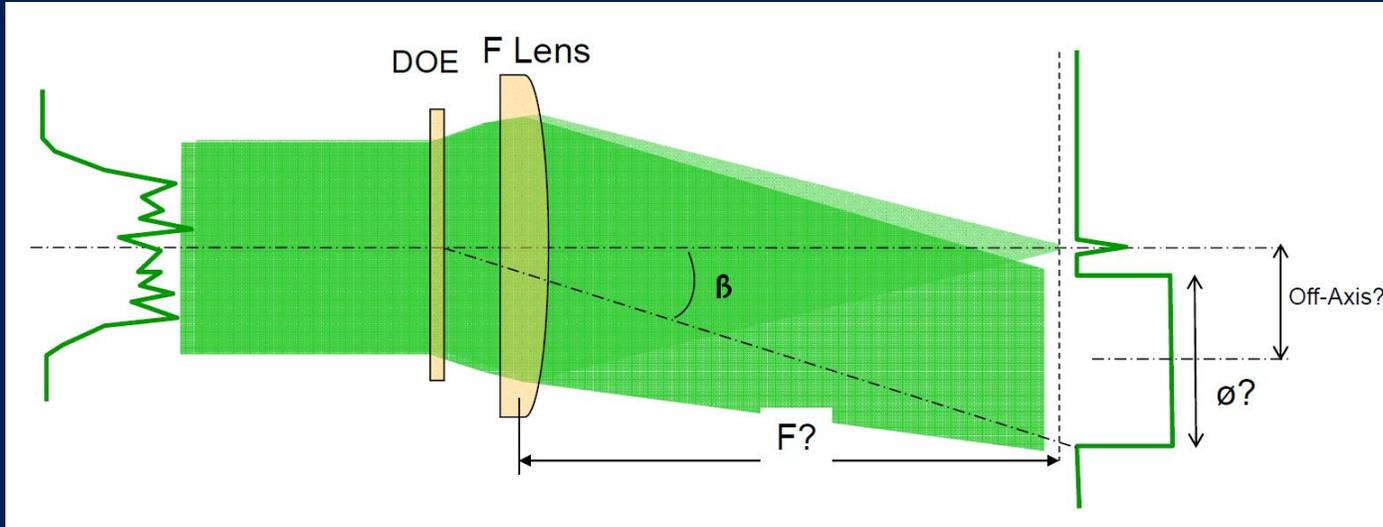


Phase space



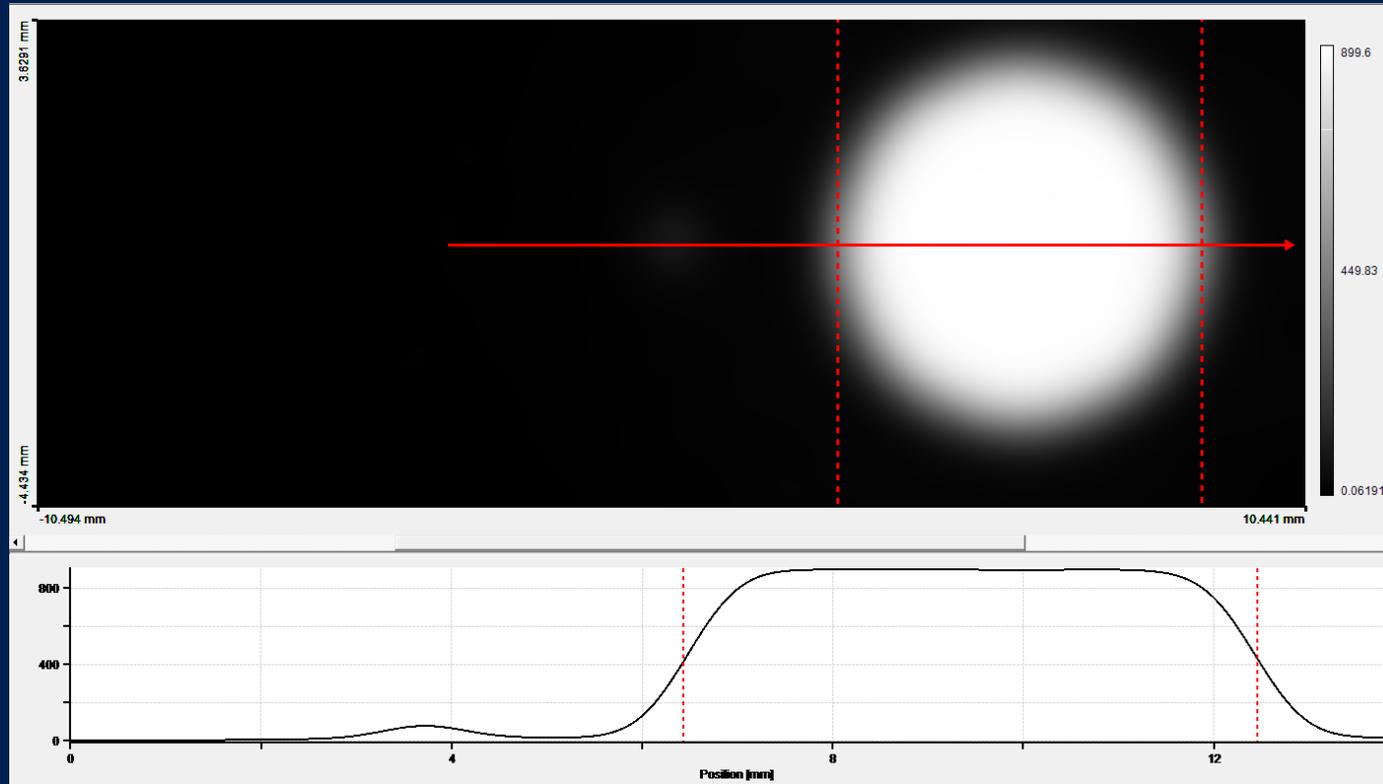
- Pulse stacking by birefringent crystals
- Demonstrated in Nd laser
- Will be used in Yb:YAG laser for real flat

Beam homogenizer

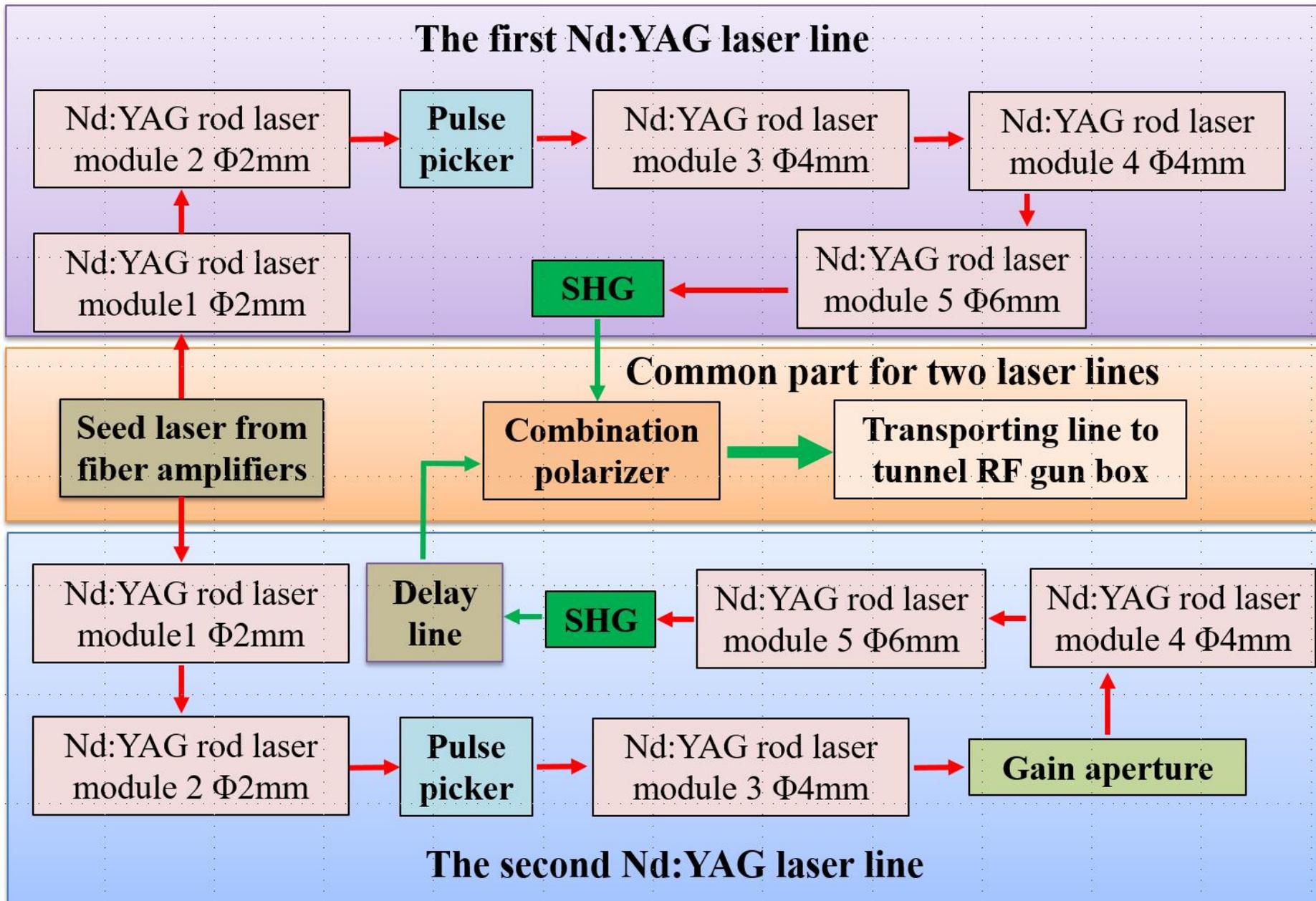


- F : 1 m (Focal length of F lens)
- Φ : 6 mm (on target surface)
- Off-axis: 6 mm (distance between optical axis and center of target spot)
- $\beta \approx 1^\circ$

Beam homogenizer

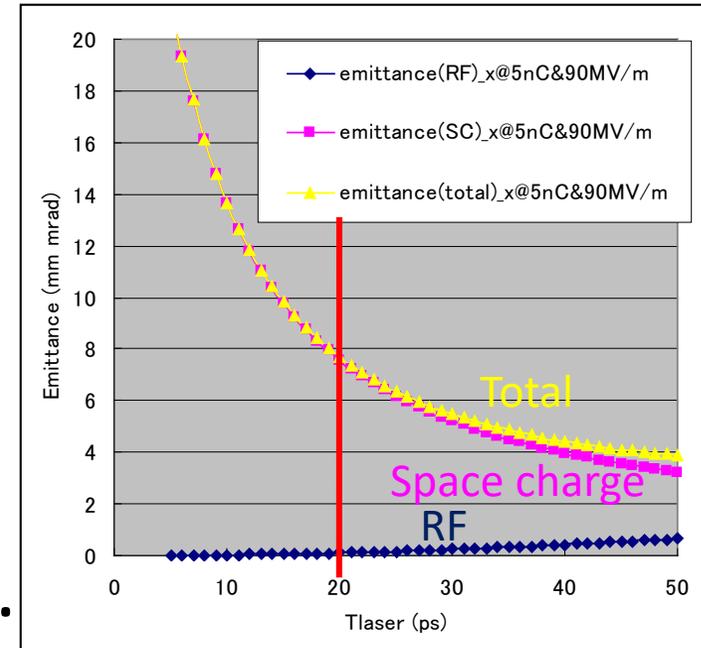


- Simulation result
- peak to valley modulations on the top hat: $\pm 10\% \sim 15\%$
- Transmitting rate $> 80\%$



RF-Gun for 5 nC

- Space charge is dominant.
 - Longer pulse length : 20 - 30 ps
- Stable operation is required.
 - Lower electric field : $< 100\text{MV/m}$
- Focusing field must be required.
 - Solenoid focus causes the emittance growth.
 - **Electric field focus preserve the emittance.**

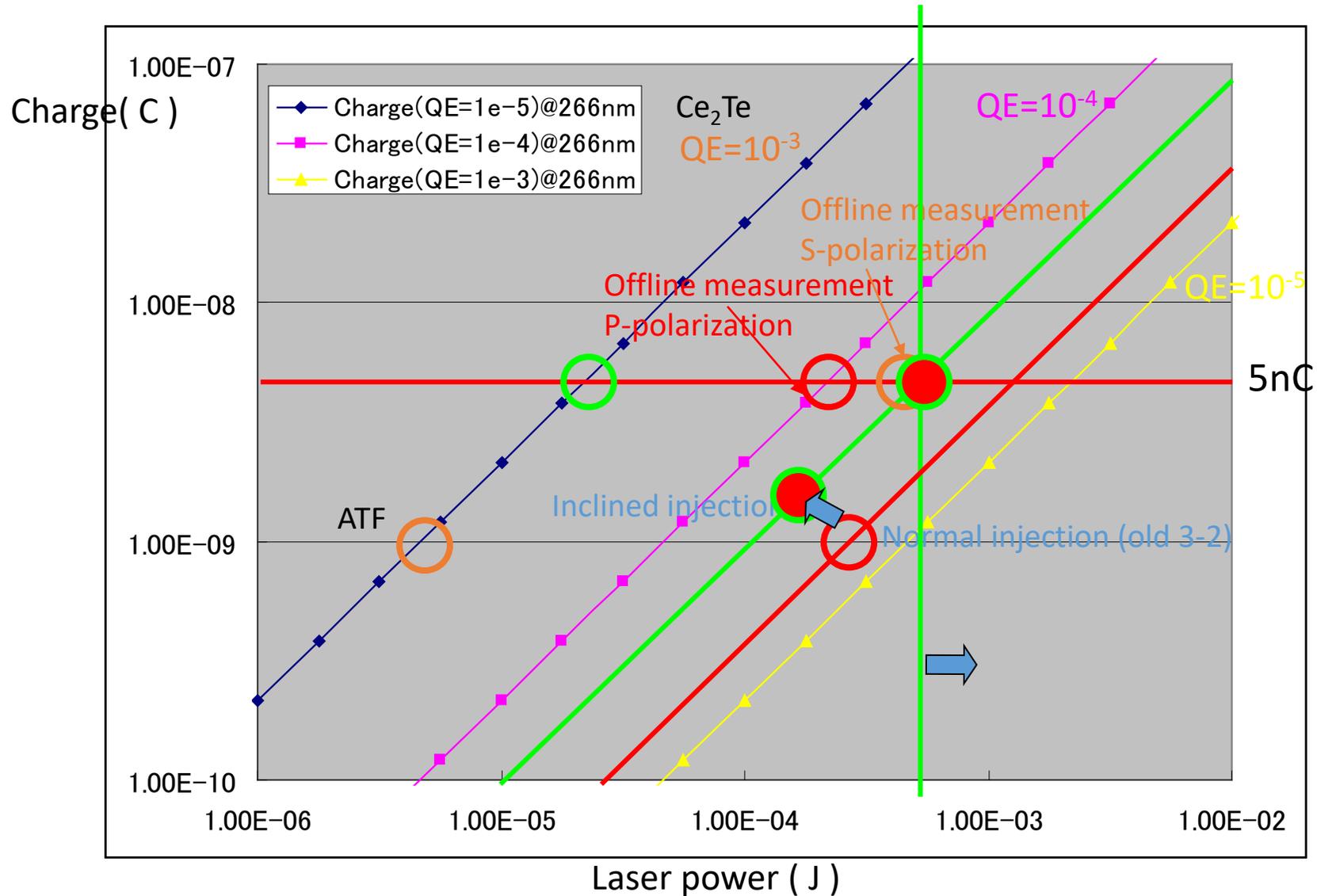


~~Epaxial coupled cavity~~ : BNL

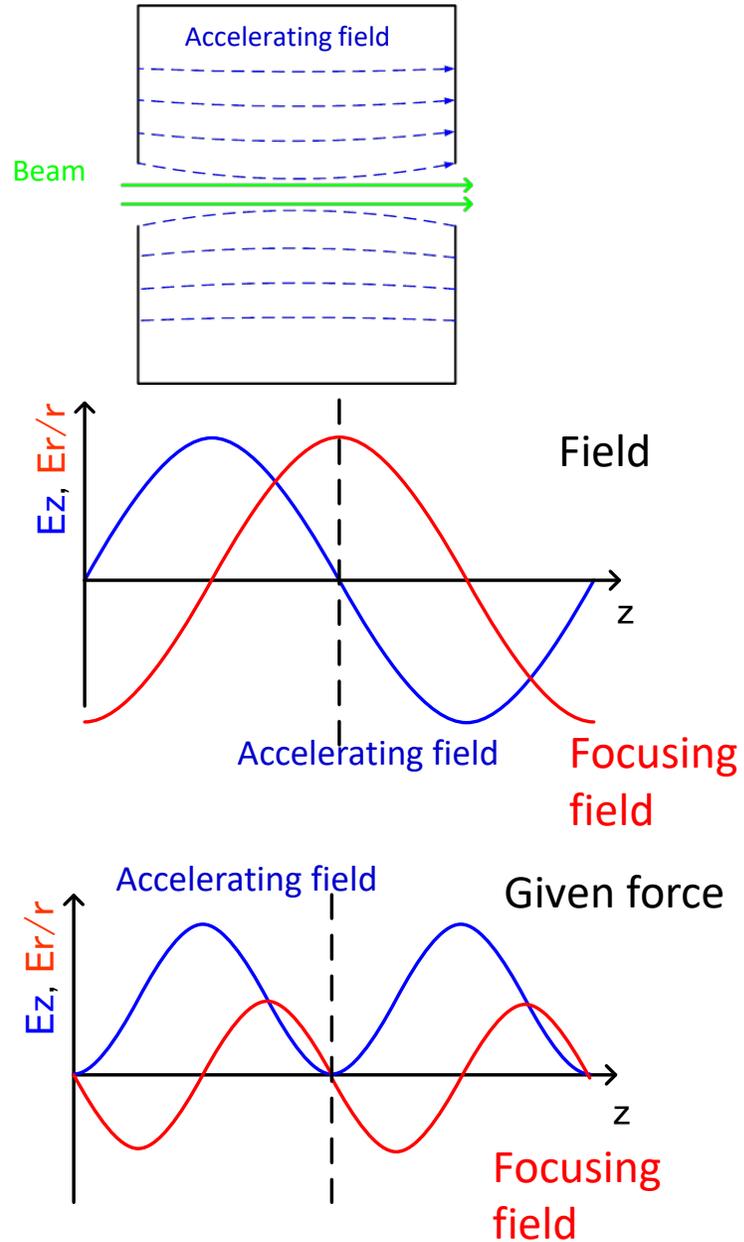
Annular coupled cavity : **Disk and washer / Side couple**

Required laser pulse energy

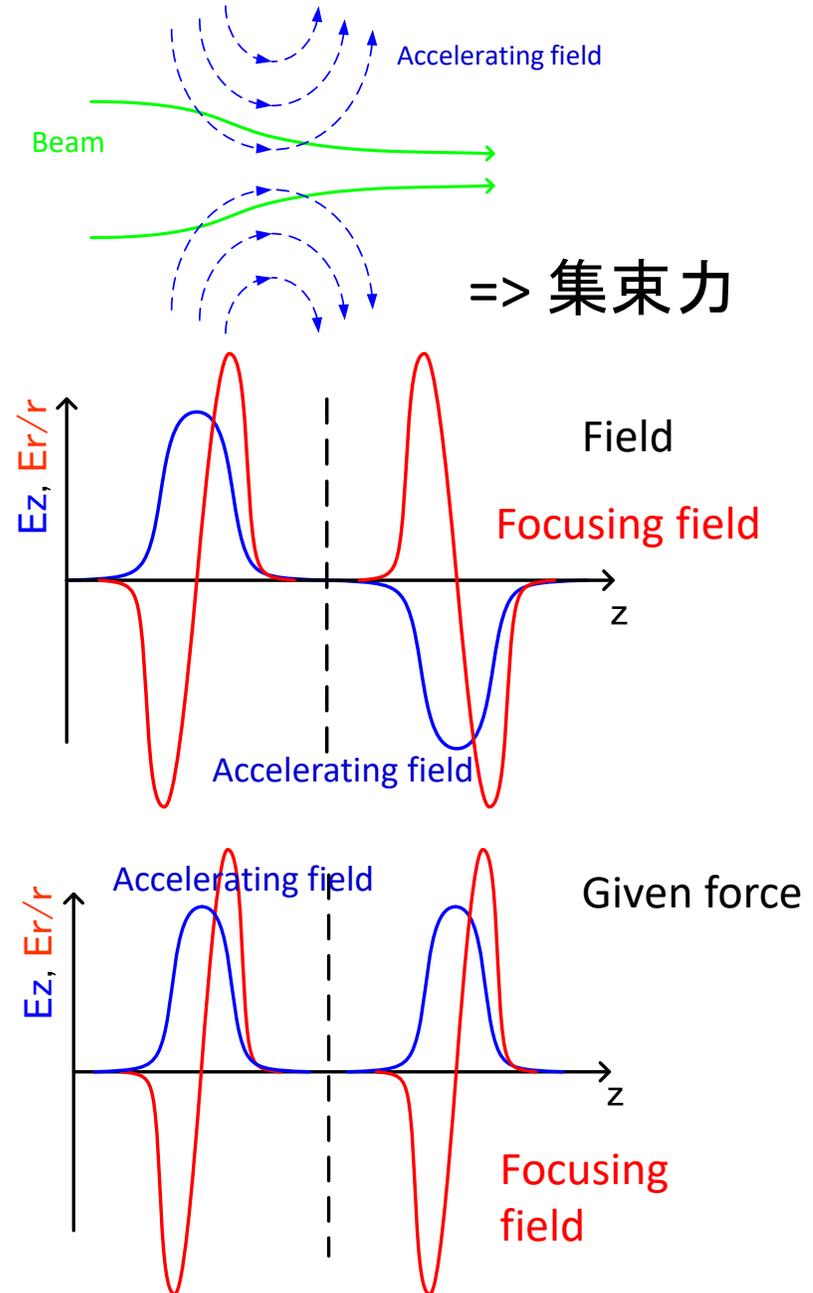
Current laser energy(500μJ)



Pill-box cavity

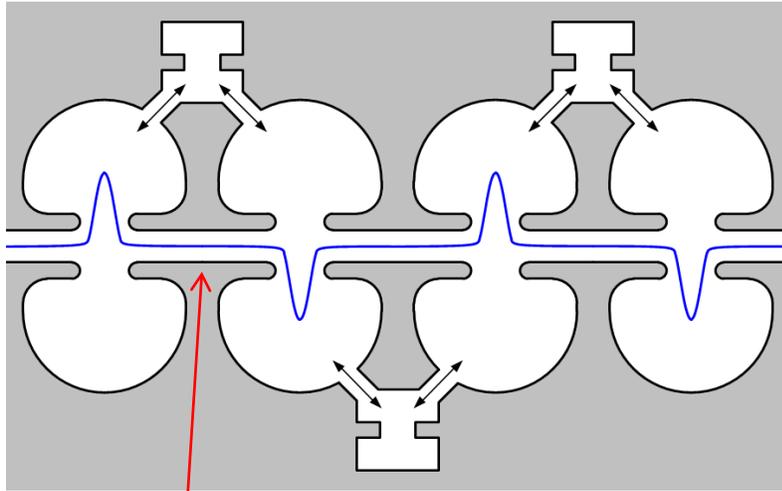


Annular coupled cavity with nose

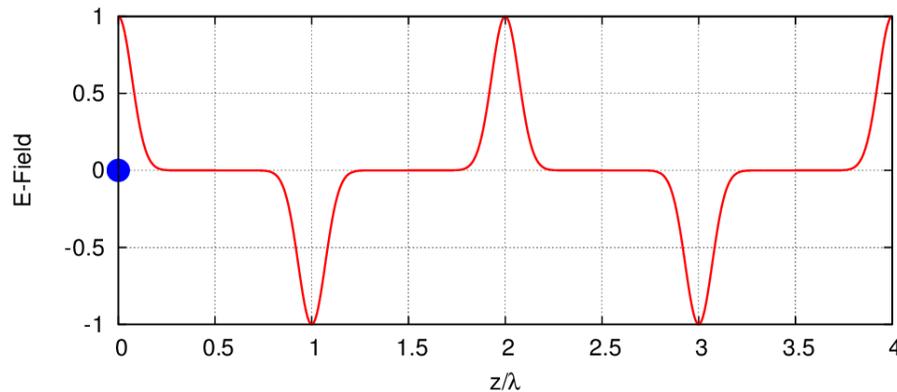


Design of a quasi traveling wave side couple RF gun

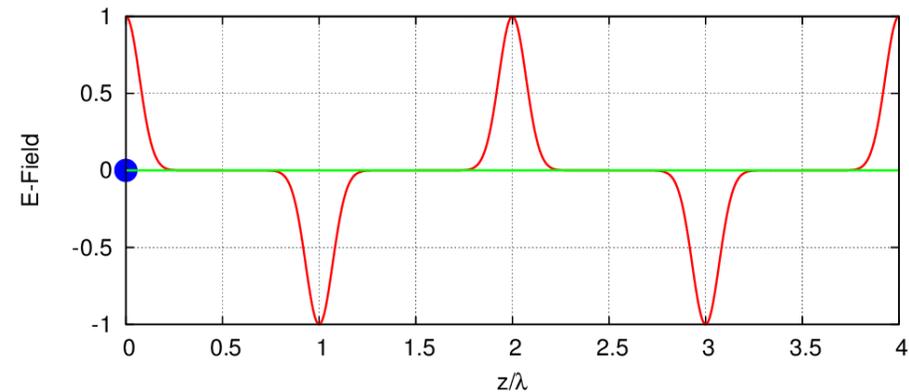
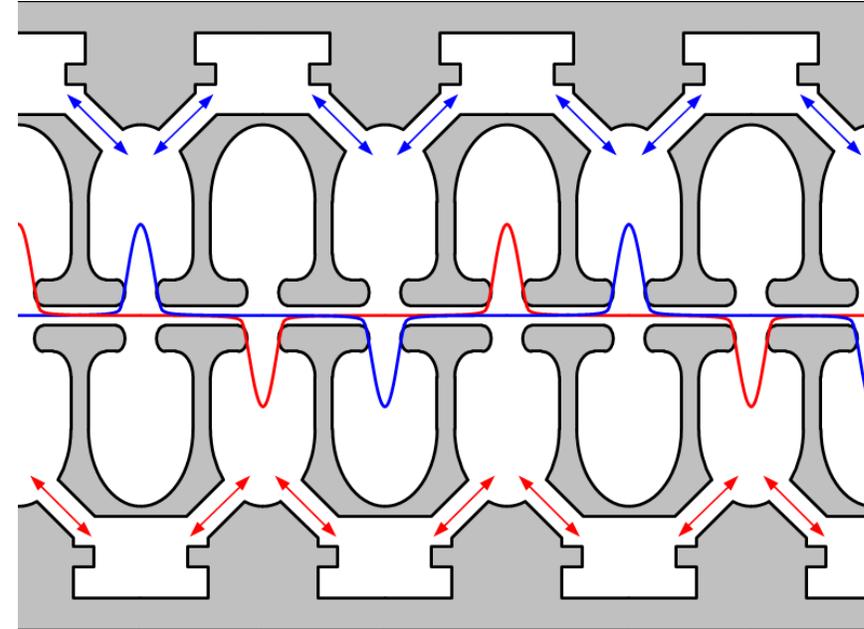
Normal side couple structure



Long drift space is problem.



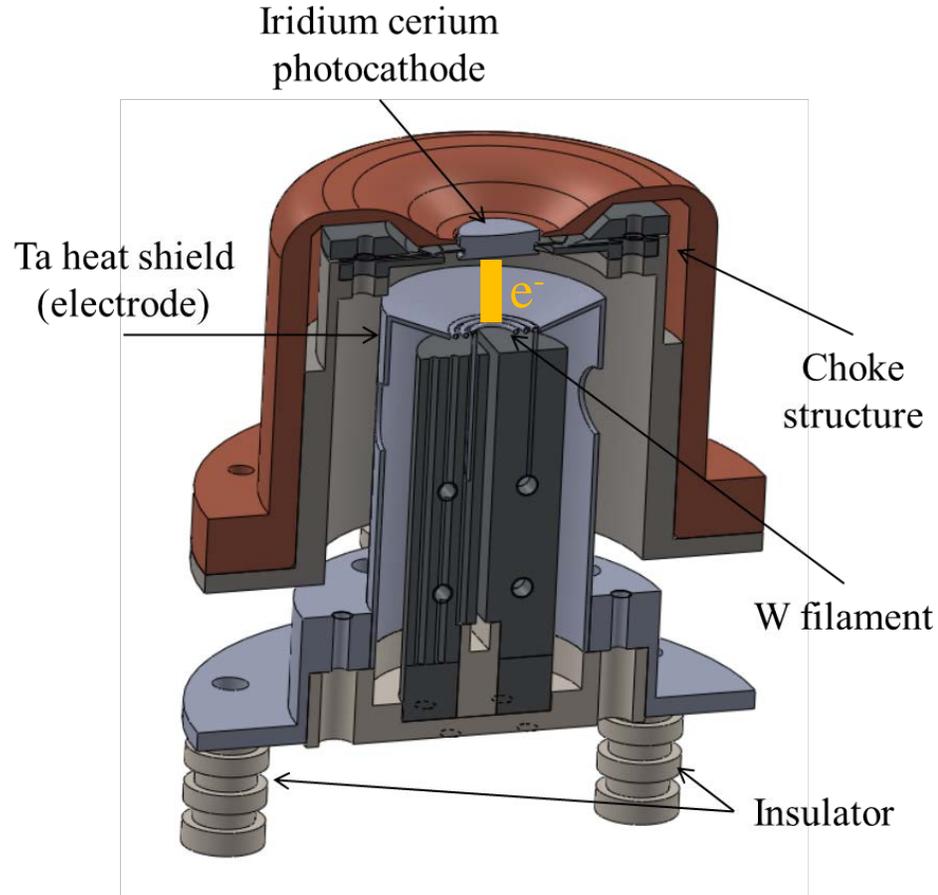
Quasi traveling wave sidecouple structure



Quasi traveling wave side couple has stronger focusing and accelerated gradient than DAW.

Electron beam (EB) heating type cathode plug

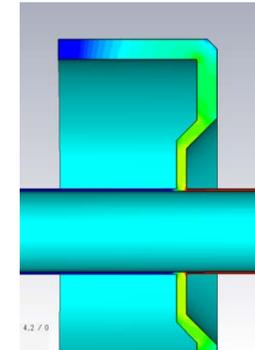
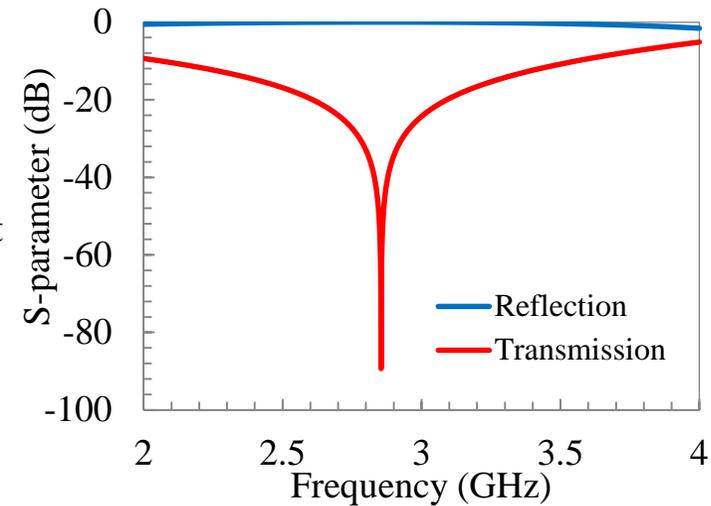
【Design of EB heating type cathode plug】



EB heating is ...

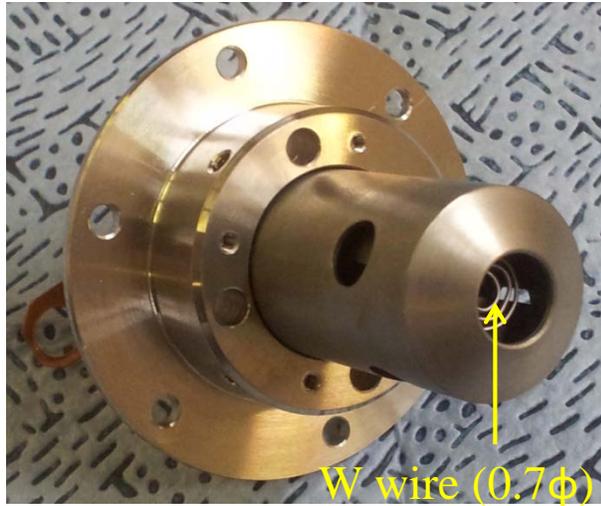
a main cathode is bombarded by an accelerated electron beam as a thermal source behind the cathode.

【 RF shielding structure 】

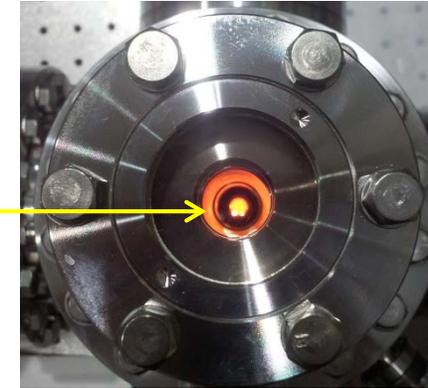
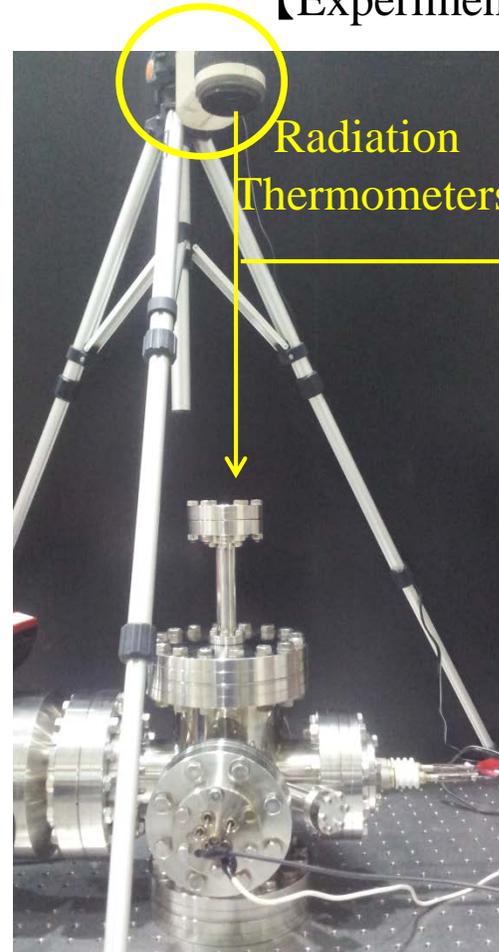


Heating Test

【Cathode plug】



【Experimental Setup & Results】

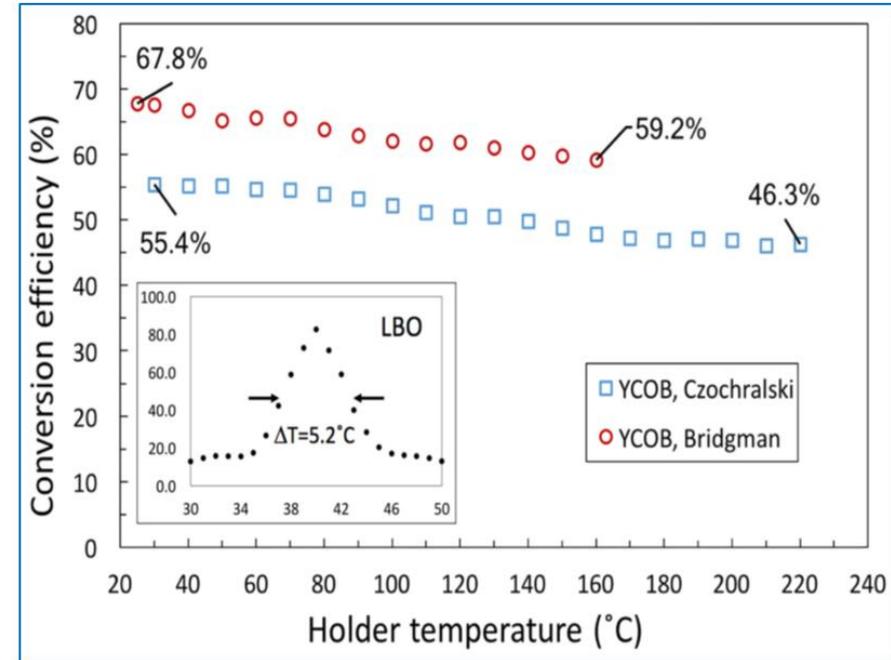
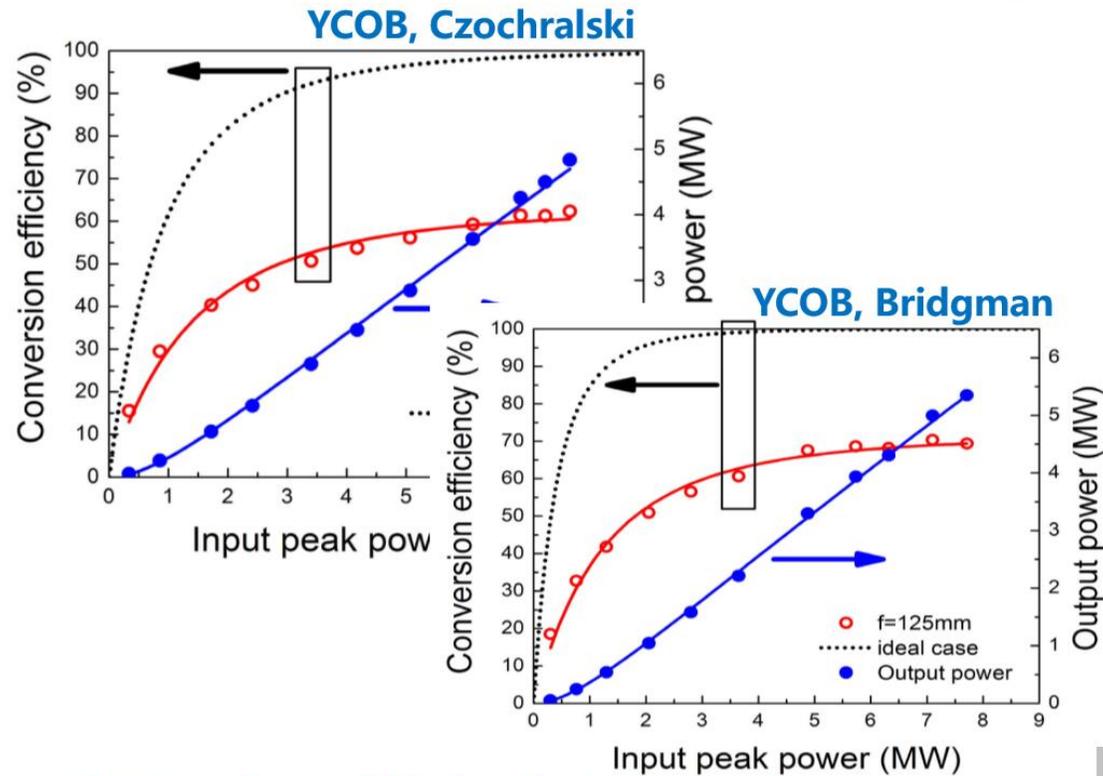


Heater Current (A)	16
Heater Voltage (V)	3.38
Intermediate electrode (V)	-25
High Voltage (kV)	2.3
Beam current (mA)	23
Beam Power (W)	52.9
Surface Temperature (degC)	1029

Heating a photocathode over 1000°C by EB heating method was succeeded.

3. Characterization

—SHG experiment at IMS



□ 2017, Institute of Molecular Sciences, Japan

A. Kausas, et al, OE. 25(2017) 6431

□ Czochralski: 5mm×5mm, (31°, 180°); Bridgman: 16mm×16mm, (30.5°, 180°);

□ Efficiency of Cz crystal: 62.4%、**Bridgman crystal : 70.2% (1.14 mJ, 223 ps)** ;

□ Temperature tuning properties of YCOB crystals, the temp. coefficient is -0.057%/°C and -0.064 %/°C.

Phase II Nd laser module

